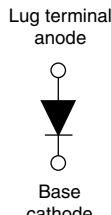


## HEXFRED®

# Ultrafast Soft Recovery Diode, 180 A


**HALF-PAK (D-67)**


## FEATURES

- Very low  $Q_{rr}$  and  $t_{rr}$
- Designed and qualified for industrial level
- UL approved file E222165 
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)


**RoHS**  
COMPLIANT

## BENEFITS

- Reduced RFI and EMI
- Reduced snubbing

## DESCRIPTION

HEXFRED® diodes are optimized to reduce losses and EMI/RFI in high frequency power conditioning systems. An extensive characterization of the recovery behavior for different values of current, temperature and  $dI_F/dt$  simplifies the calculations of losses in the operating conditions. The softness of the recovery eliminates the need for a snubber in most applications. These devices are ideally suited for power converters, motors drives and other applications where switching losses are significant portion of the total losses.

PRIMARY CHARACTERISTICS	
$I_{F(AV)}$	180 A
$V_R$	400 V
$I_{F(DC)}$ at $T_C$	200 A at 100 °C
Package	HALF-PAK (D-67)
Circuit configuration	Single diode

ABSOLUTE MAXIMUM RATINGS					
PARAMETER	SYMBOL	TEST CONDITIONS	MAX.	UNITS	
Cathode to anode voltage	$V_R$			400	V
Continuous forward current	$I_F$	$T_C = 25^\circ\text{C}$	395	A	
		$T_C = 100^\circ\text{C}$	200		
Single pulse forward current	$I_{FSM}$	Limited by junction temperature	1200		
Non-repetitive avalanche energy	$E_{AS}$	$L = 100 \mu\text{H}$ , duty cycle limited by maximum $T_J$	1.4	mJ	
Maximum power dissipation	$P_D$	$T_C = 25^\circ\text{C}$	657	W	
		$T_C = 100^\circ\text{C}$	263		
Operating junction and storage temperature range	$T_J, T_{Stg}$			-55 to +150	°C

ELECTRICAL SPECIFICATIONS ( $T_J = 25^\circ\text{C}$ unless otherwise specified)						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Cathode to anode breakdown voltage	$V_{BR}$	$I_R = 100 \mu\text{A}$	400	-	-	V
Maximum forward voltage	$V_{FM}$	$I_F = 180 \text{ A}$	-	1.08	1.46	
		$I_F = 360 \text{ A}$	See fig. 1	-	1.22	
		$I_F = 180 \text{ A}, T_J = 125^\circ\text{C}$	-	0.99	1.34	
Maximum reverse leakage current	$I_{RM}$	$T_J = 125^\circ\text{C}, V_R = 400 \text{ V}$	See fig. 2	-	4	mA
Junction capacitance	$C_T$	$V_R = 200 \text{ V}$	See fig. 3	-	370	500
Series inductance	$L_S$	From top of terminal hole to mounting plane	-	6.0	-	nH

DYNAMIC RECOVERY CHARACTERISTICS ( $T_J = 25^\circ\text{C}$ unless otherwise specified)							
PARAMETER	SYMBOL	TEST CONDITIONS		MIN.	TYP.	MAX.	UNITS
Reverse recovery time See fig. 5	$t_{rr}$	$T_J = 25^\circ\text{C}$	$I_F = 135\text{ A}$ $dI_F/dt = 200\text{ A}/\mu\text{s}$ $V_R = 200\text{ V}$	-	90	140	ns
		$T_J = 125^\circ\text{C}$		-	280	440	
Peak recovery current See fig. 6	$I_{RRM}$	$T_J = 25^\circ\text{C}$	$V_R = 200\text{ V}$	-	9	16	A
		$T_J = 125^\circ\text{C}$		-	18	32	
Reverse recovery charge See fig. 7	$Q_{rr}$	$T_J = 25^\circ\text{C}$	$V_R = 200\text{ V}$	-	300	950	nC
		$T_J = 125^\circ\text{C}$		-	2650	6300	
Peak rate of recovery current See fig. 8	$dI_{(rec)M}/dt$	$T_J = 25^\circ\text{C}$	$V_R = 200\text{ V}$	-	300	-	$\text{A}/\mu\text{s}$
		$T_J = 125^\circ\text{C}$		-	290	-	

