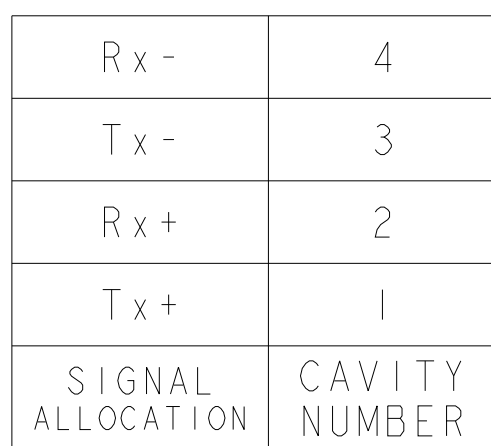
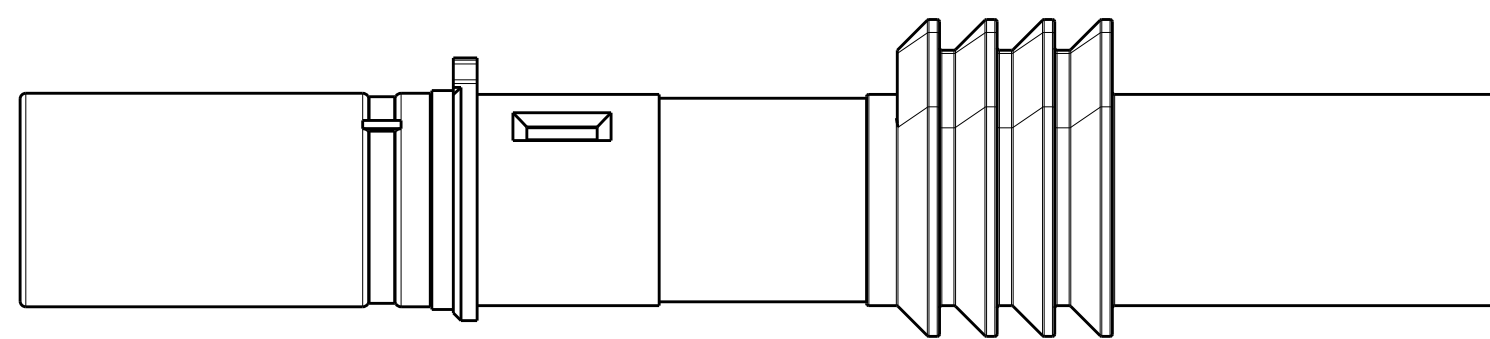
