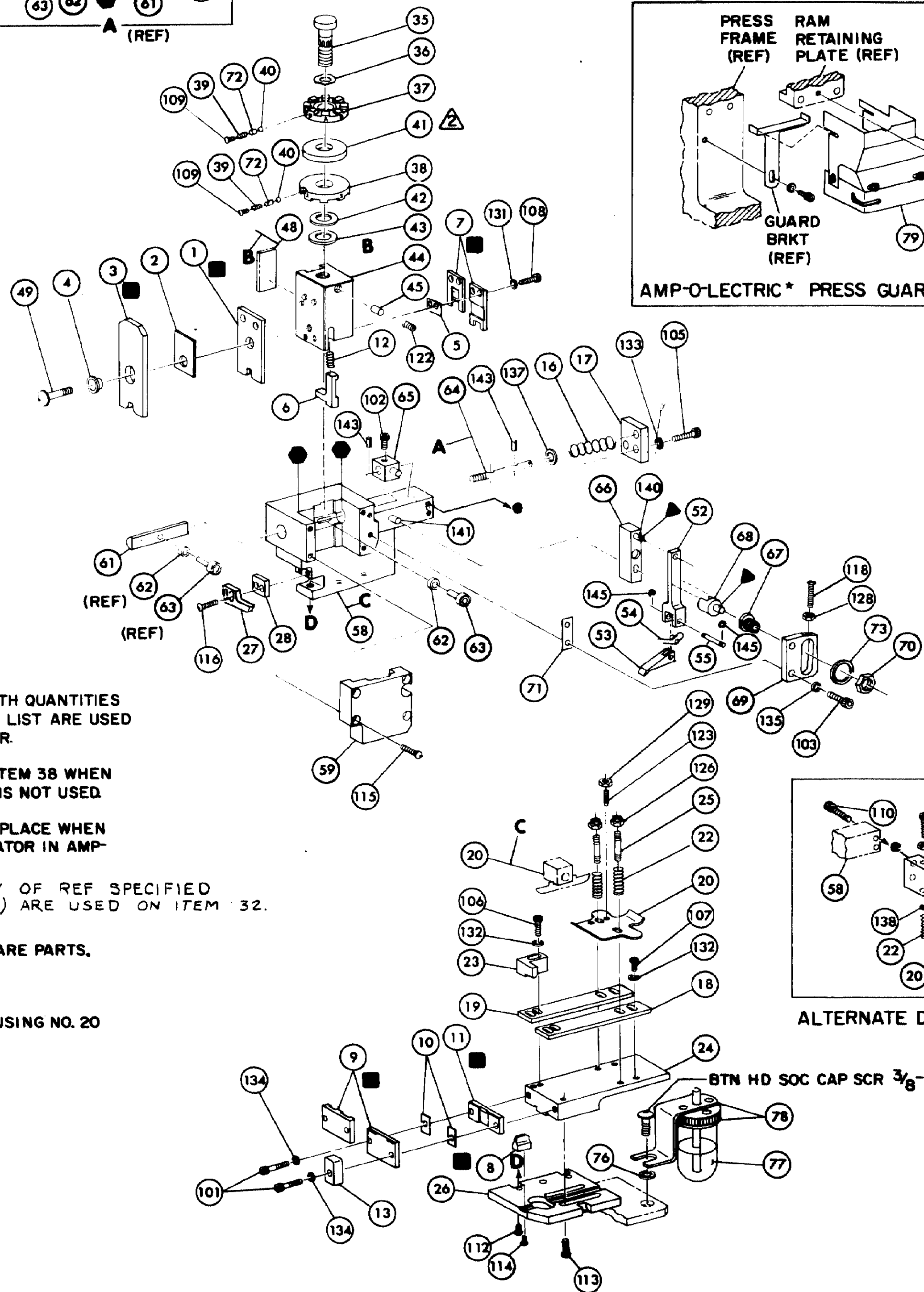
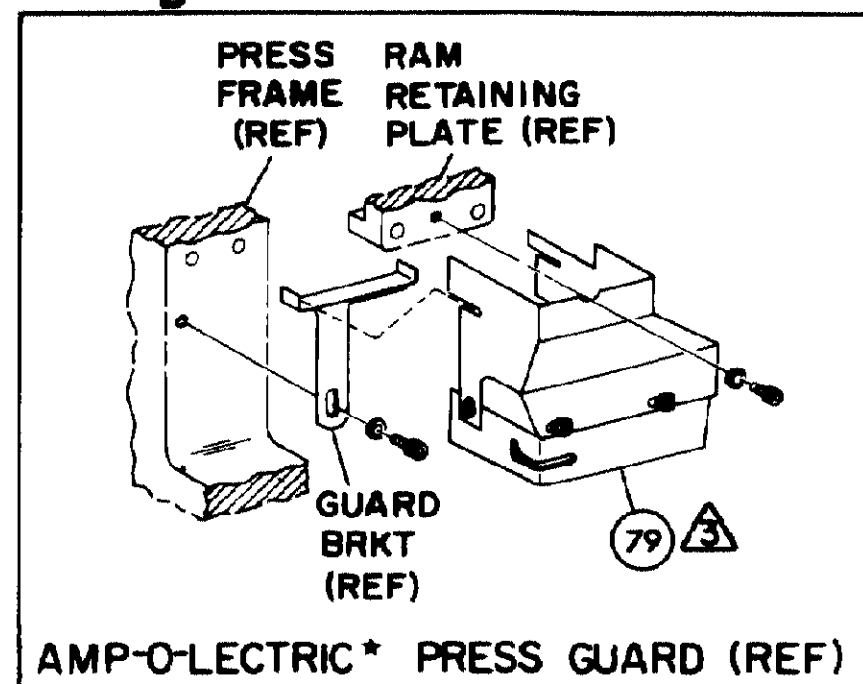
