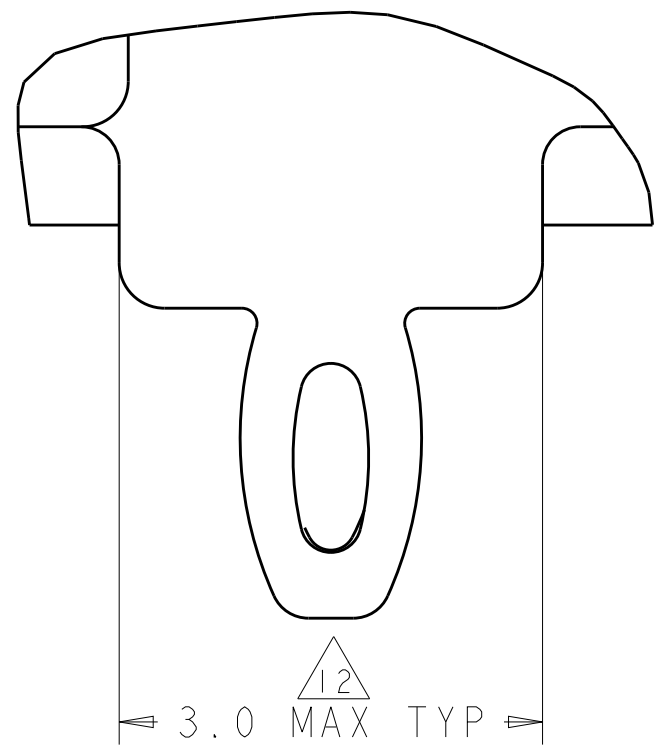


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00		A	RELEASE PER ECO-16-002978	3MAR2016	RG	SH



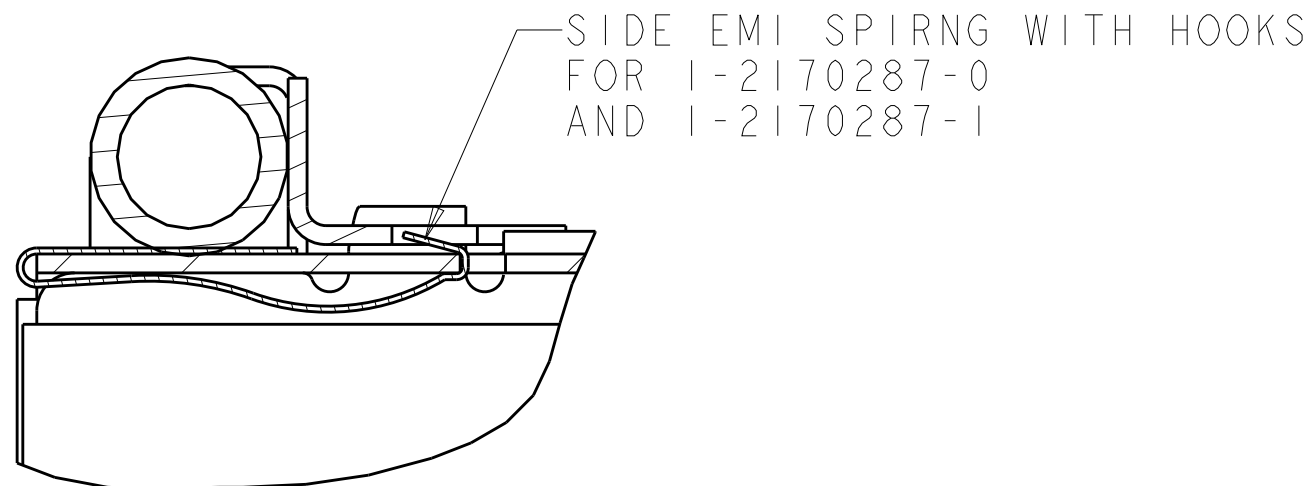
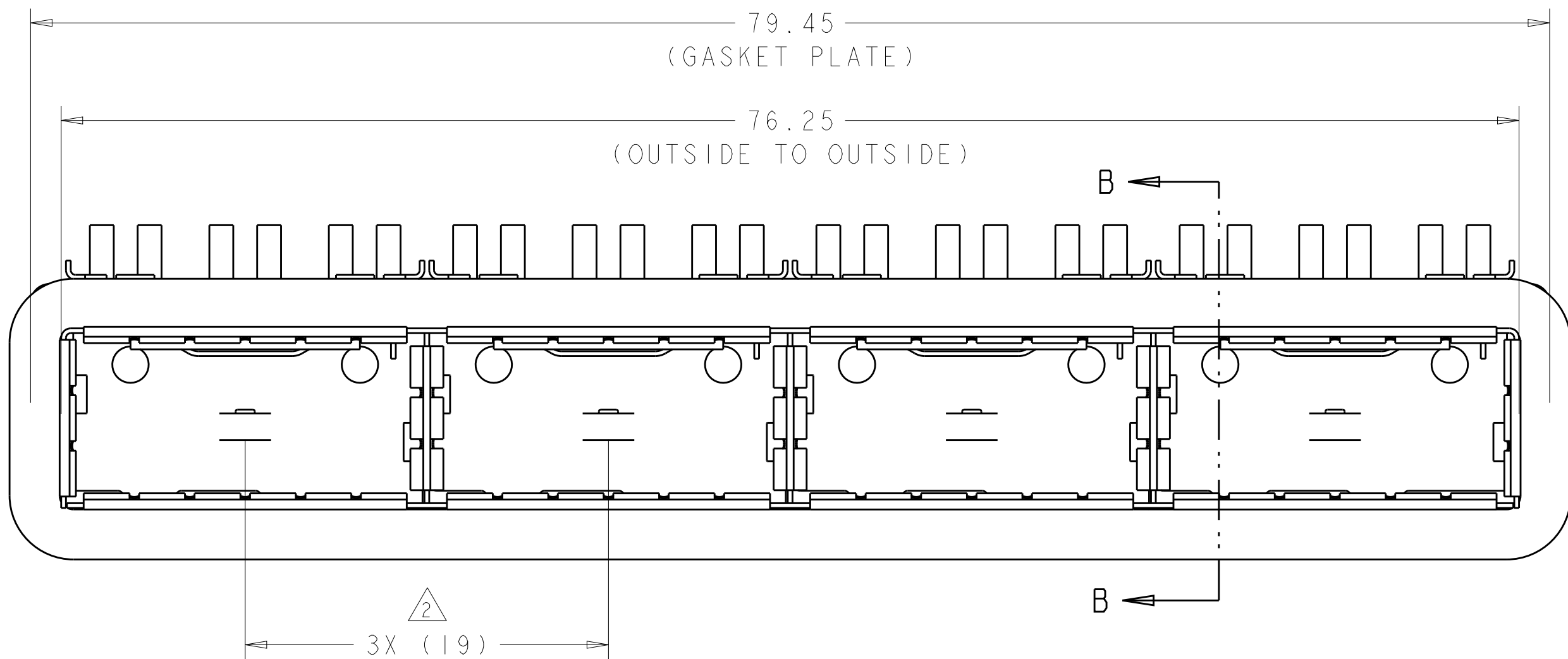
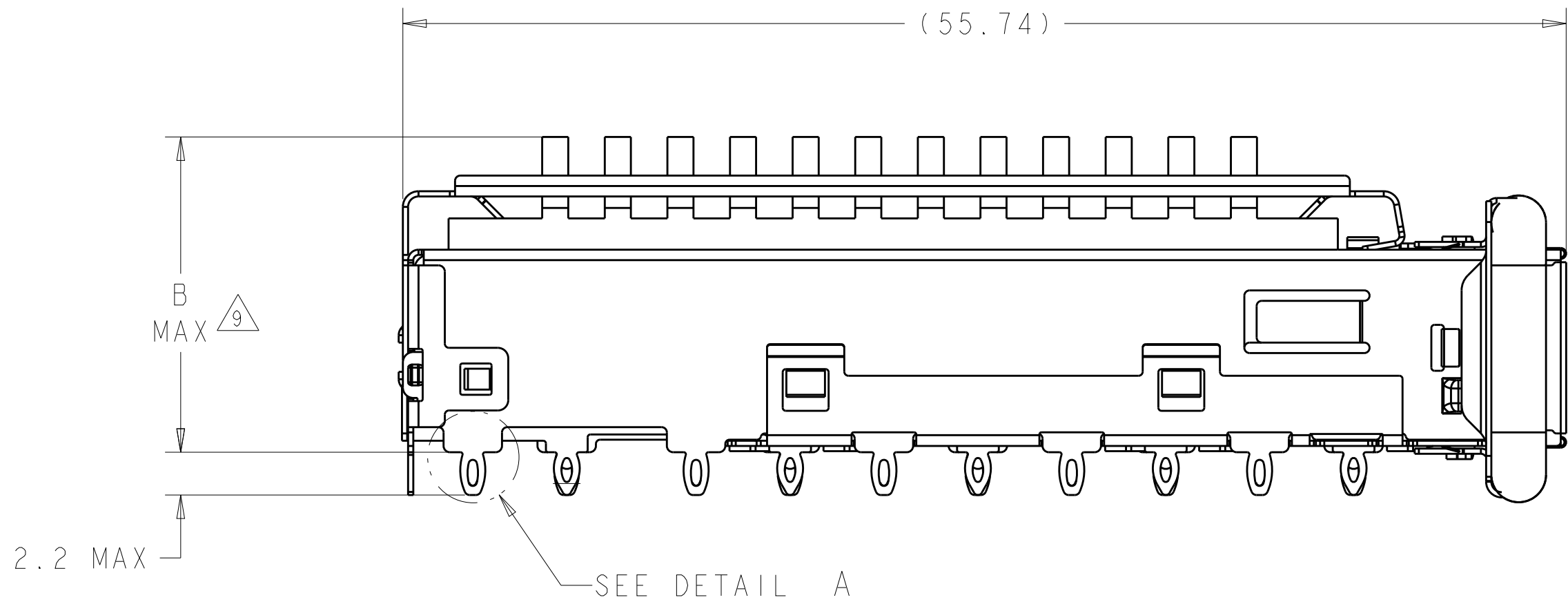
DETAIL A
SCALE 20:1

