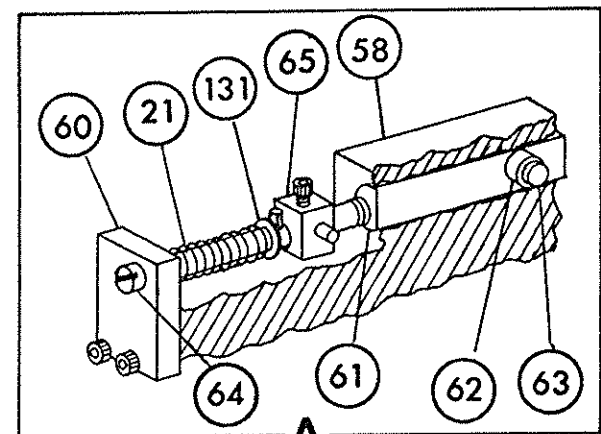
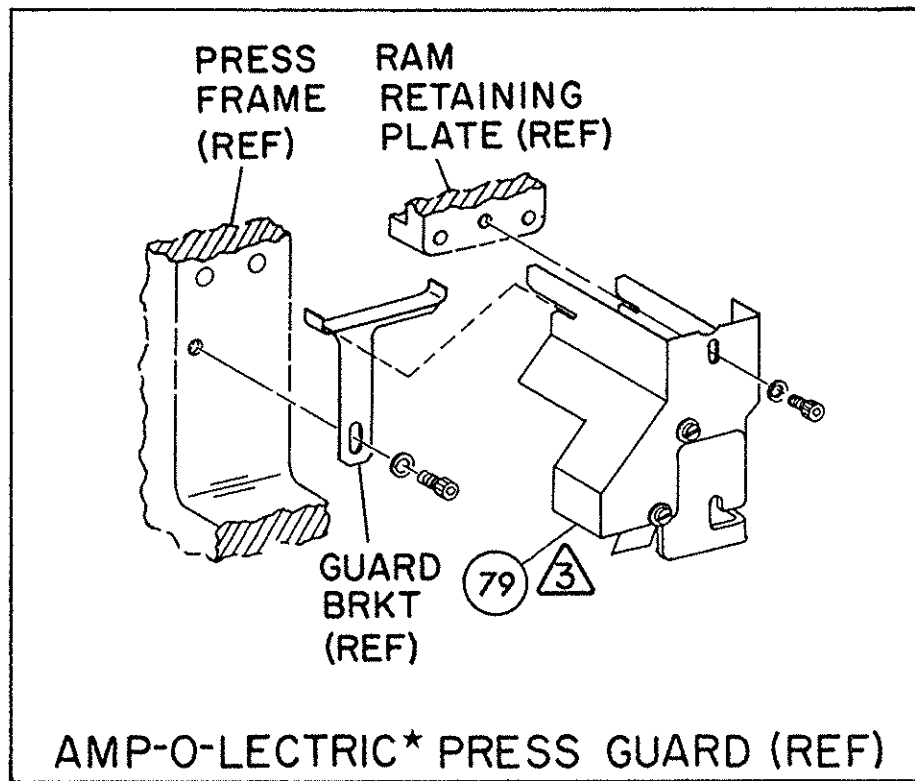
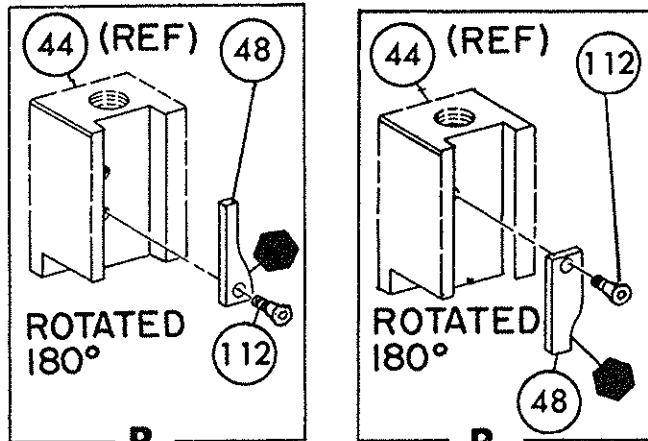


