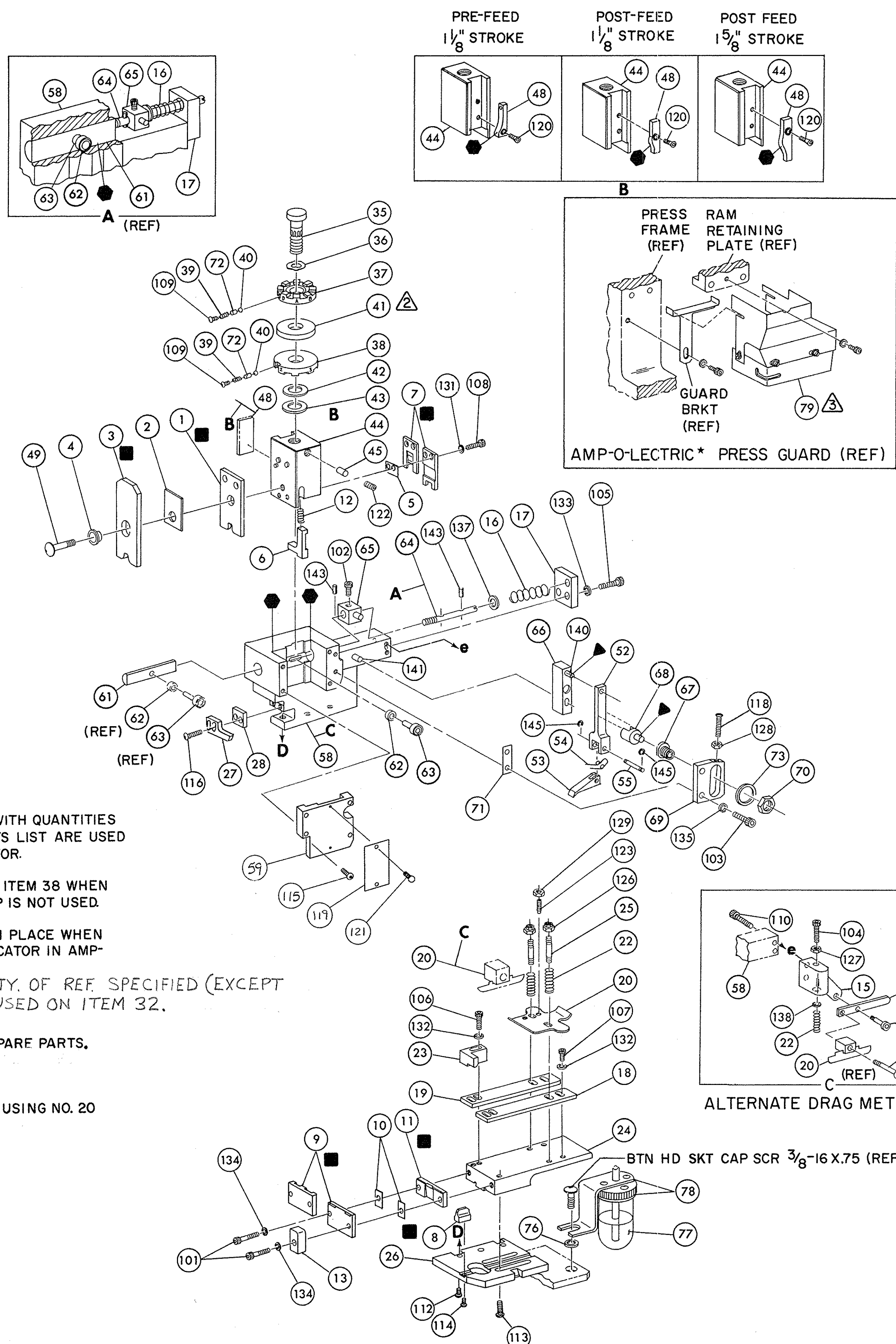




NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC PRESS.
4. PARTS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:
- RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20
MACHINE OIL.

 GREASE LIGHTLY.

REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF.	454220-1	CAP, RAM		59
			144	REF.	453736-1	HOUSING		58
REF.	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143					57
			142					56
REF.	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF.	240624-1	PIN, FEED FINGER		55
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF.	691499-1	SPRING, FEED FINGER		54
			139	REF.	240635-1	FINGER, FEED		53
—	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138	REF.	240634-1	LEVER, TERMINAL		52
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137					51
			136					50
REF.	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER		49
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690501-4	CAM, POST FEED 1 5/8 STROKE		48
REF.	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133					47
5	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132					46
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON		45
			130	1	455674-1	RAM		44
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED		43
REF.	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM		42
—	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127			SPACER, DISC		41
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	BALL, STEEL		40
—	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125	2	690170-1	SPRING, COMPRESSION		39
—	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124	1	690142-1	DISC, INSULATION		38
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1	690141-4	DISC, WIRE		37
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1	22480-5	WASHER, SPRING		36
2	21017-2	DRIVE SCR (#2 X .19)	121	1	690212-1	POST, RAM		35
1	1-21002-7	SCR, BTN, HD SKT CAP (6-32 X .38) CAM	120					34
1	461264-1	PLATE IDENTIFICATION	119					33
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118	1	458980-1	APPLICATOR, BASIC (SUB ASSY)		32
			117					31
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116					30
REF.	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115					29
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1	3-690451-2	SPACER, STRIPPER		28
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1	240639-1	STRIPPER		27
REF.	2-22733-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112	REF.	455676-1	PLATE, BASE		26
			111	2	22354-8	DRAG, STUD		25
—	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	1	455678-1	PLATE, STRIP GUIDE		24
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109	1	240825-2	PLATE, STRIP HOLD		23
2	2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	108	2	4-22281-1	SPRING, DRAG		22
3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107	—	240636-1	LEVER, DRAG		21
2	2-21000-9	SCR, SKT HD CAP (8-32 X .75) STRIP GUIDE	106	1	454177-1	DRAG, STOCK		20
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1	454204-3	GUIDE, STRIP (REAR)		19
—	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1	454204-3	GUIDE, STRIP (FRONT)		18
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF.	454178-1	GUIDE, FEED ROD		17
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF.	4-22284-9	SPRING, FEED RETURN		16
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101			ADAPTER, DRAG		15
REF.	455745-1	GUARD, WINDOW	79					14
—	465184-9	LUBRICATOR ASSY	78			SPACER, HOLD DOWN		13
—	455985-1	OIL, LUBRICATING	77	1	23846-1	SPRING, HOLD DOWN		12
—	454406-1	SPACER, LUB BRACKET	76	1	240644-1	PLATE, REAR SHEAR		11
			75			SPACER, SHEAR PLATE		10
			74	1	690495-6	PLATE, FRONT SHEAR		9
REF.	458109-1	WASHER, FLAT (SPECIAL)	73	1	240655-1	ANVIL		8
2	690603-1	SPRING, ASSIST	72	1	690474-4	BLADE, SLUG		7
REF.	690517-1	SPACER	71	1	1-455892-1	HOLD DOWN, TERMINAL		6
↑	22594-8	NUT, HEX	70	1	240641-7	SPACER, SHEAR BLADE		5
	240628-1	PLATE, ADJ	69	1	238009-1	SPACER, TUBULAR		4
	240626-1	SHAFT, PIVOT	68	1	4-456134-6	CRIMPER, INSULATION		3
	240633-1	BUSHING	67	1	455888-8	SPACER, INSULATION		2
	455680-1	LEVER, INTERMEDIATE	66	1	456409-7	CRIMPER, WIRE		1
	240629-1	BLOCK, PIVOT	65	QTY	PART NO	DESCRIPTION	ITEM NO	
	240632-2	SCREW, ADJ	64	CRIMPING DATA				APPLICATOR WILL APPLY
	240659-3	PIN, CAM ROLLER	63	PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH	
	240658-1	CAM, ROLLER	62					62500
REF.	454398-1	ROD, FEED	61	A	.075	14	.237-.267	41832

[illegible]

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