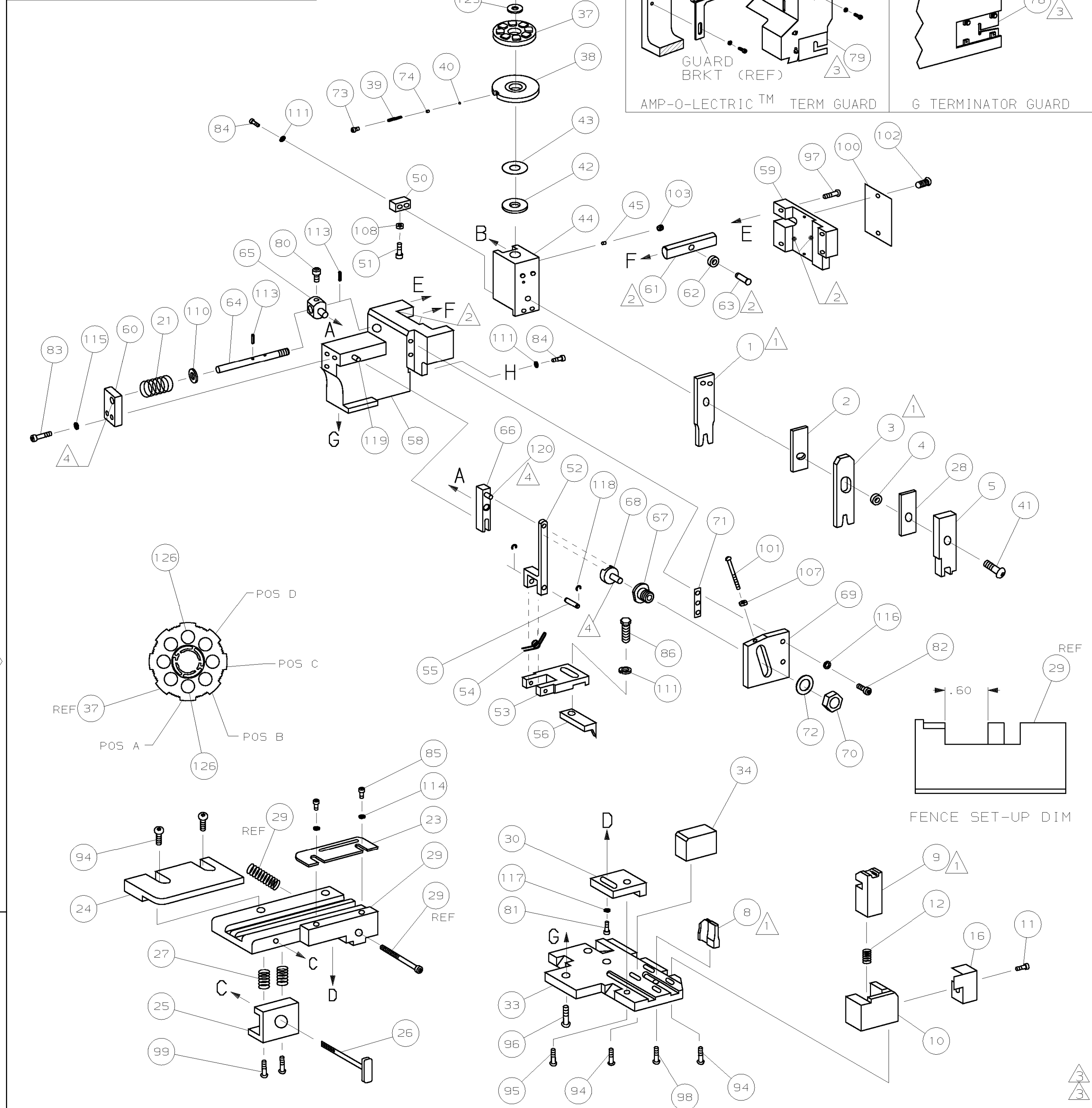


PART NUMBER	REV	FIRST USED
680481-1	A	122500-1
680481-2	A	565435-5
680481-3	A	354500-1



POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
ROTATED 180° B	ROTATED 180° B	ROTATED 180° B
LOC A DIST 66 LEADMAKER	K TERMINATOR BENCH MACHINE	G TERMINATOR

- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: TERMINAL, RECEPTACLE									
				286595		CRIMPING DATA			
				PAD LTR		CRIMP HEIGHT		WIRE SIZE	
				A		.053 ±.002 [1.35 ±0.05mm]		16	
				B		NOT		USED	
				C		NOT		USED	
				D		NOT		USED	
				CRIMP		SIZE		TYPE	
				WIRE		.080 [2.03mm]		F	
				INSUL		.140 [3.56mm]		F	
								.079-.118	
WIRE STRIP LENGTH				TERM APPL SPEC		FEED		APPL INSTRUCTION	
.203-.234				NONE		.481		408-8040	
								SET UP GAGE	
								458637-1	
								L1939	

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[680481-2](#)