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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855300-1	A	I22500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855300-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855300-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855300-6	A	I22500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855300-7	A	-	-	-	SPARE PARTS	

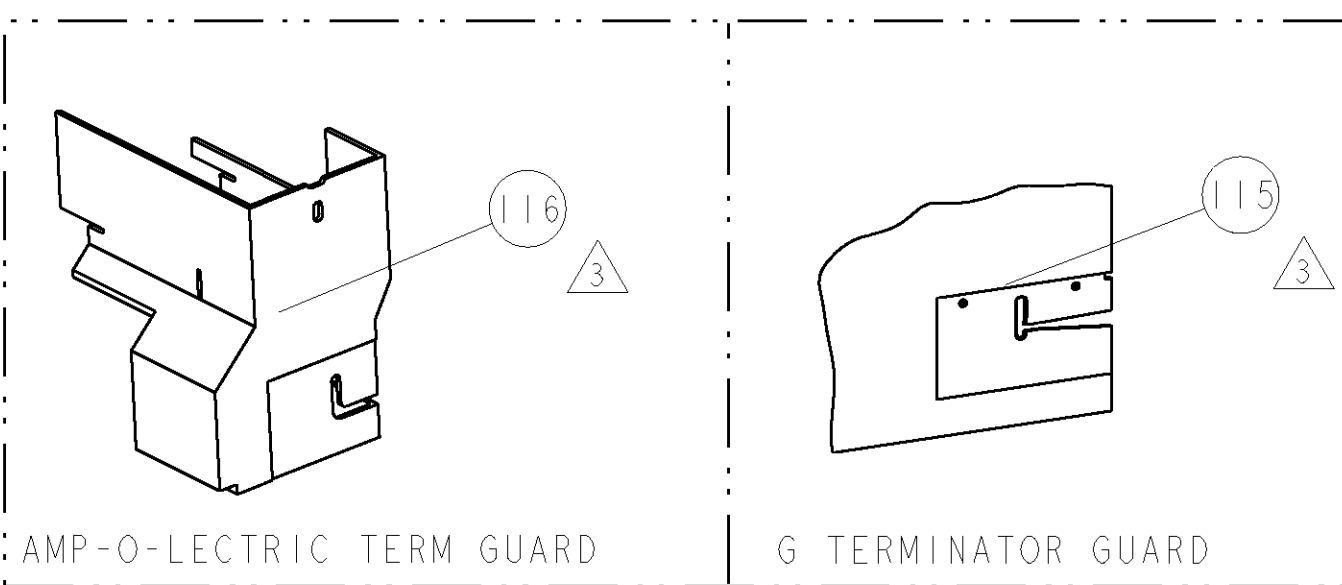
RECOMMENDED SPARE PARTS

GREASE LIGHTLY

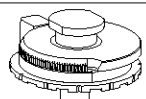
GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

