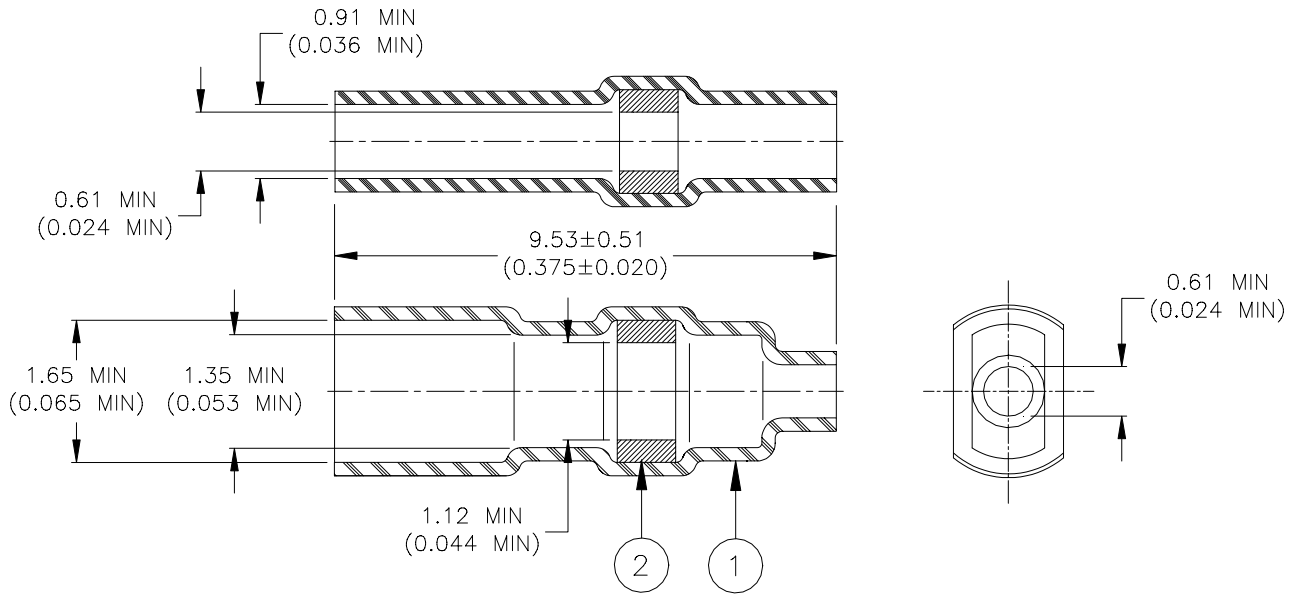


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This part is designed to terminate a single 26, 28 or 30 AWG wire.
2. It is also designed for use on micro-miniature connectors having a maximum pin cross sectional area envelope of 0.61 (0.024) diameter.
3. The pin length shall be 4.06±0.25 (0.160±0.010) and wire strip length 3.81 (0.150).
4. This drawing forms part of Raychem Specification Control Drawing D-713-03.

tyco <i>Electronics</i>	Tyco Electronics Corporation 300 Constitutional Drive Menlo Park, CA 94025 USA	Raychem	TITLE : SOLDERSLEEVE, MICRO-MINIATURE CONNECTOR, PVC WIRE				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: D-141-30				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.			DATE: 04-Apr.-01	DOC ISSUE: 1	
DRAWN BY: M. FORONDA	CAGE CODE: 06090	REPLACES: N/A	DCR NUMBER: D010101	PROD. REV.: D	SCALE: None	SIZE: A	SHEET: 1 of 1

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