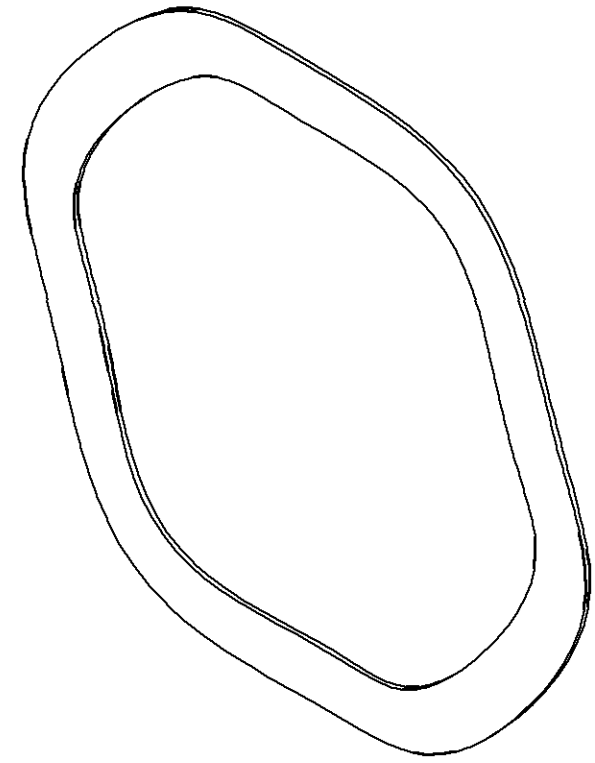
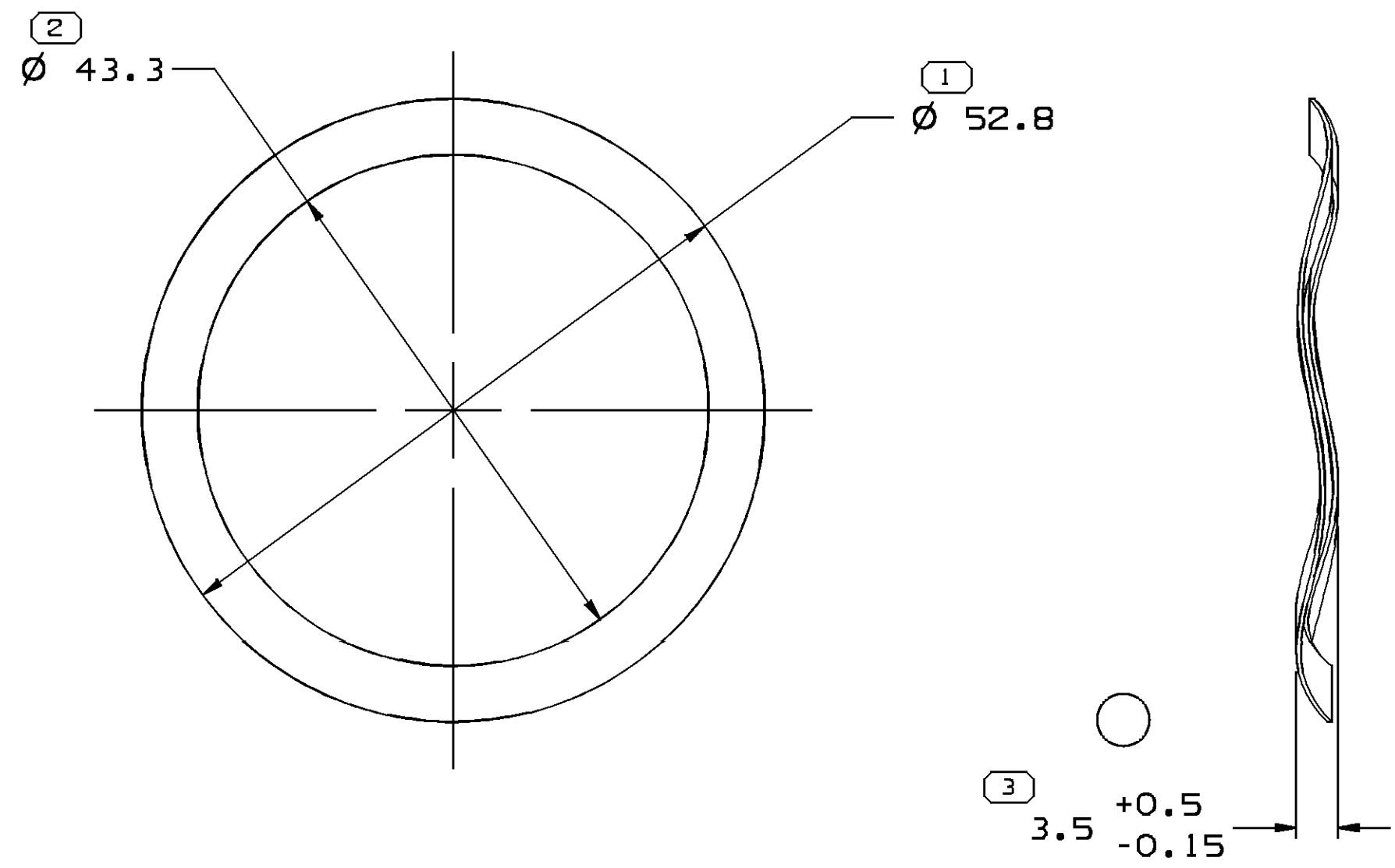


SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	3
	LAST NO. USED	3

MISSING SYMBOLS	
NO MISSING SYMBOL NUMBER	

DWG STATUS					ZONE	REVISION HISTORY				
DATE	STG	REV	N/P	CHG		AUTH	DR	APVD 1	APVD 2	
25AU10	R	01	-	-		RELEASED	411756	LMC	LMC	GER
14JL11	R	01	AA	-		CANCELLED ECO	-	AGM	JAA	GER
14JL11	R	01	AB	-		ADDED MATERIAL SPEC AND THICKNESS NOTES	414840	AGM	JAA	GER
07SE11	R	02	-	-		ADDED "CASE HARDEN" NOTE	415171	AGM	JVM	GER
110C11	R	03	-	-		REVISED MATERIAL REQUIREMENTS NOTE	415686	HRS	HRS	GER
12DE11	R	03	AA	-		UPDATED MATERIAL REQUIREMENTS NOTE	416444	JCF	JVM	GER
16FE12	R	04	-	-		DIM 3.5 WAS 3.6 AND REVISED MATERIAL REQUIREMENTS NOTE	417080	HRS	HRS	GER
27FE12	R	04	AA	-		MATERIAL THICKNESS WAS 0.48-0.54 MM	417196	AJP	JVM	GER
19SE12	R	04	AB	-		3.5 +0.5/-0.15 WAS 3.5	419693	DMC	DMC	GER



NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- MATERIAL REQUIREMENTS:
 - AISI CARBON STEEL 1050 MN OR EQUIVALENT
 - QUENCH AND TEMPER TO HRC 40-45
 - COATING SPECIFICATION DX551318 OR EQUIVALENT
 - MATERIAL THICKNESS 0.45 - 0.55 MM.

1 PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
DIMENSIONAL RANGE (MM)	CHART G
FROM 0	> 12
TO 12	> 12
TOLERANCE UNLESS OTHERWISE SPECIFIED	
±0.15	±0.3
ANGULAR TOLERANCE ±2°	

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.
PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.
CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING

STYLE: []

VOLUME (CMP): [] DISTR CODE: D

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE OAGD SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE: []

THIRD ANGLE PROJECTION: [] DO NOT SCALE USE MATH DATA: []

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH
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DR	DATE
APVD1 LUIS MARTIR	25AU10
APVD2 LUIS MARTIR	25AU10
APVD3 G. ROBISON	25AU10
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: SEE NOTES

DRAWING NAME: MISC SUPPORT

DRAWING NUMBER: 13840220

SIZE A2	SCALE 2:1	FRAME NO 1 OF 1	SHEET NO 1 OF 1	STG R	REV 04	N/P AB
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