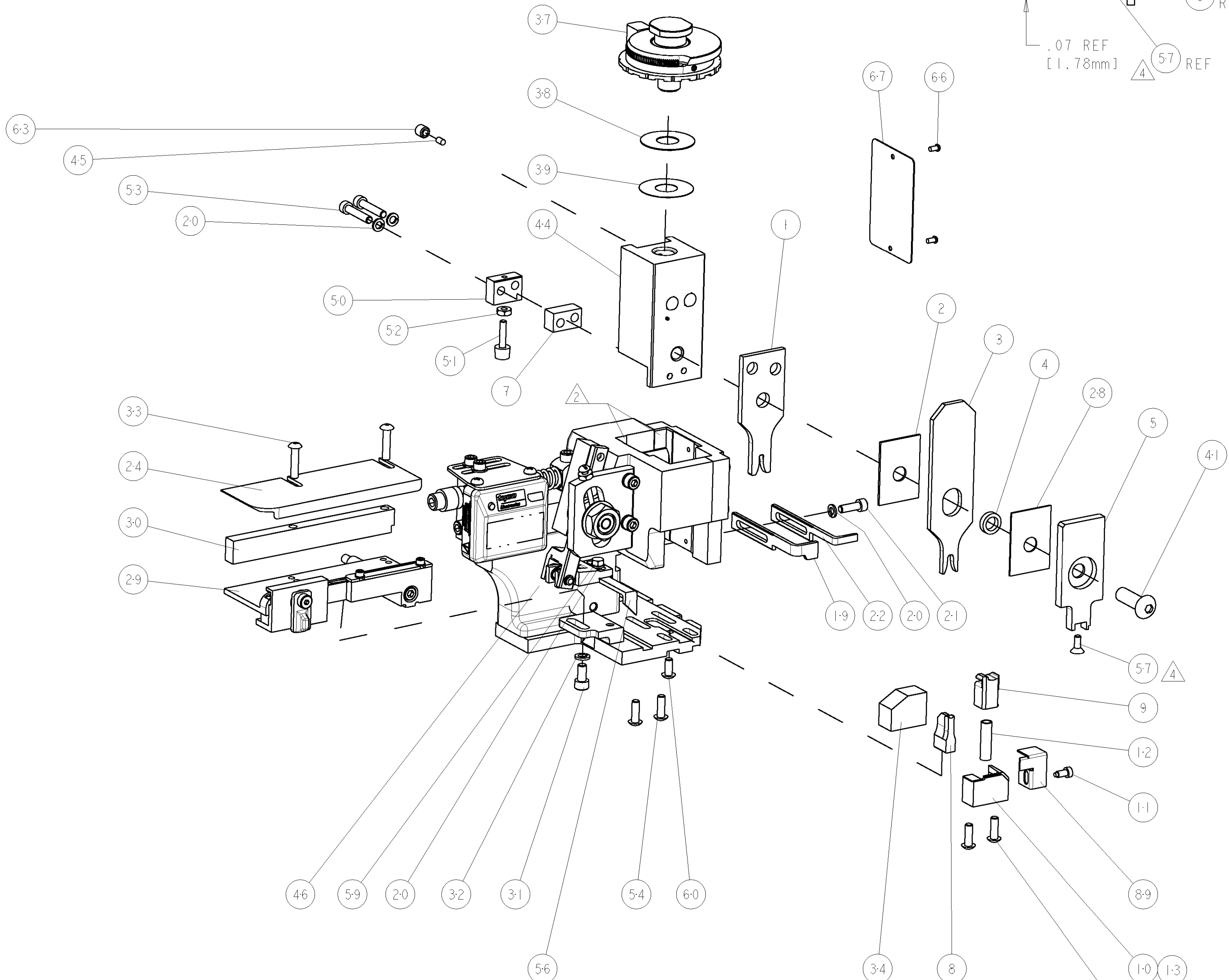
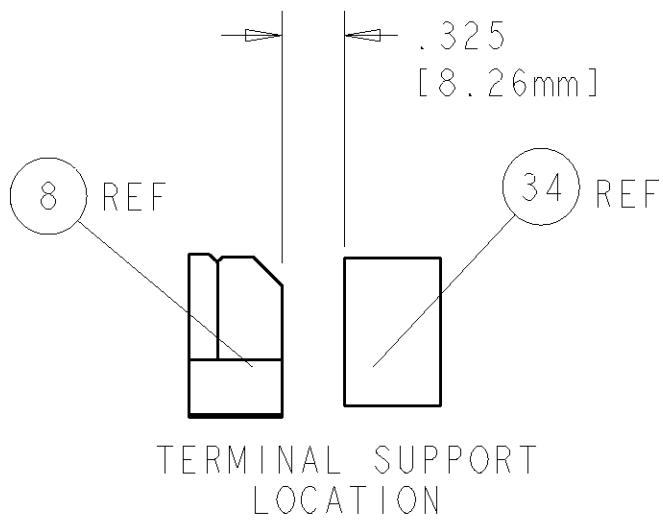
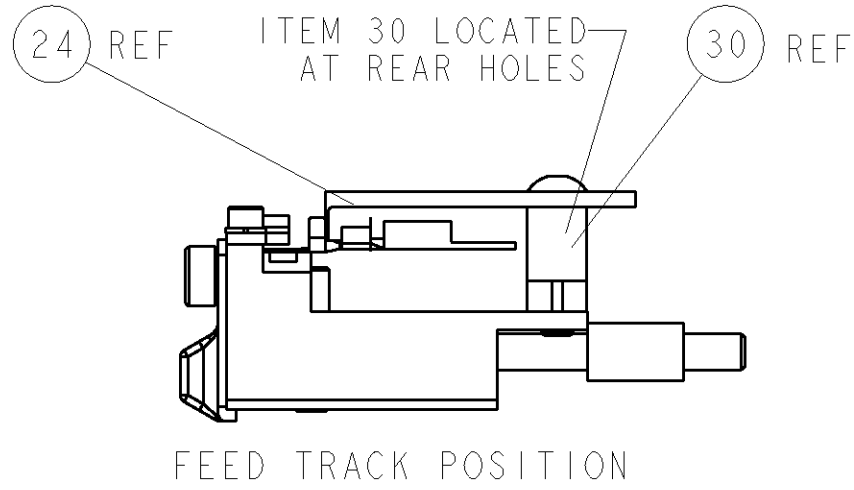
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL					
TYCO PN	PACKARD PN	PACKARD TERMINAL - PACKARD CRIMP SPECS			
1949399	12177150				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	1.30±0.05mm [.051±.002]		0.8mm2	C9
-	-	1.25±0.05mm [.049±.002]		0.5mm2	D2
-	-	-		-	-
-	-	-		-	-
SEAL PN.	-	CRIMP	SIZE	TYPE	RANGE
1949140	15324973	WIRE	2.39mm [.094]	F	0.50-0.80mm2
-	-	INSUL	3.89mm [.153]	O	Ø1.69-2.78mm
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
5.2-6.0mm	NONE	12.75mm	408-8040		458637-1



LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		A		RELEASED	27JUN2007	LG	GB



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