

4

3

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1

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				P LTR DESCRIPTION DATE DWN APVD			
				A1	ECR-14-003637	12MAR2014	GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2150032-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1855519
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855519

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1855519	
		SCALE		SHEET 1 OF 2	
				REV A1	

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	
1855519-1	A	I22500-1	LEADMAKER & BENCH MODEL G	POST FEED	
1855519-2	A	565435-5	BENCH MODEL K	POST FEED	
7-1855519-7	A	-	SPARE PARTS	-	

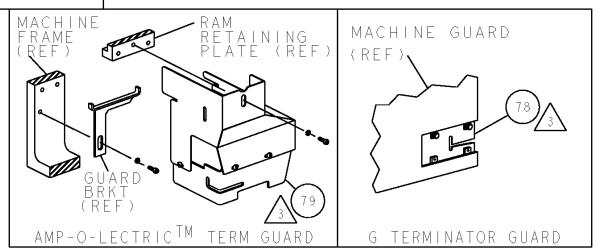
RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.

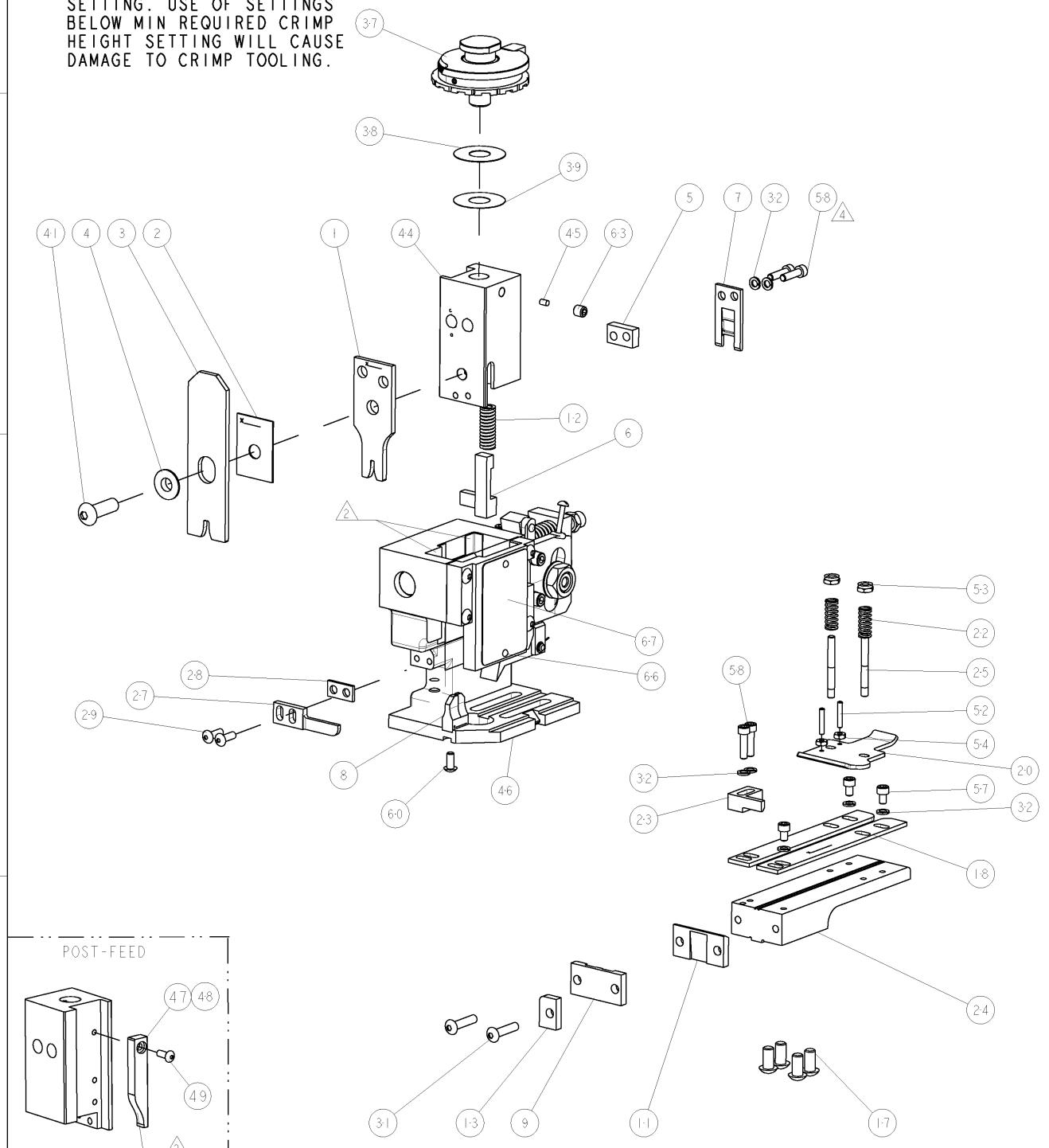
4 CUT TO LENGTH AT ASSEMBLY

*WARNING:
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: 187 SERIES POSITIVE LOCK RECEPT.					REF	SETTING
170325	-	TE TERMINAL - TE CRIMP SPECS				
173691	-					
-	-	CRIMP HEIGHT		WIRE SIZE		
-	-	.059±.002[1.50±0.05mm]		16AWG or 1.25mm ²	A-6	
-	-	.052±.002[1.32±0.05mm]		18AWG or 0.75mm ²	B-8	
-	-	.047±.002[1.19±0.05mm]		20AWG or 0.5mm ²	D-0	
-	-	-		-	-	
-	-	CRIMP	SIZE	TYPE	RANGE	
-	-				16-20 AWG	
-	-	WIRE	.090 [2.29mm]	F	.075 - .140	
-	-	INSUL	.155 [3.94mm]	O	SET UP GAGE 458638-1	
WIRE STRIP LENGTH 148-.163	TERM APPL SPEC 114-5041	FEED .870	APPL INSTRUCTIONS 408-8039		SET UP GAGE 458638-1	

DIST		REVISIONS					
DC	A	P	LTR	DESCRIPTION	DATE	DWN	APV
			A	RELEASED	15JUL2009	KS	GB



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[TE Connectivity:](#)

[1855519-1](#)