- 1 CAGE ASSEMBLY MATERIAL: NICKEL SILVER, 0.25 THICK
HEAT SINK MATERIAL: ALUMINUM
HEAT SINK CLIP MATERIAL: STAINLESS STEEL
EMI SPRING MATERIAL: COPPER ALLOY
EMI GASKET MATERIAL: CONDUCTIVE RUBBER,UL 94V-0 RATED
EMI GASKET PLATE MATERIAL: STAINLESS STEEL

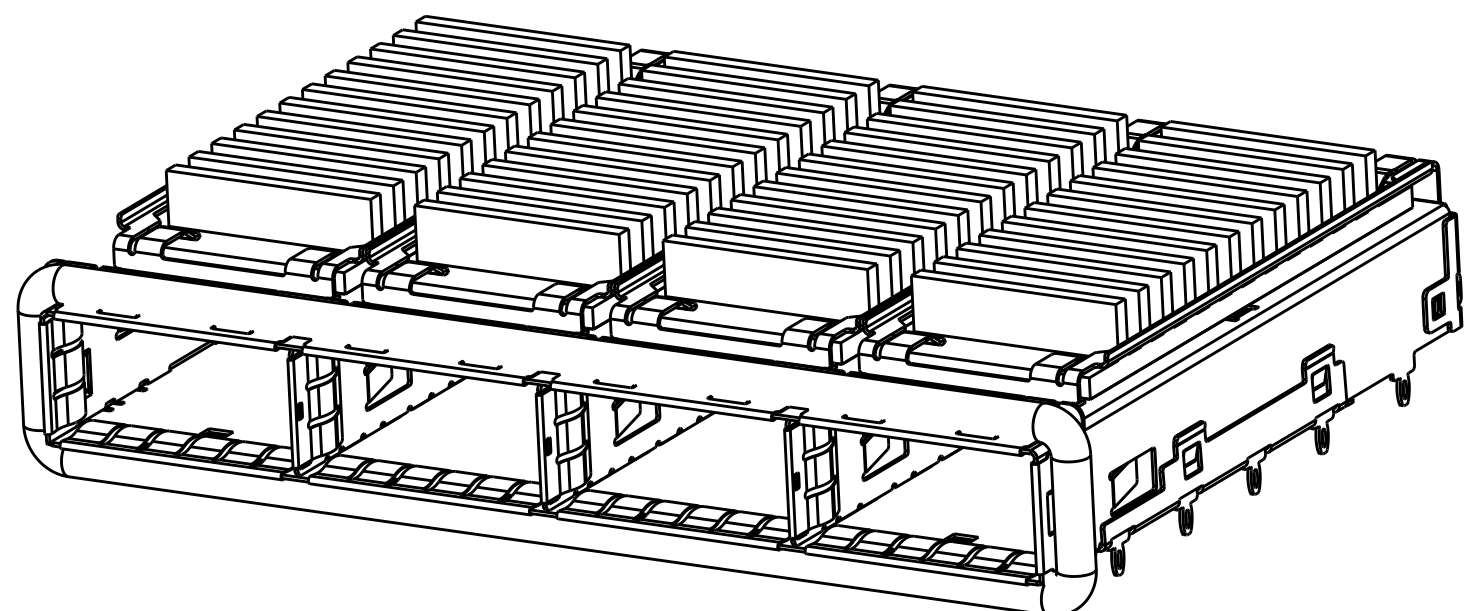
- 2 PITCH BETWEEN PORTS OF ONE 1X4 CAGE ASSEMBLY.
- 3 SPACING BETWEEN CAGES ON THE SAME PC BOARD, TO BE SPECIFIED BY CUSTOMER, MUST COMPLY WITH MINIMUM DIMENSIONS SHOWN.
- 4 REFERENCE APPLICATION SPEC 114-13217 FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
- 5 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 DIMENSION F IS THE NOMINAL THICKNESS OF CUSTOMER SUPPLIED PC BOARD,
SINGLE SIDED PC BOARD MINIMUM THICKNESS = 1.45mm
DOUBLE SIDED PC BOARD MINIMUM THICKNESS = 5.0mm PER CUSTOM.
- 7 HEAT SINKS, LIGHT PIPES, AND HEAT SINK CLIPS SHIPPED ASSEMBLED TO CAGE ASSEMBLY. CAGE ASSEMBLY MAY BE PRESSED INTO THE PCB AS SHIPPED.
- 8 DATUM **-A-** IS TOP SURFACE OF PC BOARD.
- 9 DIMENSION APPLIES WITH MODULE INSERTED IN CAGE.
- 10 UNPLATED THRU HOLE.

11. MATES WITH QSFP MSA COMPATIBLE TRANSCEIVER.

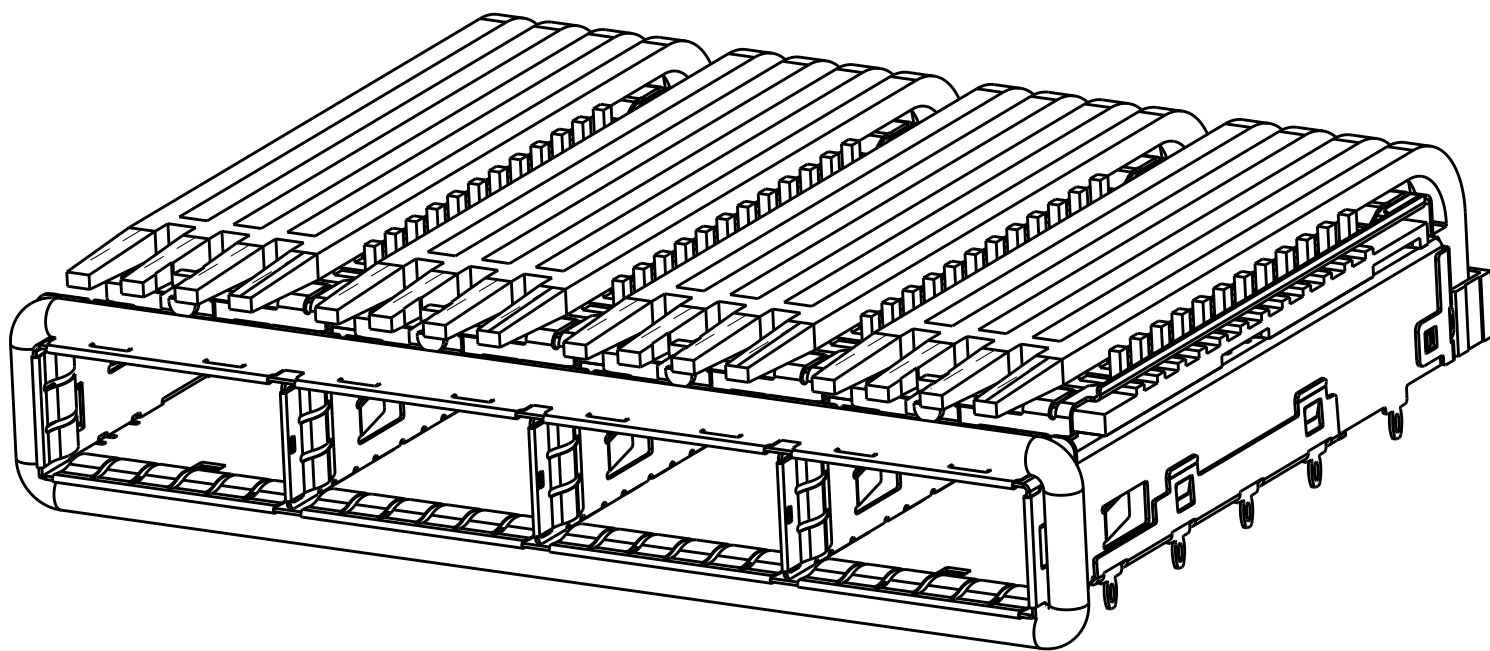
- 12 SURFACE TRACES PERMITTED WITHIN THIS AREA EXCEPT WHERE CAGE STANDOFFS, SHOWN IN DETAIL A, CONTACT PC BOARD.
- 13 BASELINE FOR THESE DIMENSIONS IS THE CENTER OF COMPLIANT PIN HOLE.
- 14 DATE CODE (YYWWD) MARKED ON TOP OF CAGE AND CONCEALED BY HEAT SINKS APPLIES TO CAGE ASSEMBLY ONLY.
- 15 REFERENCE APP SPEC 114-13217 FOR GASKET THICKNESS CALCULATION.
- 16 EMI SPRING FINISH: TIN PLATING OVER NICKEL
HEAT SINK FINISH: ANODIZED OR NICKEL PLATING.



