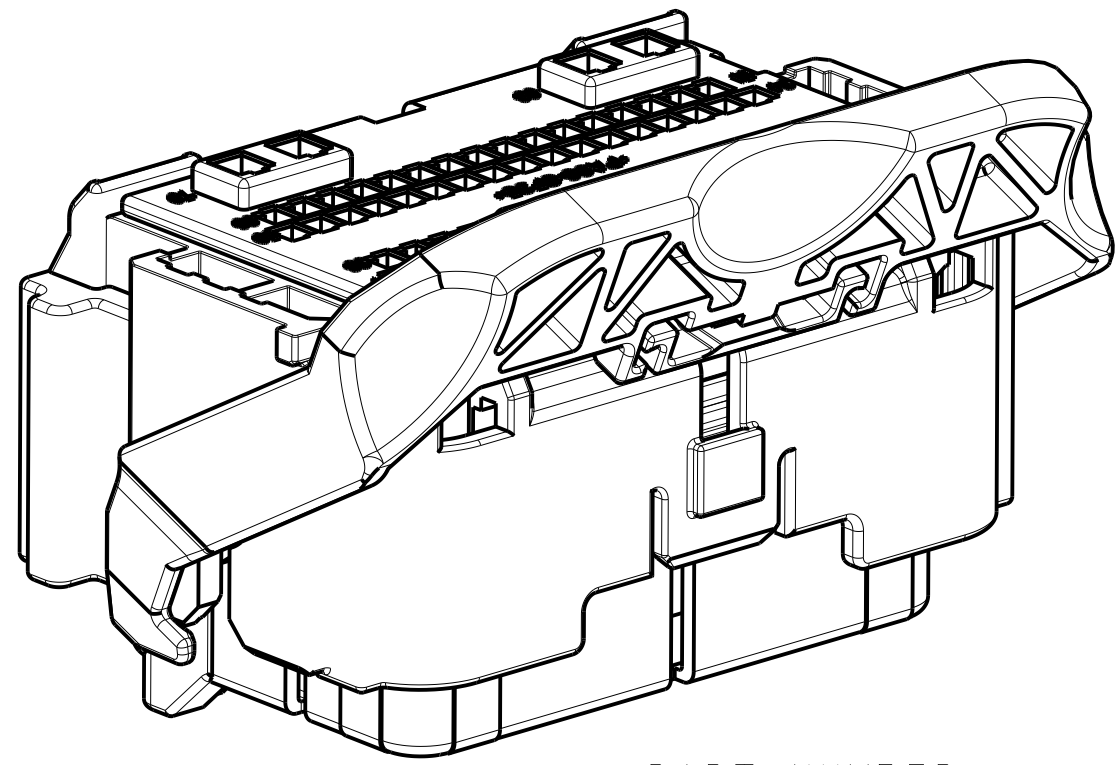
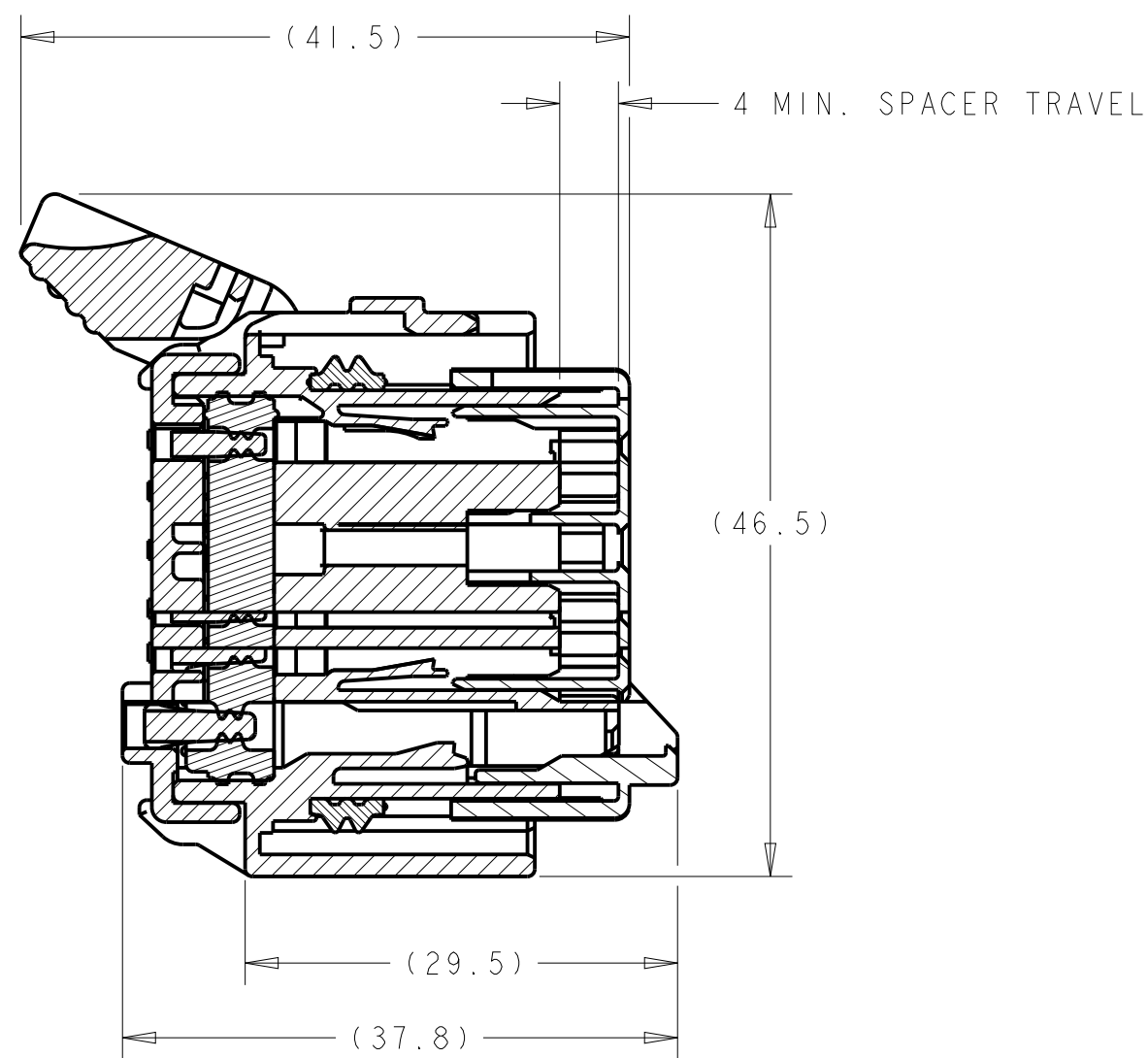
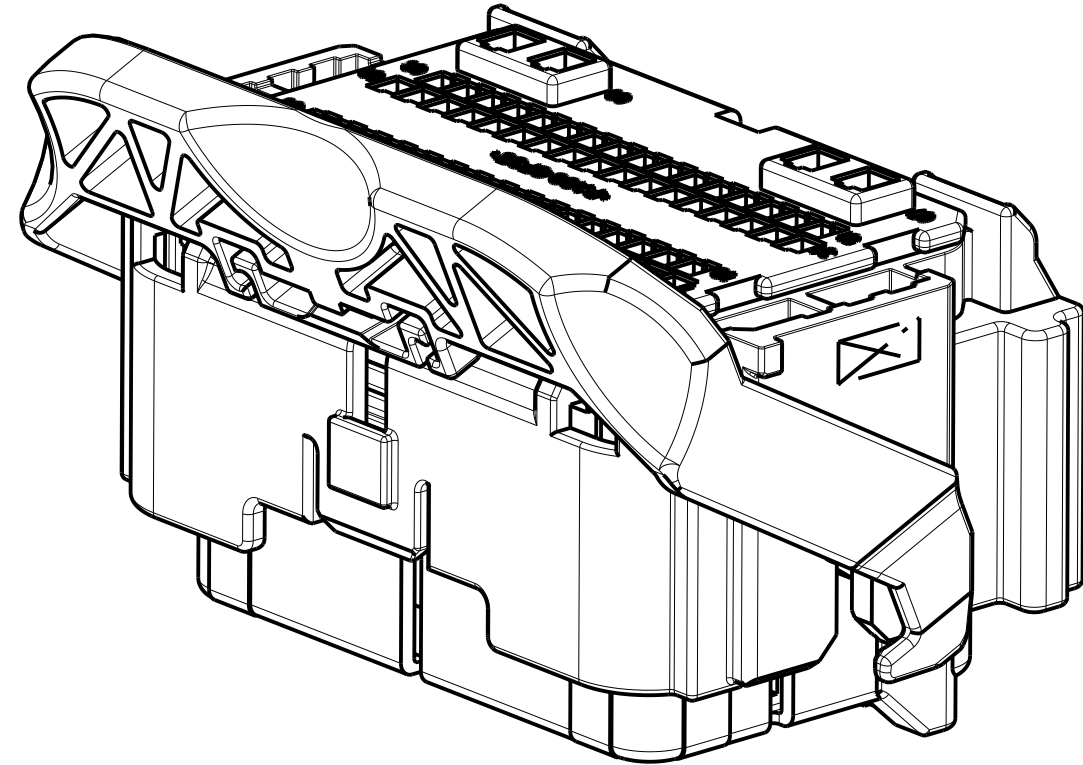
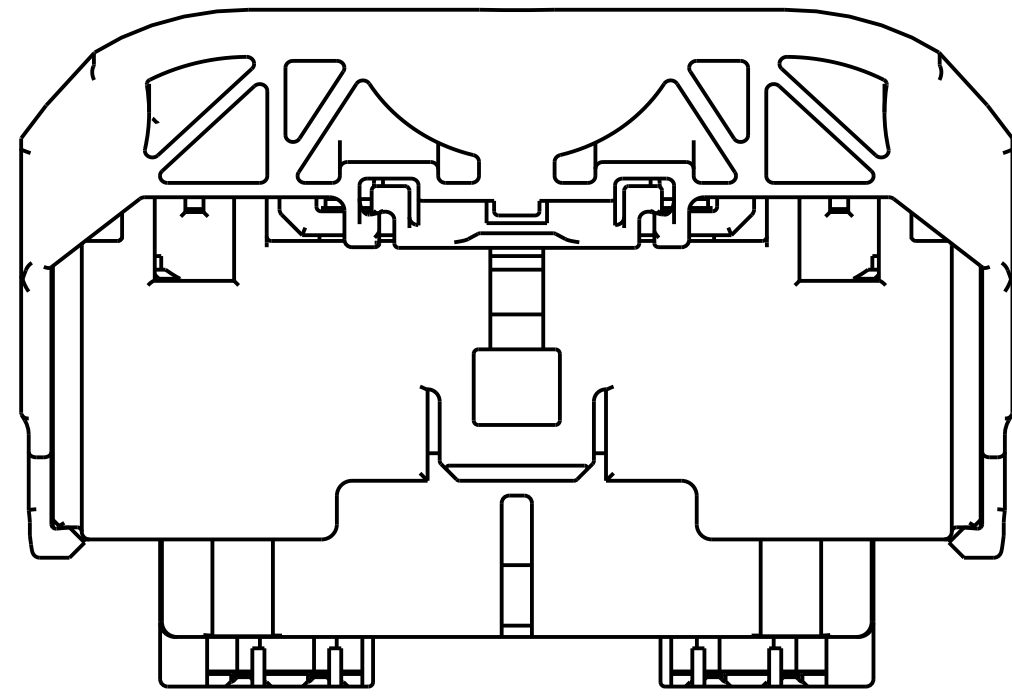
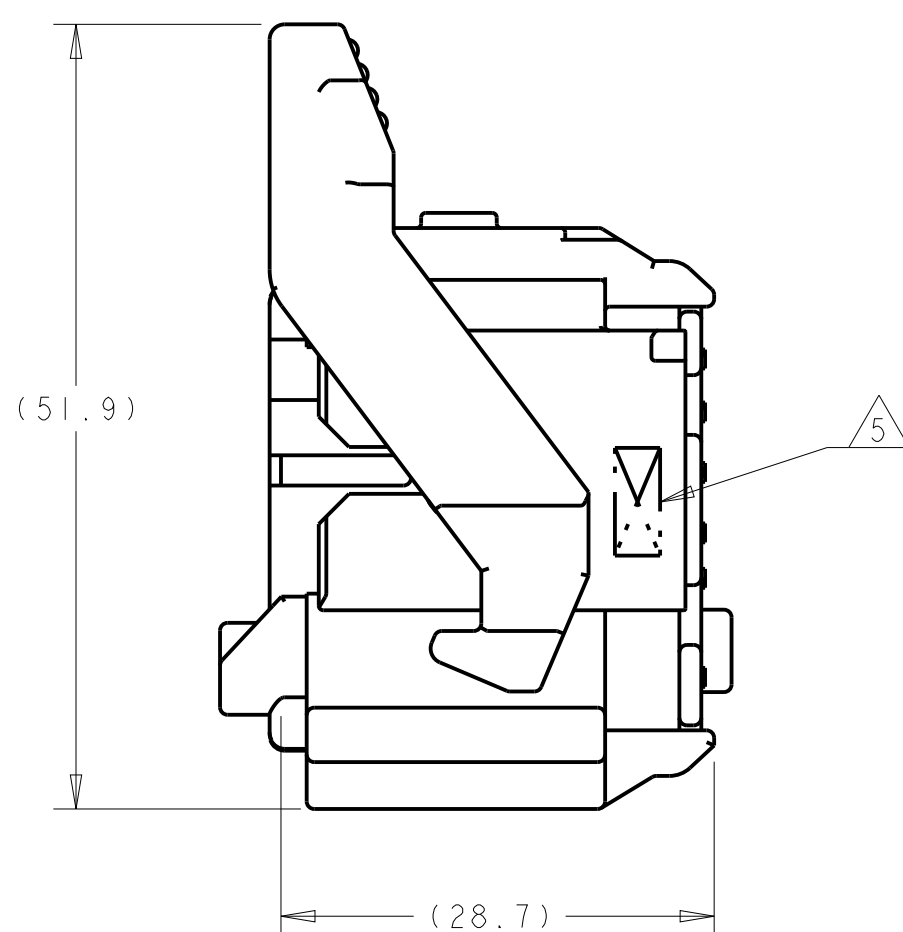
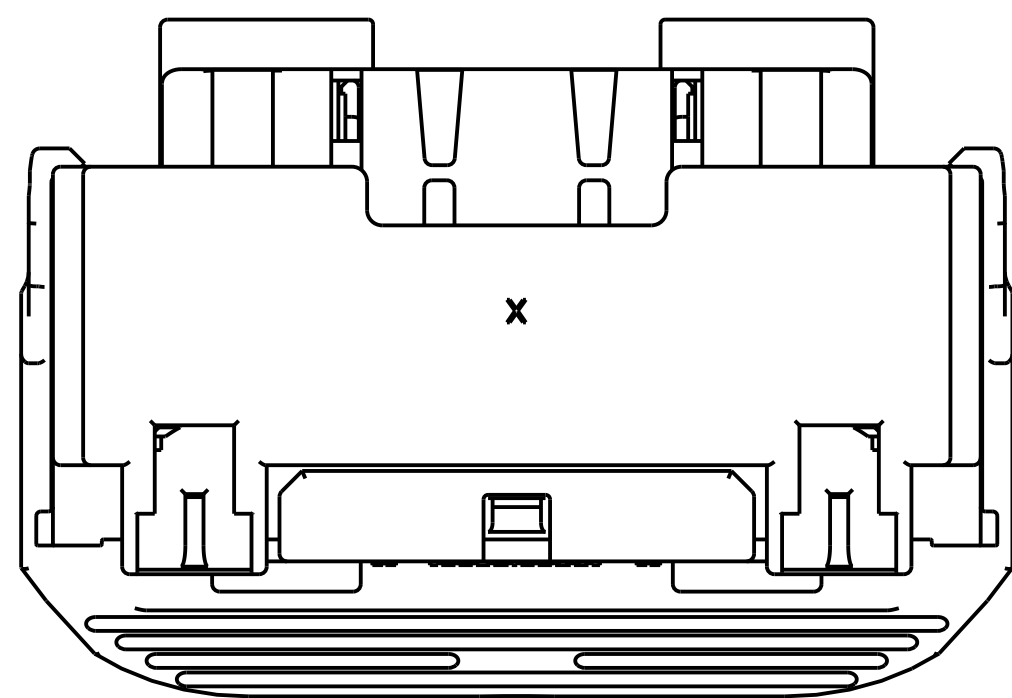
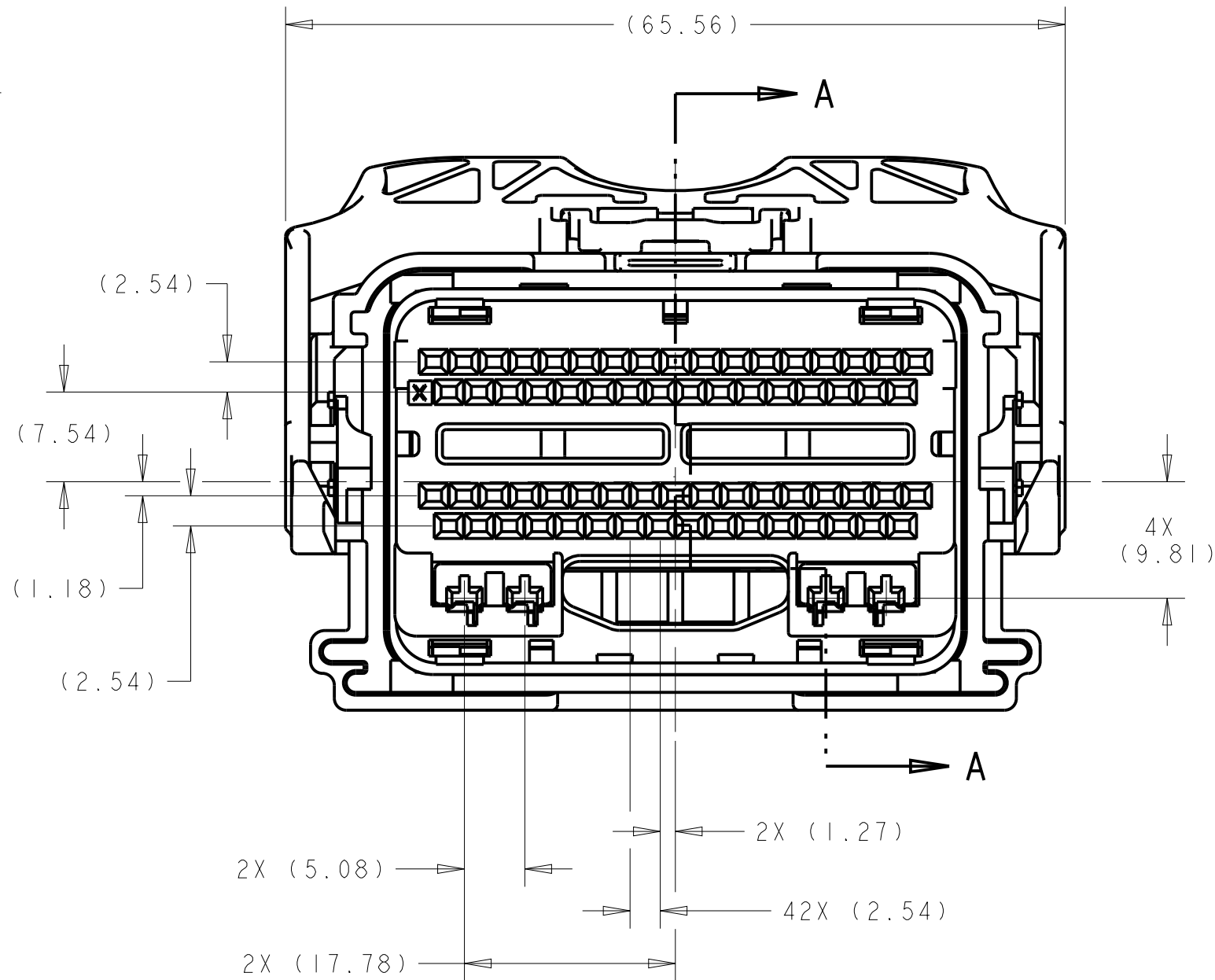




