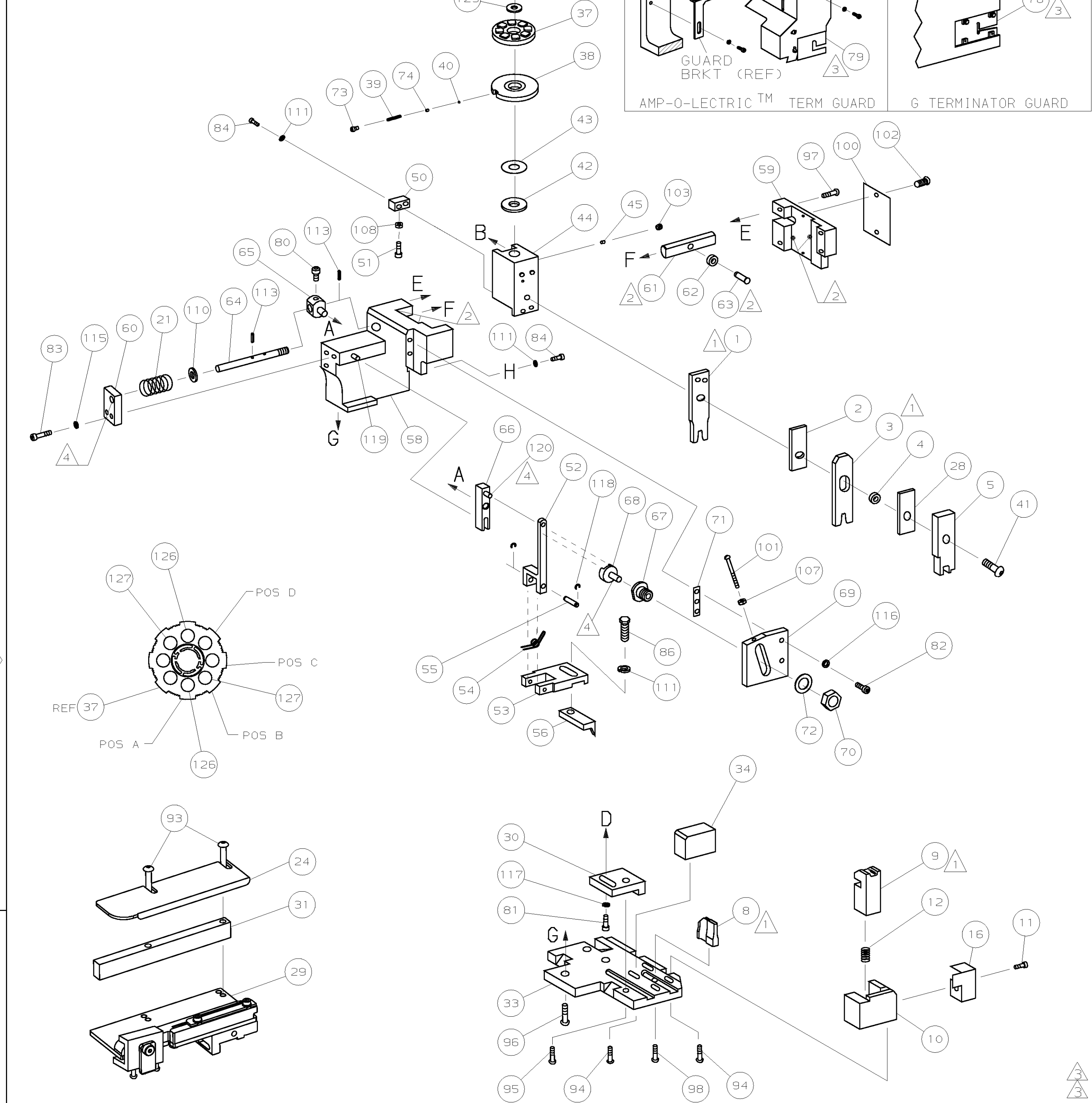
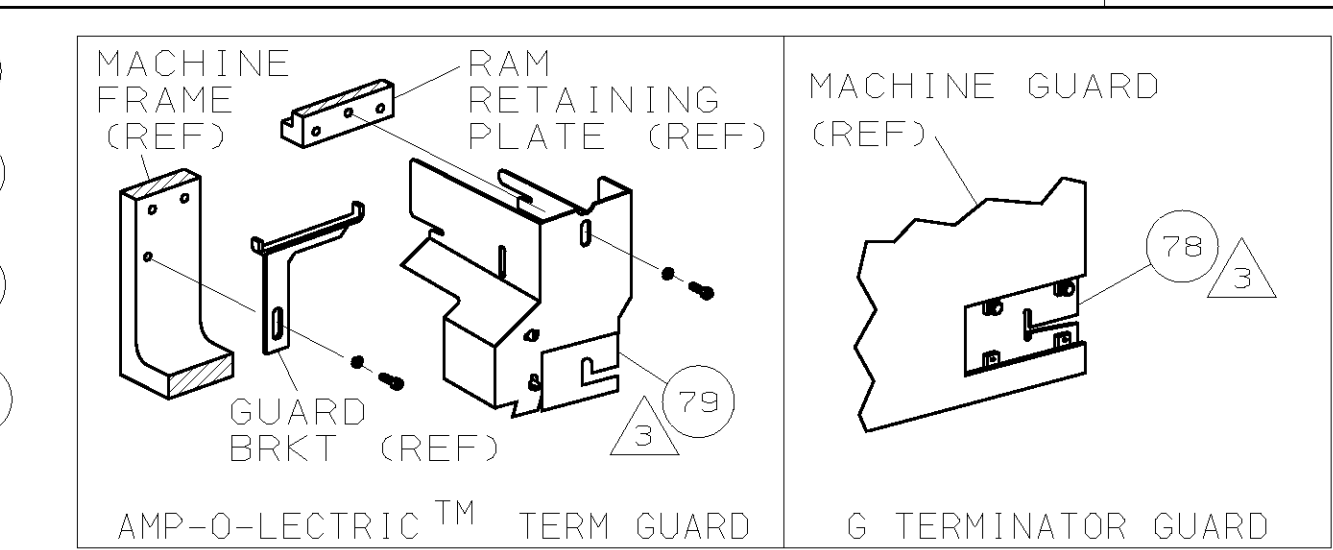