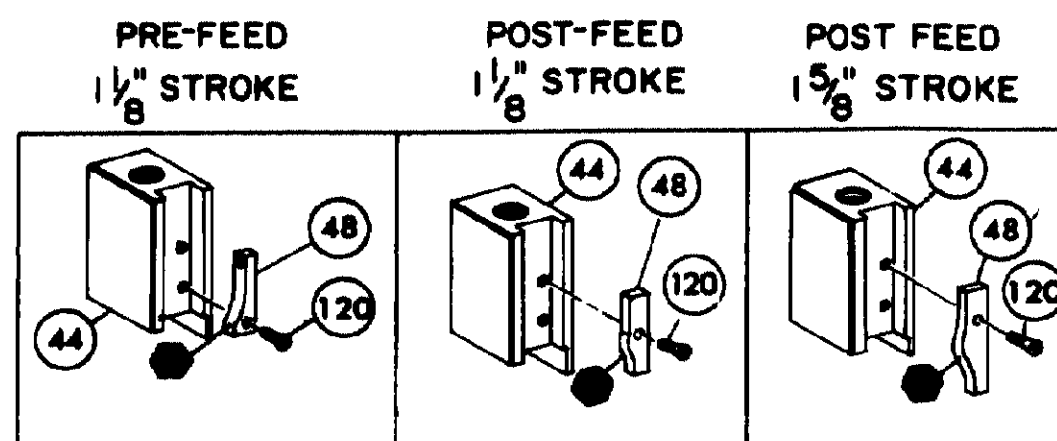
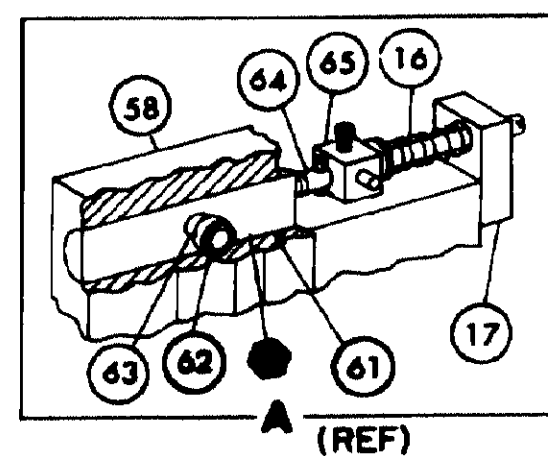




