Features:

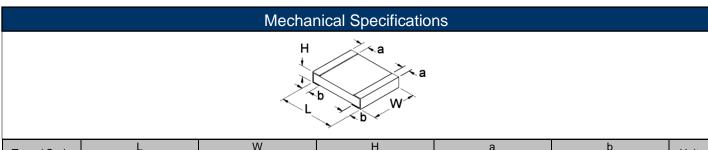
- Handles 2W of power
- Resistances from 0.1Ω to 1MΩ
- · RoHS compliant and halogen-free
- TCR of ± 100 ppm/°C
- 1% and 5% tolerances
- Runs significantly cooler than standard thick film 2512 chip



Electrical Specifications							
Type / Code	Package Type	Power Rating (W) @ 70°C	Maximum Working	Maximum Overload	TCR (ppm/°C)	Ohmic Range (Ω) and Tolerance	
			Voltage (V) ⁽¹⁾	Voltage (V)	(11 /	1%, 5%	
RHC2512	2512	2	200	400	±100	0.1 - 1M	

Note: (1) Lesser of √P*R or maximum working voltage

Please refer to the High-Power Resistor Application Note (page 3) for more information on designing and implementing high power resistor types.



Type / Code	L	W	H	а	b	Unit
Type / Code	Body Length	Body Width	Body Height	Top Termination	Bottom Termination	Offic
RHC2512	0.248 ± 0.008	0.126 ± 0.008	0.024 ± 0.004	0.028 ± 0.008	0.087 ± 0.008	inches
KHC2512	6.30 ± 0.20	3.20 ± 0.20	0.60 ± 0.10	0.70 ± 0.20	2.20 ± 0.20	mm



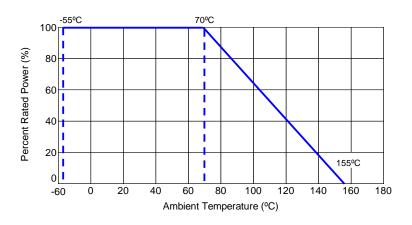
Type / Code	L Total Length	W Total Width	D Pad Depth	Unit
RHC2512	0.315	0.138	0.118	inches
	8.00	3.50	3.00	mm

Performance Characteristics					
Test	Typical				
Moisture Resistance					
Load Life					
Resistance to Soldering	±1% + 0.05Ω for <10Ω and ±1% for ≥10Ω				
Temperature Cycling	±1% + 0.05\(\frac{1}{2}\) for < 10\(\frac{1}{2}\) and ±1% for < 10\(\frac{1}{2}\)				
Thermal Shock	7				
Short Time Overload					
Insulation Resistance	≥1MΩ				

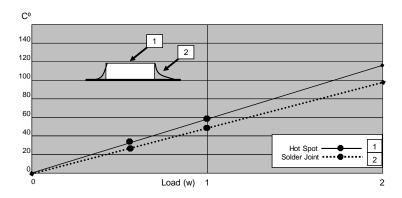
1

Operating temperature range is -55°C to +155°C

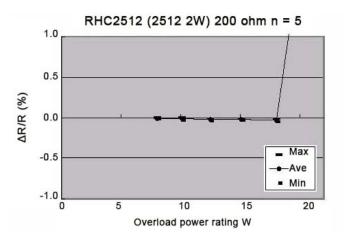
Power Derating Curve:

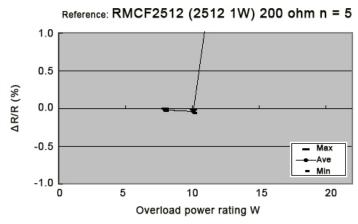


Hot Spot and Terminal Temp.:



Repeated Overload:





Test condition:

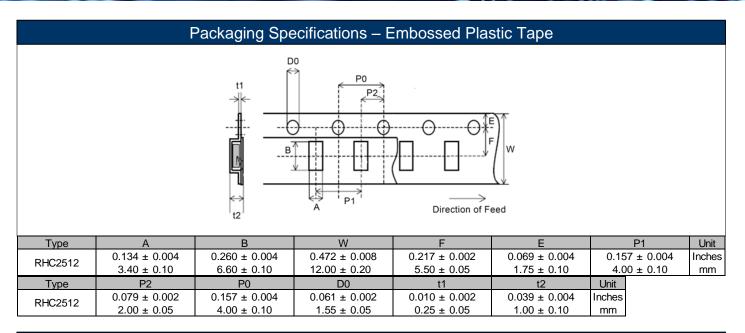
Voltage (Power): 2.0, 2.25, 2.5, 2.75, 3.0, 3,25 times of rated voltage. (8W, 10.1W, 12.5W, 15.1W, 18W, 21.1W)

