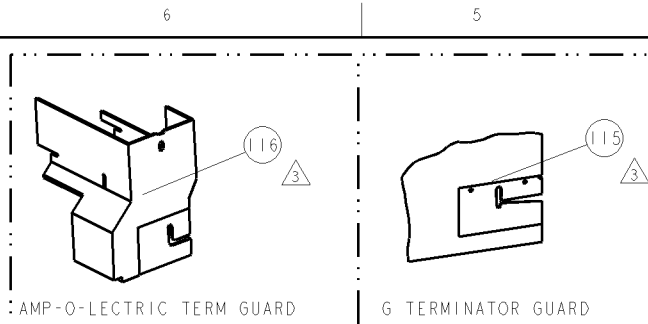


PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852863-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852863-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852863-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852863-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852863-7		A	-	-	-	SPARE PARTS

1 RECOMMENDED SPARE PARTS

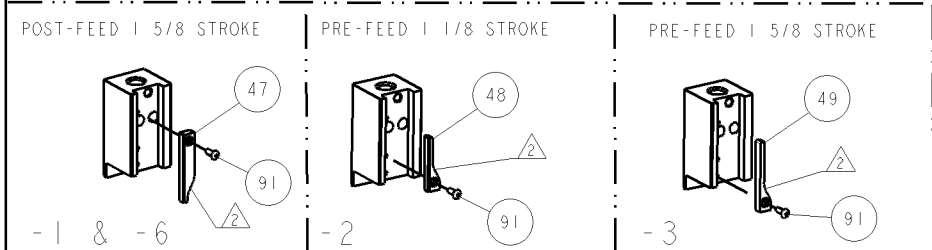
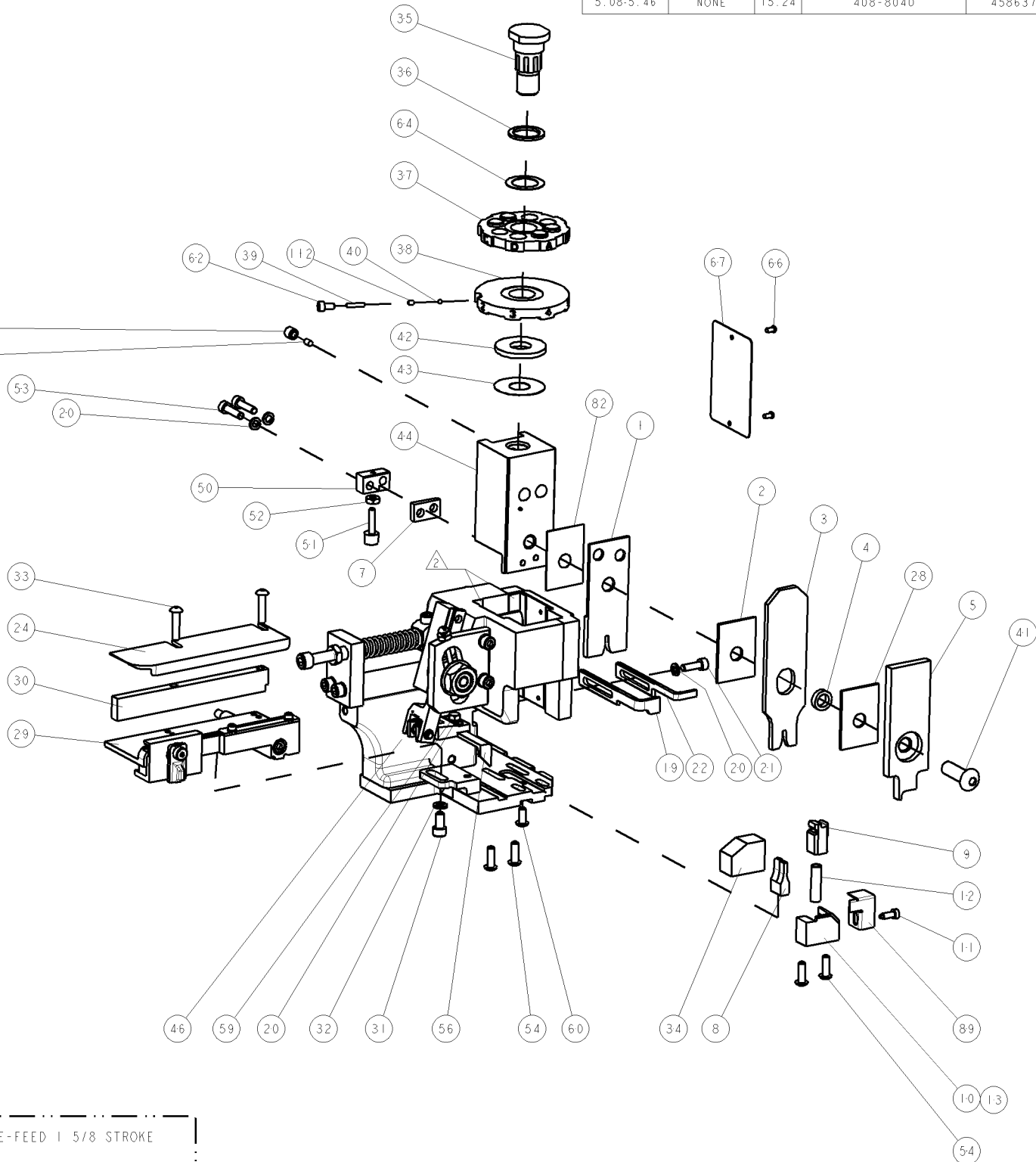
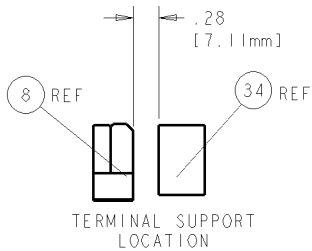
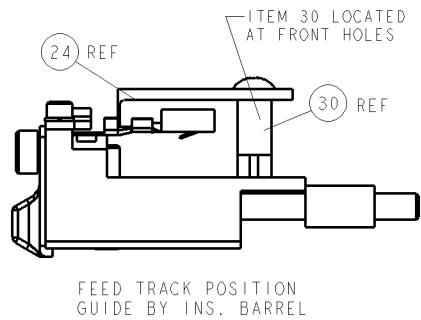
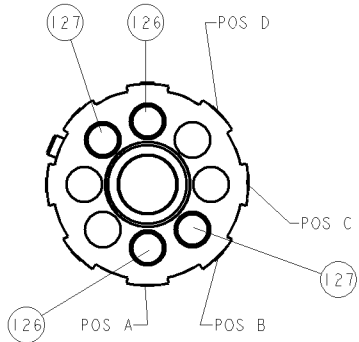
2 GREASE LIGHTLY