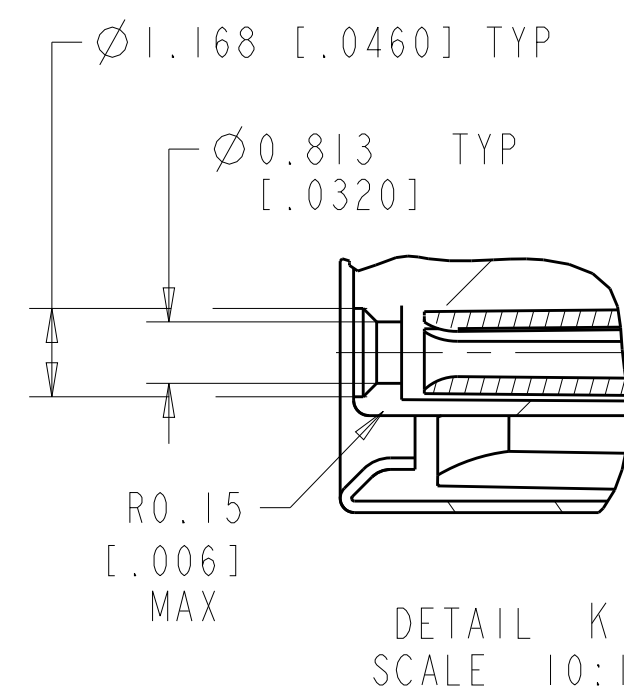
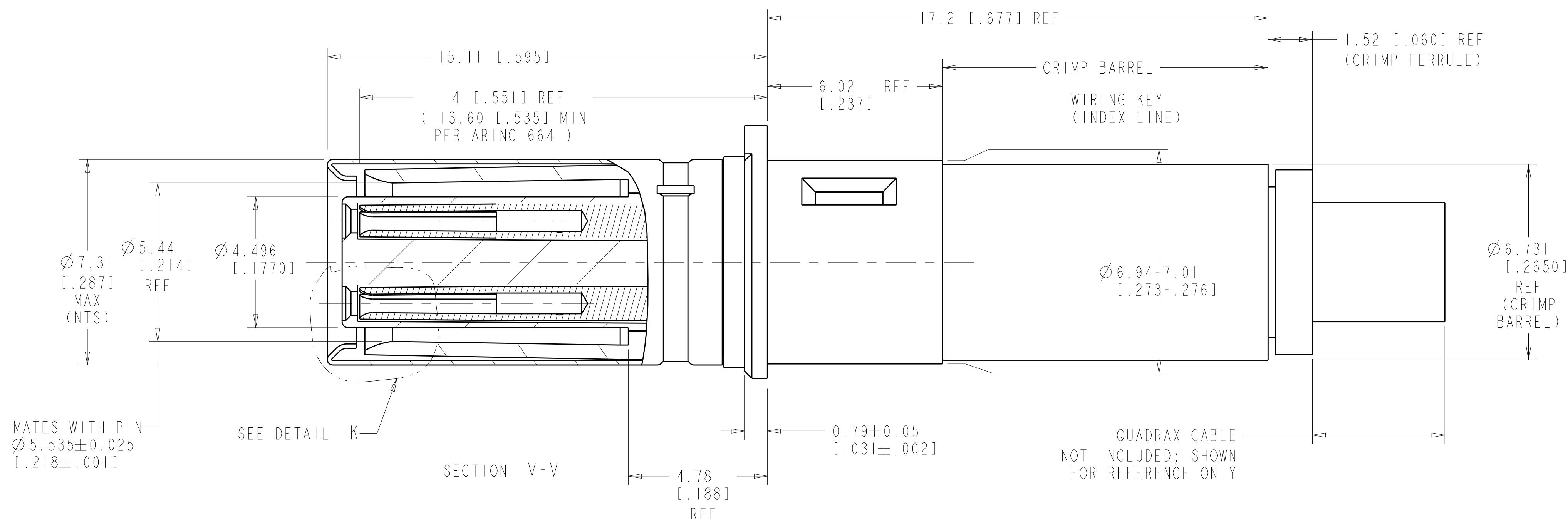