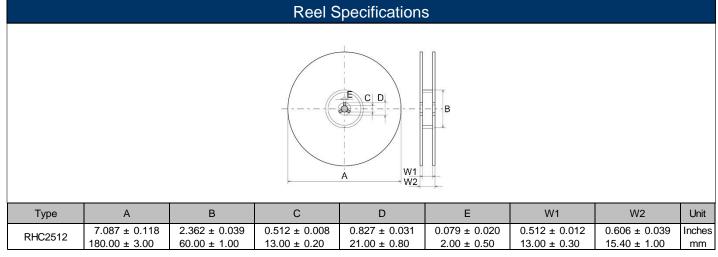
Applied time:

Each voltage 5 seconds.

As a reference test, the RMC was tested with the same rated voltage and testing substrate.

Resistive Product Solutions





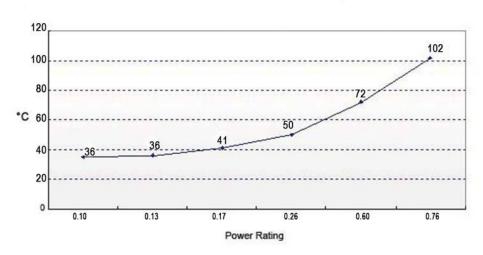
<u>High Power Chip Resistors and Thermal Management</u>

Stackpole has developed several surface mount resistor series in addition to our current sense resistors, which have had higher power ratings than standard resistor chips. This has caused some uncertainty and even confusion by users as to how to reliably use these resistors at the higher power ratings in their designs.

The data sheets for the RHC, RMCP, RNCP, CSR, CSRN, CSRF, CSS, and CSSH state that the rated power assumes an ambient temperature of no more than 100°C for the CSS / CSSH series and 70°C for all other high power resistor series. In addition, IPC and UL best practices dictate that the combined temperature on any resistor due to power dissipated and ambient air shall be no more than 105°C. At first glance this wouldn't seem too difficult, however the graph below shows typical heat rise for the CSR1206 100 milliohm at full rated power. The heat rise for the RMCP and RNCP would be similar. The RHC with its unique materials, design, and processes would have less heat rise and therefore would be easier to implement for any given customer.

Resistive Product Solution

CSR1206 100 mohm Surface Temp Rise



The 102°C heat rise shown here would indicate there will be additional thermal reduction techniques needed to keep this part under 105°C total hot spot temperature if this part is to be used at 0.75 watts of power. However, this same part at the usual power rating for this size would have a heat rise of around 72°C. This additional heat rise may be dealt with using wider conductor traces, larger solder pads and land patterns under the solder mask, heavier copper in the conductors, via through PCB, air movement, and heat sinks, among many other techniques. Because of the variety of methods customers can use to lower the effective heat rise of the circuit, resistor manufacturers simply specify power ratings with the limitations on ambient air temperature and total hot spot temperatures and leave the details of how to best accomplish this to the design engineers. Design guidelines for products in various market segments can vary widely so it would be unnecessarily constraining for a resistor manufacturer to recommend the use of any of these methods over another.

Note: The final resistance value can be affected by the board layout and assembly process, especially the size of the mounting pads and the amount of solder used. This is especially notable for resistance values $\leq 50 \text{m}\Omega$. This should be taken into account when designing.

RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

RoHS Compliance Status							
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)	
RHC	High Power Thick Film Surface Mount Chip Resistor	SMD	YES(1)	100% Matte Sn over Ni	Jul-04	04/27	

Note (1): RoHS Compliant by means of exemption 7c-I.

Resistive Product Solutions

"Conflict Metals" Commitment

We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the "conflict region" of the eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to "REACH"

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, "The Registration, Evaluation, Authorization and Restriction of Chemicals", otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.