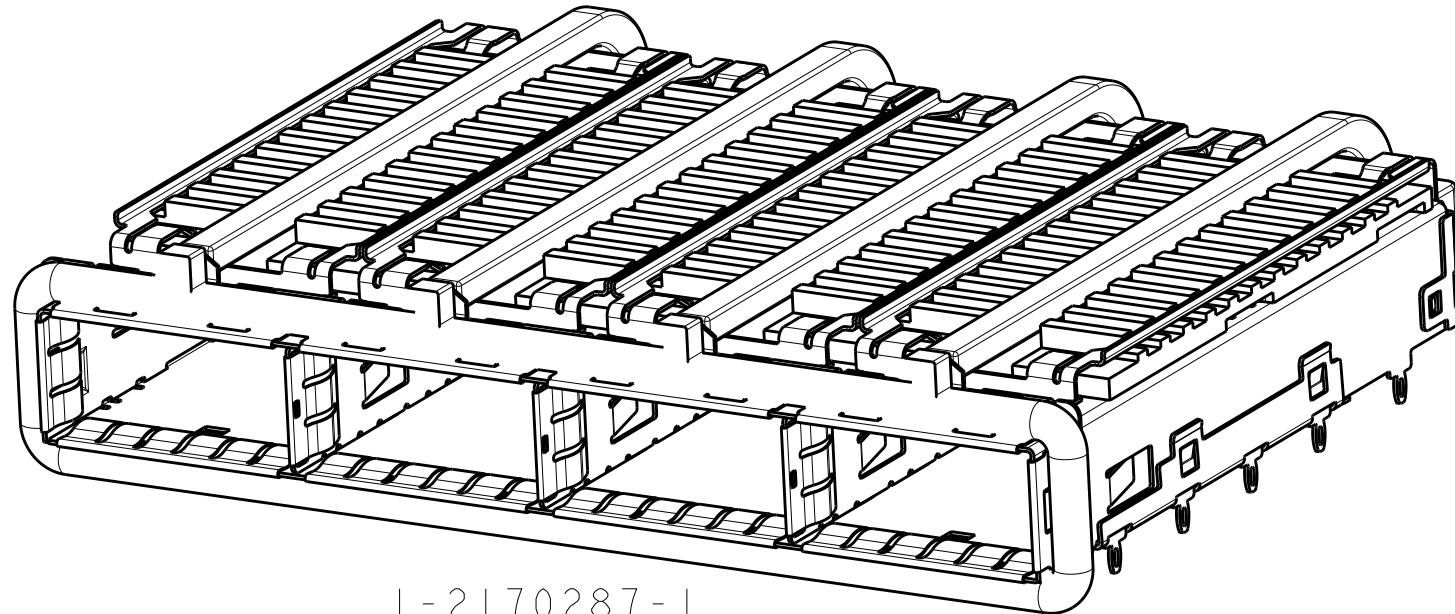
SECTION B-B
SCALE 10:1



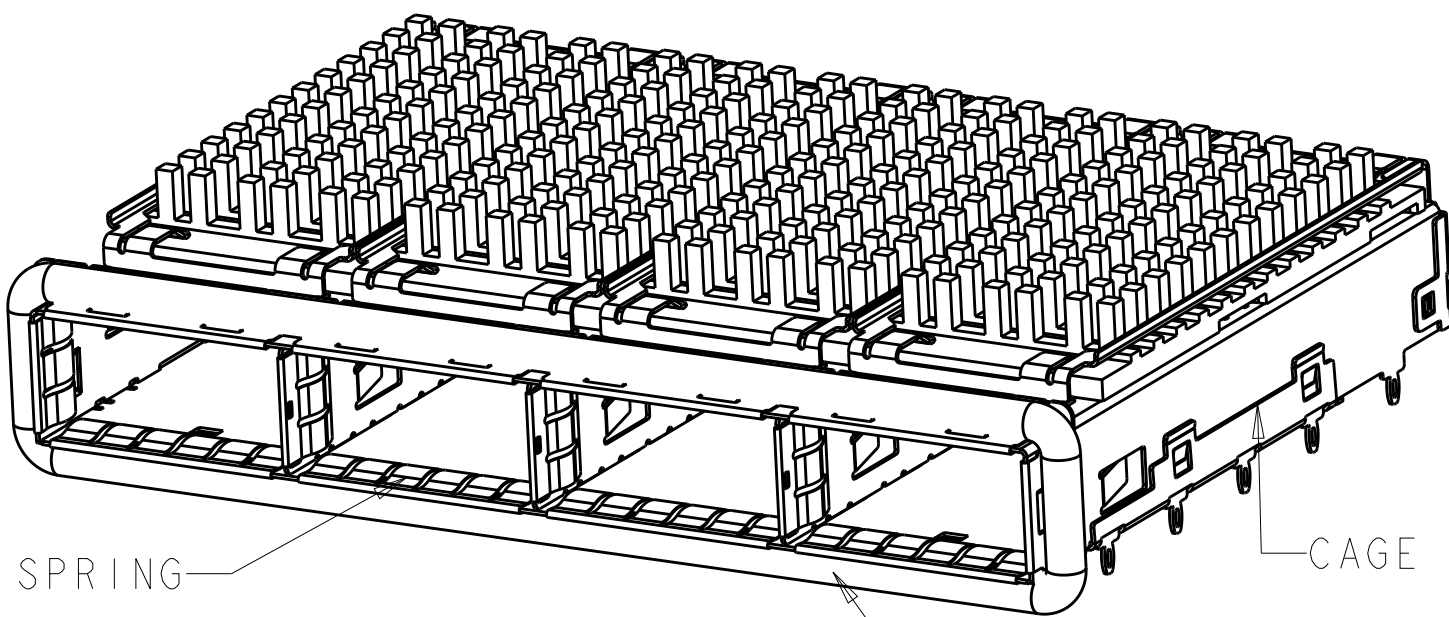
2170287-4, 2170287-5, 2170287-6
SCALE 2:1



