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LOC

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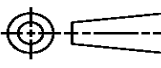
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-13-019318	10JAN2014	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151267-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855402  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1855402

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity	
DIMENSIONS:		CHK LJ. ZHANG			
		APVD U. GUO		NAME FINE ADJUST SIDE FEED HDM APPLICATOR	
		PRODUCT SPEC			
		MATERIAL		APPLICATION SPEC	
FINISH		WEIGHT		CAGE CODE	
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		DRAWING NO C- 1855402	
		SCALE		RESTRICTED TO	
		SHEET 1 OF 2		REV A1	

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855402-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855402-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855402-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855402-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855402-7	A	-	-	-	SPARE PARTS

RECOMMENDED SPARE PARTS

GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

CUT TO LENGTH AT ASSEMBLY.

\* WARNING

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: TAB2.8X0.8

SOCKET	PIN	TE TERMINAL - TE CRIMP SPECS	REF SETTING
-	962841		
-	-	CRIMP HEIGHT	WIRE SIZE
-	-	1.36mm+.05/- .05[.054+.002/- .002]	1mm2
-	-	1.27mm+.05/- .05[.050+.002/- .002]	0.75mm2
-	-	1.18mm+.05/- .05[.046+.002/- .002]	0.5mm2
-	-	-	-
-	-	CRIMP	SIZE
-	-	2.05mm [1.081]	F
-	-	WIRE	0.5-1.0mm2
-	-	INSUL	2.55mm [1.001]
-	-	FEED	0
-	-	APPLICATOR INSTRUCTIONS	SET UP GAGE
-	-	408-8040	458637-1

WIRE STRIP LENGTH

3.90-4.50

TERM APPL SPEC

114-18051

FEED

14.50

LOC

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REV

DATE

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APVD

REVISIONS

REV	DATE	OWN	APVD
A	21MAY2008	LG	GB

ITEM 30 LOCATED AT REAR HOLES

FEED TRACK POSITION GUIDE BY INS. BARREL

TERMINAL SUPPORT LOCATION

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POST-FEED 1 5/8 STROKE

PRE-FEED 1 1/8 STROKE

PRE-FEED 1 5/8 STROKE

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AMP 4815 REV 31MAR2008

PRO/ENGINEER DRAWING

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