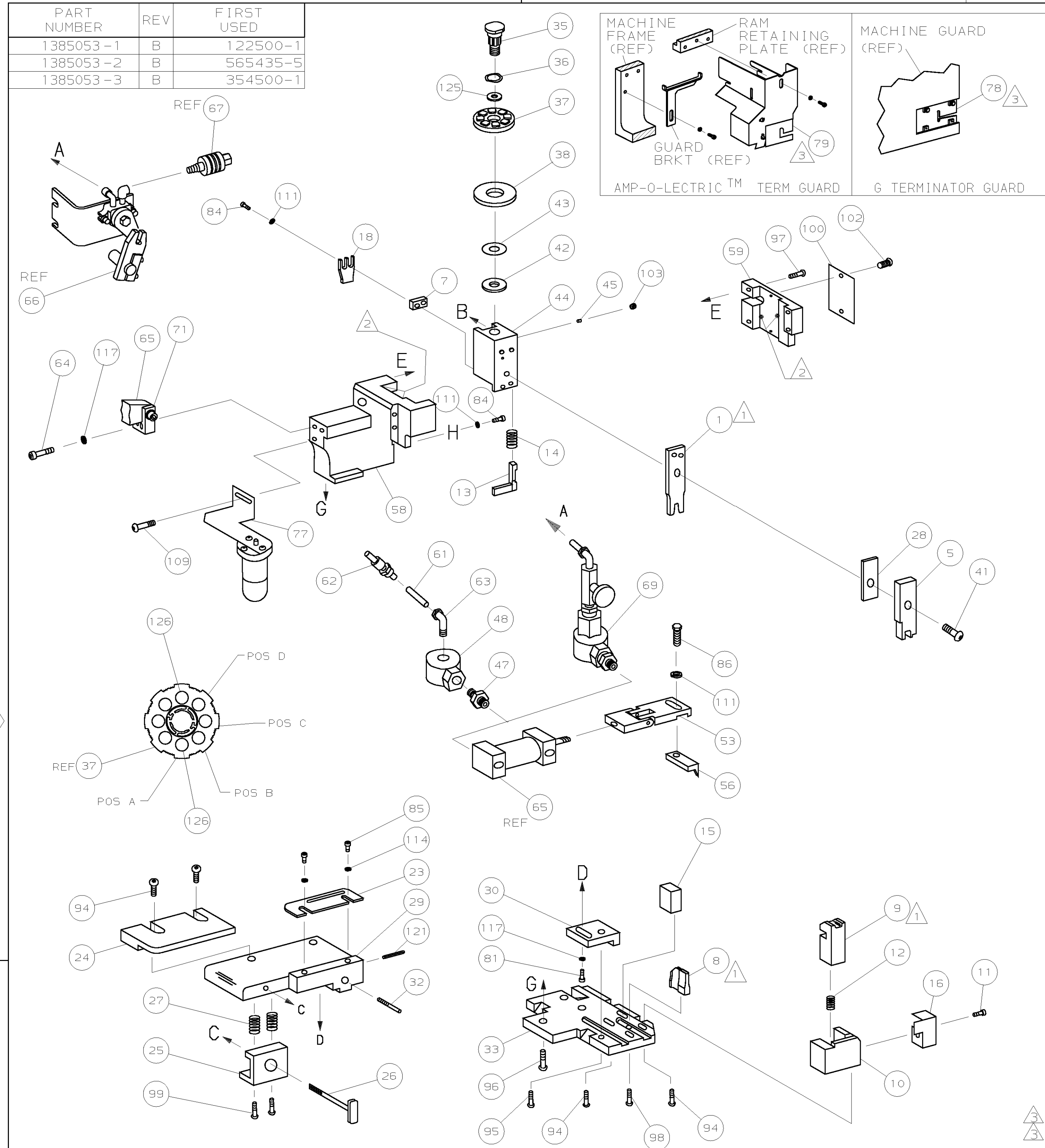


PART NUMBER	REV	FIRST USED
1385053-1	B	122500-1
1385053-2	B	565435-5
1385053-3	B	354500-1



POST FEED 1 5/8 STROKE

PRE FEED 1/8 STROKE

PRE FEED 1 5/8 STROKE

ROTATED 180°
B

ROTATED 180°
B

ROTATED 180°
B

K TERMINATOR

G TERMINATOR

LOC A

DIST 66

LEADMAKER

BENCH MACHINE

TERMINAL NAME: 22AWG SENSOR TAB										
5184365										
CRIMP DATA (AMP TERMINAL)										
PAD LTR		CRIMP HEIGHT				WIRE SIZE				
A		.040 ±.002 [1.02 ±0.05mm]				22				
B		NOT				USED				
C		NOT				USED				
D		NOT				USED				
CRIMP		SIZE		TYPE		RANGE				
WIRE		.055 [1.40mm]		F		22				
INSUL		-		-		-				
WIRE STRIP LENGTH .115-.131			TERM APPL SPEC NONE		FEED .218		APPL INSTRUCTION 408-8040		SET UP GAGE 458637-1	LAYOUT L2388
									129	
									128	
									127	
2	2	2	-	C	2-354779-2	PIN, WIRE DISC (.3100)A				126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION				125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE				124
1	1	1	-	-	4088040	SF APPL INST 408-8040				123
										122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL				121
										120
										119
										118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK				117
										116
										115
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE				114
										113
										112
2	2	2	-	A	21024-4	WASHER,LOCK (#8)STRIPPER				111
										110
-	1	-	-	A	2-21002-6	SCR,BHC (10-32x.38)LUBE ASSY				109
										108
										107
										106
										105
1	1	-	-	A	992031-1	PIN, CLEVIS				104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM				103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19) ID PLATE				102
										101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION				100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG				99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW) ANVIL				98
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP				97
3	3	3	-	A	2-22733-8	SCR,BHC (1/4-20x.62)H5G				96
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50) 5G ADJ BLK				95
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN				94
										93
										92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM				91
										90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER				89
										88
										87
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER				86
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)F ST GUIDE				85
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER				84
										83
										82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)5G ADJ BL				81
										80
-	REF	-	-	B	455749-1	GUARD, WINDOW				79
REF	-	-	-	B	679532-1	INSERT, GUARD				78
-	1	-	-	C	1-465184-0	LUBRICATOR ASSY				77
										76
										75
										74
										73
										72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET				71
-3	-2	-	U/M	DWG SIZE	PART NO		DESCRIPTION			ITEM NO
QTY RECD PER ASSY					PARTS LIST					

	-1	LEADMAKER			AIRFEED					
	-2	BENCH MODEL K			AIRFEED					
	-3	BENCH MODEL G			AIRFEED					
A	-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	70		
	-	REF	-	-	A	24042-2	VALVE, SHUT OFF	69		