3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: FEMALE MATRI-PACK 480 TERMINAL			
TE PN	DELPHI PACKARD	DELPHI PACKARD TERMINAL DELPHI PACKARD CRIMP SPECS	
1949995	12052219	PAD LTR	CRIMP HEIGHT
-	-	A	1.30mm+ .05/- .05 [.051+ .002/- .002]
-	-	B	1.20mm+ .05/- .05 [.047+ .002/- .002]
-	-	C	-
-	-	D	-
-	-	CRIMP	SIZE TYPE RANGE
-	-	WIRE	1.98mm [.078] F 0.35-0.50mm ²
-	-	INSUL	2.48mm [.098] F Ø1.840 - 2.510 mm
WIRE STRIP LENGTH 5.08-5.46		TERM APPL SPEC NONE	FEED 15.24
		APPLICATOR INSTRUCTIONS 408-8040	
		SET UP GAGE 458637-1	

LOG		REV		REVISIONS		DATE		OWN		APPRO	
A	66			RELEASED		11JUL2009		RS		SX	



-	2	2	2	2	-	1-354779-9	PIN, WIRE DISC, .3085	127
-	2	2	2	2	-	1-354779-1	PIN, WIRE DISC, .3045	126
3	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-3	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-7	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	1-455673-6	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-4	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-2	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
1	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
1	1	1	1	1	-	690461-1	STOP, SHEAR	11
1	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
1	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	2-1633544-9	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-8	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	2-238011-6	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	6-1424909-2	CRIMPER, INSULATION F	3
-	1	1	1	1	-	1-455888-3	SPACER, CRIMPER	2
1	1	1	1	1	-	5-458141-0	CRIMPER, WIRE PREMIUM	1

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		Ø PLC ±.01 			

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