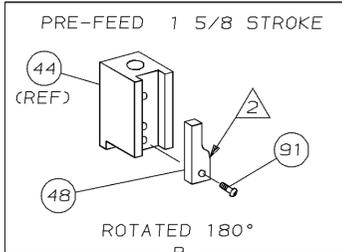
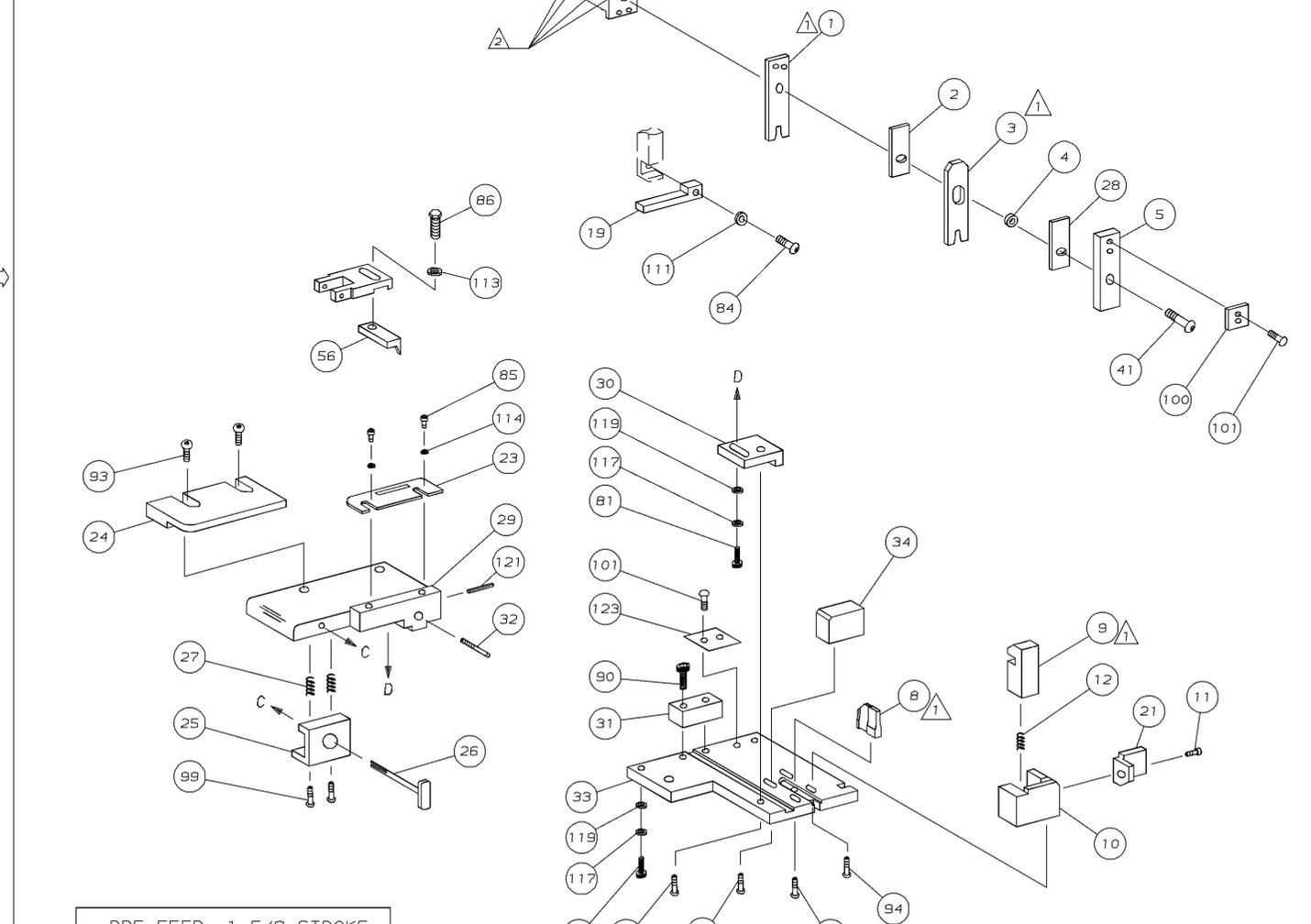
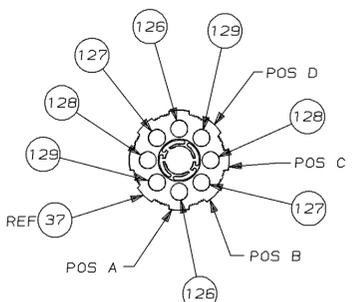
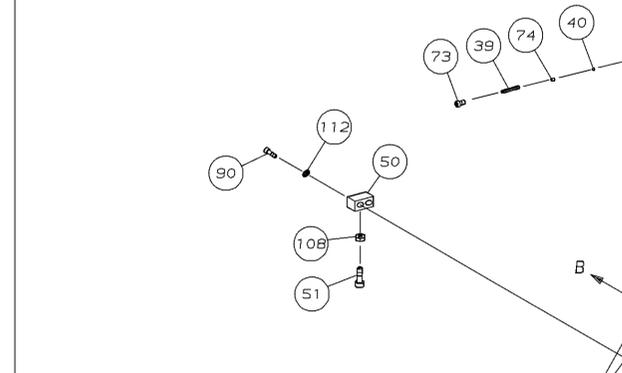


