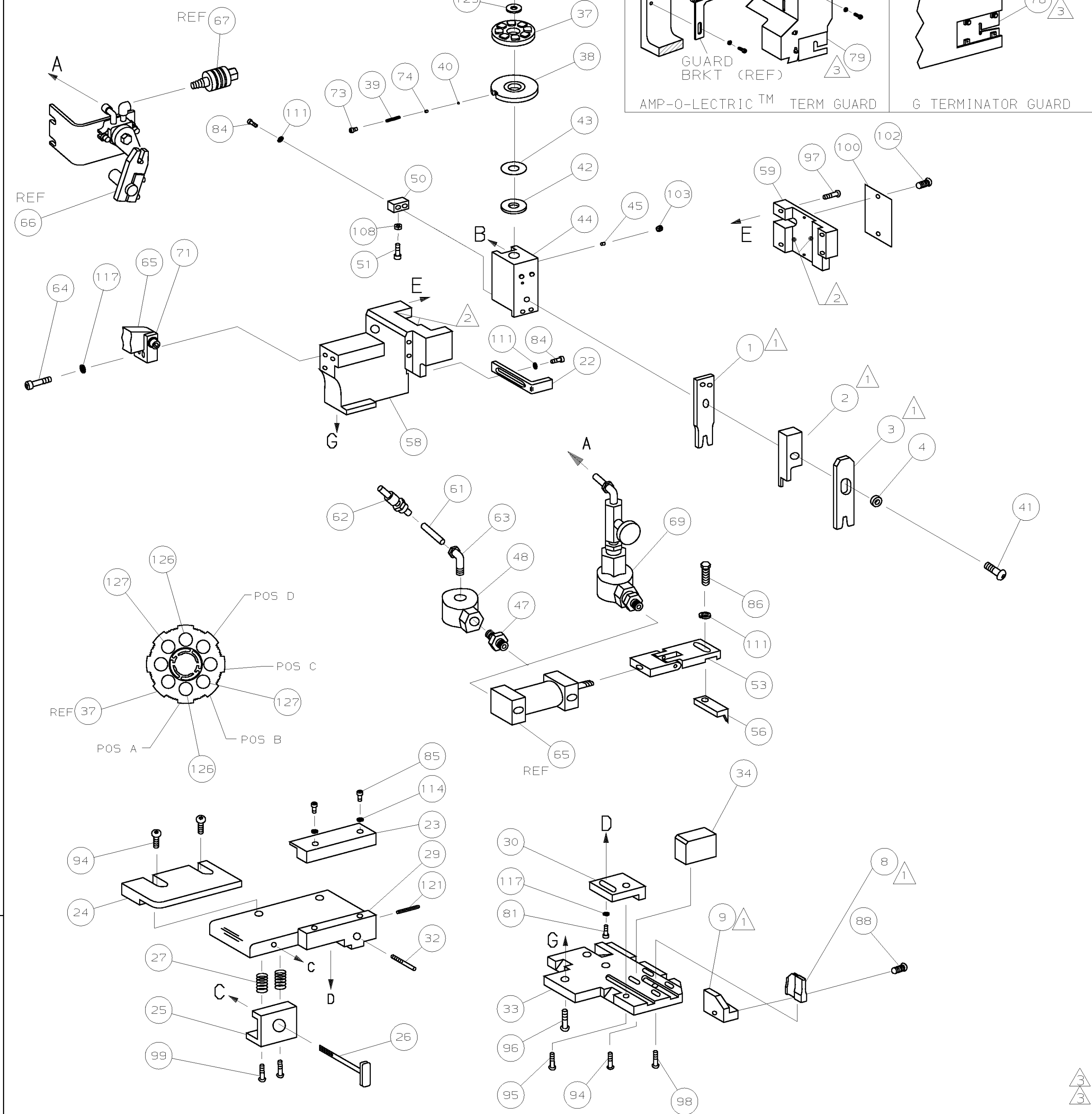
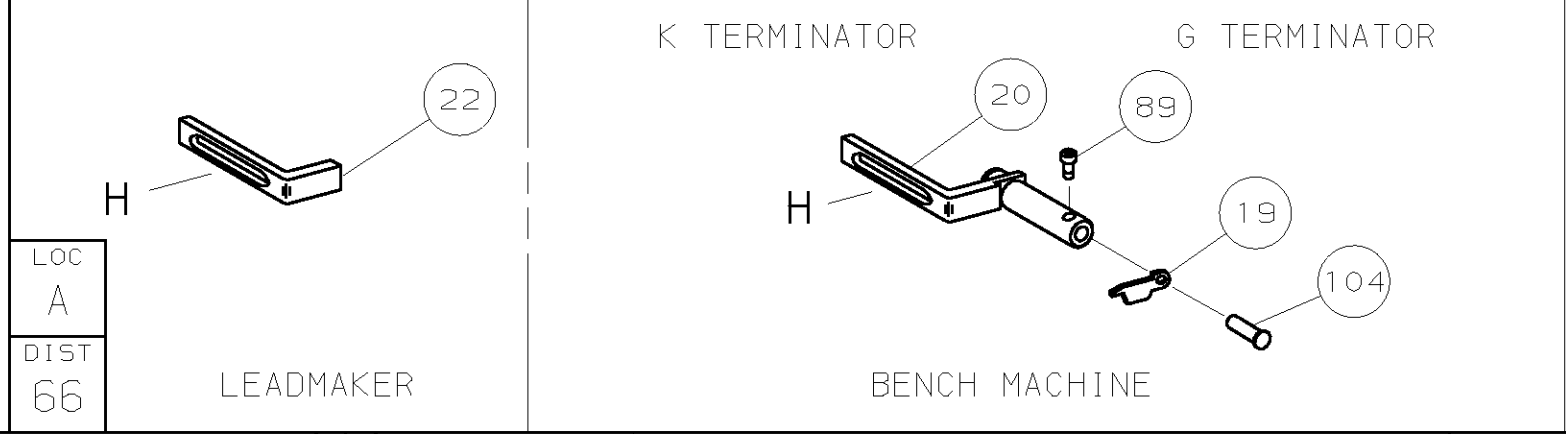


