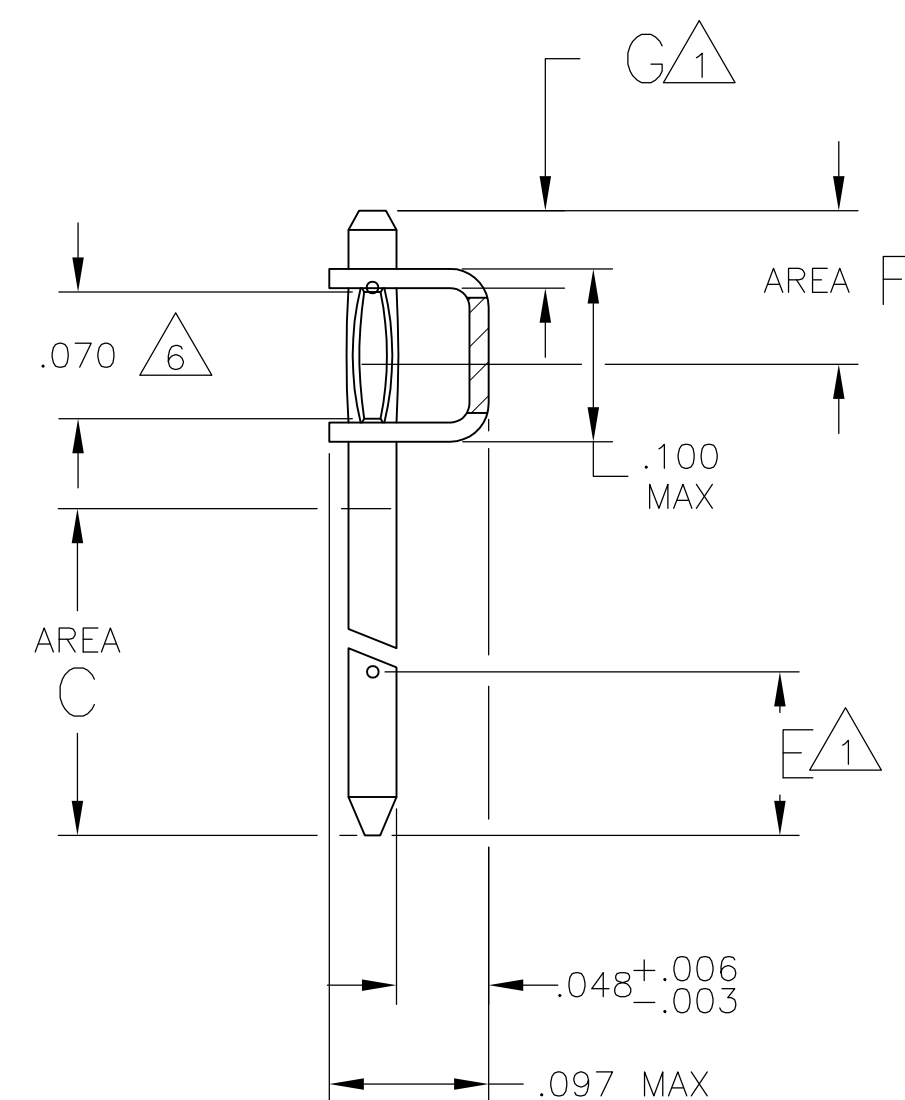
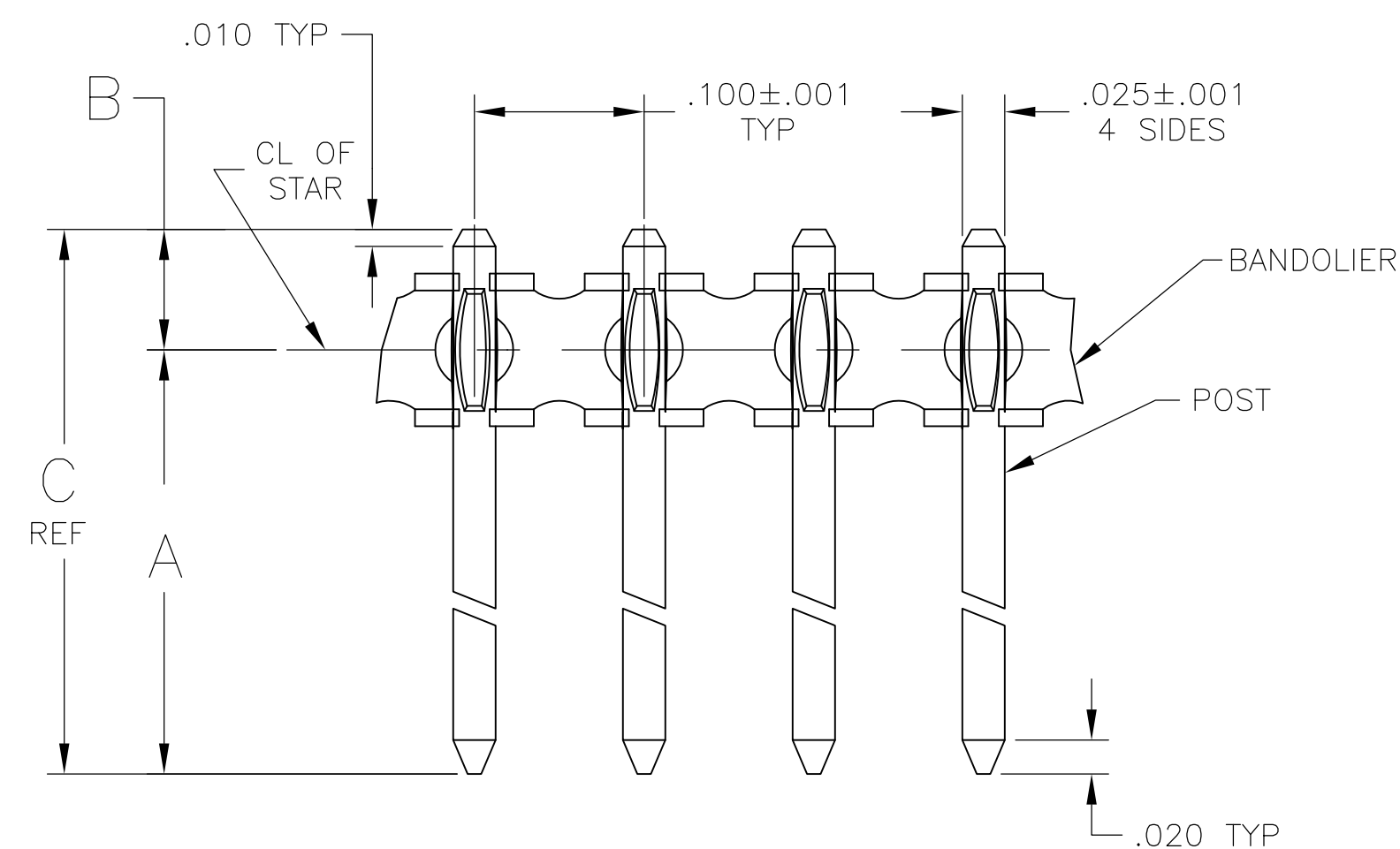