PART NUMBER	REV	FIRST USED
466908 -2	L	854040-3

TERMINAL NAME:		CRIMPING DATA		
CONTACT TYPE 111, V1 & X		VISIBLE PAD LTR	CRIMP HEIGHT	WIRE SIZE
PIN	SOC	A	NOT	USED
66106	66108	B	NOT	USED
66188	66190	C	.033 ± .002	24
66294	66295	D	.031 ± .002	26 OR 28
66585	66586	CRIMP	SIZE	TYPE
66672	66663	WIRE	.055	F
	66491	INSUL	.070	0
		FEED	.500	APPL INST
				SEE CUSTOMER MANUAL
				SET UP GAGE
				NONE
				LAYOUT
				163
				WIRE STRIP LENGTH
				-

QTY	REF	DESCRIPTION	ITEM NO
2	-	C 7-354779-0 PIN, WIRE DISC (.3340)B	129
2	-	C 6-354779-6 PIN, WIRE DISC (.3320)A	127
1	-	A 986950-1 WASHER, FLAT PRECISION	125
1	-	B 690701-2 PLATE, SERIAL NO.	124
1	-	A 4-21028-0 PIN, SLT SPR (#.093x.75) ST GDE PL	121
2	-	A 21899-2 WASHER, FLAT (#10) S G ADJ BLK	119
2	-	A 21024-5 WASHER, LOCK (#10) ADJ BLOCK	117
2	-	A 21024-2 WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	-	A 21024-4 WASHER, LOCK (#8) FEED FINGER	113
2	-	A 21024-4 WASHER, LOCK (#8) DEP-HOLD	112
REF	-	A 21024-4 WASHER, LOCK (#8) STRIPPER	111
1	-	A 21018-5 NUT, HEX (#6) HOLD DOWN	108
4	-	A 21017-2 SCR, DRIVE (#2x.19) ID PLATE	101
1	-	B 819347-1 PLATE, IDENTIFICATION	100
2	-	A 3-21002-0 SCR, BHC (10-32x.88) DRAG	99
1	-	A 22733-8 SCR, BHC (8-32x.38 LW) ANVIL	98
1	-	A 3-21000-8 SCR, SHC (10-32x.88) MOUNTING	96
1	-	A 2-21002-7 SCR, BHC (10-32x.50) S G ADJ BLK	95
1	-	A 22733-9 SCR, BHC (8-32x.50) SHEAR-TERM SUP	94
6	-	A 2-21002-2 SCR, BHC (8-32x.50) R STP GDE	93
1	-	A 1-21002-7 SCR, SHC (6-32x.50) CAM	91
4	-	A 2-21000-7 SCR, SHC (8-32x.50) SCR BLK	90
REF	-	A 2-22603-0 SCR, HEX HD (8-32x.31) FEED FINGER	86
2	-	A 1-21000-3 SCR, SHC (4-40x.25) F ST GUIDE	85
REF	-	A 22733-9 SCR, BHC (8-32x.50 SL) STRIPPER	84
1	-	A 3-22603-1 SCR, HEX (10-32x.38) S G ADJ BL	81
2	-	B 463310-7 BLADE, STRIPPING (#24)	77
1	-	A 690603-1 SPRING, ASSIST	74
1	-	A 23030-1 SCR, SKT CAP (6-32x.25) CP DSC	73