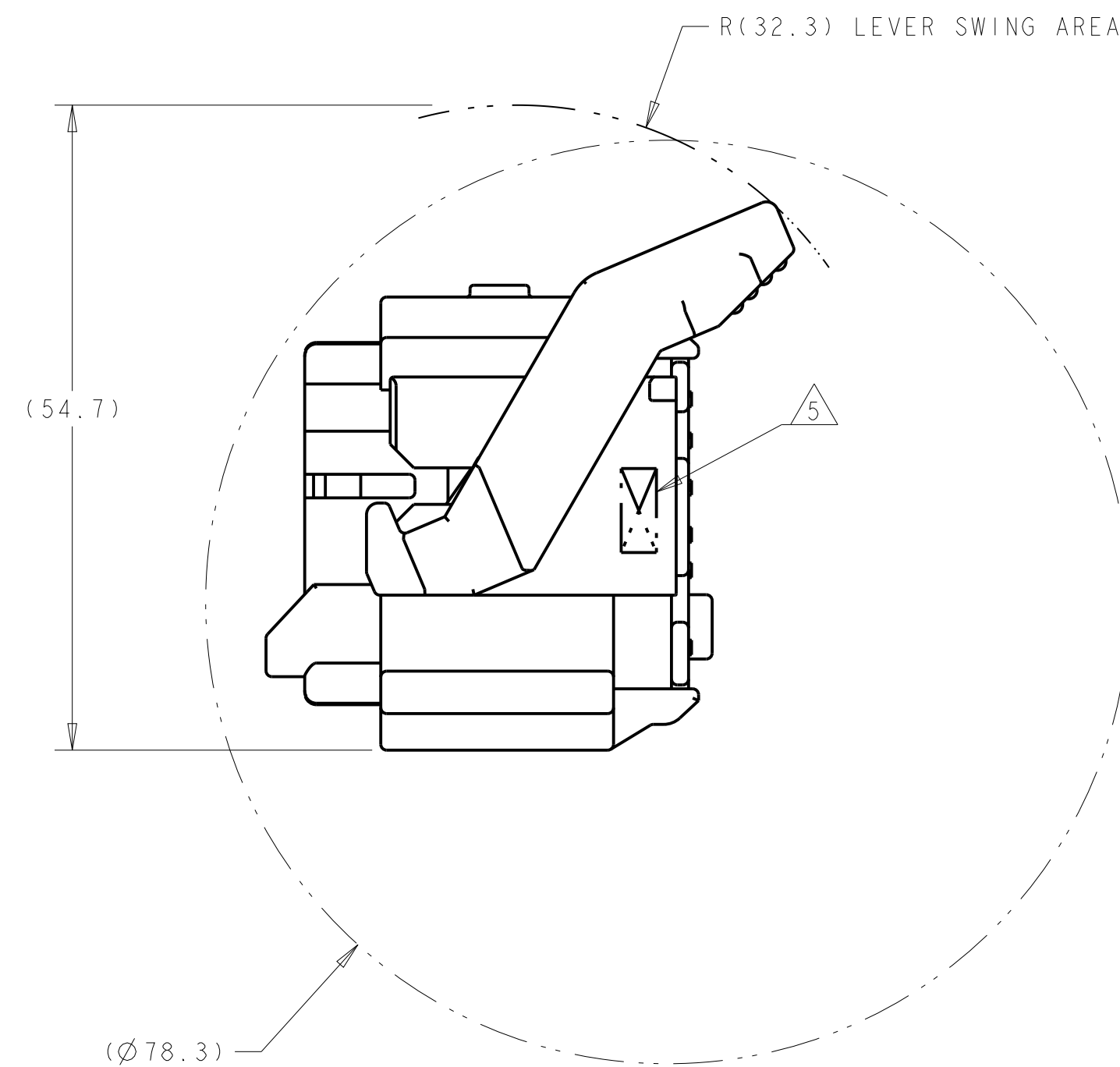
PART NUMBER:
1438136-1
SHOWN WITH SPACER
IN SEATED POSITION



SECTION A-A
SPACER AND LEVER
IN PRE-SEATED POSITION
(DELIVERY POSITION)



SHOWN WITH CAM
LEVER AND SPACER
IN LOADED POSITION



MIN. FEED THRU CONDITION
WITH 1mm CLEARANCE ALL AROUND
SHOWN WITH SPACER IN SEATED POSITION

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
G45		REVISED PER ECO-13-011449	16JUL2013	DLD	DCM
G46		REVISED PER ECO-14-007153	19MAY2014	DLD	DCM
G47		REVISED PER ECO-14-014965	09OCT2013	DLD	DCM

1. PRINT FORD PART NUMBER (SEE ATTACHED CHARTS) AND TRACEABILITY CODE (YY = 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR) IN THIS LOCATION AT ASSEMBLY. SEE SHEETS 3, 4 AND 5 (-*) PART NUMBERS.

2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²

3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.

4. REFERENCE TE INSTRUCTION SHEET 408-8893.

△ COMPANY LOGO.