1. POINT OF MEASUREMENT FOR PLATING THICKNESS
2. .000030 GOLD ON AREA D, .000100 – .000200 MATTE TIN-LEAD ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST
3. .000100 – .000200 BRIGHT TIN-LEAD OVER .000050 NICKEL ENTIRE POST
4. RECOMMENDED P.C.BOARD HOLE SIZE:
- | P C BOARD THICKNESS | PLATED HOLE SIZE | UNPLATED HOLE SIZE |
|---------------------|------------------|--------------------|
| .062 | .034±.002 | .036±.002 |
| .093 | .034±.002 | .036±.002 |
| .125 | .034±.002 | .036±.002 |
5. .000015 GOLD ON AREA D, .000100 – .000200 MATTE TIN-LEAD ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST.
6. DIMENSION PERTAINS TO THE LENGTH OF THE INTERFERENCE AREA OF THE STAR.
7. PRELIMINARY PART – NOT RELEASED FOR PRODUCTION.
8. .000030 GOLD ON AREA D, .000100–.000200 MATTE TIN ON ALL OVER .000050 NICKEL ENTIRE POST.
9. .000100–.000200 MATTE TIN OVER .000050 NICKEL ENTIRE POST.
10. .000015 GOLD ON AREA D, .000100–.000200 MATTE TIN ON ALL OVER .000050 NICKEL ENTIRE POST.
11. ROHS 2002/95/EC COMPLIANT.
12. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINIS

												6-103577-9
		7	.245	10	.015	.080	.080	.230	.451	.071	.380	11 6-103577-7
12	OBSOLETE		.235	10	.015	.080	.100	.185	.341	.071	.270	11 6-103577-5
			.283	9	.015	.080	.100	.185	.389	.071	.318	11 6-103577-3
12	OBSOLETE		.318	10	.015	.080	.100	.200	.424	.071	.353	11 6-103577-1
			.235	9	—	—	—	—	.341	.071	.270	11 6-103577-9
12	OBSOLETE		.283	9	—	—	—	—	.389	.071	.318	11 5-103577-7
12	OBSOLETE		.318	9	—	—	—	—	.424	.071	.353	11 5-103577-5
			.235	8	.015	.080	.100	.185	.341	.071	.270	11 5-103577-3
			.283	8	.015	.080	.100	.185	.389	.071	.318	11 5-103577-1
			.318	8	.015	.080	.100	.200	.424	.071	.353	11 1-103577-9
		7	.245	5	.015	.080	.080	.230	.451	.071	.380	1-103577-7
			.235	5	.015	.080	.100	.185	.341	.071	.270	1-103577-5
			.283	3	.015	.080	.100	.185	.389	.071	.318	1-103577-3
			.318	5	.015	.080	.100	.200	.424	.071	.353	1-103577-1
			.235	3	—	—	—	—	.341	.071	.270	1-103577-9
12	OBSOLETE		.283	3	—	—	—	—	.389	.071	.318	103577-7
			.318	3	—	—	—	—	.424	.071	.353	103577-5
			.235	2	.015	.080	.100	.185	.341	.071	.270	103577-3
			.283	2	.015	.080	.100	.185	.389	.071	.318	103577-1
			.318	2	.015	.080	.100	.200	.424	.071	.353	
			MATING HEIGHT ABOVE BOARD (REF)	FINISH	G	F	E	D	C	B	A	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.				DIN 12AUG87 G.DOUTY QW 12SEP87		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		APD R.FLECTER R.FLECTER PRODUCT SPEC		NAME	
		0 P/LC ± — 1 P/LC ± — 2 P/LC ± .005 4 P/LC ± —		APPLICATION SPEC		ASSEMBLY, BANDOLIER, .100 CL. .025 SQUARE POSTS	
MATERIAL BANDOLIER — BRASS POST—PHOS BRONZE		FINISH BANDOLIER — NONE POST—SEE TABLE		WEIGHT —		SIZE CAGE CODE DRAWING NO A1 00779 C=103577	
CUSTOMER DRAWING				SCALE 10:1		SHEET 1 OF 1 REV. G.3	

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