CONTACT CAVITY NUMBERING STANDARD CAVITY NUMBER ASSIGNMENT



1877040-2
SCALE 4:1

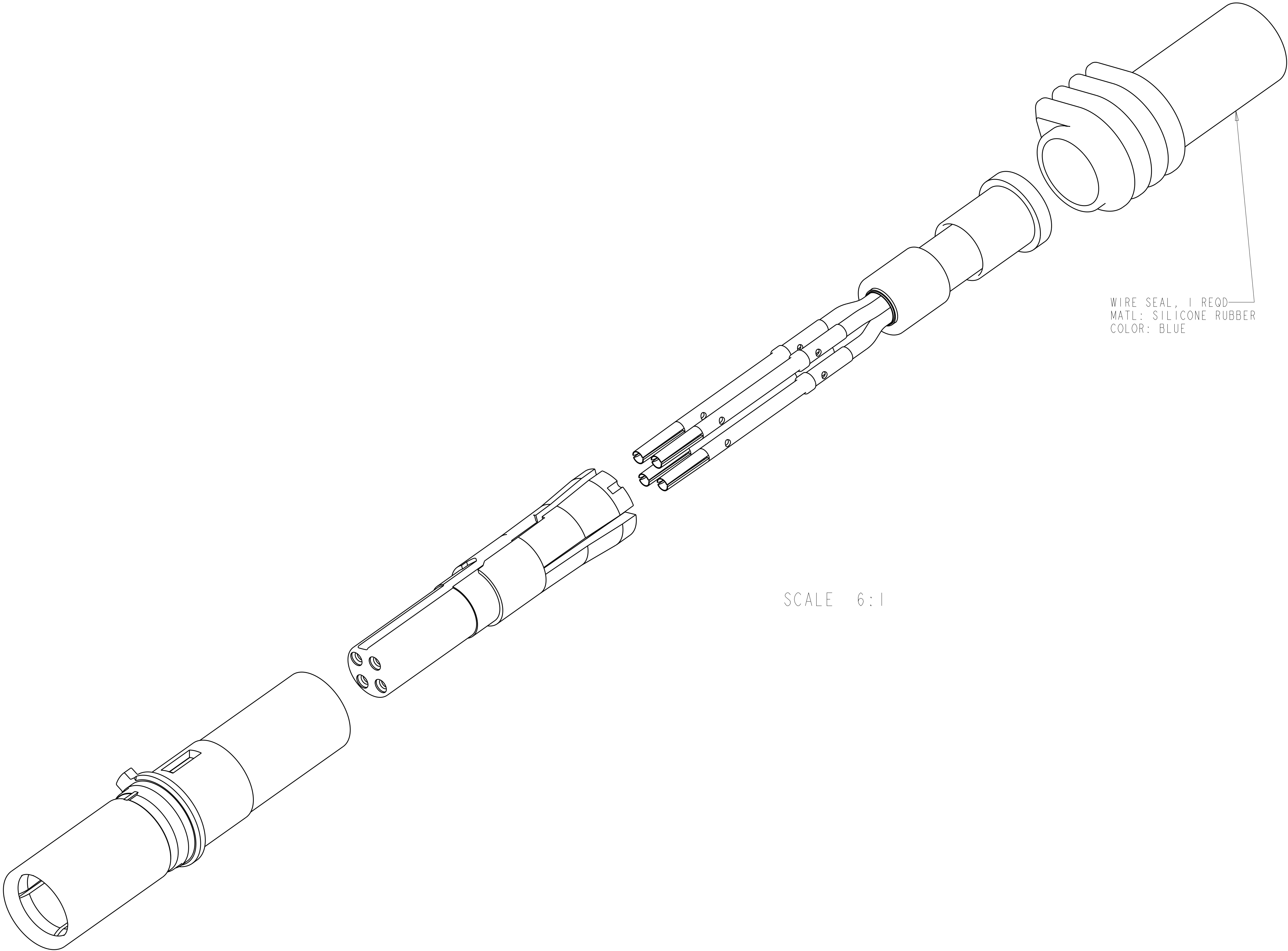


1. COMPONENTS ARE PACKAGED IN KIT FORM. CABLE MUST BE PURCHASED SEPARATELY. .231 HEX CRIMP WILL ALLOW ASSEMBLY OF SOME 150 OHM CABLES.
REFERENCE CABLES: TENSOLITE 26473/02006X-4(LD), RAYCHEM CEC-RWC-18684, RAYCHEM CEC-RWC-18680
2. ASSEMBLY PER APPLICATION SPECIFICATION 114-13123. (.231 HEX CRIMP)
3. USE INSERTION-EXTRACTION TOOL I738894-1.

BLUE	SAME AS - I EXCEPT WITH WIRE SEAL	1877040-2
--	AS SHOWN; WITHOUT WIRE SEAL	1877040-1
SEAL COLOR	DESCRIPTION	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG REV	05MAY05	 TE Connectivity
		CWK REV	05MAY05	
DIMENSIONS:		APPRO REV	05MAY05	
mm [INCH]		NAME		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		ASSEMBLY, SOCKET, QUADRAx,		
Ø PLG ±.2 (.008) PLG ±.0 (.005) PLG ±.0 .051 (.002) PLG ± ANGLES ±		2mm SQ. AIRCRAFT DATA NETWORK, RR/RR WITH SOCKET CONTACTS, .231 HEX CRIMP		
MATERIAL	FINISH	WEIGHT	SHEET NO	RESTRICTED TO
-	-	-	A1 - C=1877040	-
CUSTOMER DRAWING			SCALE	10:1
			SHEET	1 OF 2
			REV	C

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	BH	05MAY05		TE Connectivity	
		CHK	RW	05MAY05			
		APVD	RW	05MAY05			
		NAME					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:			ASSEMBLY, SOCKET, QUADRAx, 2mm SQ, AIRCRAFT DATA NETWORK, RR/RR WITH SOCKET CONTACTS, .231 HEX CRIMP		
mm [INCH]		PRODUCT SPEC					

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[TE Connectivity:](#)

[1877040-2](#)