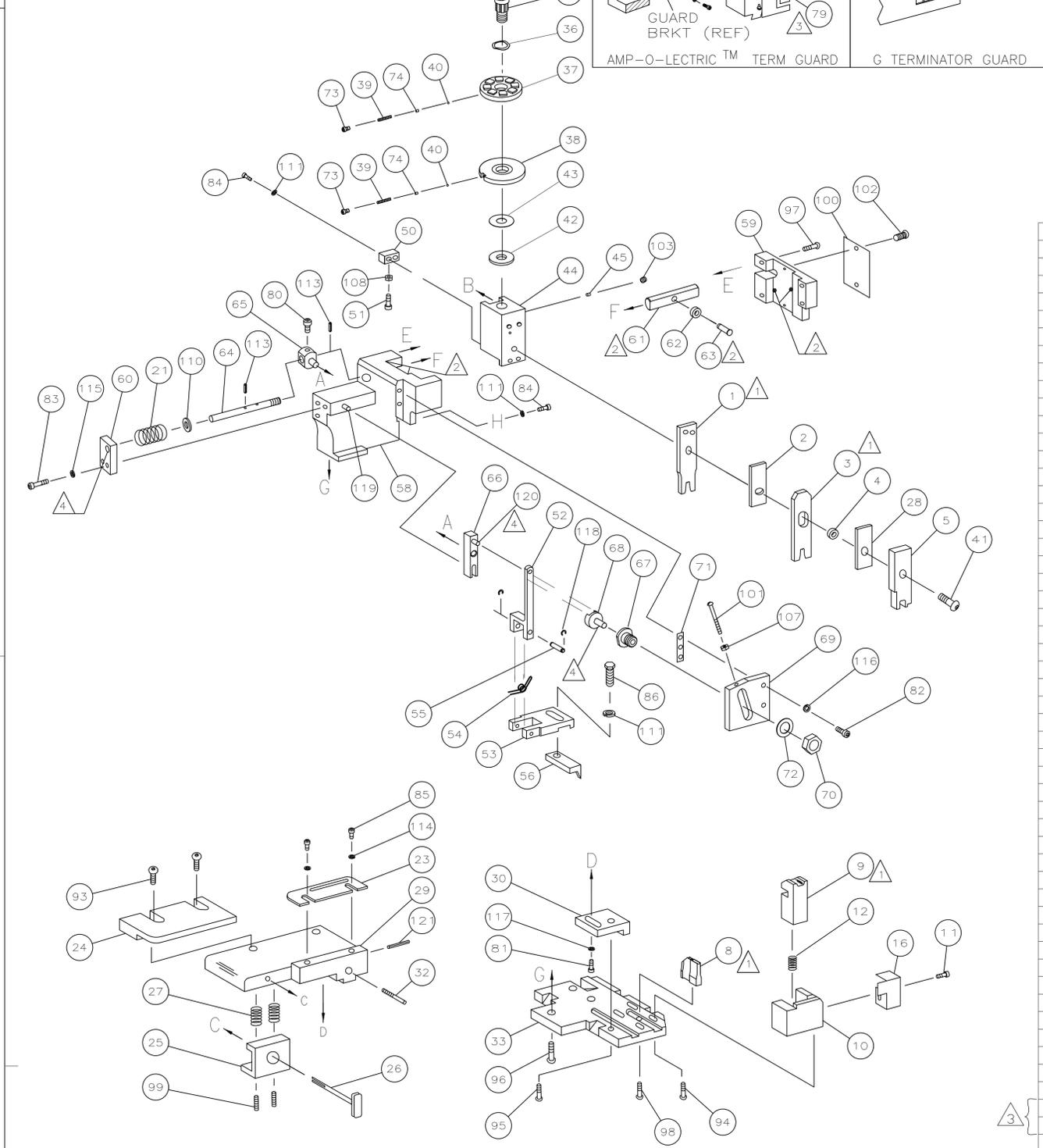
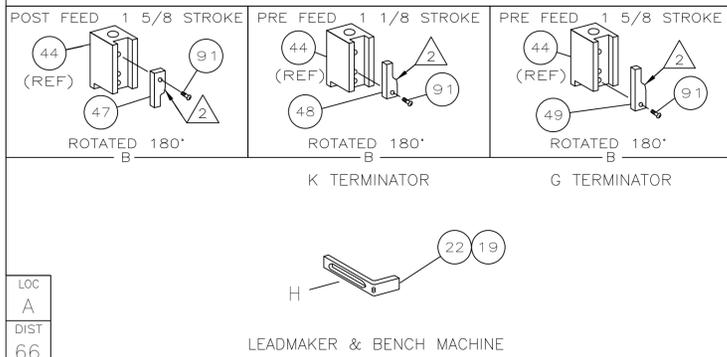