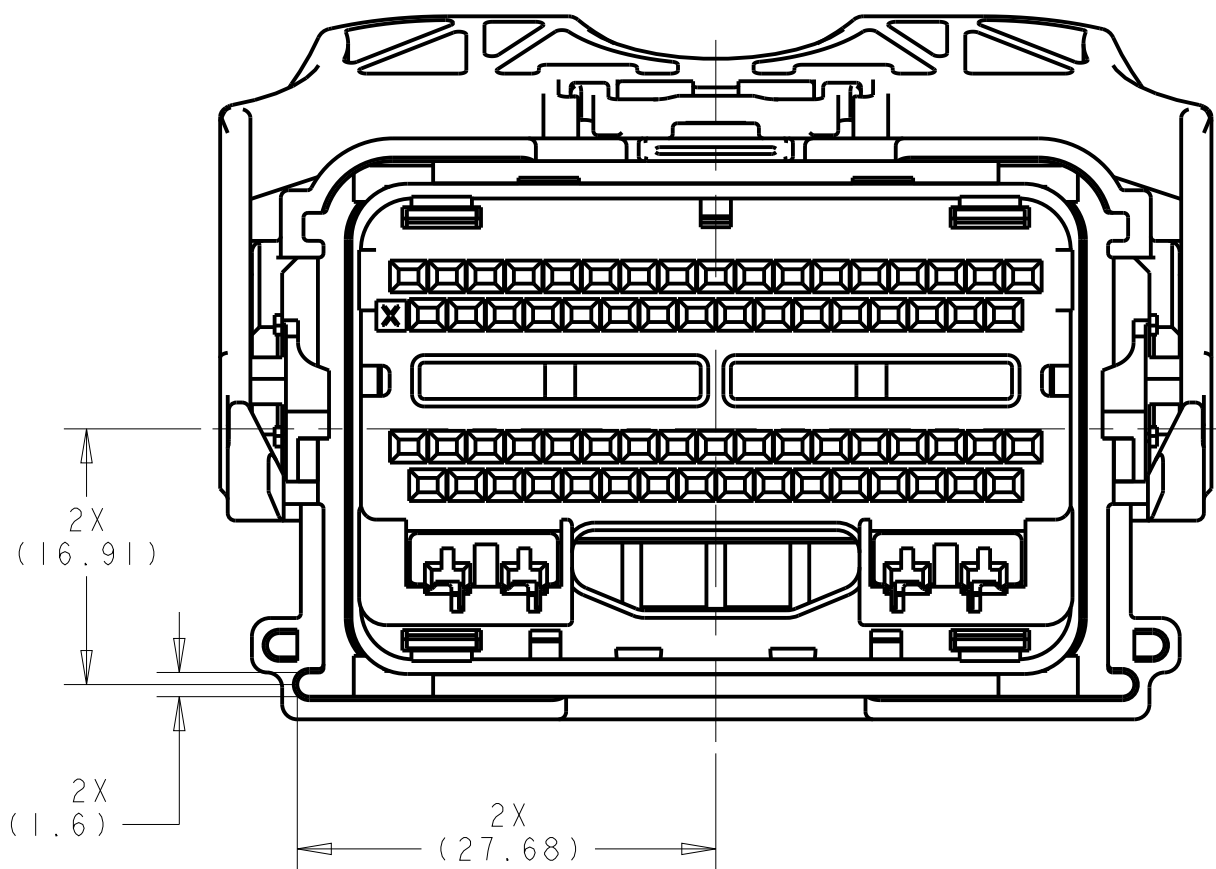
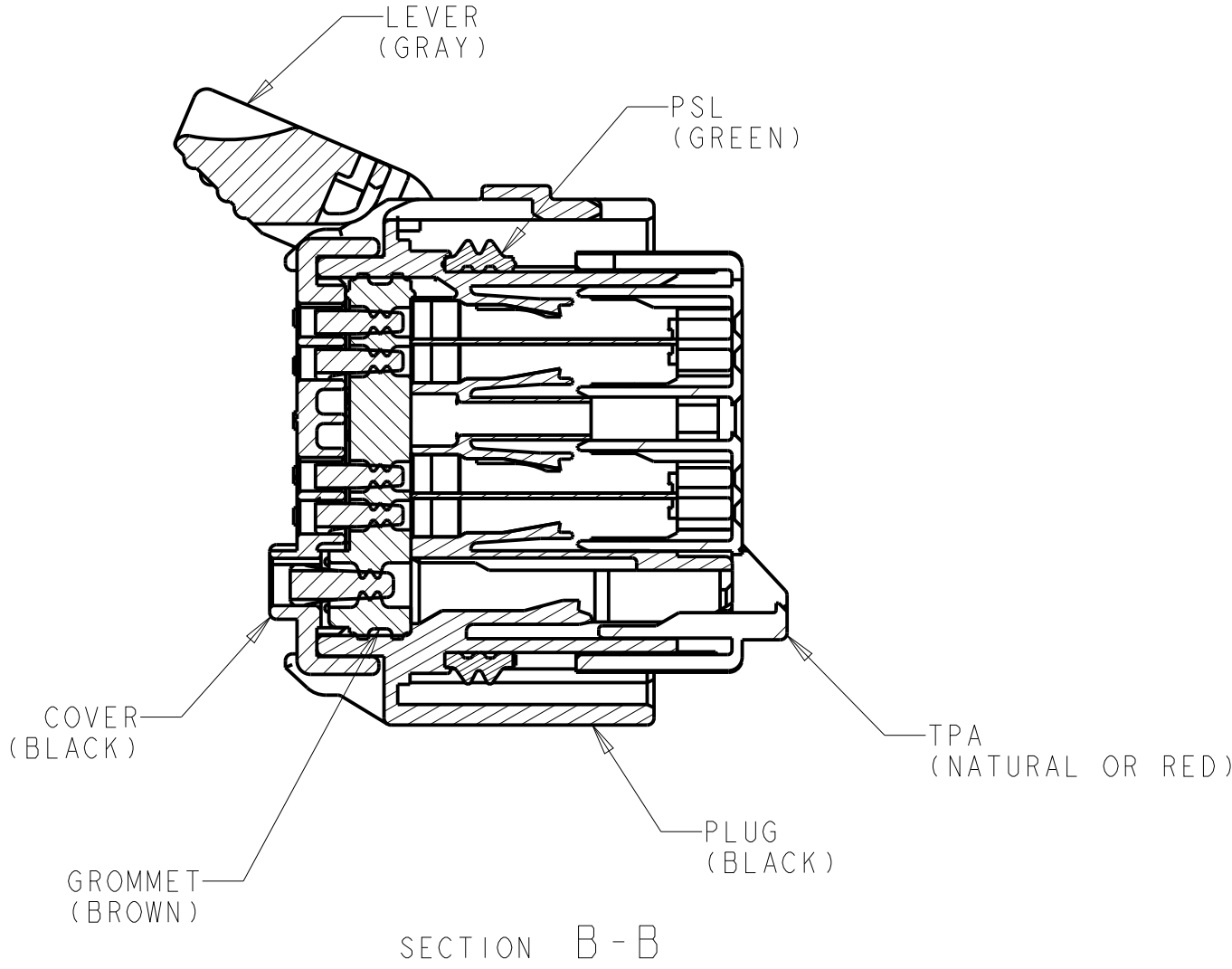
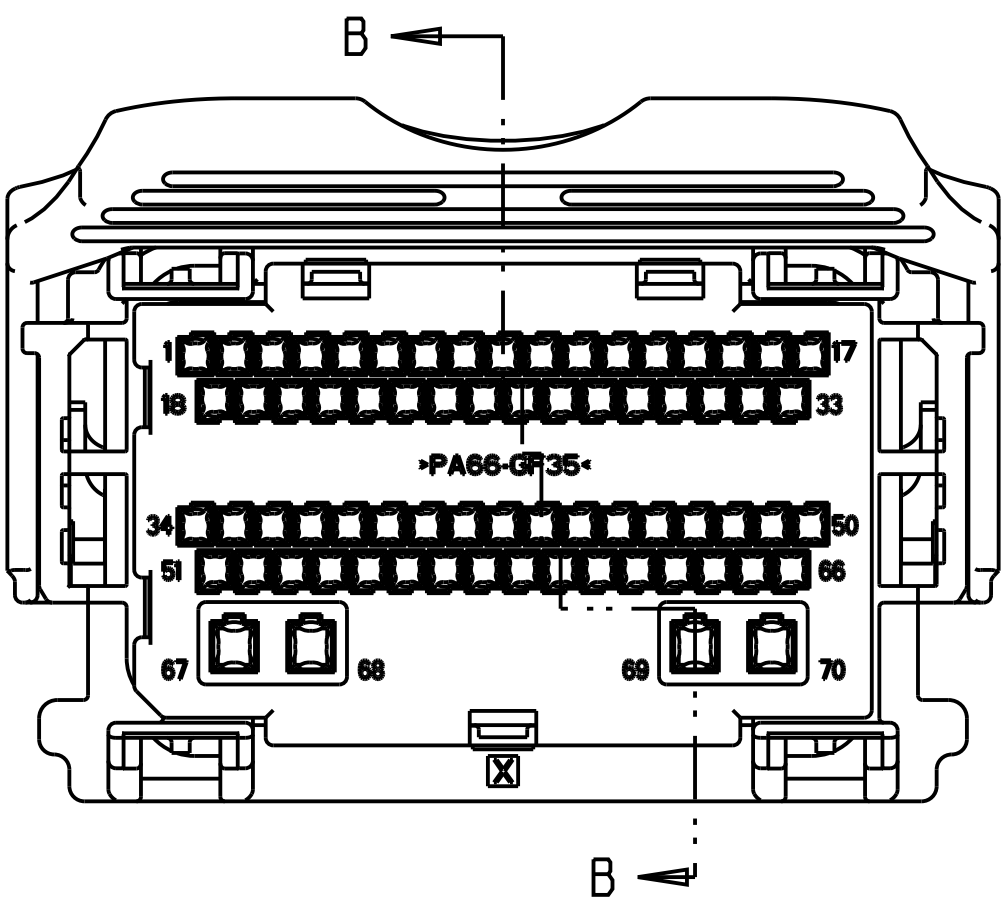
APPLICABLE COMPONENTS (FOR REFERENCE ONLY)

DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

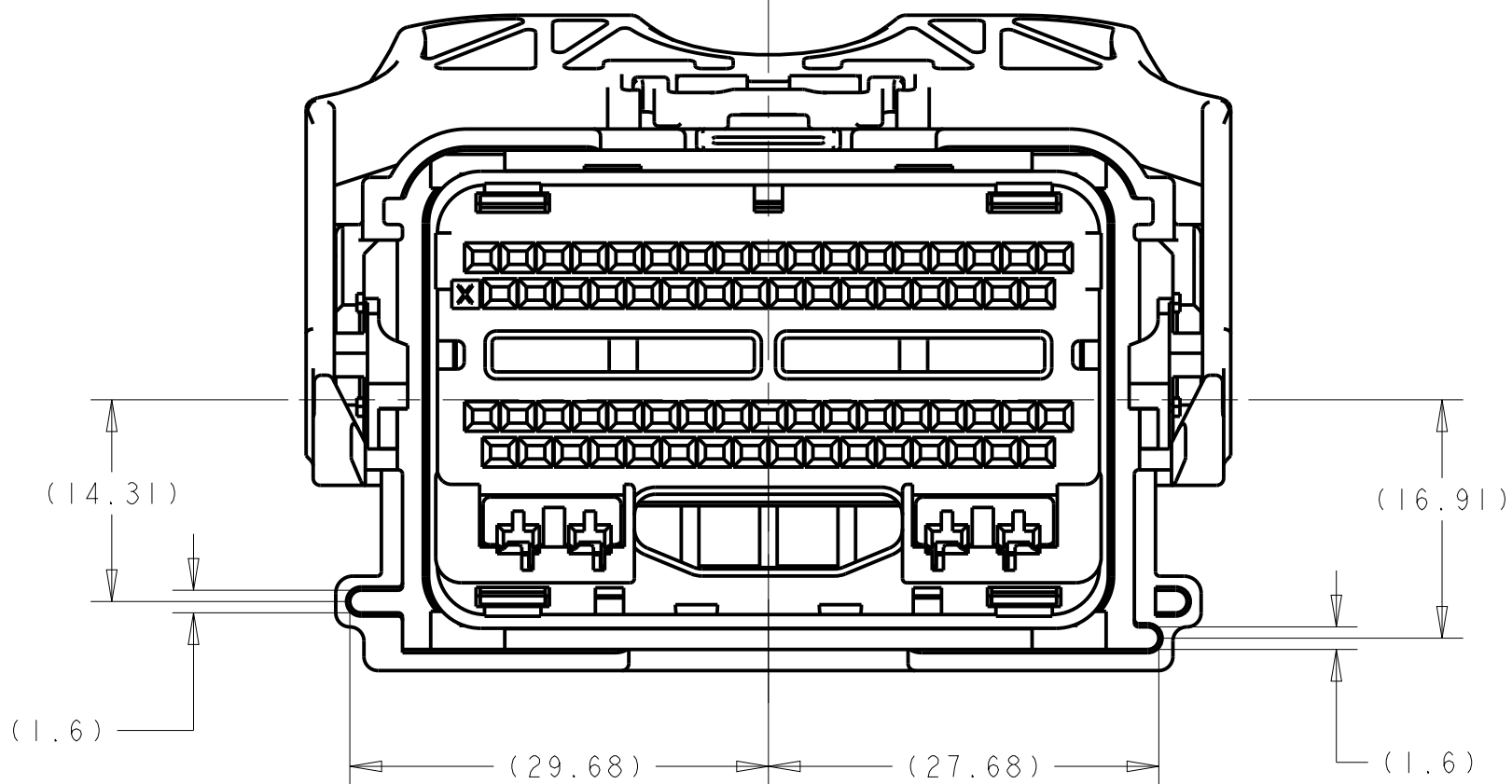
SEE SHEETS 3 THRU 7
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL	15APR2005	TE Connectivity	
		CHK T. VALASEK	15APR2005		
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ±.3 1 PLC ±0.10 2 PLC ±.10 3 PLC ±. 4 PLC ±. ANGLES ±1°		PRODUCT SPEC	
				APPLICATION SPEC	
MATERIAL				SIZE	
				CAGE CODE	
				DRAWING NO	
				RESTRICTED TO	
				A100779C=1438136	
				REV G47	
				SCALE 2:1	
				SHEET 1 OF 11	
				CUSTOMER DRAWING	

