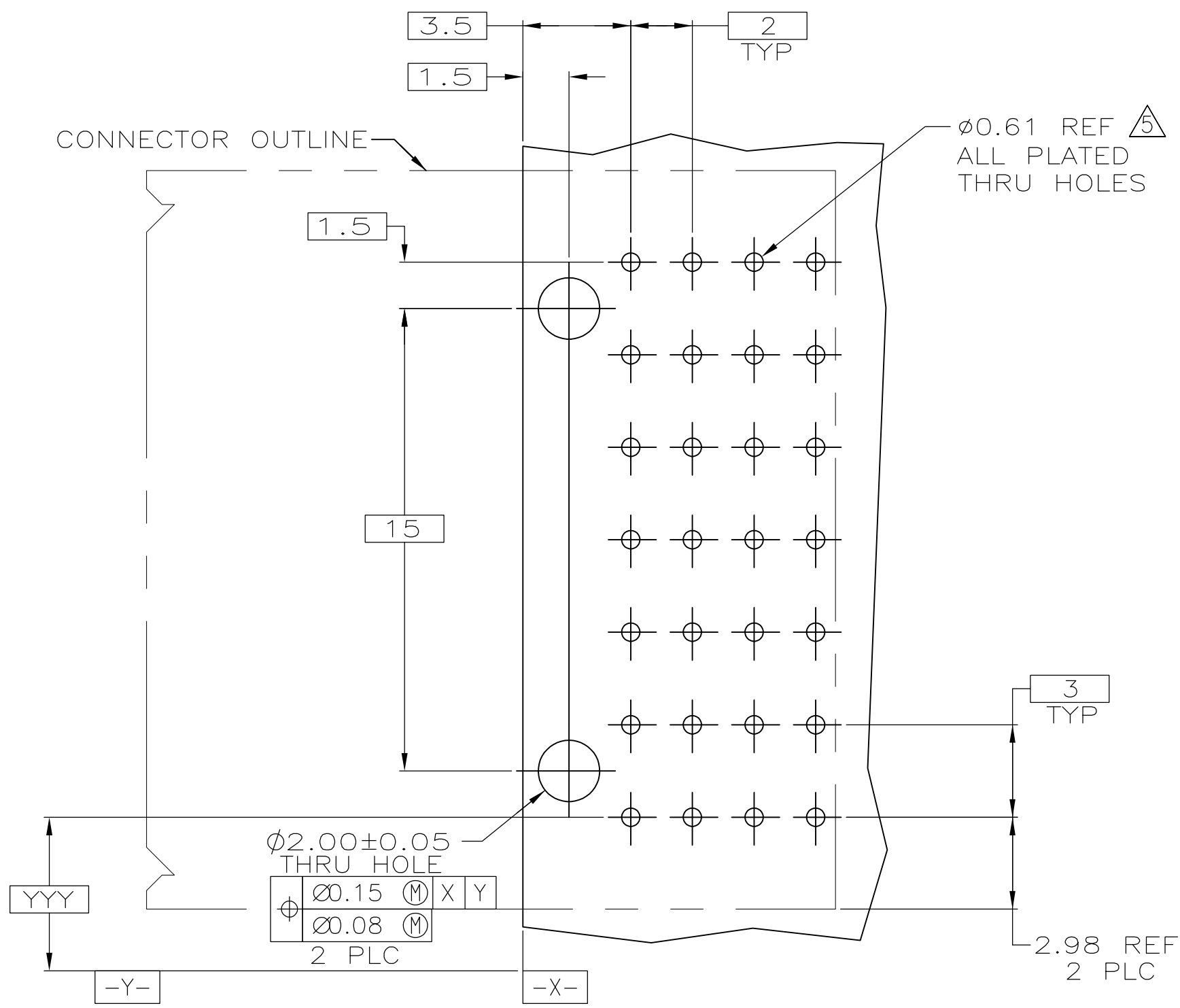
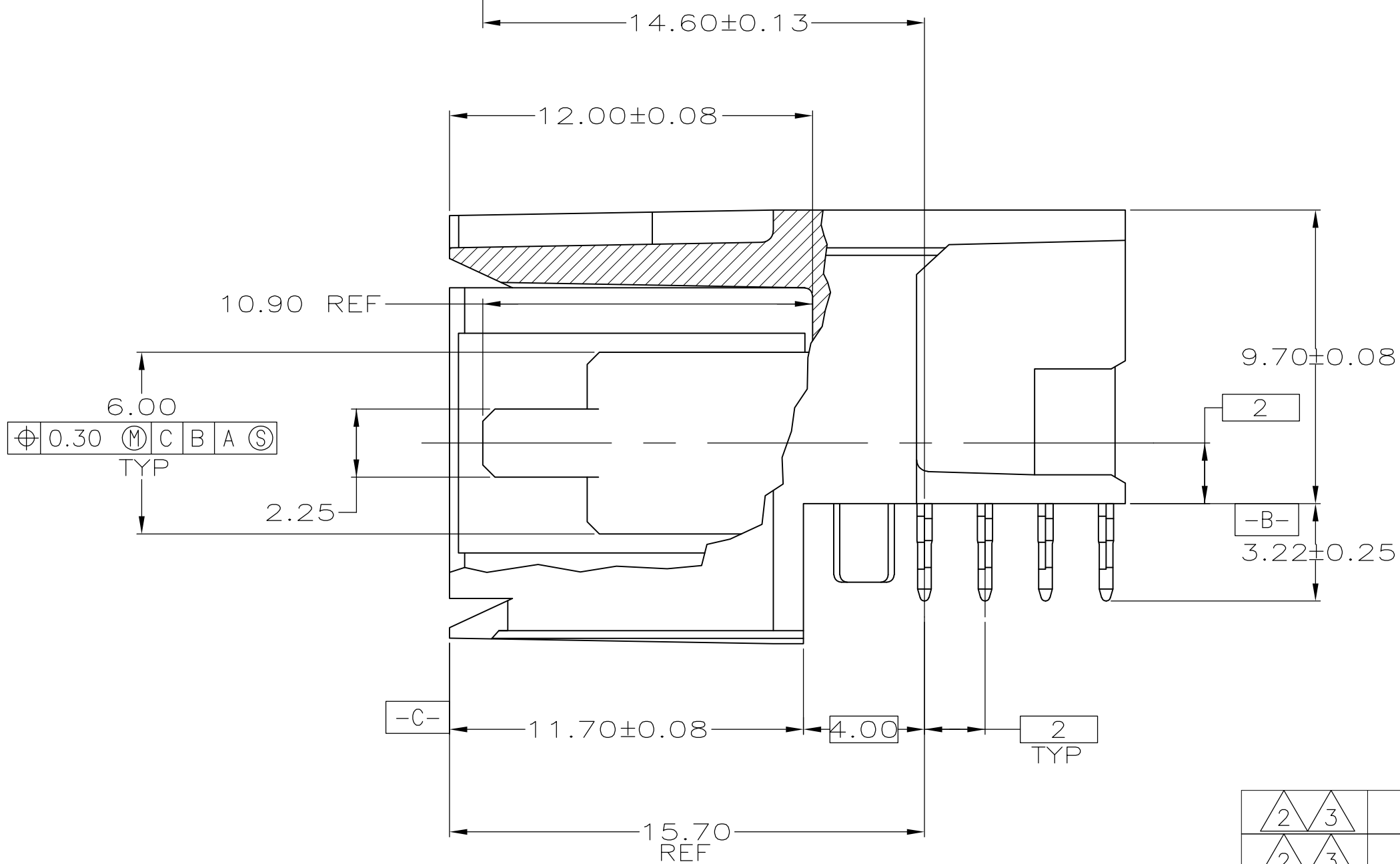
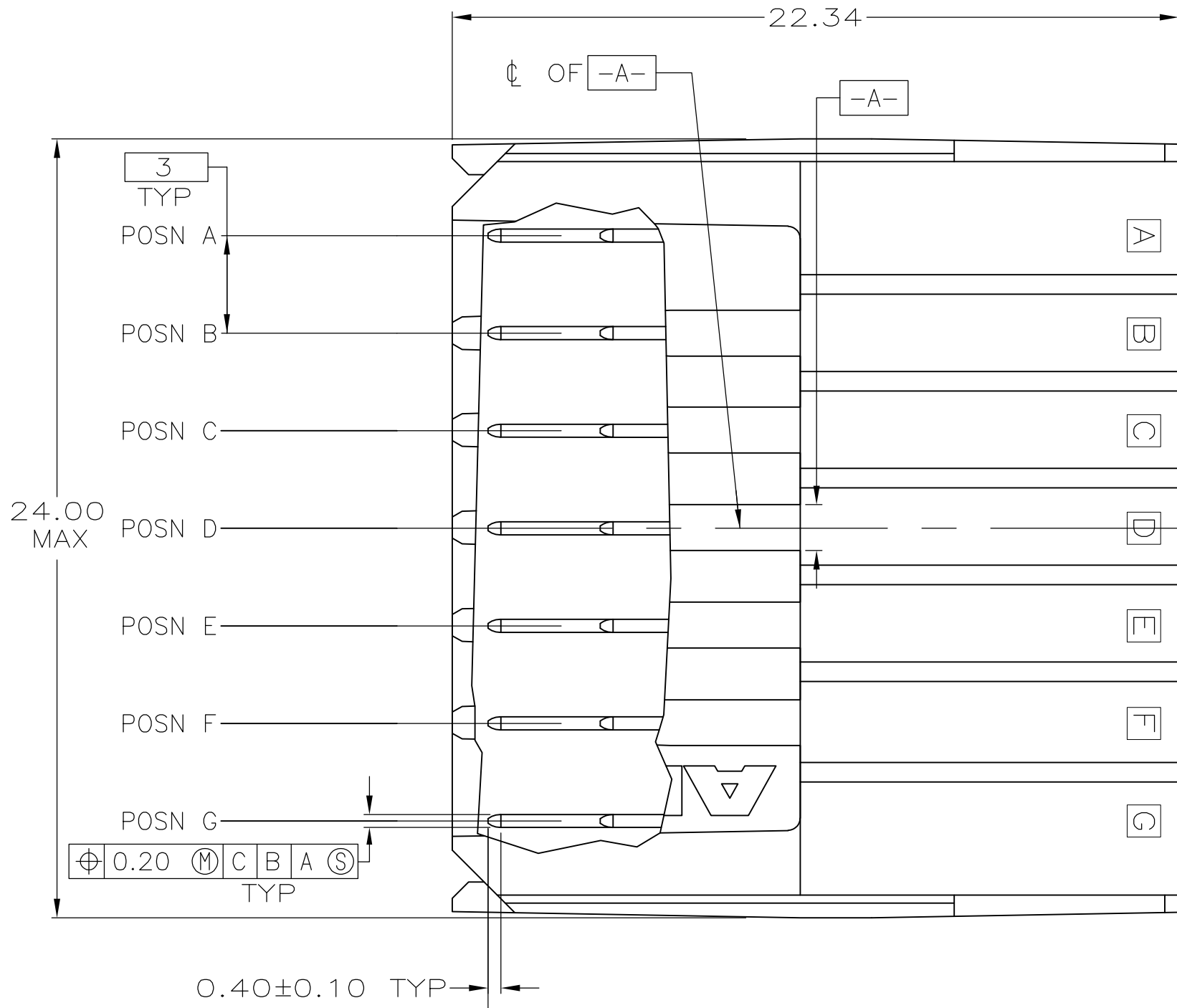
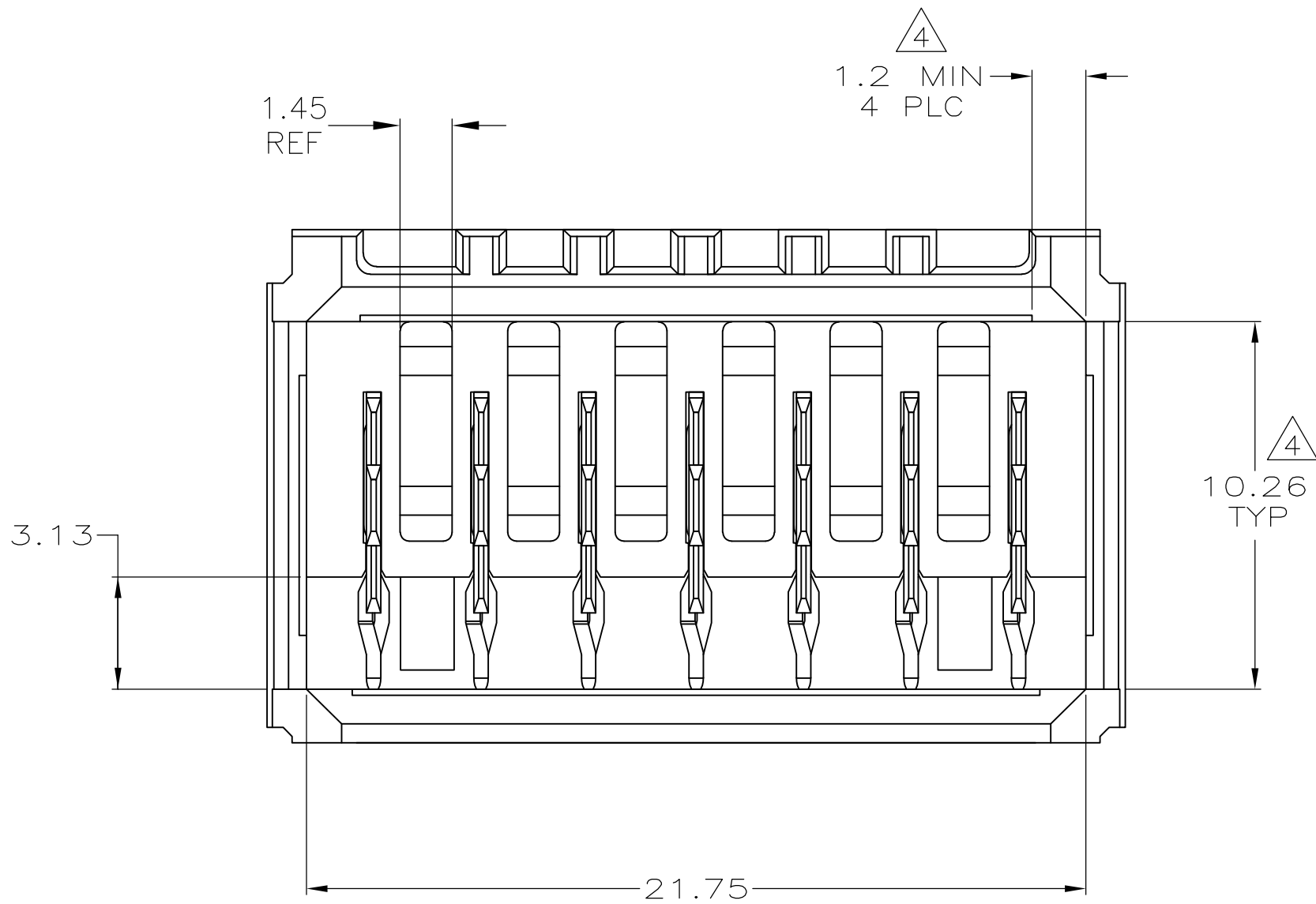


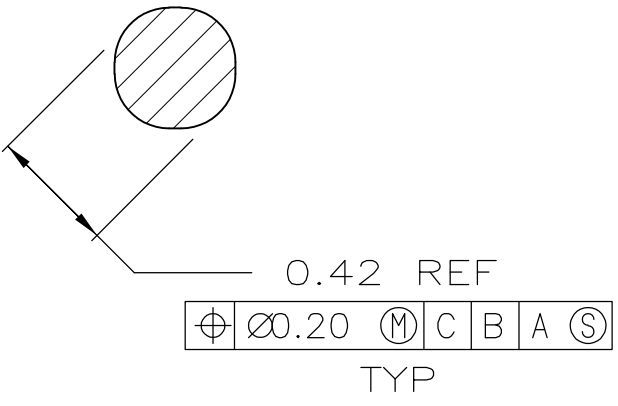
LOC		DIST		REVISIONS						
AD		00		P	LTR	DESCRIPTION		DATE	DWN	APVD
					D	REVISED PER ECO-11-000045		05JAN11	DH	DY



