

1385316 🗸 1385316	/home/us024474/newdesign
TERMINAL NAME: TERMINAL, RING	FEED
A INING E (REF)MACHINE GUARDAMP PNMFR PNNICHIFU TERMINALAMP CRIMP SPECSBENCH MODEL G1572000CSS-15325-APADCRIMP HEICHTVIDE SIZE-2BENCH MODEL KMECH POST	FEED TO THE FEED
$A = \begin{bmatrix} 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1$	NUT, HEX 70 00
Γ $\left(\begin{array}{c} 78 \\ 78 \end{array} \right)$ Γ $REF REF - B 240628-1$	PLATE, ADJ 69
B NUT USED REF REF - B 240626-1 REF REF - B 240633-1	SHAFT, PIVOT 68 BUSHING 67
D NOT USED REF REF - A 455680-1	LEVER, INTERMEDIATE 66
(79) CRIMP SIZE TYPE RANGE REF - B 240629-1	BLOCK, PIVOT 65 D SCR, ADJ 64
VIRE .130 [3.30mm] F 16 REF REF - A 240632-2 1 GUARD G TERMINATOR GUARD WIRE .130 [3.30mm] F 16 REF REF - A 240632-2	
INSUL INSUL 180 [4.57mm] F Ø.080140 REF REF - B 240658-1 WIRE STRIP LENGTH TERM APPL SPEC FEED APPL INSTRUCTION SET UP GAGE LAYOUT REF REF - B 454398-1	CAM, ROLLER 62
WIRE STRIP LENGTHTERM APPL SPECFEEDAPPL INSTRUCTIONSET UP GAGELAYOUTREFREF-B454398-1.203219NONE.815408-8039458638-1L2575	ROD, FEED 61 60
Image: 129 REF REF - C 454220-1	CAP, RAM 59
Image: Second state of the second s	HOUSING 58 57
2 2 - C 1-354779-3 PIN, WIRE DISC (.3055) A 126	56
1 1 - A 986950-1 WASHER, FLAT PRECISION 125 REF REF - B 240624-1	PIN, FEED FINGER 55
1 1 - A 217238-1 GENERAL INSTRUCTION PACKAGE 124 REF REF - B 691499-1 1 1 - - 4088039 EF APPL INST 408-8039 123 REF REF - B 240635-1	SPRING, FEED FINGER54FINGER, FEED53
Image:	
Image: Description of the second s	51
REF REF A 1-21030-1 PIN, DOWEL (Ø.187×.50) LEVER 119	49
REF REF - A 21045-3 RING, RET"C" (Ø.187) FD PIN 118 1 - - B 690501-3 REF REF REF - A 5-21028-1 PIN, STD SPRING (Ø.12) FD ADJ ROD 117 - B 690501-3	
REF REF REF A S=21028-1 PIN, SID SPRING (Ø.12)FD ADJ ROD 117 REF REF A 21899-4 WASHER, FLAT (Ø5/16) SCR ADJ 116	46
1 1 - A 690191-1	PLUG, NYLON 45
Image: 1 to 1 t	RAM 44 WASHER, LAMINATED 43 C
REF REF A 21024-5 WASHER, LOCK (NO.10) FD ROD GDE 112 1 - A 690124-1	WASHER, RAM 42
6 6 - A 21024-4 WASHER, LOCK (NO.8) SHEAR BL 11 1 - A 7-21002-	9 BOLT, CRIMPER(5/16-24×1.00) 41 BALL, STEEL 40
52 1 1 - A 23241-6 1 1 - A 690170-1	SPRING, COMPRESSION 39
68 2 2 - A 21018-4 NUT, HEX (4-40) DRAG 108 1 1 - C 1-690142 DEE DE	
67 REF REF - A 21018-5 NUT, HEX (6-32) FD ADJ PL 1 1 - D 354777-1 1 1 - A 22480-5 106 1 1 - A 22480-5	WIRE DISC, PLASTIC 37 WASHER, SPRING 36
(97) 2 2 - A 21022-2 NUT, HEX SL (8-32) DRAG STUD 105 1 1 - B 690212-1	POST, RAM 35
$\begin{array}{c c} \hline \\ \hline $	34
2 2 - A 2-21006-6 SCR, SKT SET (4-40x.62) DRAG 102 1 1 - D 458980-1	APPLICATOR, BASIC (SUB ASSY) 32