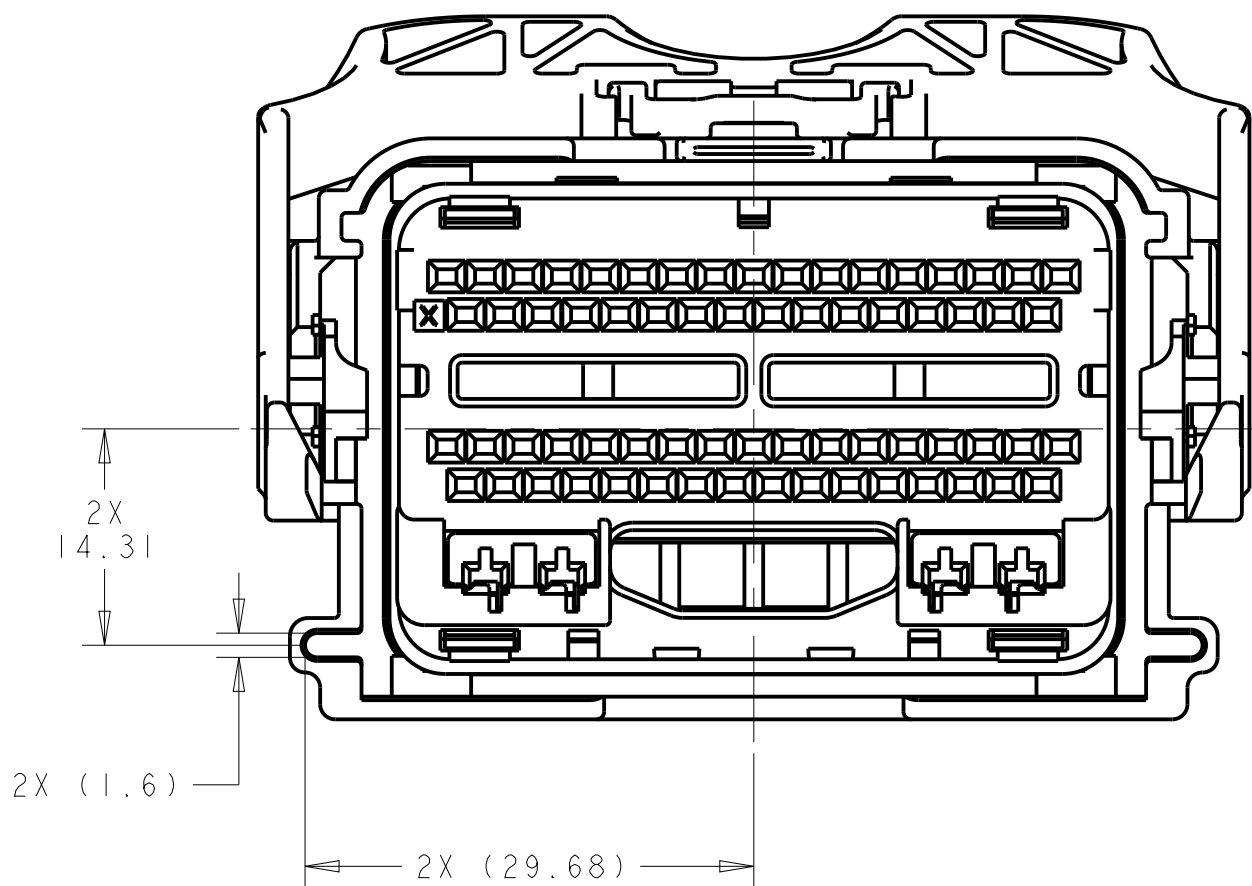
REVISIONS				
P.	LTR.	DESCRIPTION	DATE	OWN APVD.
-	-	SEE SHEET 1	-	-



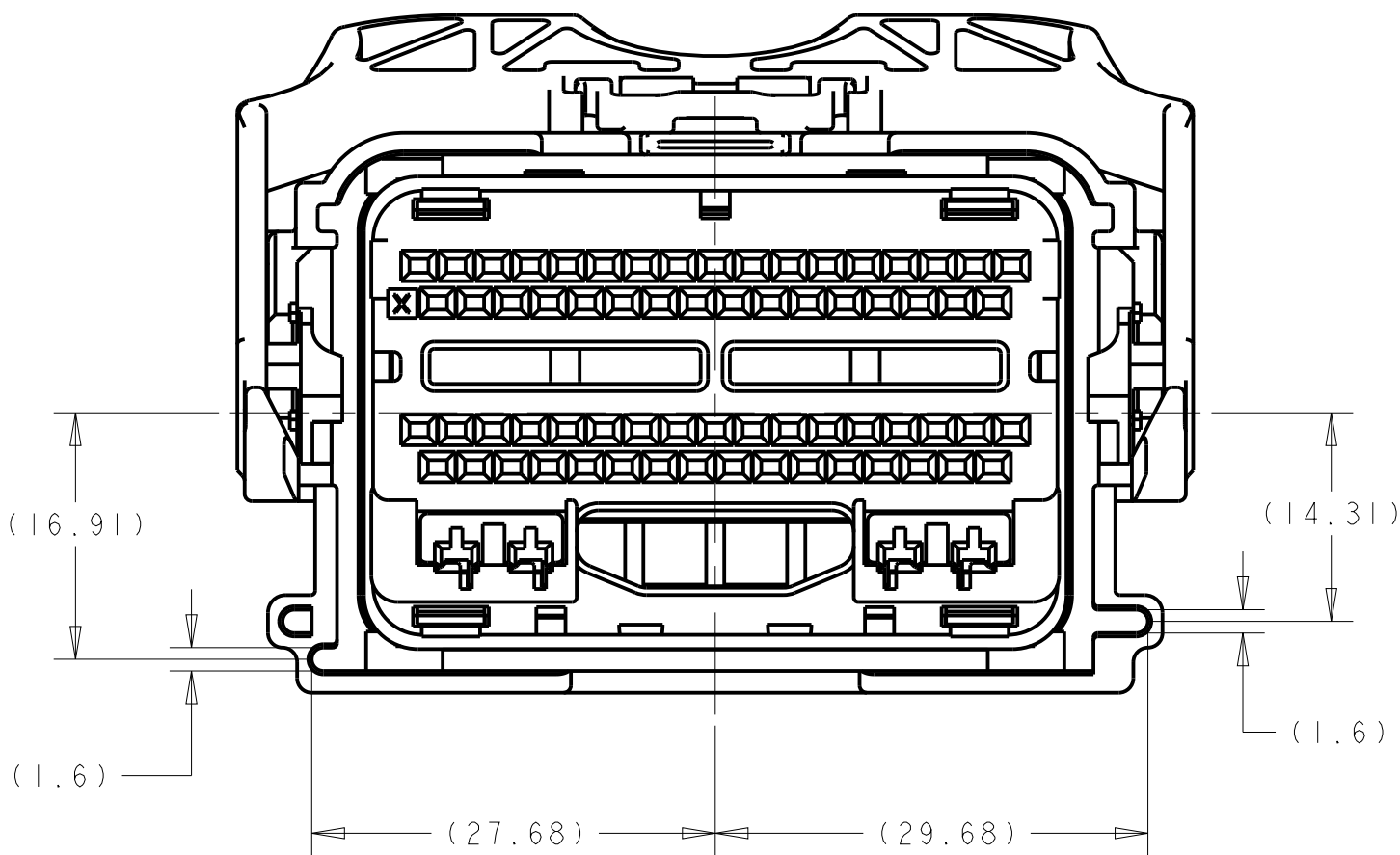
KEYING OPTION "A"



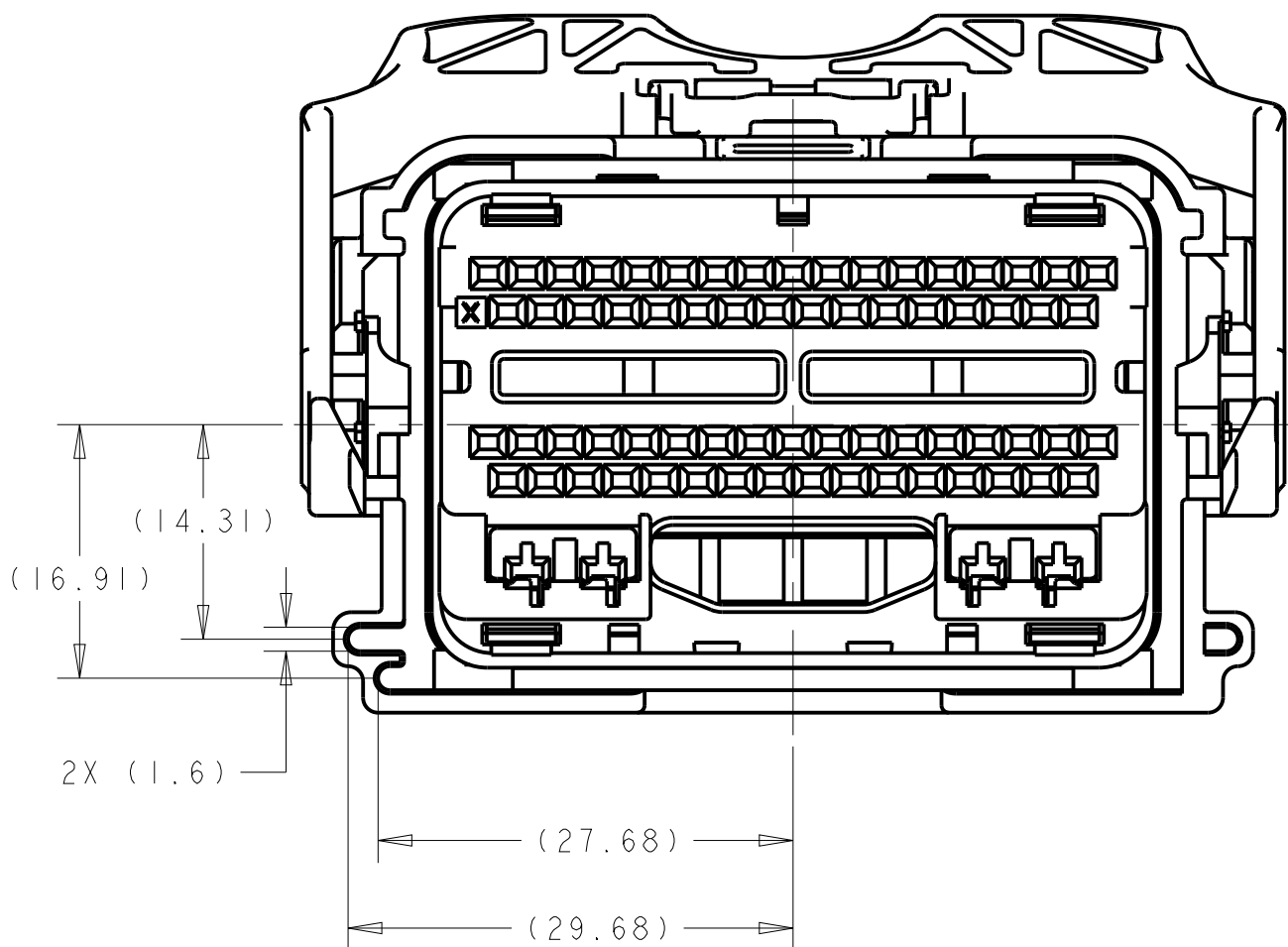
KEYING OPTION "B"



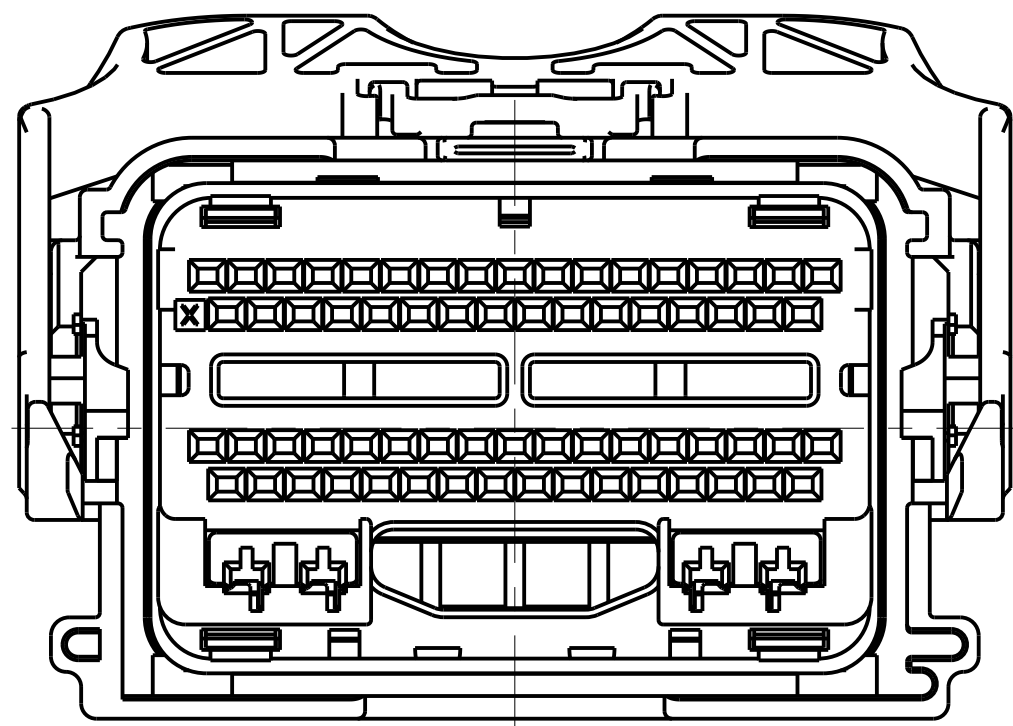
KEYING OPTION "C"