PART NUMBER	REV	FIRST USED
680636-1	A	122500-1
680636-2	A	565435-5
680636-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 INSULATION RANGE TO BE DETERMINED AT SET UP.



TERMINAL NAME: TERMINAL BLADE										
		286726		CRIMP DATA (NON-AMP TERMINAL-CUST SPEC)						
				PAD LTR	CRIMP HEIGHT			WIRE SIZE		
AMP		MFG		A	.096 ±.002 [2.45 ±0.05mm]			10		
286726		12048285		B	NOT			USED		
				C	NOT			USED		
				D	NOT			USED		
				CRIMP	SIZE		TYPE	RANGE		
				WIRE	.145 [3.70mm]		F	10		
				INSUL	.220 [5.59mm]		F	5		
WIRE STRIP LENGTH		TERM APPL SPEC		FEED	APPL INSTRUCTION			SET UP GAGE	LAYOUT	
.281-.312		NONE		.590	408-8040			458637-1	L2120	

2	2	2	-	C	3-354778-7	PIN, WIRE DISC (.2680)A	129
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	128
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	127
1	1	1	-	-	4088040	SF APPL INST 408-8040	126
1	1	1	-	-			125
1	1	1	-	A	3-21028-8	PIN,SLT SPR(Ø.093x.75)ST 6DE PL	124
							123
							122
							121
							120
							119
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	118
							117
							116
2	2	2	-	A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	115
							114
							113
4	4	4	-	A	21024-4	WASHER,LOCK(#8)STRIPPER	112
							111
							110
							109
1	1	1	-	A	21018-5	NUT, HEX (NO.6)HOLDDOWN	108
							107
							106
							105
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR,5KT 5ET (1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE	102
							101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG	99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL	98
4	4	4	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP	97
3	3	3	-	A	2-22733-8	SCR,BHC (1/4-20x.62)H5G	96
1	1	1	-	A	2-21002-7	SCR,BHC (10-32x.50)5G ADJ BLK	95
4	4	4	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN	94
							93
							92
							91
							90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER	89
1	1	1	-	A	3-21000-0	SCR,HEX HD(8-32x.88)SHEAR	88
2	2	2	-	A	2-21000-8	SCR,HEX HD(8-32x.62)SHEAR	87
1	1	1	-	A	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
2	2	2	-	A	1-21000-5	SCR,SHC (4-40x.50)F ST GUIDE	85
3	3	3	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER	84
							83
							82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)5G ADJ BL	81
							80
-	1	-	-	B	462992-7	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL)INS DISC	73
							72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REOD PER ASSY				PARTS LIST			

