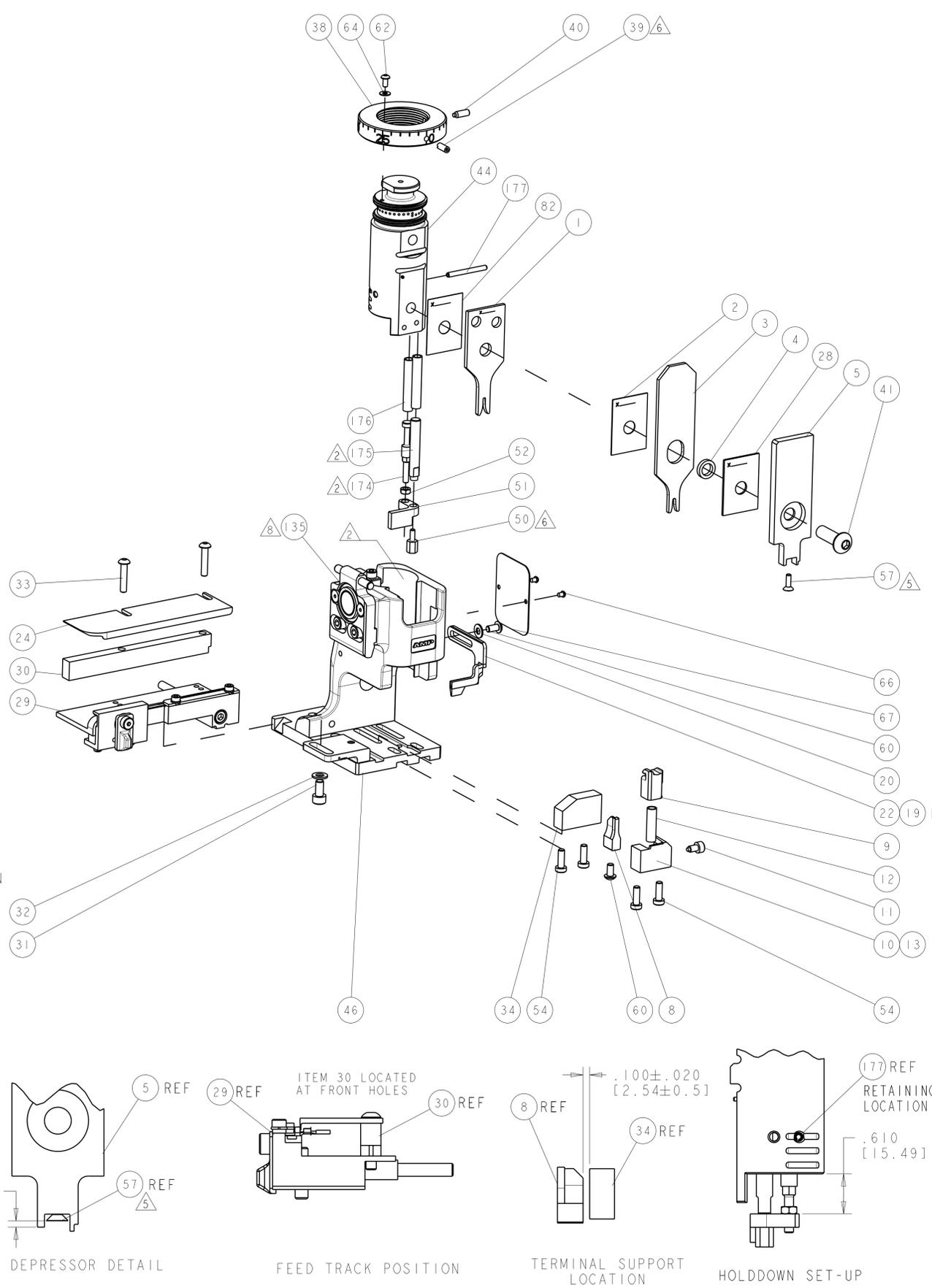


PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911158-1	A	CUTS CARRIER	8-1911158-1
1911158-6	A	CONTINUOUS CARRIER	8-1911158-6
7-1911158-1	A	-1 AND SPARE PARTS	9-1911158-1
7-1911158-6	A	-6 AND SPARE PARTS	9-1911158-6
7-1911158-7	A	SPARE PARTS KIT	-

