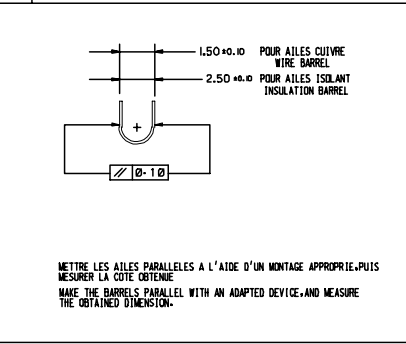


CONTROLE CLIP / CONTROLE FEMALE CONTACT

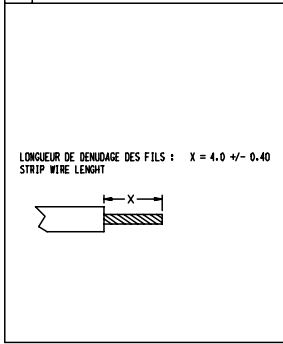
1 SERTISSAGE CRIMPING

FIL / WIRE		CONTACT / TERMINAL REFERENCES PART #		PARAMETRES DE SERTISSAGE CRIMPING PARAMETERS	
TYPE	SECTION REELLE REAL SECTION	NUMERO DE PARTS STRINGS NUMBER	DIA. MIN MAX STRINGS DIA.	DIAMETRE ISOLANT INSULATION DIAMETER	DIAMETRE ISOLANT INSULATION DIAMETER
0.22 R1	0.22 mm ²	7	0.28 mm	1.20 ±0.05	
0.35 R1 R3	0.34 mm ²	7	0.25 mm	1.30 ±0.05	
0.35 R3	0.34 mm ²	7	0.25 mm	1.20 ±0.05	
0.50 R1 R3	0.478 mm ²	19	0.38 mm	1.50 ±0.10	
0.50 R3	0.478 mm ²	19	0.38 mm	1.40 ±0.10	
0.60 R1 R3	0.59 mm ²	12	0.25 mm	1.80 ±0.10	

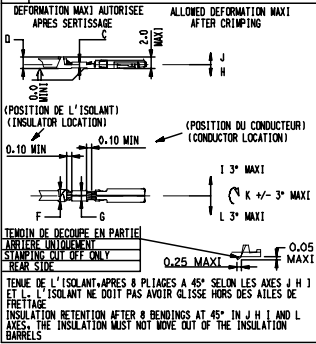
4 CONTROLE DES AILES CONTROLE OF BARRELS



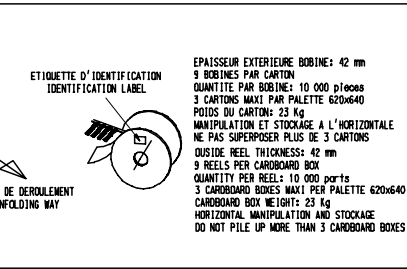
5 PREPARATION DES FILS WIRE PREPARATION



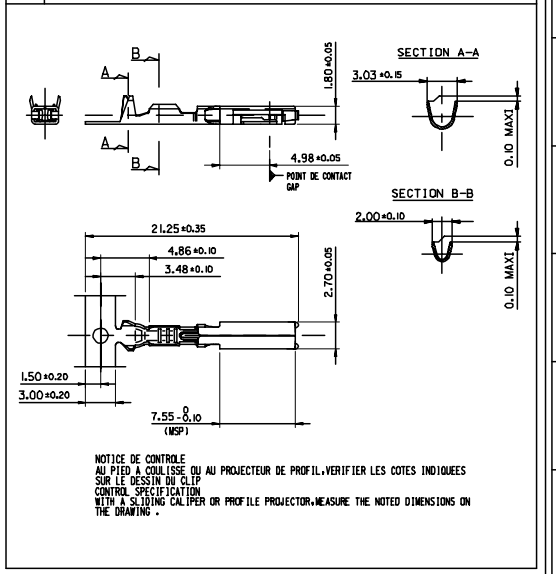
6 SERTISSAGE CRIMP



2 CONDITIONNEMENT PACKAGING

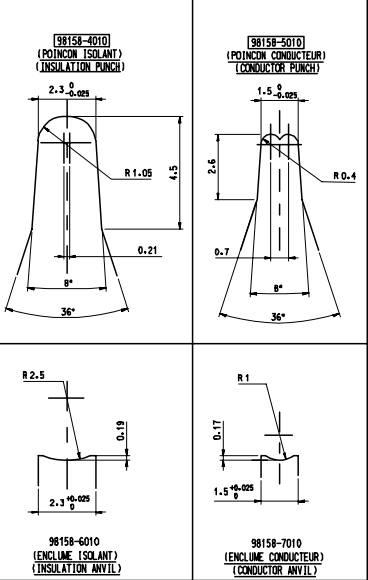


3 CLIP FEMALE TERMINAL

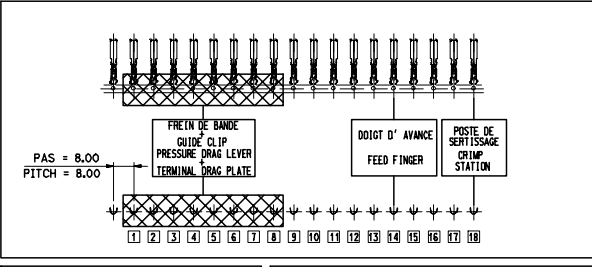
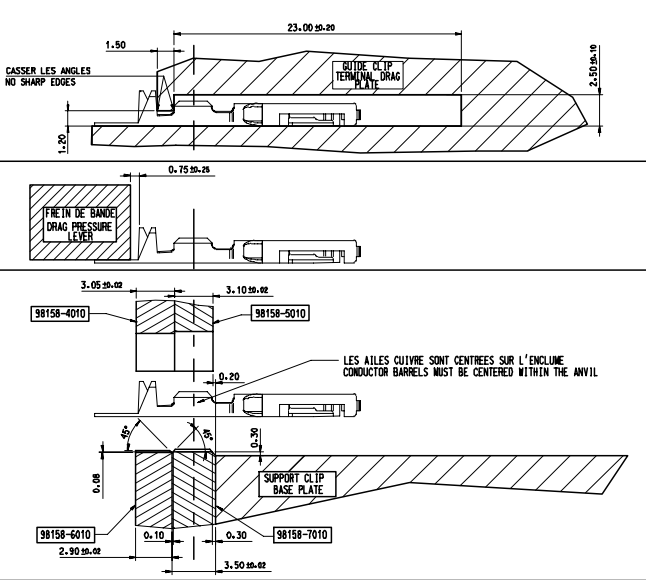


PRECONISATION APPLICATEUR / TOOLING SPECIFICATION

- DETAILS - ECH: 10/1 -



- DETAILS - ECH: 5/1 -



TOLERANCES APPLICATEUR / TOOLING TOLERANCES :	
RAYONS / RADIUS	± 0.05
ANGLE / ANGLE	± 0°15'
SYMETRIE / SYMMETRY	± 0.03
DIMENSION / DIMENSION	± 0.05

GENERAL TOLERANCES (UNLESS SPECIFIED)	
mm	INCH
4 PLACES ±	±
3 PLACES ±	±
2 PLACES ±	±
1 PLACE ±	±
ANGULAR ±1/2°	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DIMENSION STYLE	
MM ONLY	
SCALE	
DESIGN UNITS	METRIC
FIRST ANGLE PROJECTION	
DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE
MATERIAL NO.	DOCUMENT NO.
SIZE	SHEET NO.

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