



RECOMMENDED HOLE LAYOUT

- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- 3 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 4 .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL
- 5 BREAKAWAY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT
- 6 .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL
- 7 HIGH TEMPERATURE CONFIGURATION
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

REV	DESCRIPTION	DATE	DWN	APVD
1	9-103765-0			
2	8-35			
3	8-30			
4	8-25			
5	8-20			
6	8-15			
7	8-14			
8	8-13			
9	8-12			
10	8-11			
11	8-10			
12	8-9			
13	8-8			
14	8-7			
15	8-6			
16	8-5			
17	8-4			
18	8-3			
19	8-2			
20	8-1			
21	5-103765-1			
22	4-103765-0			
23	3-39			
24	3-38			
25	3-37			
26	3-36			
27	3-35			
28	3-34			
29	3-33			
30	3-32			
31	3-31			
32	3-30			
33	3-29			
34	3-28			
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36	3-26			
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43	3-19			
44	3-18			
45	3-17			
46	3-16			
47	3-15			
48	3-14			
49	3-13			
50	3-12			
51	3-11			
52	3-10			
53	3-9			
54	3-8			
55	3-7			
56	3-6			
57	3-5			
58	3-4			
59	3-3			
60	3-2			
61	3-1			
62	2-19			
63	2-18			
64	2-17			
65	2-16			
66	2-15			
67	2-14			
68	2-13			
69	2-12			
70	2-11			
71	2-10			
72	2-9			
73	2-8			
74	2-7			
75	2-6			
76	2-5			
77	2-4			
78	2-3			
79	2-2			
80	2-1			
81	1-19			
82	1-18			
83	1-17			
84	1-16			
85	1-15			
86	1-14			
87	1-13			
88	1-12			
89	1-11			
90	1-10			
91	1-9			
92	1-8			
93	1-7			
94	1-6			
95	1-5			
96	1-4			
97	1-3			
98	1-2			
99	1-1			

8 SUPERCEDED BY 6-103765-4
8 OBSOLETE

8 SUPERCEDED BY 6-103765-1
8 OBSOLETE

8 OBSOLETE

8 OBSOLETE

REMARKS	PLATING	C	B	A	NO OF POS	ASSEMBLY PART NUMBER
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THIS DRAWING IS A CONTROLLED DOCUMENT.

DESIGNED BY: L. D. RINGLEY
 CHECKED BY: R. FLICKER
 APPROVED BY: R. FLICKER

DATE: 24JUL85

PRODUCT SPEC: ASSEMBLY, MOD II, HEADER, BREAKAWAY, SINGLE ROW, RIGHT ANGLE 100, WITH .025 SQUARE POSTS

APPLICATION SPEC: A1

SIZE: A1

WEIGHT: 00779

DRAWING NO: 103765

CUSTOMER DRAWING

SCALE: 4:1

SHEET: 1 OF 1

REV: H