PART NUMBER	REV	FIRST USED
1852071-1	A	122500-1
1852071-2	A	565435-5
1852071-3	A	354500-1



POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
K TERMINATOR	G TERMINATOR	

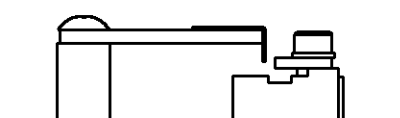
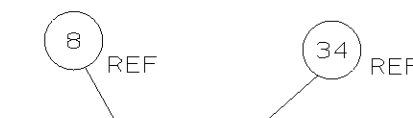
LOC A	DIST 66	LEADMAKER & BENCH MACHINE
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- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: TERMINAL									
AMP	TERM	PN	MFR	TERM	PN	HERTH AND BUSS TERMINAL		AMP CRIMP SPECS	
1572733		50253229/88				PAD LTR	CRIMP HEIGHT	WIRE SIZE	
						A	.050 ±.002 [1.27 ±0.05mm]	18	
						B	.046 ±.002 [1.17 ±0.05mm]	20	
						C	NOT	USED	
						D	NOT	USED	
						CRIMP	SIZE	TYPE	RANGE
						WIRE	.080 [2.03mm]	F	20-18
						INSUL	.155 [3.94mm]	OV	Ø.110 MAX
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT			
.190-.210		NONE	.514	408-8040	458637-1	L1852071			

									129
2	2	2	-	C	3-354779-8	PIN, WIRE DISC (.3180)	B		128
2	2	2	-	C	3-354779-0	PIN, WIRE DISC (.3140)	A		126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION			125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE			124
1	1	1	-	-	4088040	SF APPL INST 408-8040			123
									122
									121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER			120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING			119
REF	REF	REF	-	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN			118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK			117
REF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)ADJ PLATE			116
REF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)FEED GDE ROD			115
									114
REF	REF	REF	-	A	5-21028-1	PIN,5LT SPR(Ø.125x.50)ADJ ROD			113
									112
4	4	4	-	A	21024-4	WASHER,LOCK(#8)STRIPPER			111
REF	REF	REF	-	A	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ			110
									109
1	1	1	-	A	21018-5	NUT,HEX(NO.6)HOLDDOWN			108
REF	REF	REF	-	A	21068-5	NUT,HEX(6-32)FEED ADJ			107
									106
									105
									104
1	1	1	-	A	21009-2	SCR,5KT SET(1/4-20x.25 LW)RAM			103
2	2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE			102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ			101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION			100
									99
1	1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL			98
REF	REF	REF	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP			97
REF	REF	REF	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING			96
REF	REF	REF	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK			95
4	4	4	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN			94
2	2	2	-	A	2-21002-4	SCR,BHC(8-32x.75)R STP GDE			93
									92
1	1	1	-	A	1-21002-7	SCR,BHC(6-32x.38)CAM			91
									90
									89
									88
									87
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER			86
									85
3	3	3	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER			84
REF	REF	REF	-	A	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD			83
REF	REF	REF	-	A	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK			82
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL			81
REF	REF	REF	-	A	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK			80
-	REF	-	-	B	455749-1	GUARD, WINDOW			79
REF	-	-	-	B	679532-1	INSERT, GUARD			78
									77
									76
									75
1	1	1	-	A	690603-1	SPRING, ASSIST			74
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC			73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL			72
REF	REF	REF	-	A	690517-1	SPACER			71
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GUIDE OFF		ITEM 34 LOCATION									
INSULATION BARREL											

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