

K E-A-190489 10/23/209 L EC A-262090 PBM 9-90

APPLICATOR PARTS LIST				MINIATURE QUICK CHANGE APPLICATOR END FEED			AMP INCORPORATED HARRISBURG, PENNA.			TYPE CODE ☐ PROD ☐ IN CIR ☐ W.O.	
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			TERMINALS
1	WIRE CRIMPER 453B42-1	1	3-22287-0	43	WASHER-LAMINATED	1	690125-1	TO APPLY TERMINAL AMP Edge (RIGHT HAND)			61782-1
2	SPACER - INSULATION			44	RAM	1	690176-1	PAD LETTER CRIMP HEIGHT WIRE SIZE			
3	INSULATION CRIMPER			45	PLUG-NYLON	1	690191-1	A	.056-.060	16	
4	PIN CRIMPER			46	BLOCK-INS. ADJ.			B	.052	18	
5	SHEAR BLADE SPACER	1	690107-1	47	SCREW-SHOULDER			C	.047	20	
6	HOLD DOWN			48	CAM	1	690102-2	D	.044	22	
7	SHEAR BLADE	1	690813-3	49	CRIMPER BOLT	1	7-21002-9	CRIMP	SIZE	TYPE	FEED
8	ANVIL	1	3-690618-4	50				WIRE	.080	F	
9	FRONT SHEAR PLATE Retaining	1	690619-6	51				INSUL.	.430		
10	SHEAR PLATE SPACER (Rear)	1	1-210615-1	52	LEVER-TERMINAL	1	210611-1	INSULATION RANGE WIRE RANGE			
11	REAR SHEAR PLATE	1	690811-2	53	FEED FINGER	1	690581-6	22-16			
12	HOLD DOWN SPRING			54	FEED FINGER SPRING	1	210638-1	EXPLODED VIEW SET UP CASE			
13	SPRING SPACER			55	FEED FINGER PIN	1	210621-1	A-6032-3 679108-1			
14	HOLD DOWN SPACER			56				REMARKS:			
15	Shear Plate Spacer(Front)	1	210615-7	57				PRE-Feed			
16	SPRING - FEED RETURN	1	3-22287-0	58	HOUSING	1	210619-1	Amp-O-lectric			
17	ANCHOR - SPRING	1	238008-1	59	CAP	1	210621-1	Tool Mounting Sequence			
18	FRONT - STRIP GUIDE	1	690871-1	60	WEAR PLATE	1	210815-1	From Front of Ram Outwards			
19	REAR - STRIP GUIDE 454204-5	1	210615-3	61	ROD-FEED	1	210631-1	7,5,& 1			
20	DRAG - STOCK 1-240696-1	1	210615-3	62	ROLLER-CAM	1	210658-1				
21	DRAG LEVER	1	210636-1	63	PIN-CAM ROLLER	1	210659-1				
22	DRAG SPRING	1	7-22282-5	64	SCREW-ADJ.	1	210632-1				
23	PLATE - STRIP HOLD	1		65	BLOCK-PIVOT	1	210629-1				
24	STRIP GUIDE PLATE	1	210618-1	66	LEVER-INTERMEDIATE	1	210630-1				
25	BASE BLOCK 240647-1	1	690658-1	67	BUSHING	1	210613-1				
26	BASE PLATE	1	690658-1	68	SHAFT-PIVOT	1	210626-1				
27	STRIPPER	1	210639-1	69	PLATE ADJ.	1	210628-1				
28	RETAINING PLATE			70	HEX NUT	1	22591-8				
29	SHOULDER SCREW			71	SPACER	1	690517-1				
30	ANCHOR SPACER			72	Spring Assist	1	690603-1				
31	SPACER - BASE BLOCK			73							
32	Spacer, Stripper 2-12041-1	1	690111-2	74							
33				75							
34				76							
35	POST-RAM	1	690212-1	77							
36	SPRING WASHER 22480-5	1	690111-2	78	GUARD (WINDOW)	REF 435745-1					
37	DISC-WIRE	1	3-690111-2	79	Guard	REF 690615-2					
38	DISC-INSULATION			REV. REVISION RECORD			DATE	BY	ECN		
39	SPRING-COMPRESSION	1	690170-1	A	REV PER ECN	1-28-70	WJN	L-731			
40	BALL STEEL	1	23211-6	B	REV PER ECN	7-28-70	WJN	L-7702			
41	DISC SPACER	1	690223-1	C	REV PER ECN	3-9-71	WJN	L-8151			
42	WASHER RAM	1	690121-1	D	REV PER ECN	6-25-73	WJN	L-9839			
				E	REV PER ECN	4-17-74	WJN	R-445			

141 40000 01782-1 12120 14-7177
J REV PER ECN 45152 451712
6 REV PER ECN 12120 14-7177
H REV PER ECN 21574 14-7177

F REV PER ECN 10/11/74 R818

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