PRE-FEED
1 1/8" STROKE



NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

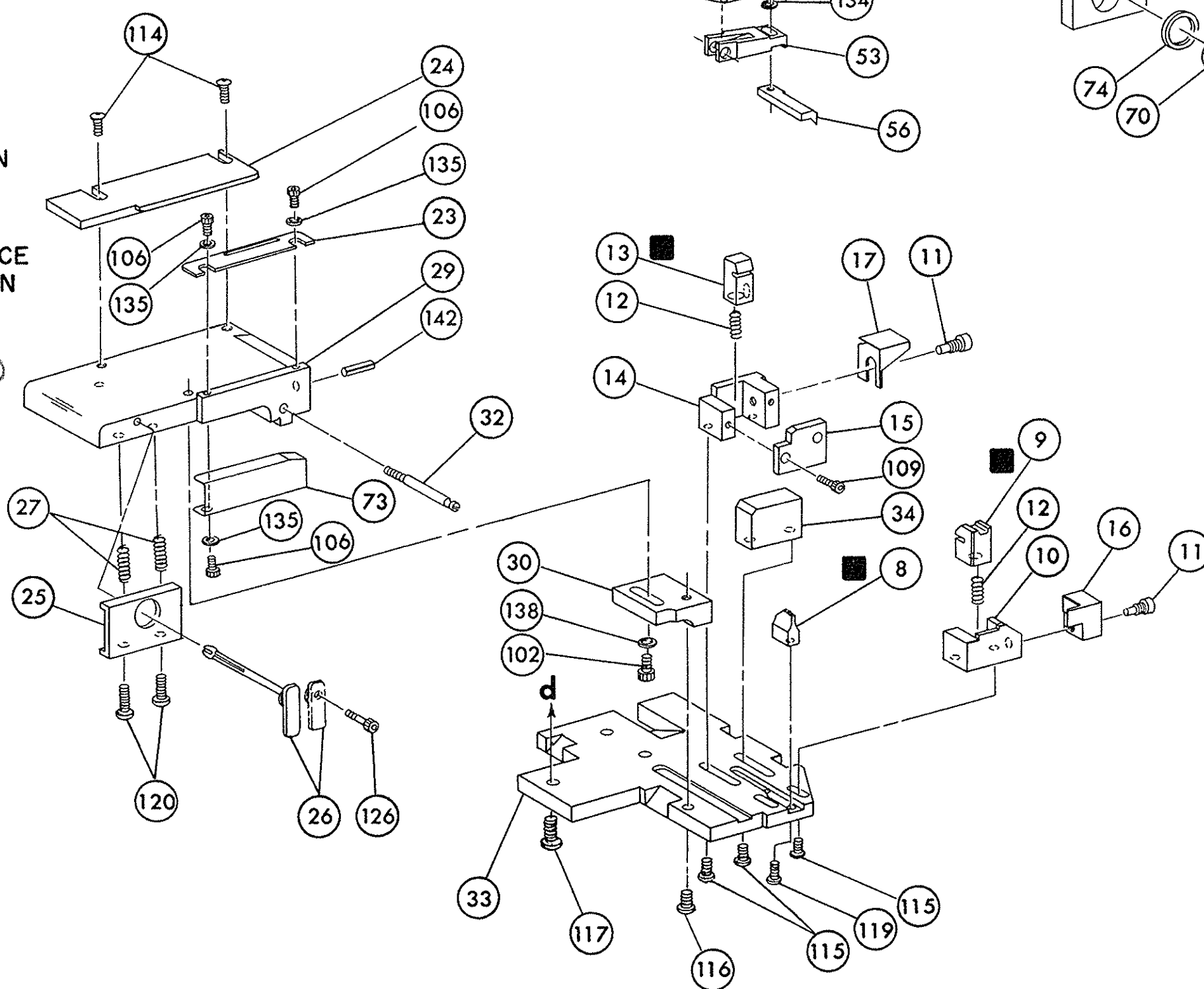
4- ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

5- CUT TO LENGTH AT ASSY.