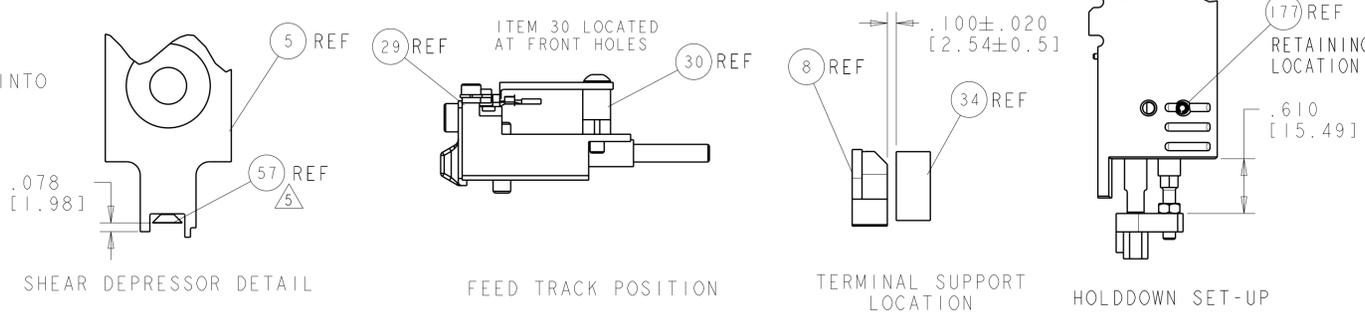
APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40mm [.055]	F
INSUL	2.90mm [.114]	O
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: TE TERMINAL TYCO ELECTRONICS CRIMP SPEC			
TERMINAL NAME: MOS SOCKET CONTACT			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE		
3.3-3.6 mm [.131-.143 IN]	2.60mm MAX [.102 IN MAX]		
TERMINAL APPL SPEC	114-18025		
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
965906-1	965906-5	967067-1	-
965906-6	965908-1	-	-
965908-2	-	-	-

WIRE SIZE	CRIMP HEIGHT
mm [INCH]	mm [INCH]
0.75mm ²	1.07±.03 [.042±0012]
0.5mm ²	.93±.03 [.037±0012]



- ▲ RECOMMENDED SPARE PARTS.
- ▲ GREASE BEARING SURFACES LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ▲ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEE APPL. SPEC. FOR DETAILS.
- ▲ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.
- ▲ APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.
- ▲ ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATION.
- ▲ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.



REV	DATE	DESCRIPTION	DATE	BY	APPD
A	07FEB2008	RELEASED		RD	GB

REV	DATE	DESCRIPTION	ITEM NO		
-	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177	
-	2	3-22280-7	SPRING, COMPRESSION	176	
-	1	1752353-1	GUIDE PIN, HOLDDOWN	175	
-	1	1901680-1	GUIDE PIN, HOLDDOWN	174	
-	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	455888-1	SPACER, CRIMPER	82	
-	1	1633565-1	DOCUMENTATION PACKAGE	71	
-	1	1901048-1	TAG, IDENTIFICATION	67	
-	2	21017-1	SCREW, DRIVE	66	
-	1	18028-1	WASHER, FLAT, REG M3	64	
-	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62	
-	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60	
-	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57	
-	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54	
-	1	1-18030-0	NUT, HEX, REG M3.5	52	
-	1	1901681-1	HOLDDOWN, TERMINAL	51	
-	1	1-1752354-5	STANDOFF, HOLD-DOWN	50	
-	1	1752300-1	SF SYSTEM III APPLICATOR	46	
-	1	1752308-1	RAM	44	
-	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41	
-	1	993002-4	SCREW, SET, SFT TIP	40	
-	1	1962043-1	PLUNGER, BALL, METRIC	39	
-	1	1752309-1	RING, INSULATION CRIMP	38	
-	1	1752356-1	SUPPORT, TERMINAL	34	
-	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33	
-	1	18028-3	WASHER, FLAT, REG M5	32	
-	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31	
-	1	1320908-1	SPACER, STRIP GUIDE	30	
-	1	1901087-1	ASSEMBLY, STRIP GUIDE	29	
-	1	1-455888-0	SPACER, CRIMPER	28	
-	1	1320928-1	PLATE, STRIP GUIDE	24	
-	1	1976045-1	STRIPPER	22	
-	1	18028-2	WASHER, FLAT, REG M4	20	
-	REF	REF	1752311-1	STRIPPER	19
-	1	1338684-2	SHEAR HOLDER, FRONT	13	
-	1	3-22280-3	SPRING, COMPRESSION	12	
-	1	356885-5	STOP, SHEAR	11	
-	-	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10	
-	1	318707-1	FLOATING SHEAR, FRONT	9	
-	1	1-1333201-0	ANVIL, COMBINATION	8	

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