1 1 - A 21009-2 SCR, SKT SET (1/4-20x.25) RAM 101 (70) 2 2 - A 21017-2 SCR, DRIVE (#2x.19) ID PLATE 100	31
2 2 - A 21017-2 Scr, Drive (#2x. 19) ID Plate 100 1 1 - A 1-21002-7 Scr, BHC (6-32x. 38) CAM 99	29
Image: March 1 Image:	
REF REF A 6-23715-5 SCR, PAN HD (6-32×1.50) FEED ADJ 97 96 1 1 - A 240639-1	STRIPPER27PLATE, BASE26
	DRAG, STUD 25
Image: Second	PLATE, STRIP GUIDE 24
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
REF REF - A 2-22733-8 SCR, BHC (1/4-20x.62) BASE PL 91 (112) 90 1 1 - A 454177-1	DRAG, STOCK 20
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	
88 I I - C I-458031	
2 2 - A 2-21000-7 SCR,SHC (8-32x.50) SLUG BLADE 87 4 4 - A 2-21000-6 SCR,SHC (8-32x.38) STRIP GUIDE 86 REF REF - A 454178-1	
85	15
REF REF A 3-21000-7 SCR, SHC (10-32x.75) FEED ROD GDE 84 83 83	
REF REF A 3-21000-6 SCR, SHC (10-32x.62) FEED ADJ PL 82	12
REF REF - A 3-21000-4 SCR, SHC (10-32x.38) PIVOT BLOCK 81 1 1 1 - B 240644-1 2 2 - A 3-21002-0 SCR, BHC (10-32x.88) SHEAR PL 80 1 1 1 - B 240644-1	PLATE, REAR SHEAR 11
2 2 - A 3-21002-0 SCR, BHC (10-32x. 86) SHEAR PL 80 3 REF - A 455745-1 GUARD, WINDOW 79 1 1 - B 690482-4	PLATE, FRONT SHEAR 9
6 3 - REF - A 679532-1 INSERT, GUARD 78 71 1 1 - D 8-461295	
PARTS. 77 1 1 1 - B 690474-4	BLADE, SLUG 7
1 1 - C 3-240641	
1 1 - A 690603-1 SPRING, ASSIST 74 1 1 - B 238009-4 PLACE WHEN OPERATING 1 1 - A 23030-1 SCR,SKT CAP(6-32x.25) CP DSC 73 1 1 - C 2-683453	
REF REF - A 458109-1 WASHER, FLAT (SPECIAL) 72 1 1 - B 1-455888	-1 SPACER, CRIMPER 2
REFREF-A $690517-1$ SPACER71/111-C $456410-3$ -2-1-1-1-2-1-1-2-1-2-1-2-1-2-2-1-2-2-1-2-1-2-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-2-1-2-2-1-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2	
JINO NO. ZO TROTTINE VIE.	DESCRIPTION ITEM NO EACH ASSY NO (WHEN BLANK, USE DWG REVISION) A
REF SPECIFIED (EXCEPT QTY REQD PER ASSY PARTS LIST QTY REQD PER ASSY DIMENSIONS IN INCHES, MATL	PARTS LIST
DO NOT SCALE PRINT.	
G TERMINATOR ONLY. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±- TOLERANCES UNLESS OTHERWISE SPECIFIED: R.O.WILSON	T.ELBIN AMP Incorporated I
2 1 CHK - REL 3 PLC DEC ± - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - -	- Harrisburg, PA 17105-3608
ANGLES ± - Surf texture: 7	HDM APPLICATOR MINI APPL
A RELEASED GB 8-01 REMOVE BURRS, BREAK SCALE P F LTR REVISION RECORD APP DATE SHARP EDGES R.015 MAX - D NO	1385316 SHEET REV 1 of 1 A
5 4 3 CUSTOMER AND ASS	EMBLY DRAWING -

Mouser Electronics

Authorized Distributor

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TE Connectivity: <u>1385316-1</u>