DIMENSIONING AND TOLERANCING PER ASME Y14.5M (ASD STANDARDS). THIS DRAWING IS A CONTROLLED DOCUMENT. DWG NO 466424

PART NUMBER	REV	FIRST USED
466424 -1	N	122500-1
466424 -2	N	565435-5
466424 -3	-	SEE DRWG 466424-3
466424 -4	-	SEE DRWG 466424-4
466424 -5	N	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 .110 MAX INSULATION CRIMP HEIGHT.



TERMINAL NAME: FLAG, LUG TYPE		CRIMPING DATA			
	66335				
	583284	PAD	CRIMP HEIGHT	WIRE SIZE	
	530002	LTR			
	530006	A	.056 ±.002 [1.42 ±0.05mm]	18	
		B	.052 ±.002 [1.32 ±0.05mm]	(1)20 OR (2)22	
		C	.048 ±.002 [1.22 ±0.05mm]	22	
		D	NOT	USED	
	FOREIGN				
	280278	CRIMP	SIZE	TYPE	RANGE
		WIRE	.080 [2.03mm]	F	22-18
		INSUL	.100 [2.54mm]	0	22
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.140-.170	114-9002	.560	408-8040	458637-1	103

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO
						129
						128
						127
						126
						125
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
						122
1	1	1	-	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
REF	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
REF	REF	REF	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
REF	REF	REF	-	21045-3	RING,RET "C"(Ø.187)FD FING PIN	118
1	1	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	REF	REF	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113
						112
4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
REF	REF	REF	-	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	110
						109
1	1	1	-	21018-5	NUT,HEX(NO.6)HOLDDOWN	108
REF	REF	REF	-	21018-5	NUT,HEX(6-32)FEED ADJ	107
						106
						105
						104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
REF	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
REF	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
REF	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
REF	REF	REF	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
2	2	2	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	2	-	2-21002-1	SCR,BHC(8-32x.38)R STP GDE	93
						92
1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	91
						90
						89
						88
						87
1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	85
3	3	3	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
REF	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
REF	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
REF	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	REF	-	-	455749-1	GUARD, WINDOW	79
REF	-	-	-	679532-1	INSERT, GUARD	78
						77
						76
						75
2	2	2	-	690603-1	SPRING, ASSIST	74
2	2	2	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
REF	REF	REF	-	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	690517-1	SPACER	71
						70
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REV	DESCRIPTION	DATE
-1	LEADMAKER	MECH POST FEED
-2	BENCH MODEL K	MECH PRE FEED
-5	BENCH MODEL G	MECH PRE FEED

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO
						70
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						1

LOC A
DIST 66

LEADMAKER & BENCH MACHINE

REV	DESCRIPTION	DATE	BY	CHKD
N	ECR-12-006699	4-2012	MY	GB
P	LTR	REVISION RECORD		

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DRAWN: D.SALTZER	DATE: 2-19-98	MATERIAL: -	HEAT TREAT: -
0 PLC ±.010	1 PLC ±.005	CHK: C.ERISMAN	DATE: 2-22-98		
2 PLC ±.003	3 PLC ±.002	APVD: J.DODDS	DATE: 2-19-98		
4 PLC ±.001		NAME: -			
ANGLES: -	SURFACE TEXTURE: √	SIDE FEED HDM APPLICATOR			
SCALE: -	SIZE: A1	DRAWING NO: 466424	SHEET: 1 of 1	REV: N	

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

Mouser Electronics

Authorized Distributor

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[466424-1](#)