KEY:
■ - RECOMMENDED SPARE PARTS

▲ - LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● - GREASE LIGHTLY



REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	59
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144	REF.	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143		690542-2	PAWL, FEED	57
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142	1	240624-1	PIN, FEED FINGER	56
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	141	REF.	691499-1	SPRING, FEED FINGER	55
21024-5	21024-5	WASHER, LOCK (NO 10) LUB ASSY	140	REF.	690541-1	FINGER, FEED	54
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	139	REF.	455679-1	LEVER, TERMINAL FEED ARM	53
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	138	1	811242-2	BUMPER, HOLDDOWN	52
REF.	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	137	1	690753-1	SPACER, TONKER	51
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	136	1	7-21002-9	BOLT, CRIMPER	50
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	135	1	690602-5	CAM PRE-FEED 1 1/8 STROKE	49
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	134				48
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	133				47
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	132		459456-1	APPLICATOR, BASIC (SUB ASSY)	46
21899-2	21899-2	WASHER, FLAT (NO 10) LUB ASSY	131	1	690191-1	PLUG, NYLON	45
1	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	130	1	455673-1	RAM	44
REF.	21068-5	NUT, HEX MACH (6-32) FEED ADJ	129	1	690125-1	WASHER, LAMINATED	43
			128	1	690124-1	WASHER, RAM	42
			127			DISC, SPACER	41
1	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL	40
1	456567-1	SCR, SHLD. (.188 DIA X .125 LG) STRIPPER	125	2	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	DISC, INSULATION	38
			123	1	6-690141-8	DISC, WIRE	37
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
			121	1	690212-1	POST, RAM	35
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120	1	690186-7	SUPPORT, TERMINAL	34
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF.	455675-1	PLATE, BASE	33
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	32
REF.	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117				31
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF.	455689-1	BLOCK, STRIP GUIDE ADJ	30
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	1-458144-5	PLATE, STRIP GUIDE	29
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	1	1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	28
			113	2	1-22284-0	SPRING, DRAG	27
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	112	1	240793-1	LEVER, DRAG RELEASE	26
	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240792-1	DRAG, STOCK	25
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	7-690504-6	GUIDE STRIP (REAR)	24
		SCR, SKT HD CAP (6-32 X) REAR SHEAR PLATE	109	1	690438-1	GUIDE, STRIP (FRONT)	23
2	2-21000-7	SCR, SKT HD CAP (8-32 X .48) DEPRESSOR	108				22
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF.	4-22284-9	SPRING, FEED RETURN	21
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	1	458950-1	ARM, STRIPPER	20
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	458949-1	STRIPPER	19
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104				18
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103				17
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691667-2	GUARD, CHIP (FRONT)	16
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101			PLATE, SHEAR (REAR)	15
REF.	455749-1	GUARD, WINDOW	79			HOLDER, SHEAR (REAR)	14
	1-465184-0	LUBRICATOR ASSY	78			SHEAR, FLOAT (REAR)	13
		OIL, LUBRICATING	77	1	5-22280-0	SPRING, SHEAR	12
2	21017-2	SCR, DRIVE (#2 X .19) ID PLATE	76	1	690461-1	STOP, SHEAR	11
1	461264-1	PLATE, ID	75	1	690459-1	HOLDER, SHEAR (FRONT)	10
REF.	458109-1	WASHER, SPECIAL	74	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	454877-3	PLATE, STRIP GUIDE COVER	73	1	454055-1	ANVIL	8
2	690603-1	SPRING, ASSIST	72			SPACER, DEPRESSOR (REAR)	7
REF.	690517-1	SPACER	71			DEPRESSOR, SHEAR (REAR)	6
	22594-8	NUT, HEX	70	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
	240628-1	PLATE, ADJUSTMENT	69	1	238011-2	SPACER, TUBULAR, INS CRIMPER	4
	240626-1	SHAFT, PIVOT	68	1	8-683454-8	CRIMPER, INSULATION	3
	240633-1	BUSHING	67	1	455888-5	SPACER, CRIMPER	2
	455680-1	LEVER, INTERMEDIATE	66	1	456408-7	CRIMPER, WIRE	1
	240629-1	BLOCK, PIVOT	65				
	240632-2	SCREW, ADJUSTMENT FEED ROD	64				
	240659-3	PIN, CAM ROLLER	63				
	240658-1	ROLLER, CAM	62				
	454398-2	ROD, FEED	61				
REF.	454178-1	GUIDE, FEED ROD	60				

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		TO APPLY TERMINAL SPEC 114-2082	
CUSTOMER NAME		DISTRIBUTION	
ADDRESS		ORIGINAL	
CITY		CUSTOMER COPY	
		FIELD ENG COPY	

CRIMPING DATA					APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH			
A	.072	14			61944	
B	.063	16			62109	
C	.057	18			62223	
D	NOT USED				62633	
CRIMP	SIZE	TYPE	FEED	APPL INST		
WIRE	.110	F	.620	A1 8040		
INSUL	.180	O				
WIRE RANGE 18-14		INSULATION RANGE 120-170		PRESS NO 365435-5		
REMARKS PRE-FEED AMP-O-LECTRIC						
SET UP PAGE 10-1						
D ECN 0150-0427-04 MY 75 4-04 45637-1 442A						
C ECN 0152-0978-02 MY 75 7-02 DR 9-11-75 APB 11/75						
B ECN A157588 MY 75 11-08 11-88 11-88 11-88 11-88						
A1 11-88 11-88 11-88 11-88 11-88 11-88						
REV PER R-3905 3-79 100215 11-88 11-88 11-88 11-88						
01 01002 02633 12034 11-88 4-77						
NAME						
LOC A D NO 466502-3 REV D						
MINIATURE QUICK CHANGE APPLICATOR						
SIDE FEED (.250 FASTON PIGGY-BACK)						

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