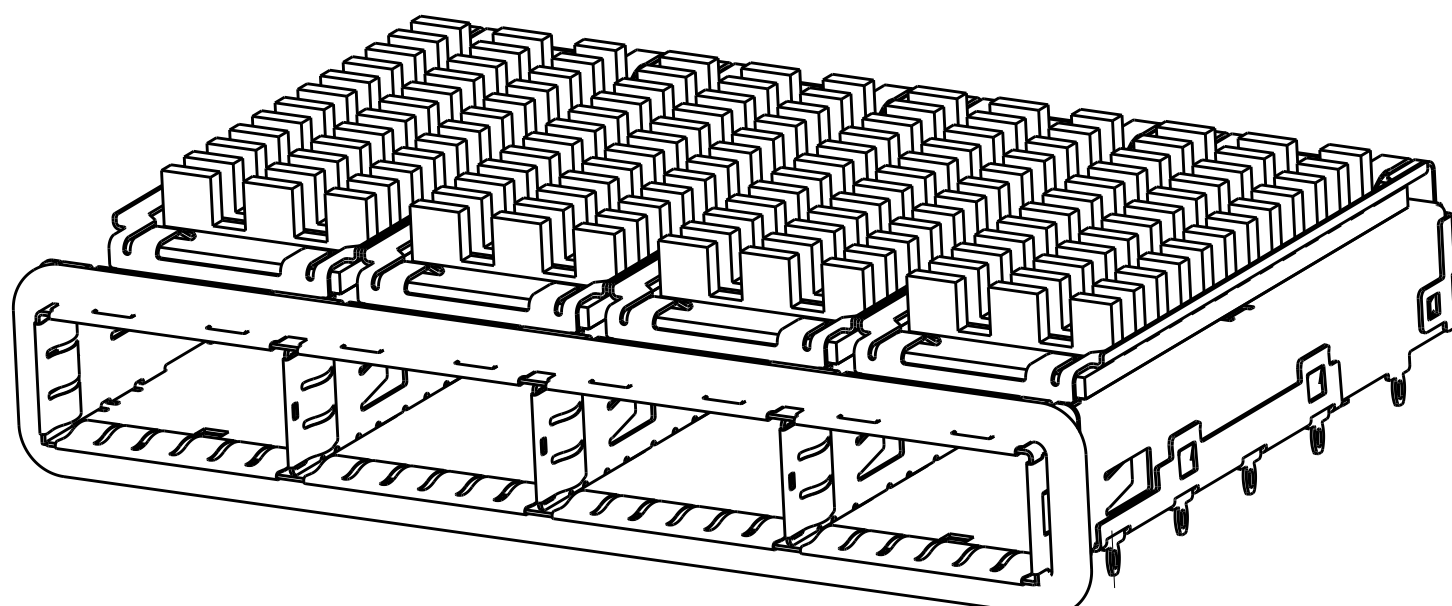
1-2170287-0
SCALE 2:1



1-2170287-1
SCALE 2:1



2170287-1, 2170287-2, 2170287-3
SCALE 2:1

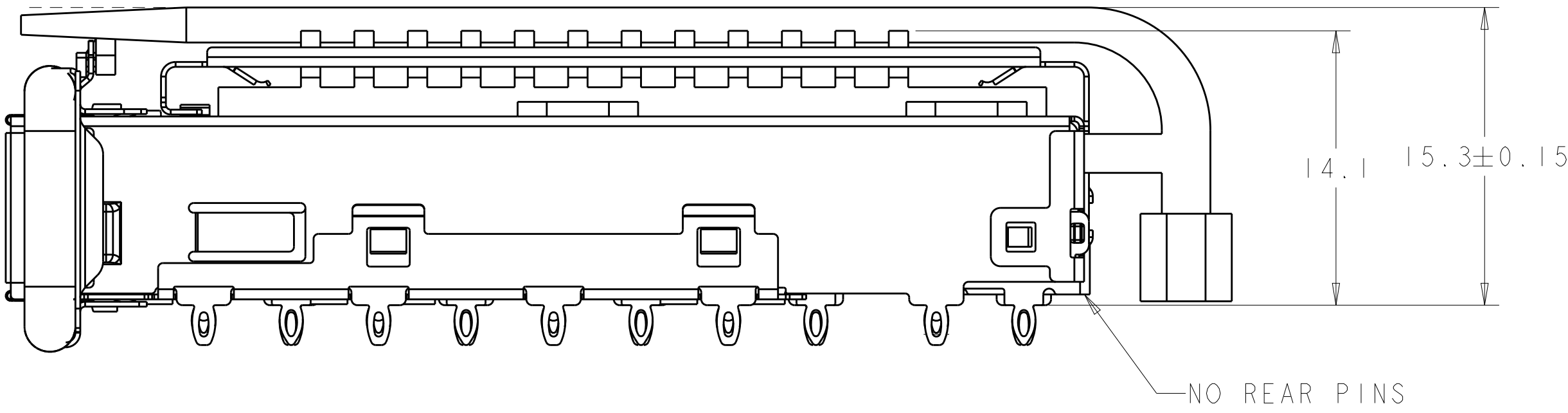
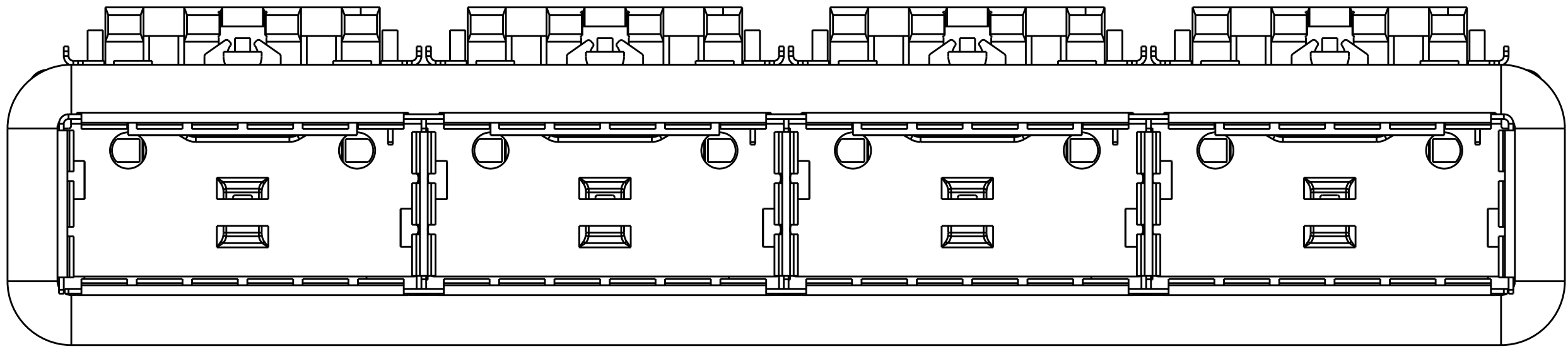


2170287-7, 2170287-8, 2170287-9
SCALE 2:1

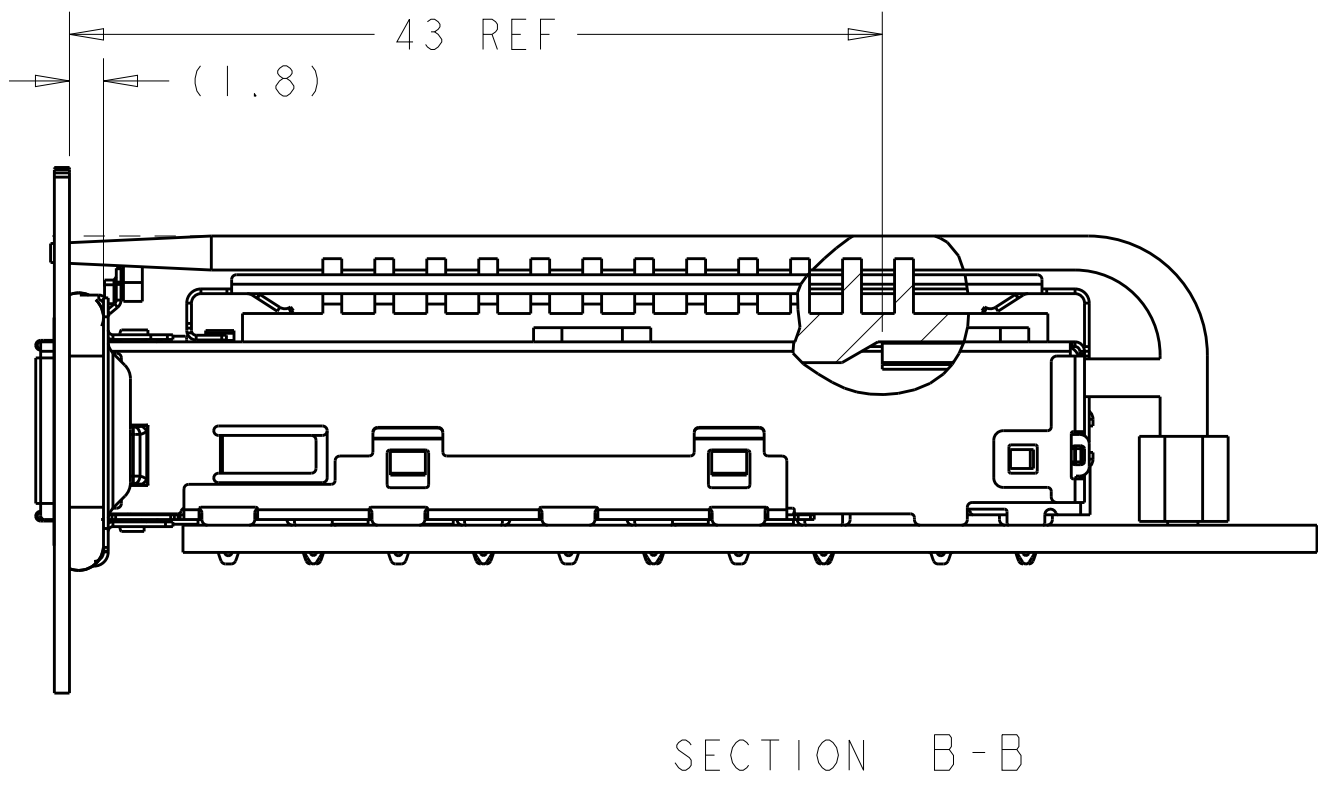
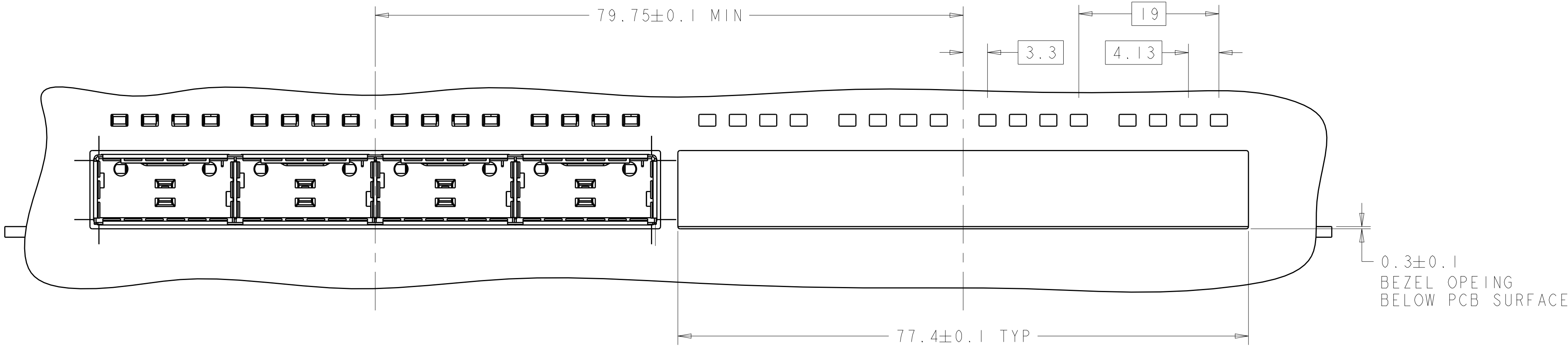
1		
13.7	PCI(FIN TYPE)	1-2170287-1
15.0	CUSTOMIZED HEAT SINK	1-2170287-0
23.0	NETWORKING(FIN TYPE)	2170287-9
16.0	SAN(FIN TYPE)	2170287-8
13.7	PCI(FIN TYPE)	2170287-7
23.0	NETWORKING(FIN TYPE)	2170287-6
16.0	SAN(FIN TYPE)	2170287-5
13.7	PCI(FIN TYPE)	2170287-4
23.0	NETWORKING(PIN TYPE)	2170287-3
16.0	SAN(PIN TYPE)	2170287-2
13.7	PCI(PIN TYPE)	2170287-1
B	HEAT SINK PROFILE	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KINSEN SUN CHK DENNY ZHU APVD ALEX CAI	29FEB2012 29FEB2012 29FEB2012	TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME 1X4 CAGE ASSEMBLY, THRU BEZEL, W/ELASTOMERIC GASKET AND HEAT SINKS, QSFP	
0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES FINISH		± ±0.35 ±0.25 ± ± ±		SIZE A1	
MATERIAL		114-13217		SHEET 1 OF 8	
1		16		REV A	
CUSTOMER DRAWING		SCALE 4:1			

