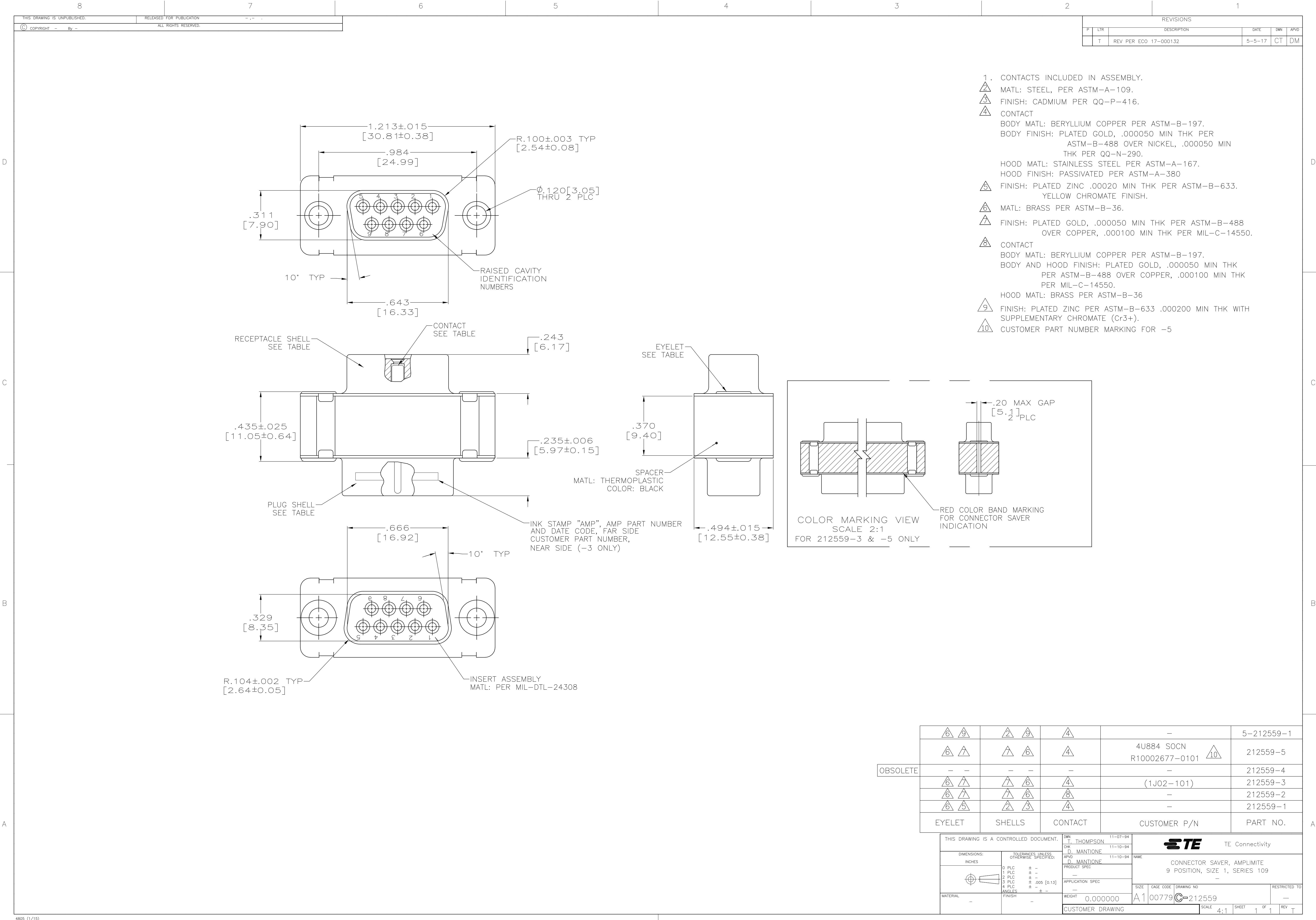




REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
T		REV PER ECO 17-000132	5-5-17	CT	DM

1. CONTACTS INCLUDED IN ASSEMBLY.
- △ MATL: STEEL, PER ASTM-A-109.
- △ FINISH: CADMIUM PER QQ-P-416.
- △ CONTACT
- BODY MATL: BERYLLIUM COPPER PER ASTM-B-197.
- BODY FINISH: PLATED GOLD, .000050 MIN THK PER ASTM-B-488 OVER NICKEL, .000050 MIN THK PER QQ-N-290.
- HOOD MATL: STAINLESS STEEL PER ASTM-A-167.
- HOOD FINISH: PASSIVATED PER ASTM-A-380
- △ FINISH: PLATED ZINC .00020 MIN THK PER ASTM-B-633. YELLOW CHROMATE FINISH.
- △ MATL: BRASS PER ASTM-B-36.
- △ FINISH: PLATED GOLD, .000050 MIN THK PER ASTM-B-488 OVER COPPER, .000100 MIN THK PER MIL-C-14550.
- △ CONTACT
- BODY MATL: BERYLLIUM COPPER PER ASTM-B-197.
- BODY AND HOOD FINISH: PLATED GOLD, .000050 MIN THK PER ASTM-B-488 OVER COPPER, .000100 MIN THK PER MIL-C-14550.
- HOOD MATL: BRASS PER ASTM-B-36
- △ 9 FINISH: PLATED ZINC PER ASTM-B-633 .000200 MIN THK WITH SUPPLEMENTARY CHROMATE (Cr3+).
- △ 10 CUSTOMER PART NUMBER MARKING FOR -5

△ 6 △ 9	△ 2 △ 9	△ 4	-	5-212559-1
△ 6 △ 7	△ 7 △ 6	△ 4	4U884 SOCN R10002677-0101 △ 10	212559-5
- -	- -	-	-	212559-4
△ 6 △ 7	△ 7 △ 6	△ 4	(1J02-101)	212559-3
△ 6 △ 7	△ 7 △ 6	△ 8	-	212559-2
△ 6 △ 5	△ 2 △ 3	△ 4	-	212559-1
EYELET	SHELLS	CONTACT	CUSTOMER P/N	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN T. THOMPSON 11-07-94	TE Connectivity	
DIMENSIONS: INCHES		CHK D. MANTIONE 11-10-94		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. MANTIONE 11-10-94	NAME	
0 PLC ± -		PRODUCT SPEC	CONNECTOR SAVER, AMPLIMATE	
1 PLC ± -		APPLICATION SPEC	9 POSITION, SIZE 1, SERIES 109	
2 PLC ± -		SIZE	-	
3 PLC ± .005 [0.13]		CAGE CODE	DRAWING NO	
4 PLC ± -		WEIGHT	RESTRICTED TO	
ANGLES ± -		0.000000	A1 00779 C=212559	
FINISH		CUSTOMER DRAWING	SCALE 4:1 SHEET 1 OF 1 REV T	

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