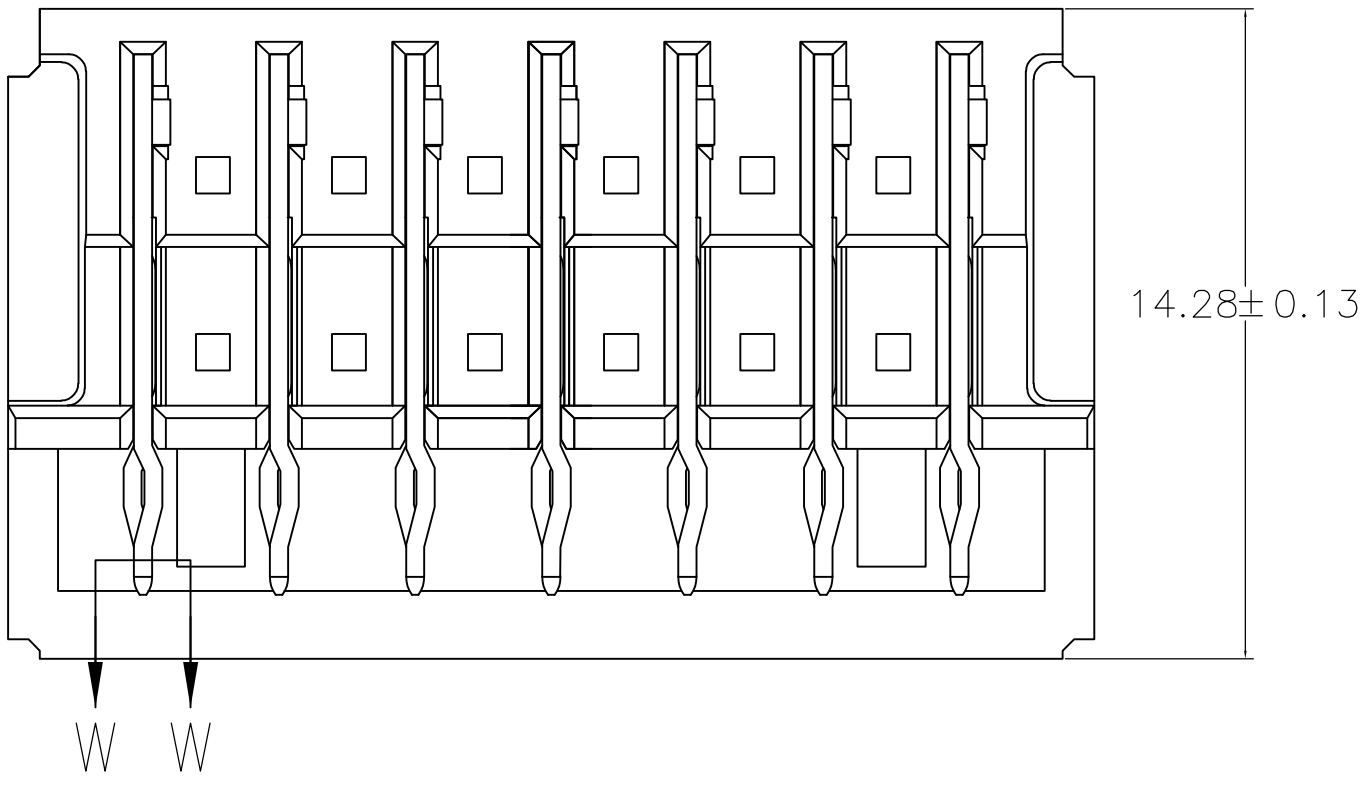
RECOMMENDED PCB HOLE LAYOUT



- 1 MATERIAL: HOUSING: POLYESTER. COLOR: GRAY. UL 94V-O. CONTACT: PHOSPHOR BRONZE.
- 2 FINISH: CONTACT MATING AREA: 1.27µm MIN GOLD OR 0.08µm MIN GOLD OVER 0.76µm MIN PALLADIUM-NICKEL. ACTION PIN AREA: 0.5µm MIN TIN PLATE, ALL OVER 1.27µm MIN NICKEL UNDERPLATE.