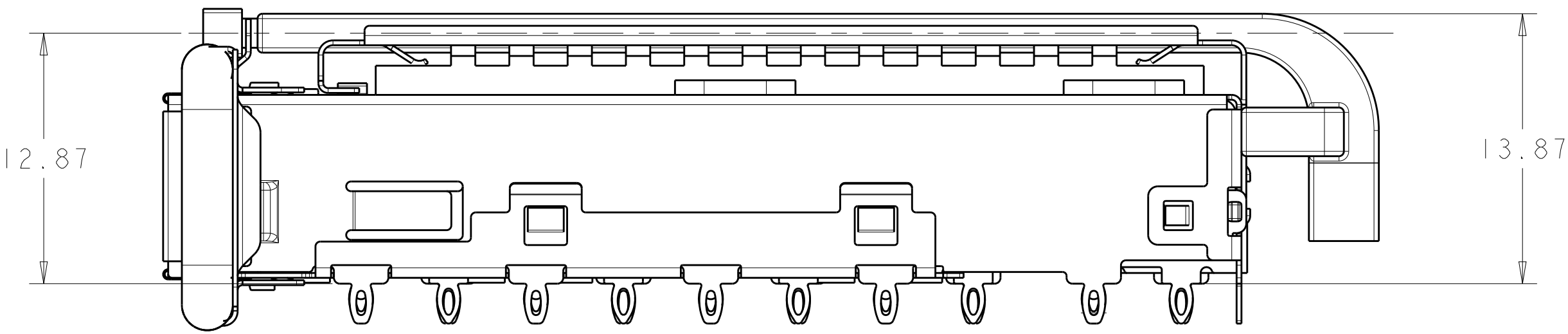
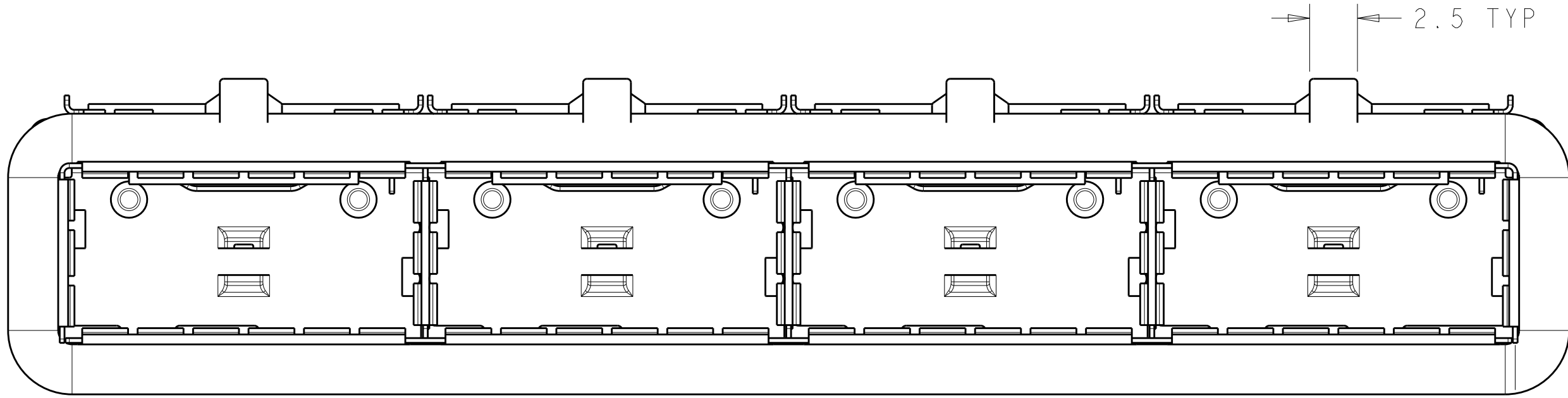
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	-	-	SEE SHEET 1	-	-	-



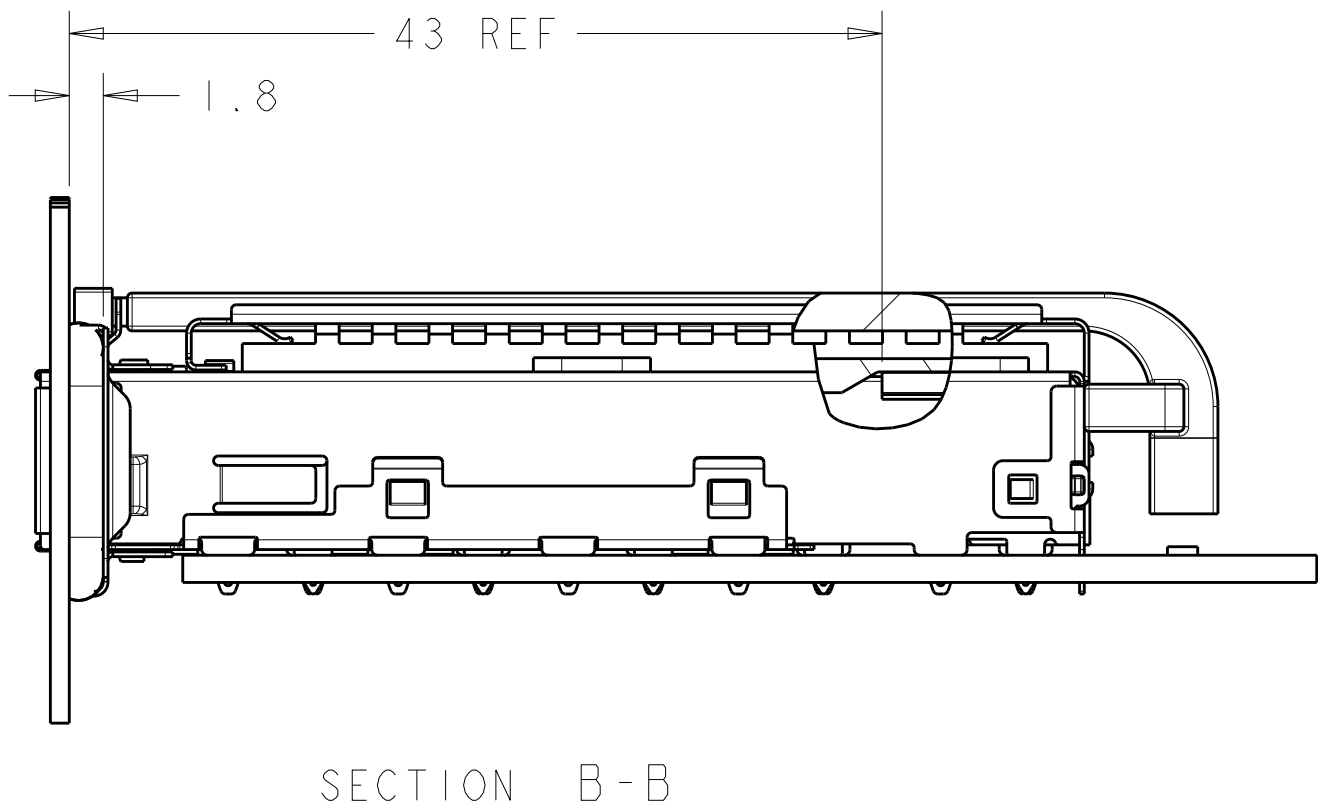
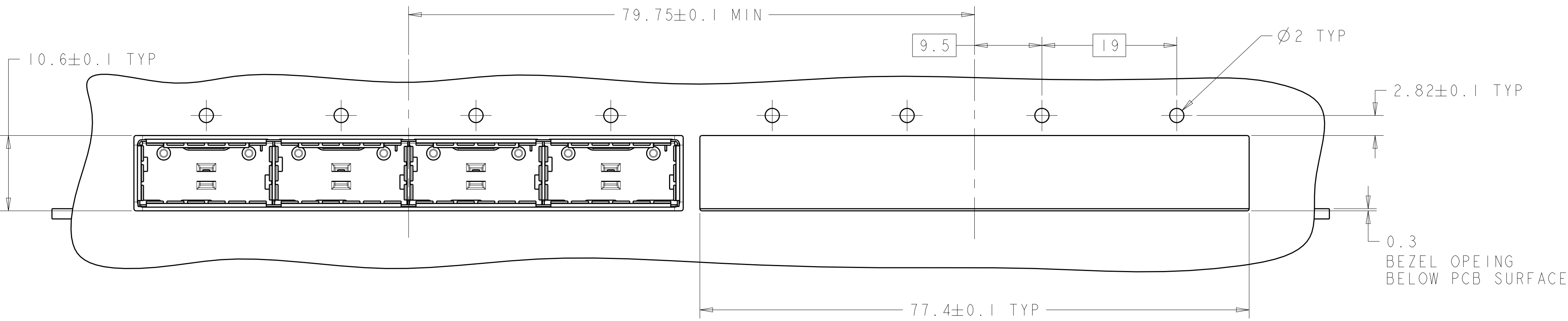
1-2170287-0 shown
SCALE 4:1