KEYING OPTION "D"



KEYING OPTION "E"



KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	TE Connectivity	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK	15APR2005	NAME	
	0 PLC ±.3 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1° FINISH	PRODUCT SPEC		70-WAY HARNESS ASSEMBLY	
MATERIAL	-	APPLICATION SPEC		SIZE	RESTRICTED TO
-	-	WEIGHT	-	A100779C=1438136	-
-	-	CUSTOMER DRAWING		SCALE	SHEET
				2:1	2 OF 11

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005	 TE Connectivity	
DIMENSIONS: mm		CHG T. VALASEK 15APR2005	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±1°		APVD T. VALASEK 15APR2005	70-WAY HARNESS ASSEMBLY	
		PRODUCT SPEC -	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
MATERIAL - -		APPLICATION SPEC -	A100779C=1438136	
FINISH - -		WEIGHT -	SCALE 2:1 SHEET 3 OF 11 REV 647	
CUSTOMER DRAWING				

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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET I	-	-	-

KEYING OPTION A

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005 CHG T. VALASEK 15APR2005 ATVD T. VALASEK 15APR2005		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±1°		NAME 70-WAY HARNESS ASSEMBLY	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE CASE CODE DRAWING NO A1 00779 C=1438136	
MATERIAL - - -		FINISH - - -		RESTRICTED TO - - -	
		WEIGHT -		SCALE 2:1 SHEET 4 OF 11 REG 47	
		CUSTOMER DRAWING			

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION B

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

5L3T-14A464-E* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
R. VESTAL

CHK
T. VALASEK

APVD
T. VALASEK

15APR2005

15APR2005

15APR2005

DIMENSIONS:

mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±

±0.3

±0.10

±

±

±1°

-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING

TE

TE Connectivity

NAME

70-WAY HARNESS ASSEMBLY

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A100779

©=1438136

SCALE

2:1

SHEET

5

OF

11

REV

647

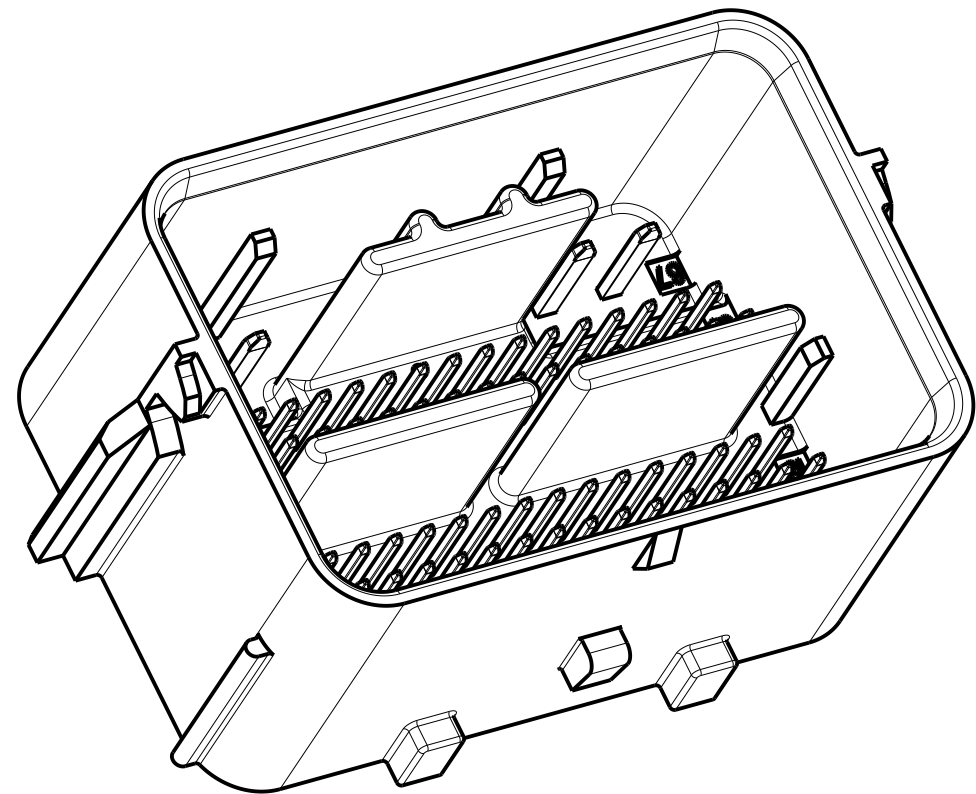
REVISIONS					
#	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET I	-	-	-

KEYING OPTION D

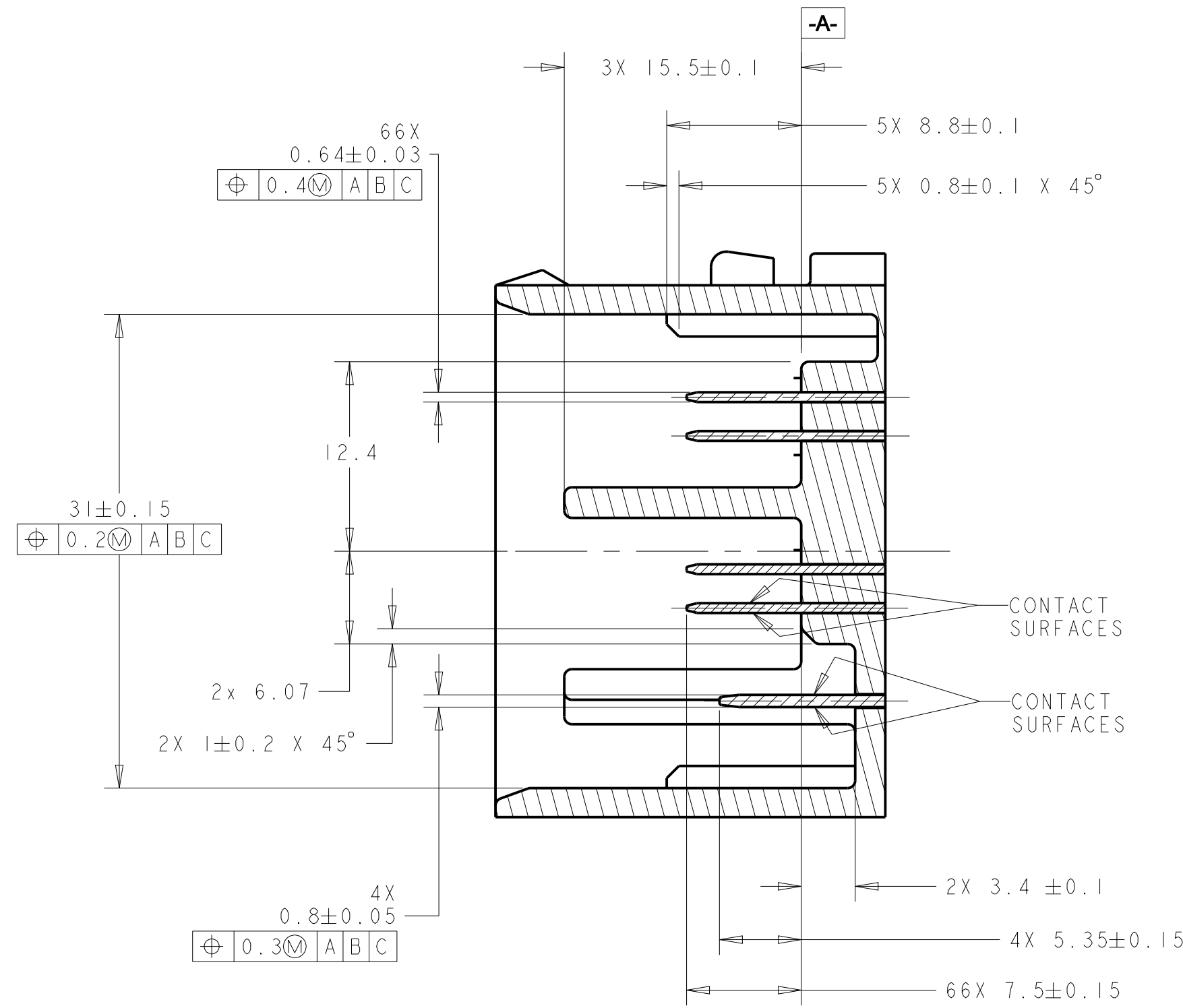
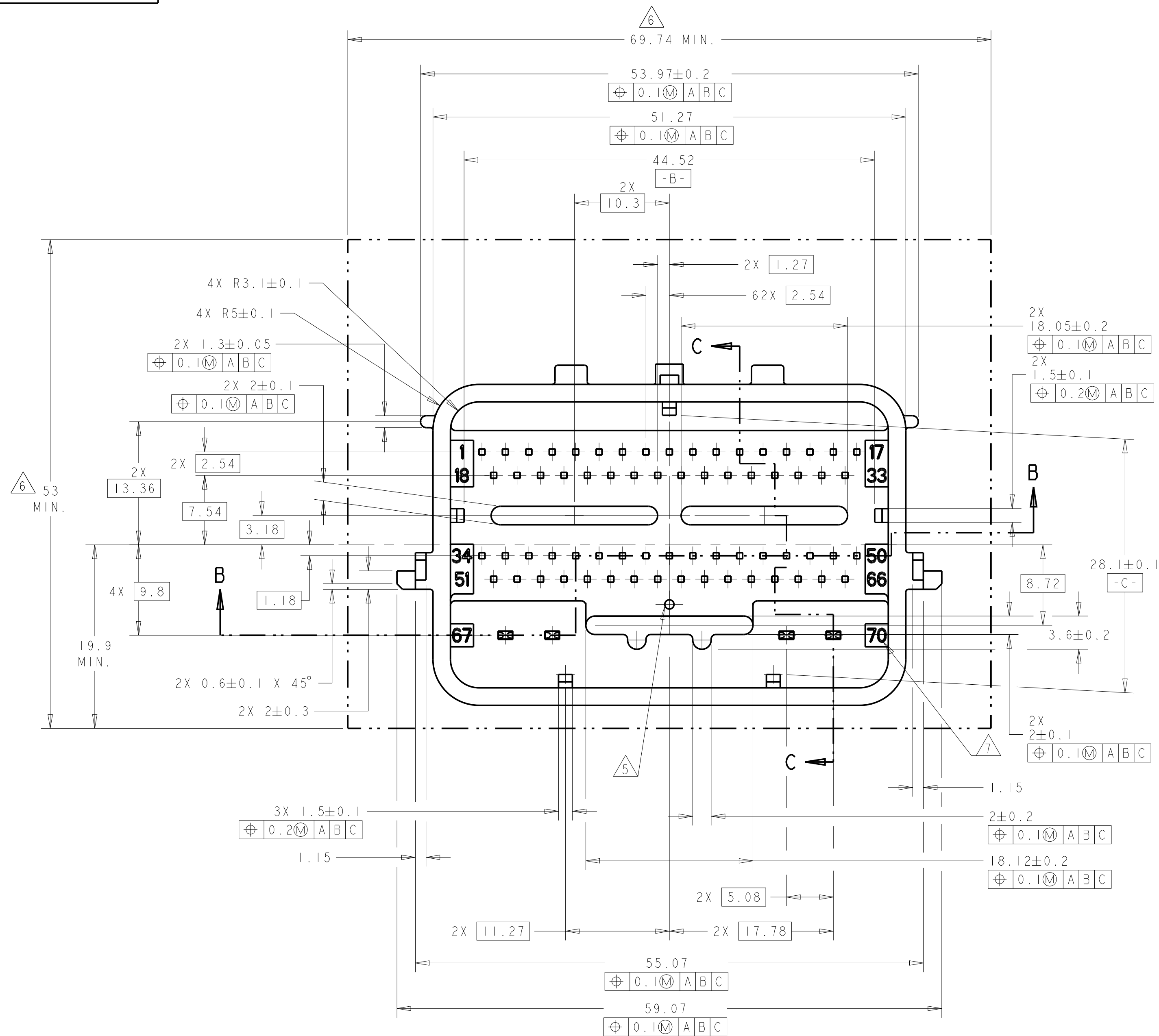
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8U5T-14A464-B* PIN-OUT CHART

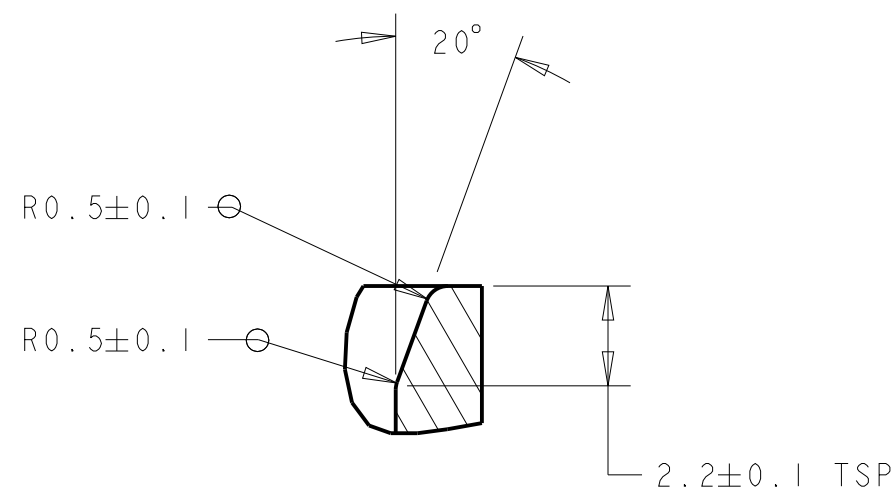
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG REV CHK	15APR2005 V.VESTAL 15APR2005 VALASEK	 TE Connectivity
DIMENSIONS:		APVD	15APR2005 T. VALASEK	
mm	TO DIMENSIONS UNLESS OTHERWISE SPECIFIED.	PRODUCT SPEC		70-WAY HARNESS ASSEMBLY
	0 PLC ±.0 1 PLC ±.0 2 PLC ±.0, .10 3 PLC ±.0 4 PLC ±.0 5 ANGLE ±.0 FINISH ±.0	APPLICATION SPEC		
MATERIAL		WEIGHT		SIZE CAGE CODE DRAWING NO A100779C1438136
		CUSTOMER DRAWING		RESTRICTED TO -
		SCALE		SCALE 2:1 SHEET 7 OF 11 REV 647