A1				ECN 0150-0178-04	TE	2-04
A				REVISED	CE	10/98
P F LTR				REVISION RECORD	APP	DATE

-1	LEADMAKER				AIRFEED		
-2	BENCH MODEL K				AIRFEED		
-3	BENCH MODEL G				AIRFEED		
-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	70
-	REF	-	-	A	24042-2	VALVE, SHUT OFF	69
-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	68
1	1	1	-	B	461065-1	AIR FEED ASSY (1 INCH)	67
2	2	2	-	A	3-21000-7	SCR,SHC (10-32x.75)AIR ASSY	66
1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	65
1	-	1	-	A	23238-1	QUICK DISCONNECT	64
21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLD Ø.25	63
1	1	1	-	C	454220-1	CAP, RAM	62
1	1	1	-	D	454485-1	HOUSING	61
							60
1	1	1	-	B	3-694433-2	PAWL, FEED	59
							58
							57
1	1	1	-	B	461062-1	FEED FINGER ASSY	56
							55
							54
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	53
1	1	1	-	A	690753-1	SPACER, TONKER	52
							51
1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	50
1	-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	49
							48
1	1	1	-	A	690191-1	PLUG, NYLON	47
1	1	1	-	C	819307-6	RAM	46
1	1	1	-	A	690125-1	WASHER, LAMINATED	45
1	1	1	-	A	690124-1	WASHER, RAM	44
1	1	1	-	A	690686-1	BOLT, CRIMPER(5/16x1.00)	43
1	1	1	-	A	23241-6	BALL, STEEL	42
1	1	1	-	A	690170-1	SPRING, COMPRESSION	41
1	1	1	-	C	1-690142-0	DISC, INSULATION	40
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	39
1	1	1	-	A	22480-5	WASHER, SPRING	38
1	1	1	-	B	690212-1	POST, RAM	37
1	1	1	-	B	690786-1	SUPPORT, TERMINAL	36
1	1	1	-	D	455675-1	PLATE, BASE	35
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	34
							33
							32
							31
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	1-455671-5	PLATE, STRIP GUIDE	29
							28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	690754-7	DRAG, TERMINAL	25
1	1	1	-	D	7-690440-4	GUIDE, STRIP (REAR)	24
1	1	1	-	A	690712-1	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	690472-2	STRIPPER	22
							21
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	-	B	458949-1	STRIPPER	19
							18
							17
							16
							15
							14
							13
							12
							11
							10
1	1	1	-	B	853714-6	PLATE, REAR SHEAR	9
1	1	1	-	C	1214596-4	ANVIL	8
							7
							6
							5
1	1	1	-	B	238009-3	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	3-456135-4	CRIMPER, INSULATION	3
1	1	1	-	C	853720-6	BLADE, SLUG	2
1	1	1	-	C	4-568176-2	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REOD PER ASSY				PARTS LIST			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.25 3 PLC DEC ±. 4 PLC DEC ±- ANGLES ± - SURF TEXTURE: REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				MATL	HT TR	FIN
DR B.HIGMAN 31AUG98 APP T.ELBIN 31AUG98				REL		
CHK 31AUG98 C.ERISMAN						
NAME				SIDE FEED HDM APPLICATOR		MACHINE REF
SCALE				DWG NO	680636	MINI APPL
SHEET 1 OF 1				REV	A1	

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