NOTES

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

KEY:

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.

ALTERNATE DRAG METHOD

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AMP 3078-2 (8-73)

REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF	454220-1	CAP, RAM	59
			144	REF	453736-1	HOUSING	58
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143				57
			142				56
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF	240624-1	PIN, FEED FINGER	55
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF	691499-1	SPRING, FEED FINGER	54
			139	REF	240635-1	FINGER, FEED	53
	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138	REF	240634-1	LEVER, TERMINAL	52
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137				51
			136				50
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER	49
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690602-5	CAM, PRE FEED 1 1/8 STROKE	48
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				47
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				46
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45
			130	1	455674-2	RAM	44
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED	43
REF	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM	42
	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127			SPACER, DISC	41
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	BALL, STEEL	40
	5-21004-7	SCR, SKT HD SHLD (250 DIA X .50) DRAG ARM	125	2	690170-1	SPRING, COMPRESSION	39
	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124	1	690142-1	DISC, INSULATION	38
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1	1-690141-6	DISC, WIRE	37
1	22651-9	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1	22480-5	WASHER, SPRING	36
			121	1	690212-1	POST, RAM	35
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	120				34
			119				33
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118	1	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
			117				31
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116				30
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115				29
1	24073-2	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1	3-690451-2	SPACER, STRIPPER	28
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1	240639-1	STRIPPER	27
REF	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112	REF	455676-1	PLATE, BASE	26
			111	2	22354-8	DRAG, STUD	25
	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	1	455678-9	PLATE, STRIP GUIDE	24
2	3-23657-8	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109			PLATE, STRIP HOLD	23
2	7-21000-4	SCR, SKT HD CAP (8-32 X .31) SHEAR BLADE	108	2	4-22281-1	SPRING, DRAG	22
3	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	107		240636-1	LEVER, DRAG	21
1	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	106	1	454177-1	DRAG, STOCK	20
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1	458030-2	GUIDE, STRIP (REAR)	19
	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1	458031-2	GUIDE, STRIP (FRONT)	18
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF	454178-1	GUIDE, FEED ROD	17
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF	4-22284-9	SPRING, FEED RETURN	16
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101			ADAPTER, DRAG	15
REF	455745-1	GUARD, WINDOW	79				14
	465184-9	LUBRICATOR ASSY	78			SPACER, HOLD DOWN	13
	455985-1	OIL, LUBRICATING	77			SPRING, HOLD DOWN	12
	454406-1	SPACER, LUB BRACKET	76	1	691901-1	PLATE, REAR SHEAR	11
			75	2	1-240645-6	SPACER, SHEAR PLATE	10
			74	1	240642-3	PLATE, FRONT SHEAR	9
REF	458109-1	WASHER, FLAT (SPECIAL)	73	1	2-240654-2	ANVIL	8
2	690603-1	SPRING, ASSIST	72	1	691157-4	BLADE, SLUG	7
REF	690517-1	SPACER	71			HOLD DOWN, TERMINAL	6
	22594-8	NUT, HEX	70	1	5-240641-9	SPACER, SHEAR BLADE	5
	240628-1	PLATE, ADJ	69	1	238009-1	SPACER, TUBULAR	4
	240626-1	SHAFT, PIVOT	68	1	3-456135-9	CRIMPER, INSULATION	3
	240633-1	BUSHING	67	1	455888-4	SPACER, INSULATION	2
	455680-1	LEVER, INTERMEDIATE	66	1	456409-2	CRIMPER, WIRE	1
	240629-1	BLOCK, PIVOT	65				
	240632-2	SCREW, ADJ	64				
	240659-3	PIN, CAM ROLLER	63				
	240658-1	CAM, ROLLER	62				
REF	454398-1	ROD, FEED	61				
			60				
QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
				CRIMPING DATA			
				APPLICATOR WILL APPLY			
				PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH
				A	.058	16	
				B	.055	18	
				C	NOT USED		
				D	NOT USED		
				CRIMP	SIZE	TYPE	FEED
				WIRE	.120	F	.504
				INSUL	.120	O	
				WIRE RANGE	18-16	INSULATION RANGE	PRESS NO
							565435-5
				REMARKS	AMP-O-LECTRIC PRE FEED		

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