SCALE 2:1



SECTION C-C



DETAIL F
SCALE 6:1

NOTES: UNLESS OTHERWISE SPECIFIED

1. GENERAL TOLERANCE:
±0.3 ALL ONE PLACE DIMENSIONS
±0.10 ALL TWO PLACE DIMENSIONS
±1°00' ALL ANGULAR DIMENSIONS

2. DRAFT ANGLE PERMISSIBLE ONLY WITHIN
DRAWING TOLERANCE.

3 SEALING SURFACE, NO WITNESS LINES OF DAMAGE PERMITTED.

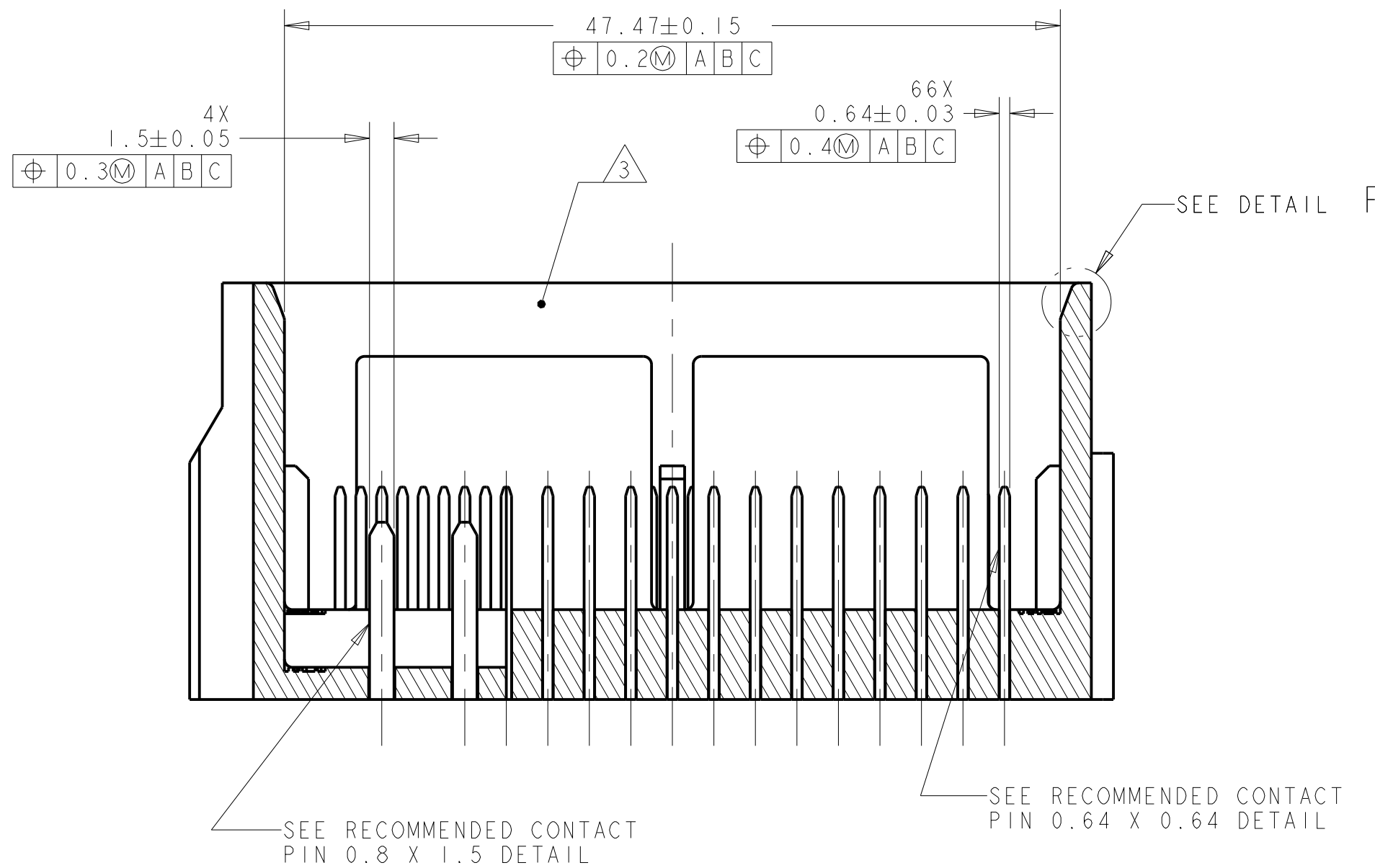
4. ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED

5 VENT HOLE SIZE AND LOCATION IS OPTIONAL.

6 THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.

7 TERMINAL POSITION IDENTIFICATION.

8. MATES WITH TYCO ELECTRONICS PART# 1438136-*

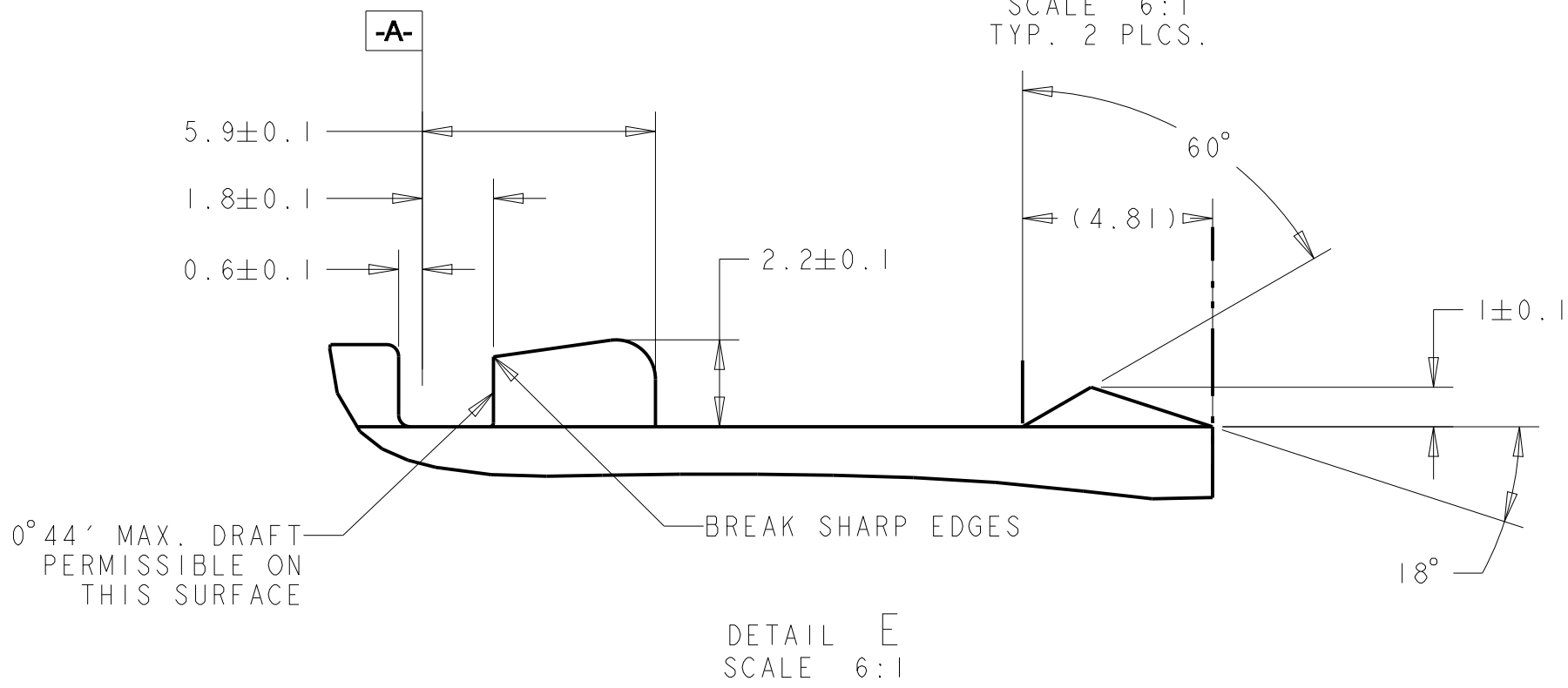
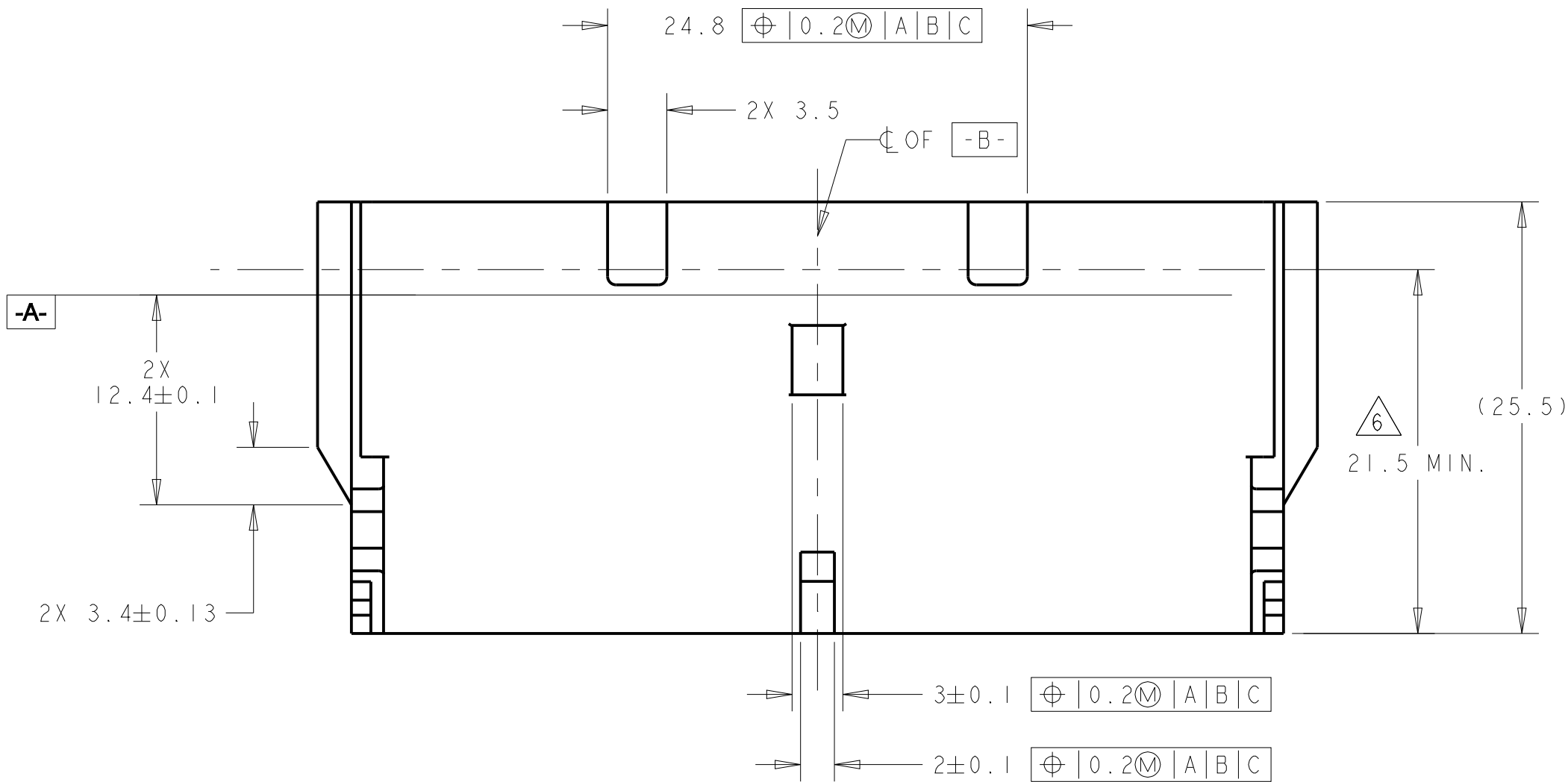
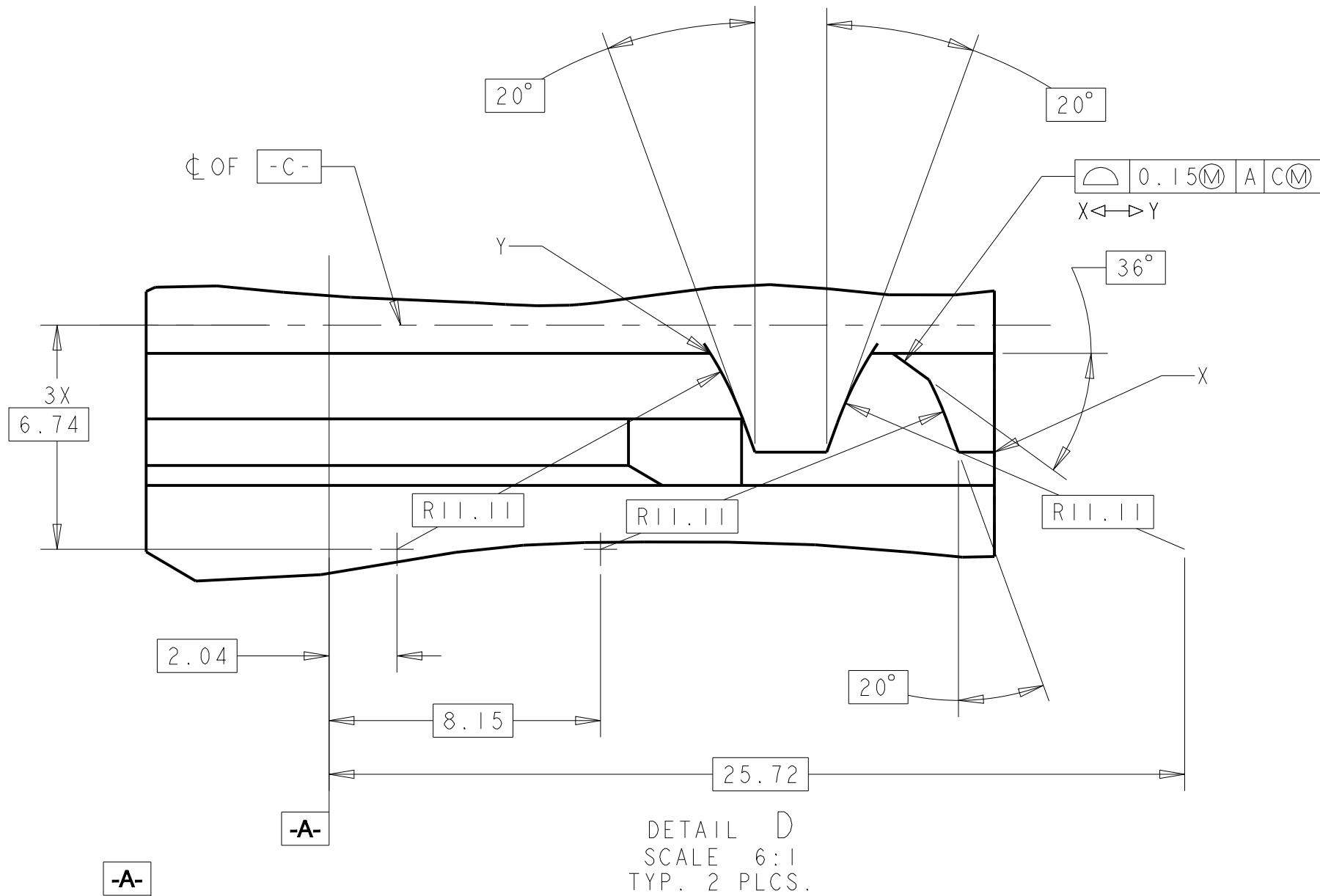
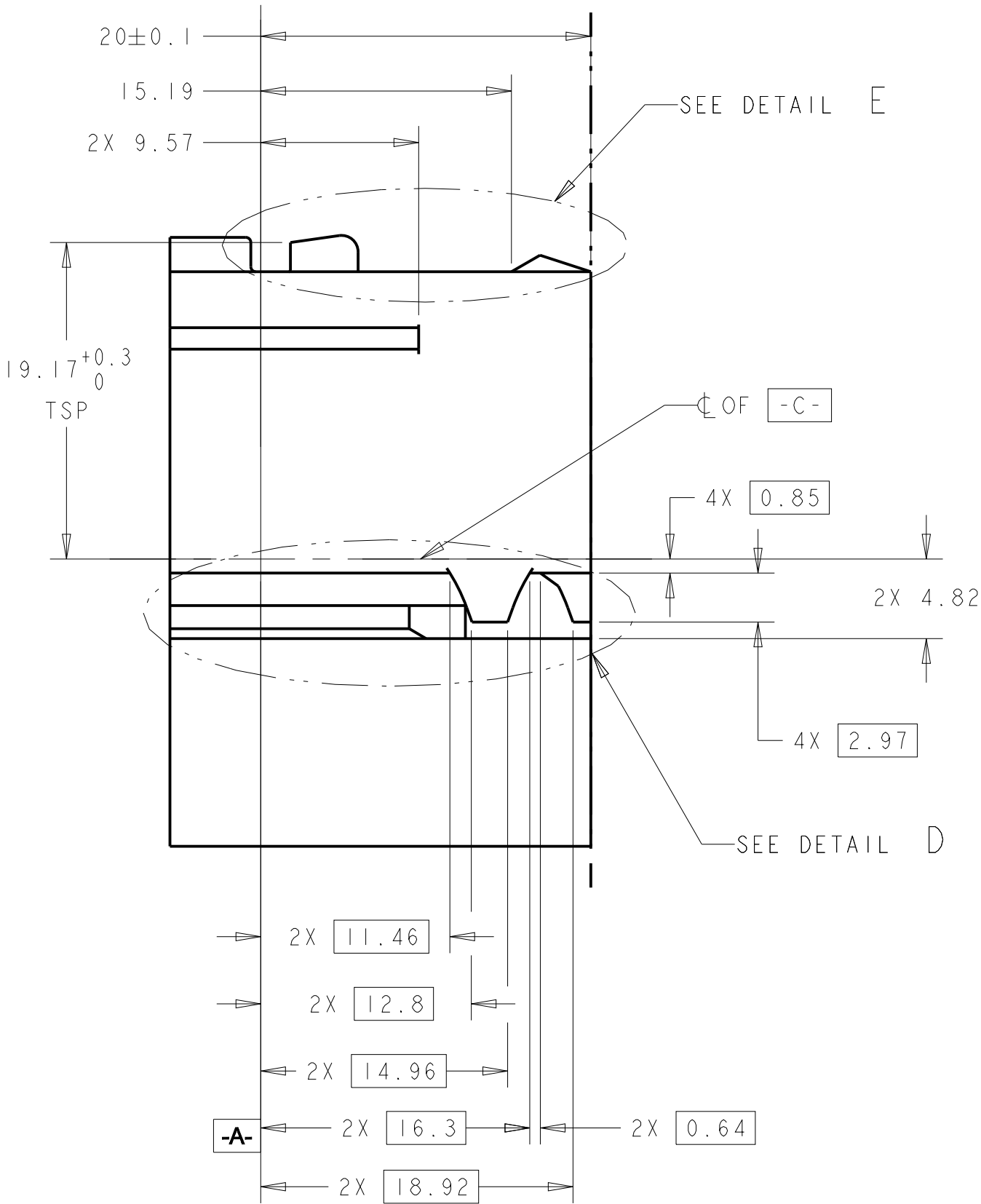
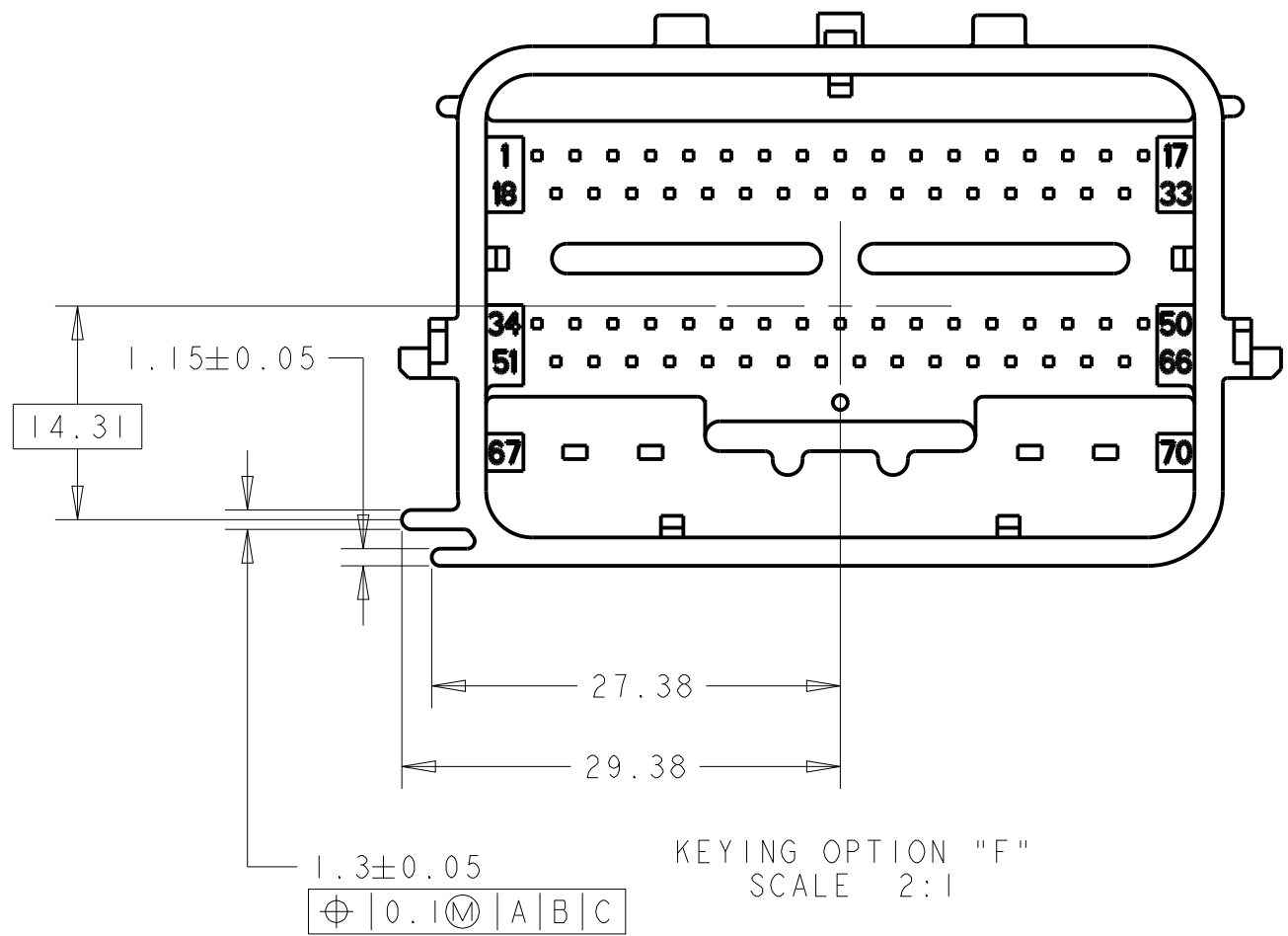
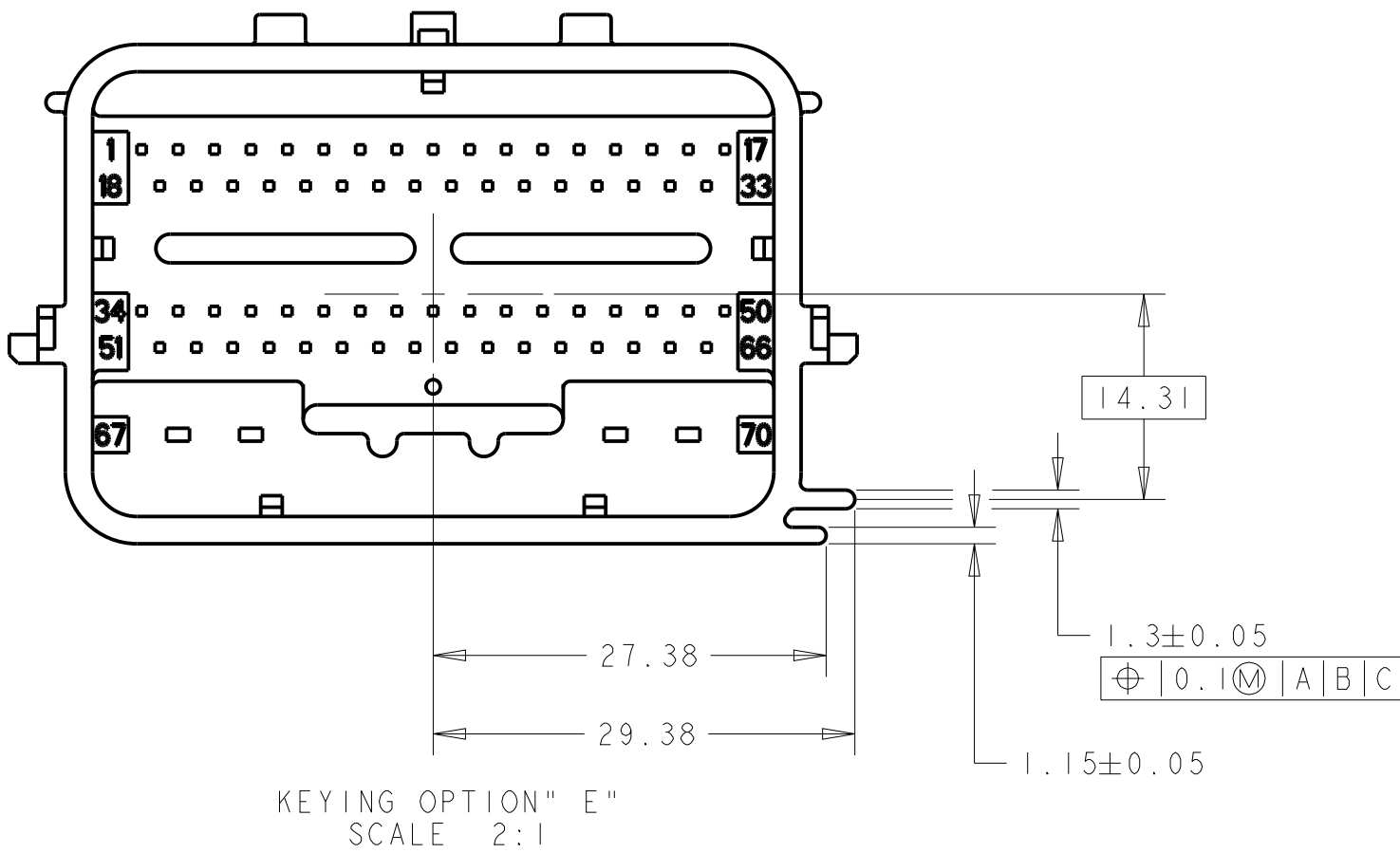
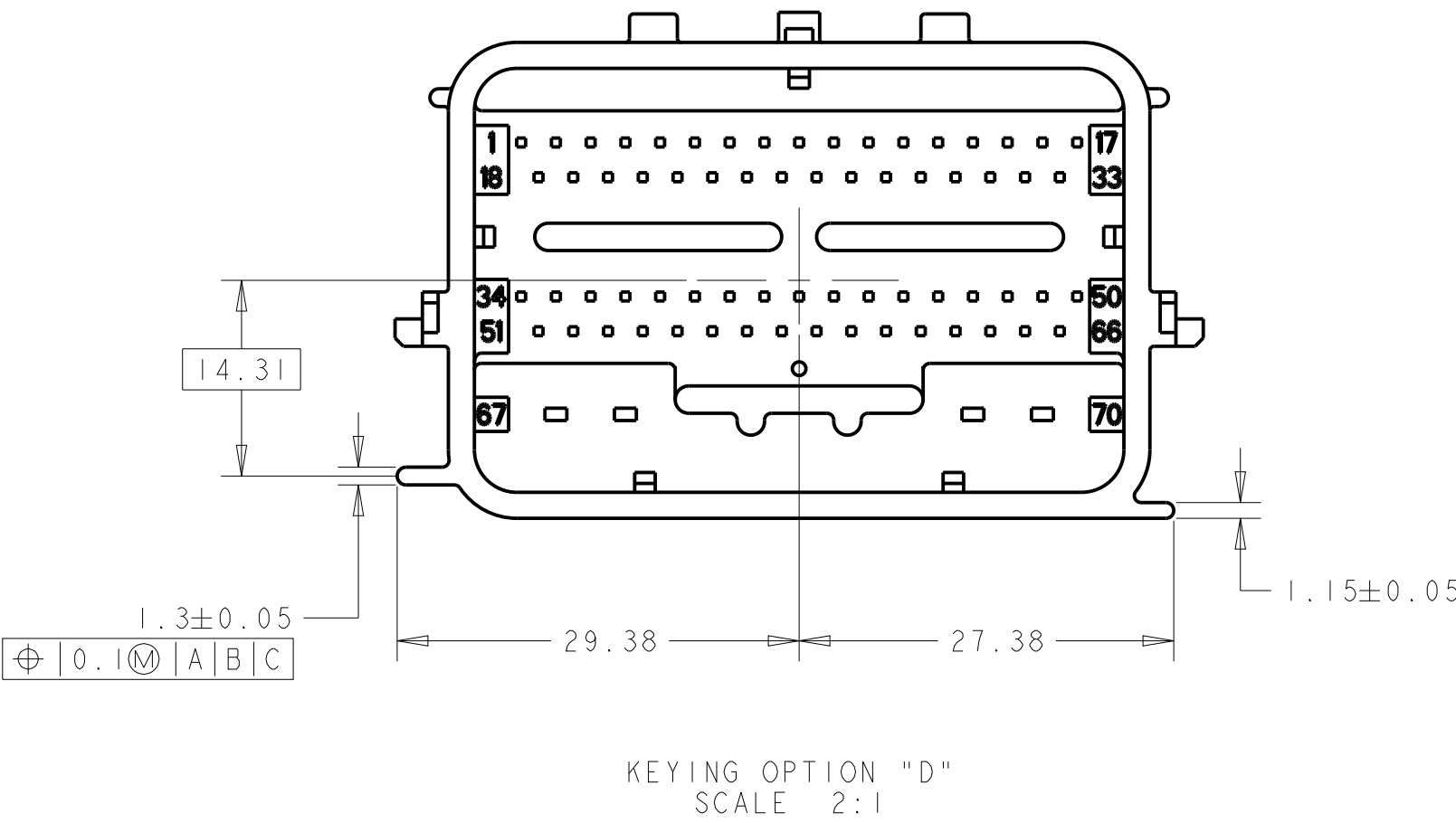
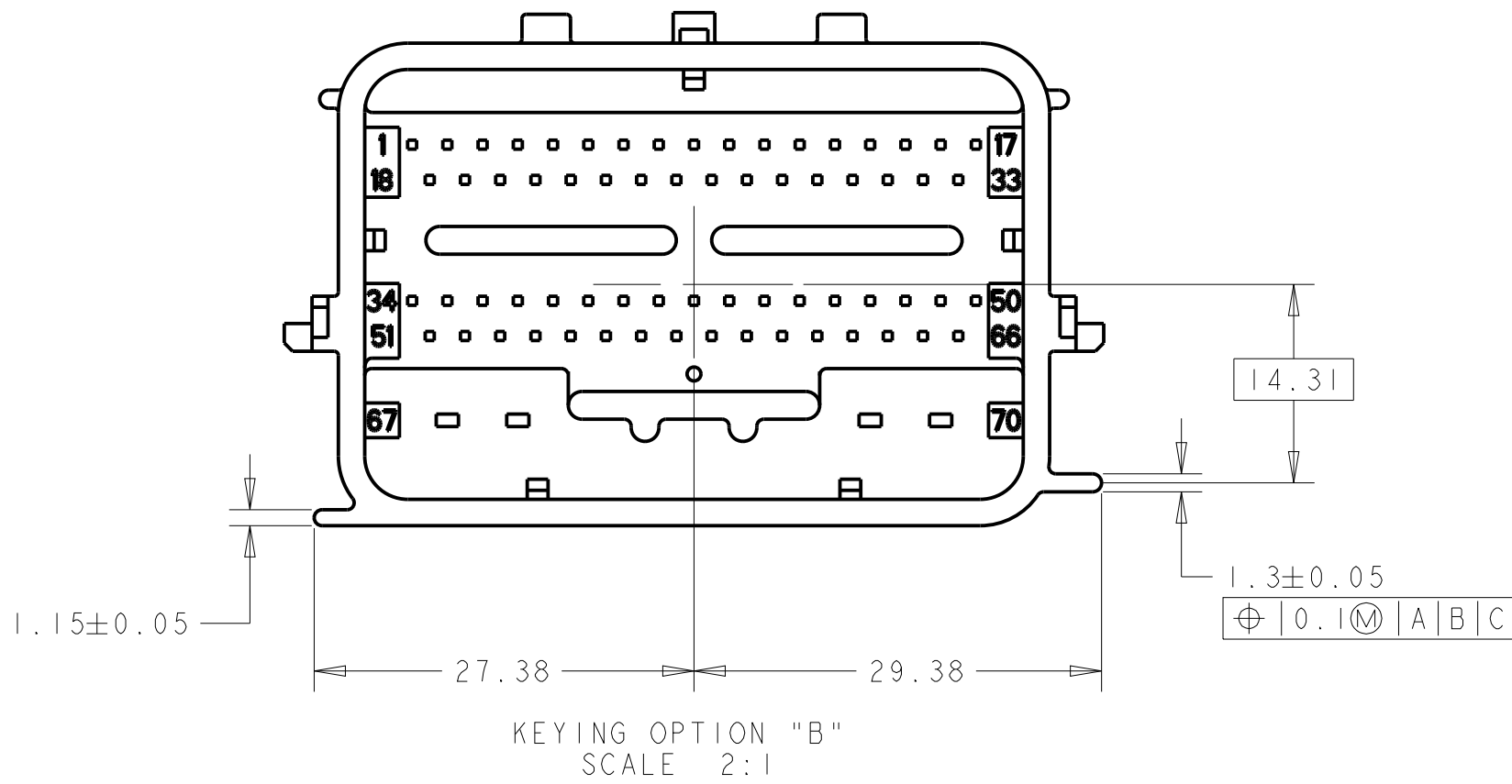
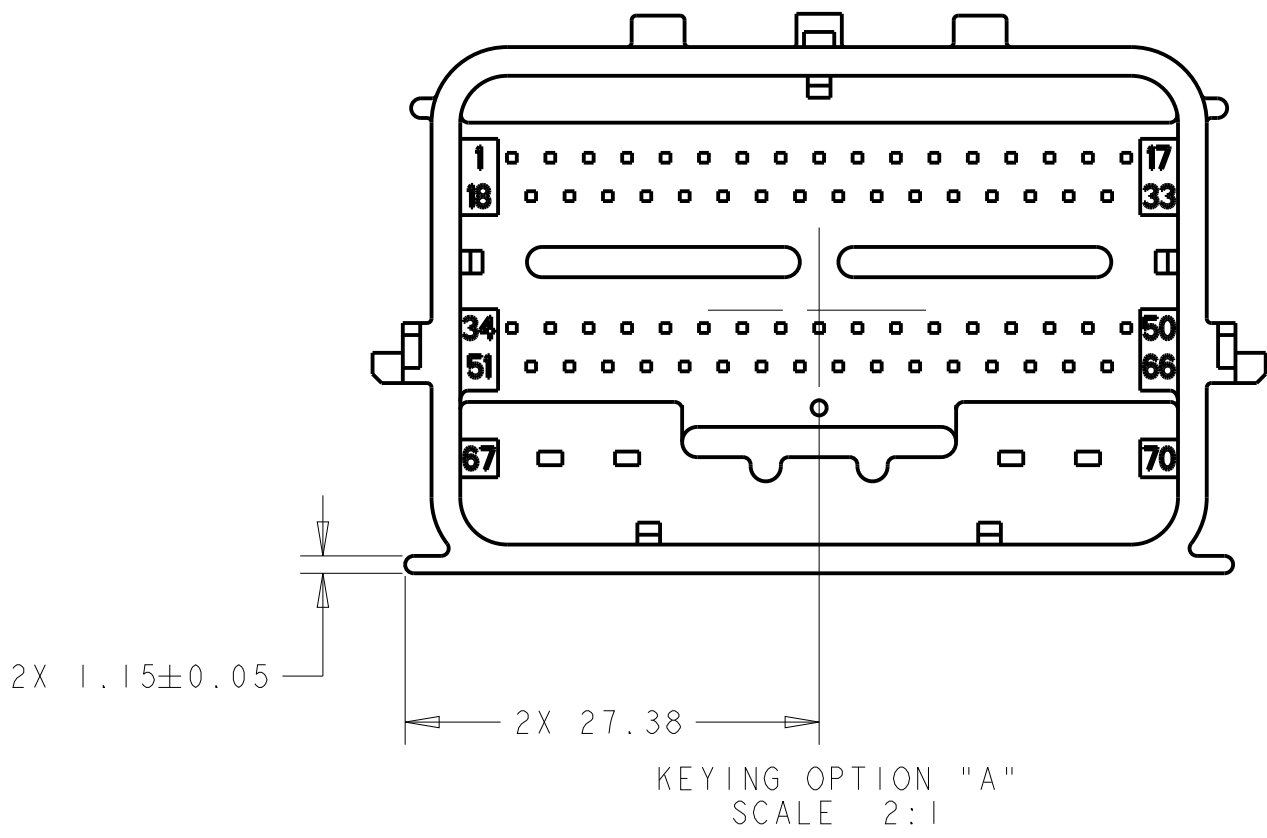


SECTION B-B

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	TE Connectivity	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm		APVD T. VALASEK	15APR2005	NAME	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		70-WAY HARNESS ASSEMBLY	
		0 PLC ±0.3 1 PLC ±0.10 2 PLC ±0.10 3 PLC ±0.10 4 PLC ±0.10 ANGLES ±1°		SIZE CAGE CODE DRAWING NO	
MATERIAL		WEIGHT		A100779C=1438136	
FINISH		CUSTOMER DRAWING		RESTRICTED TO	
SCALE 2:1		SHEET 10 OF 11		REV 647	

HEADER INTERFACE KEYING OPTIONS

REVISIONS				
P.	LTR.	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL 15APR2005	 TE Connectivity			
DIMENSIONS:		CHK T. VALASEK 15APR2005				
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME			
	0 PLC ±.3	PRODUCT SPEC	70-WAY HARNESS ASSEMBLY			
	1 PLC ±0.10	APPLICATION SPEC				
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
-	-	-	A100779C=1438136		-	
CUSTOMER DRAWING		SCALE 2:1 SHEET 11 OF 11 REV 647				

Mouser Electronics

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