1-2170287-0
ONE SIDED CONFIGURATION
SCALE 5:2



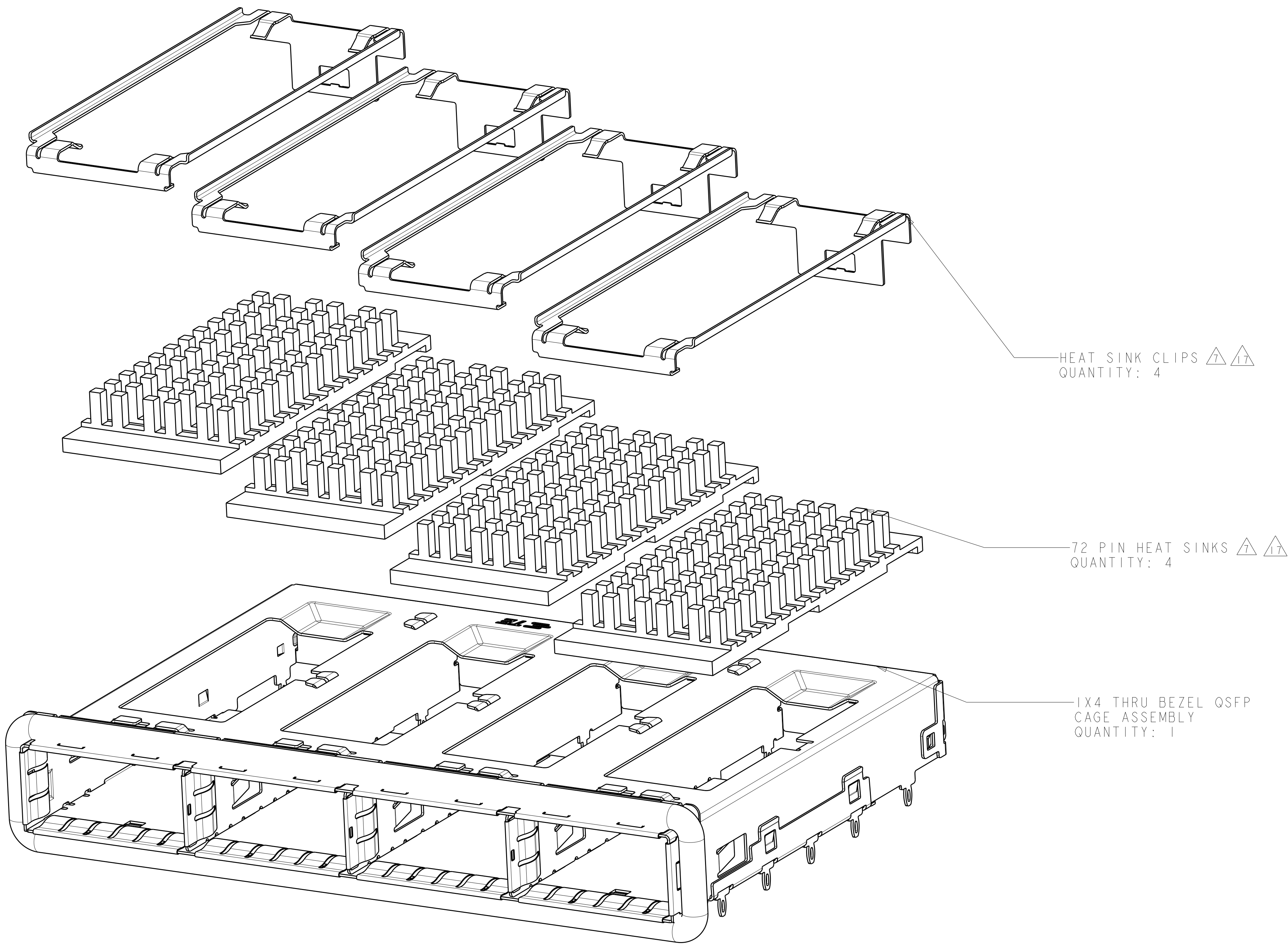
1-2170287-1 SHOWN
SCALE 4:1



1-2170287-1
ONE SIDED CONFIGURATION
SCALE 5:2

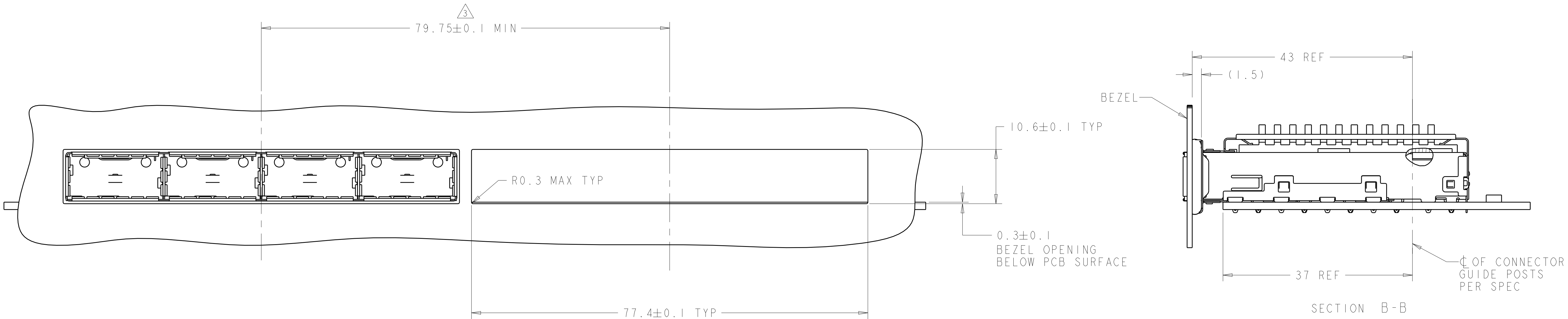
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KINSEN SUN CHK DENNY ZHU APVD ALEX CAI	29FEB2012 29FEB2012 29FEB2012	TE Connectivity	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ±.35 1 PLC ±0.35 2 PLC ±0.25 3 PLC ±.35 4 PLC ±.35 ANGLES ±.35 FINISH		1X4 CAGE ASSEMBLY, THRU BEZEL, W/ELASTOMERIC GASKET AND HEAT SINKS, QSFP	
MATERIAL		WEIGHT		SIZE CAGE CODE DRAWING NO	
-		-		A100779C=2170287	
CUSTOMER DRAWING		SCALE		SHEET 2 OF 8	
		1:1		REV A	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	-	-	SEE SHEET 1	-	-	-

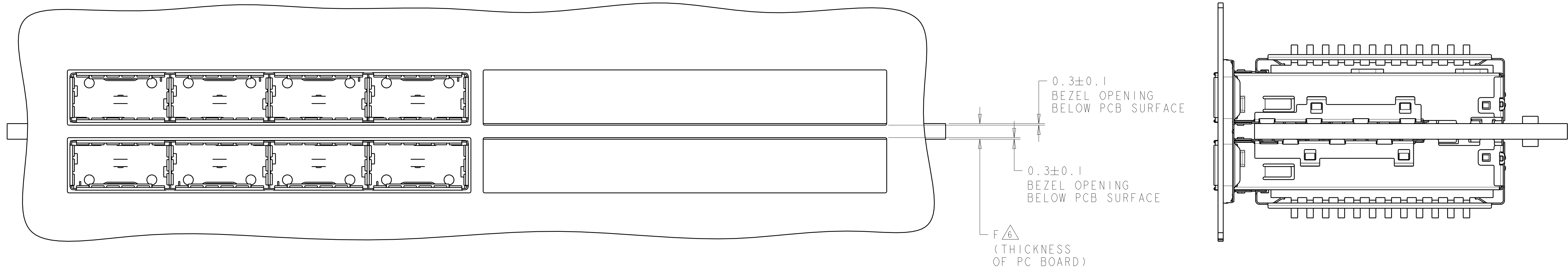


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	KINSEN SUN	29FEB2012	TE Connectivity		
		CHK	DENNY ZHU	29FEB2012			
		APVD	ALEX CAI	29FEB2012	NAME		
		PRODUCT SPEC			1X4 CAGE ASSEMBLY, THRU BEZEL, W/ELASTOMERIC GASKET AND HEAT SINKS, QSFP		
		APPLICATION SPEC			SIZE		
		114-13217			CAGE CODE		
		WEIGHT			DRAWING NO		
		CUSTOMER DRAWING			A100779C=2170287		
					RESTRICTED TO		
					-		
					SCALE		
					1:1		
					SHEET		
					3		
					OF		
					8		
					REV		
					A		