	-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	68		
A	1	1	1	-	B	461065-1	AIR FEED ASSY (1 INCH)	67		
	2	2	2	-	A	3-21000-7	SCR,SHC (10-32x.75) AIR ASSY	66		
	1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	65		
A	1	-	1	-	A	23238-1	QUICK DISCONNECT	64		
	21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	63		
	REF	REF	REF	-	C	454220-1	CAP, RAM	62		
	1	1	1	-	D	454485-1	HOUSING	61		
								60		
	1	1	1	-	B	3-694433-2	PAWL, FEED	59		
								58		
								57		
A	1	1	1	-	B	461062-1	FEED FINGER ASSY	56		
								55		
								54		
								53		
								52		
								51		
								50		
								49		
	1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	48		
	1	-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47		
								46		
	1	1	1	-	A	690191-1	PLUG, NYLON	45		
	1	1	1	-	C	1338281-3	RAM	44		
	1	1	1	-	A	690125-1	WASHER, LAMINATED	43		
	1	1	1	-	A	690124-9	WASHER, RAM	42		
	1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41		
								40		
								39		
	1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38		
	1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37		
	1	1	1	-	A	22480-5	WASHER, SPRING	36		
	1	1	1	-	B	690212-1	POST, RAM	35		
								34		
	1	1	1	-	D	455675-1	PLATE, BASE	33		
	1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32		
								31		
	1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30		
	1	1	1	-	C	455671-1	PLATE, STRIP GUIDE	29		
	1	1	1	-	C	1-455888-5	SPACER, FRONT SHEAR DEP	28		
	2	2	2	-	A	1-22284-0	SPRING, DRAG	27		
	1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26		
	1	1	1	-	B	240792-1	DRAG, TERMINAL	25		
	1	1	1	-	D	6-690504-4	GUIDE, STRIP (REAR)	24		
	1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23		
	-	-	1	-	B	690472-2	STRIPPER	22		
								21		
	1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20		
	1	1	-	-	B	458949-8	STRIPPER	19		
	1	1	1	-	B	1-690639-2	BENDING TOOL	18		
								17		
	1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16		
	1	1	1	-	B	1424300-1	SUPPORT, TERMINAL	15		
	1	1	1	-	A	23846-2	SPRING, SHEAR	14		
	1	1	1	-	C	6-455892-8	HOLDDOWN, TERMINAL	13		
	1	1	1	-	A	4-22280-7	SPRING, SHEAR	12		
	1	1	1	-	B	690461-1	STOP, SHEAR	11		
	1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10		
A	1	1	1	-	C	1424304-1	SHEAR, FLOAT (FRONT)	9		
	1	1	1	-	C	679547-2	ANVIL	8		
	1	1	1	-	C	2-240641-8	SPACER, DEPRESSOR (REAR)	7		
								6		
	1	1	1	-	C	2-455889-7	DEPRESSOR, SHEAR (FRONT)	5		
								4		
								3		
								2		
A	1	1	1	-	C	1-456402-0	CRIMPER, WIRE	1		
	-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	(ITEM NO)		
					← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY REQD PER ASSY					PARTS LIST					
	DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±- 3 PLC DEC ±- 4 PLC DEC ±- ANGLES ±- SURF TEXTURE: ✓				MATL	-	HT TR	-	FIN	-
					DR B.HIGMAN 19MAY00	APP T.ELBIN 19MAY00	AMP AMP Incorporated Harrisburg, PA 17105-3608			
					CHK 19MAY00 B.HIGMAN	REL -				
					NAME	SIDE FEED HDM APPLICATOR				MACHINE REF
					SCALE -	D	DWG NO	1385053	SHEET 1 of 1	REV B
MAR02 8/00 DATE	REMOVE BURRS, BREAK SHARP EDGES R.015 MAX									

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