QTY	REF	DESCRIPTION	ITEM NO
1	-	A 690602-6 CAM, PRE-FEED 1.62 STROKE	48
1	-	A 811242-2 BUMPER, HOLDDOWN	51
1	-	A 690753-1 SPACER, TONKER	50
1	-	A 690602-6 CAM, PRE-FEED 1.62 STROKE	48
1	-	A 690191-1 PLUG, NYLON	45
1	-	C 455673-1 RAM	44
1	-	A 690125-1 WASHER, LAMINATED	43
1	-	A 690124-1 WASHER, RAM	42
1	-	A 7-21002-9 BOLT, CRIMPER (5/16x1.00)	41
1	-	A 23241-6 BALL, STEEL	40
1	-	A 690170-1 SPRING, COMPRESSION	39
1	-	C 690142-1 DISC, INSULATION	38
1	-	D 354777-1 WIRE DISC, PLASTIC	37
1	-	A 22480-5 WASHER, SPRING	36
1	-	B 690212-1 POST, RAM	35
1	-	B 692776-1 SUPPORT, TERMINAL	34
1	-	C 462544-1 PLATE, BASE SPECIAL	33
1	-	A 690432-3 SCREW, ADJUSTMENT	32
1	-	B 462543-1 BLOCK, SCREW SPECIAL	31
1	-	B 455689-1 BLOCK, STRIP GUIDE ADJ	30
1	-	C 455671-9 PLATE, STRIP GUIDE	29
2	-	A 1-22284-0 SPRING, DRAG	27
1	-	B 690546-1 LEVER, DRAG RELEASE	26
1	-	B 240792-1 DRAG, TERMINAL	25
1	-	D 5-690504-9 GUIDE, STRIP (REAR)	24
1	-	A 690438-1 GUIDE, STRIP (FRONT)	23
1	-	A 463756-1 GUIDE, SCRAP	21
REF	-	C 462615-1 STRIPPER	19
1	-	A 5-22280-0 SPRING, SHEAR	12
1	-	B 690461-2 STOP, SHEAR (FRONT)	11
1	-	B 462548-1 HOLDER, SHEAR (FRONT) SP	10
1	-	B 462547-1 SHEAR, FLOAT (FRONT) SP	9
1	-	C 8-458834-7 ANVIL	8
1	-	A 462838-1 DEPRESSOR, SHEAR (FRONT) SP	5
1	-	B 238011-7 SPACER, BLOCK CRIMPER	4
1	-	C 1-456135-2 CRIMPER, INSULATION	3
1	-	C 455888-5 SPACER, CRIMPER	2
1	-	C 1-456402-4 CRIMPER, WIRE	1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN

LOC A  
DIST 66

DIMENSIONS IN INCHES.  
DO NOT SCALE PRINT.  
TOLERANCES UNLESS OTHERWISE SPECIFIED:  
2 PLC DEC ±  
3 PLC DEC ±  
4 PLC DEC ±  
ANGLES ±  
SURF TEXTURE: ✓  
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL	HT TR	FIN
-	-	-

DR	APP	REL	APP
D. SALTZER	2/7/94	E. KOOTTE	2-7-94
CHK 2-7-94	C. ERISMAN	B. MORGAN	3/25/94

AMP Incorporated  
Harrisburg, PA 17105-3608

NAME	MACHINE REF
STRIPPER CRIMPER APPLICATOR	STRIPPER CRIMPER

SCALE	DWG NO	SHEET	REV
-	466908	1 OF 1	L

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466908

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