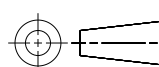
LOC		DIST		REVISIONS					
GP	00	P	LTR	DESCRIPTION			DATE	DWN	APVD
		-		SEE SHEET 1			-	-	-

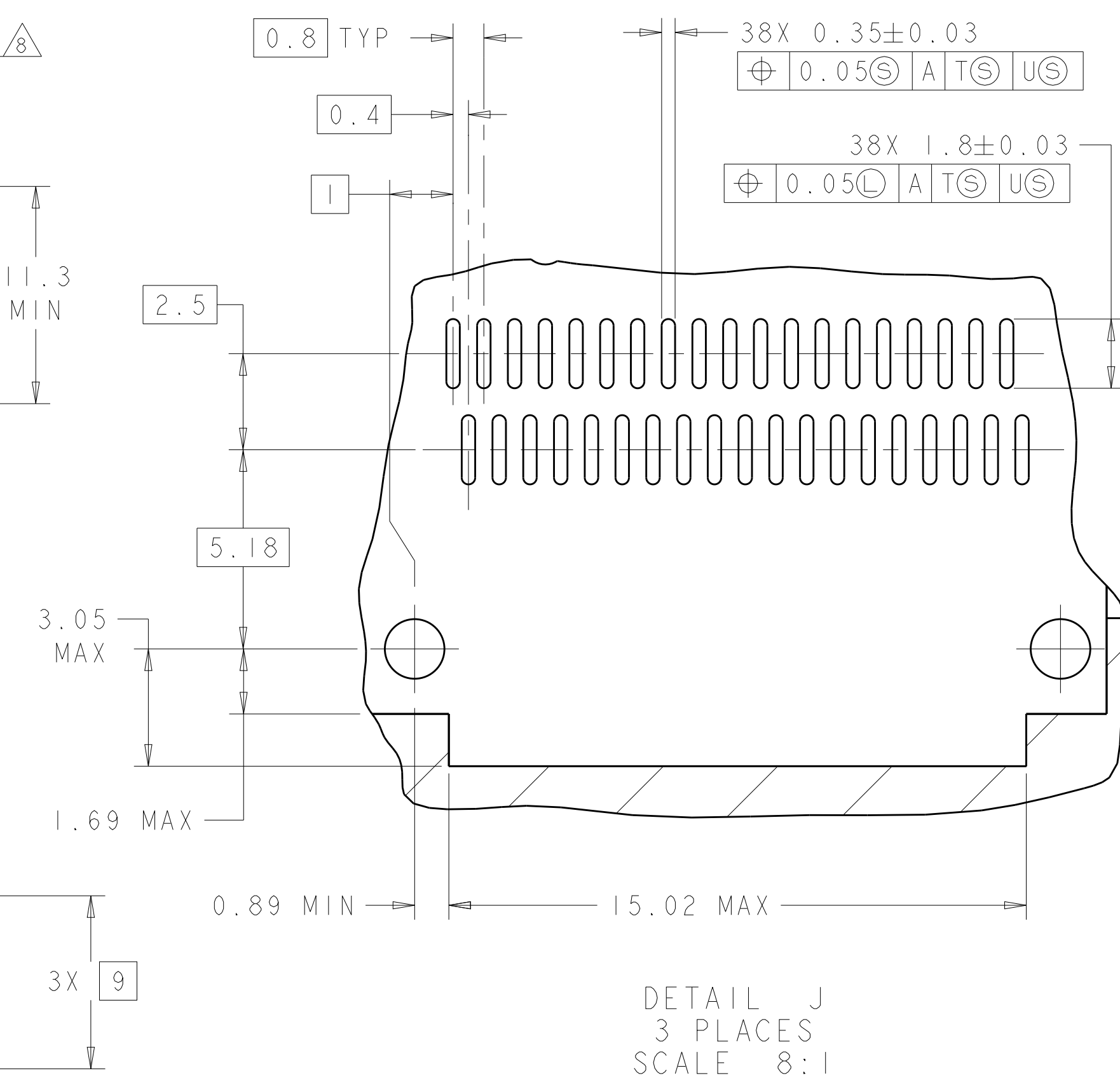
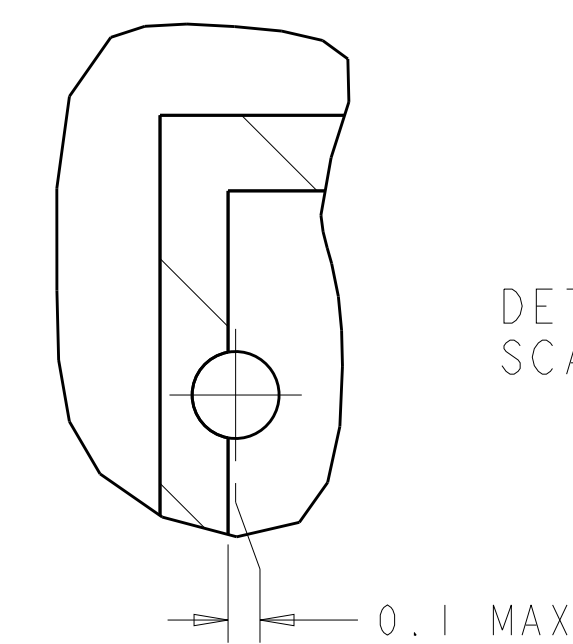


ONE SIDED CONFIGURATION
SCALE 5:2



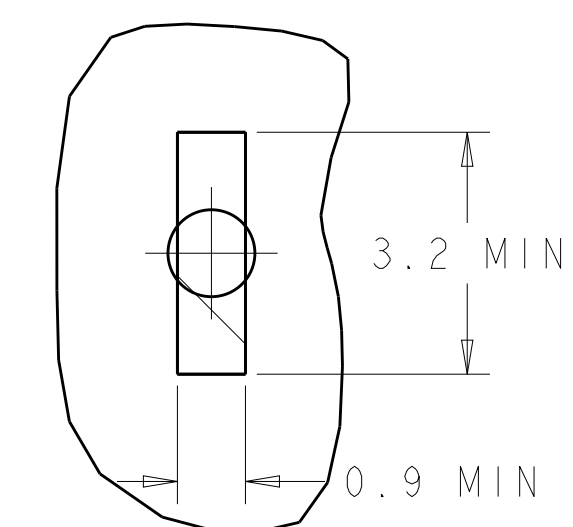
BELLY TO BELLY CONFIGURATION
SIMILAR TO ONE SIDED
EXCEPT WHERE NOTED
SCALE 5:2

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KINSEN SUN 29FEB2012	 TE Connectivity	
DIMENSIONS:		CHK DENNY ZHU 29FEB2012		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD ALEX CAI 29FEB2012	NAME	1X4 CAGE ASSEMBLY, THRU BEZEL, W/ELASTOMERIC GASKET AND HEAT SINKS, QSFP
	0 PLC ± 1 PLC ±0.35 2 PLC ±0.25 3 PLC ± 4 PLC ±	PRODUCT SPEC	SIZE	CAGE CODE
MATERIAL	ANGLES FINISH	APPLICATION SPEC	DRAWING NO	RESTRICTED TO
-	-	WEIGHT	A100779C=2170287	-
CUSTOMER DRAWING		SCALE	1:1	SHEET 4 OF 8
		REV	A	

