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LOC

DIST

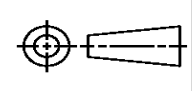
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001900	14FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151619-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855218
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855218

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity					
		CHK	RAGHAVENDRA							
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME					
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		RAGHAVENDRA		FINE ADJUST SIDE FEED HDM APPLICATOR				
				PRODUCT SPEC						
				APPLICATION SPEC						
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
					A3		©- 1855218			
CUSTOMER DRAWING				SCALE	SHEET	1	OF	2	REV	A1

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855218-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855218-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855218-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855218-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855218-7	A	-	-	-	SPARE PARTS

RECOMMENDED SPARE PARTS

GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

SEAL 286822-1 FOR Ø.074-.083 INSULATION
SEAL 286822-2 FOR Ø.085-.092 INSULATION

CUT TO LENGTH AT ASSEMBLY

* WARNING

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: 2.8MM BLADE & RECEPT, SEALED

TERMINAL	1326031-9	AMP TERMINAL - AMP CRIMP SPECS	REF SETTING
-	1-1326032-0	CRIMP HEIGHT	16AWG
-	-	WIRE SIZE	1.50±0.05mm [0.059±.002]
-	-	-	-
-	-	-	-
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-	-	-	-
SEAL	286822-1	CRIMP	SIZE
-	286822-2	WIRE	2.54mm [1.00]
-	-	INSUL	3.94mm [1.55]
WIRE STRIP LENGTH	4.78-5.59mm	TERM APPL SPEC	114-13013
FEED	15.29mm	APPLICATOR INSTRUCTIONS	408-8040
SET UP GAGE	458637-1	-	-

LOC

DIST

REV

DATE

OWN

APPD

LOC	DIST	REV	DATE	OWN	APPD
A	66	P	03APR2007	LG	TE
A	66	LTR	03APR2007	LG	TE
A	66	RELEASED	03APR2007	LG	TE

FEED TRACK POSITION

TERMINAL SUPPORT LOCATION

POST-FEED 1/8 STROKE

PRE-FEED 1/8 STROKE

PRE-FEED 5/8 STROKE

AMP 4805 REV 31MAR2000

Pro/ENGINEER DRAWING

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Mouser Electronics

Authorized Distributor

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[1855218-1](#)