- 3 FINISH: CONTACT LUBRICATION WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 4 THE 10.26±0.13 DIMENSION APPLIES IN THIS AREA.
- 5 REFERENCE APPLICATION SPEC 114-1103 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESS.
- 6. CURRENT RATING 10A/CONTACT PER PRODUCT SPEC 108-1651.



SECTION W-W
SCALE 40:1



23 23	A	B	C,D,E,F,G	7	5646957-2
23 23	A,B,C,D,E,F,G	-	-	7	5646957-1
FINISH	POSITIONS LOADED WITH 10.90 REF CONTACTS	POSITIONS LOADED WITH 9.30 REF CONTACTS	POSITIONS LOADED WITH 7.68 REF CONTACTS	NO OF LOADED POSITIONS	PART NUMBER
THIS DRAWING IS A CONTROLLED DOCUMENT.					
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN B CARBO 15DEC04 CHK R PATTERSON 15DEC04 APVD R PATTERSON 15DEC04 PRODUCT SPEC	
		0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 3 PLC ± - 4 PLC ± - ANGLES ± -		NAME	
MATERIAL		FINISH		APPLICATION SPEC	
1		23		SIZE CAGE CODE DRAWING NO	
CUSTOMER DRAWING		WEIGHT		A1 00779 C=5646957	
		SCALE 6:1		RESTRICTED TO	
		SHEET 1 OF 1		REV D	

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[5646957-2](#)