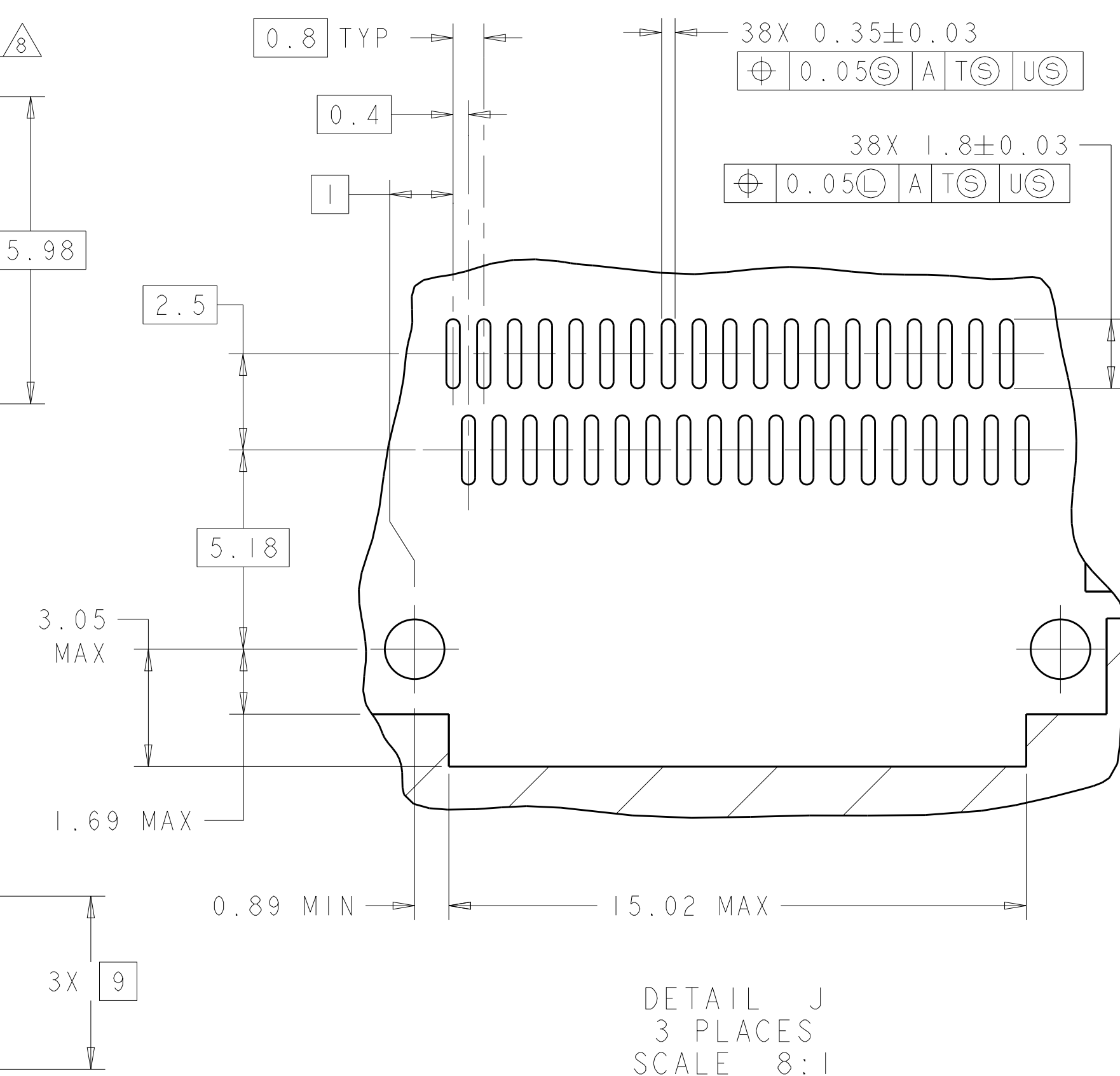


DETAIL J
3 PLACES
SCALE 8:1

4805 (3/11)



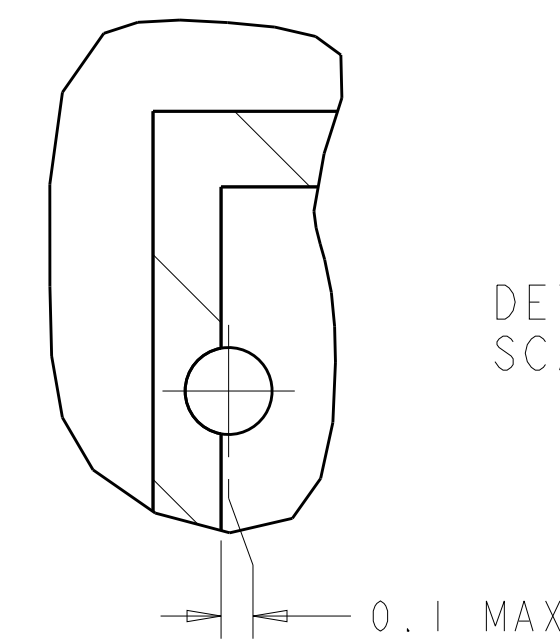
DETAIL M
SCALE 10:1



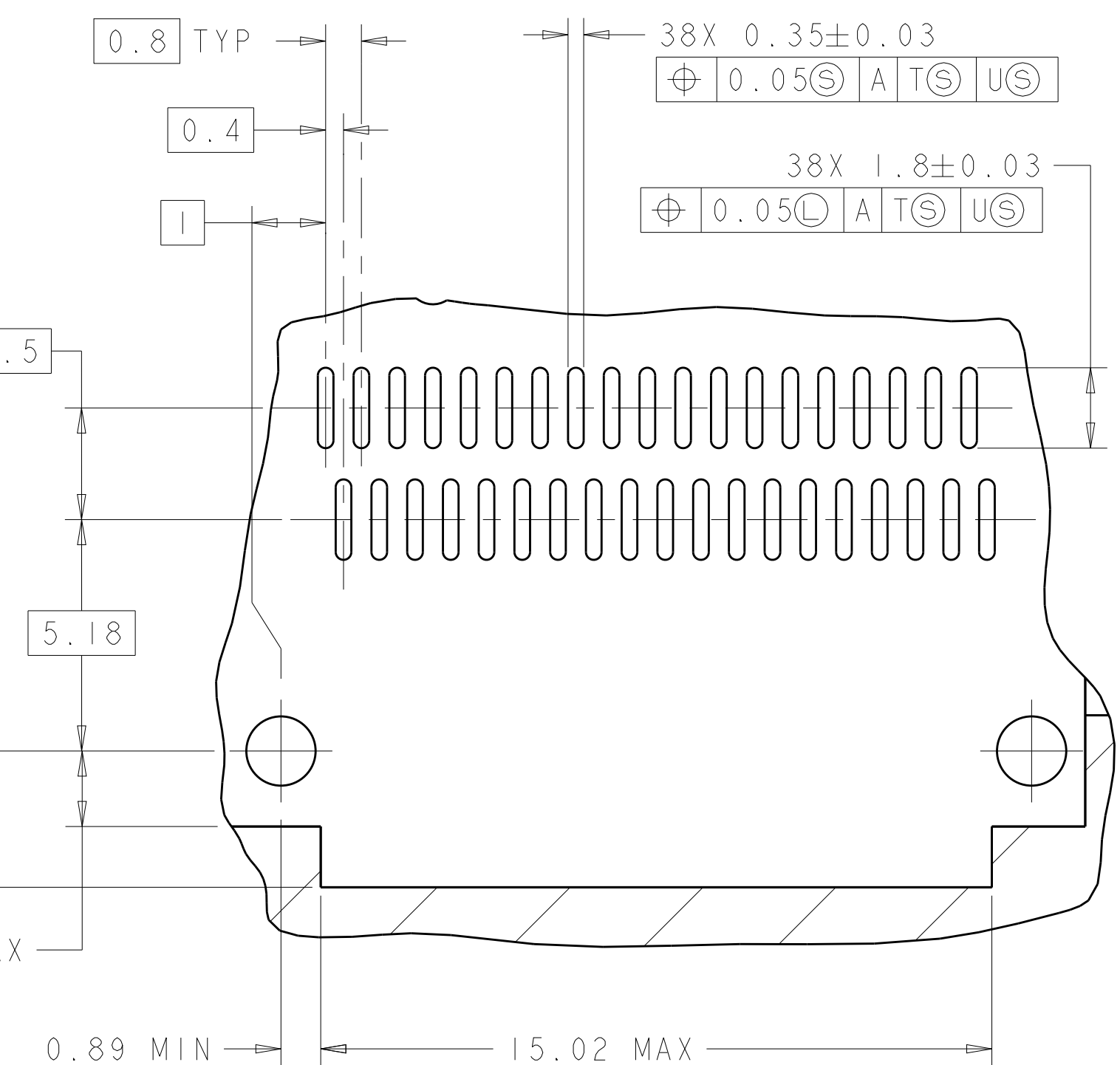
DETAIL J
3 PLACES
SCALE 8:1

THIS PRODUCT HAS NOT COMPLETED VALIDATION/QUALIFICATION TESTING

THIS DRAWING IS A CONTROLLED DOCUMENT.						DWN	KINSEN SUN 29FEB02I2									
DIMENSIONS: (mm)							CHEK	DENNY ZHU 29FEB02I2	TE Connectivity							
							APPROV'D	ALEX CAI 29FEB02I2								
TOLERANCES UNLESS OTHERWISE SPECIFIED:							PRODUCT SPEC		SIZE CAGE CODE DRAWING NO							RESTRICTED TO
							APPLICATION SPEC		A 100779 © = 2170287							
							WEIGHT		SCALE I : 1 SHEET 6 OF 8 REV Δ							
							MATERIAL	-	FIRSH	-	CUSTOMER DRAWING					



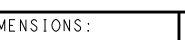
DETAIL M
SCALE 10:1



DETAIL J
3 PLACES
SCALE 8:1

— 3.75 MIN $\triangle_3$
 ⌀ OF FINAL ROW OF HOLES
 TO ⌀ OF FIRST ROW OF HOLES
 FOR NEXT ADJACENT CAGE

—CROSS-HATCHED AREA DENOTES
COMPONENT AND TRACE KEEP-OUT
(EXCEPT CHASSIS GROUND)

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KINSEN SUN 29FEB2012 CHK DENNY ZHU 29FEB2012 APPV ALEX CAI 29FEB2012		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±0.25 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01		NAME 1X4 CAGE ASSEMBLY, THRU BEZEL, W/ELASTOMERIC GASKET AND HEAT SINKS, QSPF	
		PRODUCT SPEC 108-2286 APPLICATION SPEC 114-13217		SIZE CAGE CODE DRAWING NO A1 00779 C=2170287	
MATERIAL FINISH - -		WEIGHT -		RESTRICTED TO -	
		CUSTOMER DRAWING		SCALE 1:1 SHEET 7 OF 8 REV A	

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