THERMAL - MECHANICAL SPECIFICATIONS				
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS
Maximum junction and storage temperature range	$T_J, T_{Stg}$		-55 to +150	$^\circ\text{C}$
Maximum thermal resistance, junction to case	$R_{thJC}$	DC operation See fig. 4	0.19	$^\circ\text{C}/\text{W}$
Typical thermal resistance, case to heatsink	$R_{thCS}$	Mounting surface, smooth and greased	0.05	
Approximate weight			30	g
			1.06	oz.
Mounting torque	minimum		3 (26.5)	$\text{N} \cdot \text{m}$ (lbf · in)
	maximum		4 (35.4)	
Terminal torque	minimum		3.4 (30)	
	maximum		5 (44.2)	
Case style		HALF-PAK (D-67)		

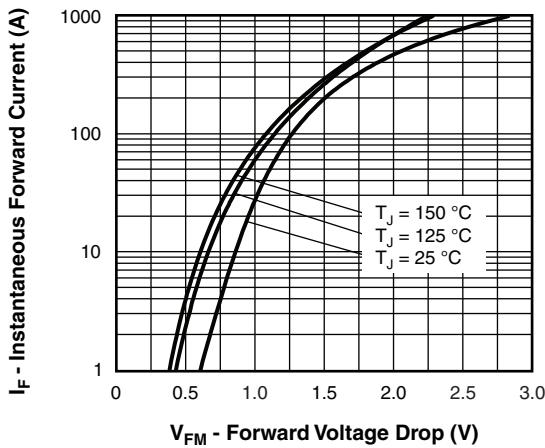


Fig. 1 - Maximum Forward Voltage Drop vs.  
Instantaneous Forward Current

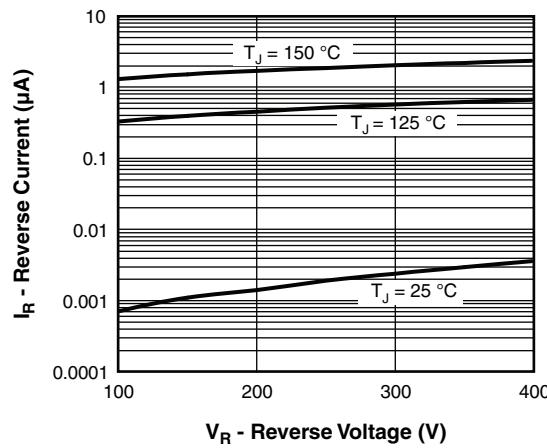


Fig. 2 - Typical Reverse Current vs. Reverse Voltage

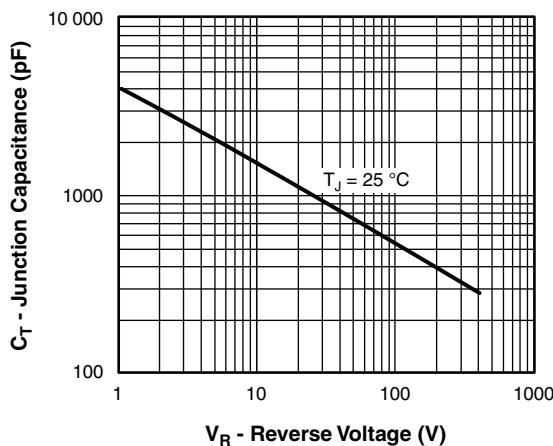


Fig. 3 - Typical Junction Capacitance vs. Reverse Voltage

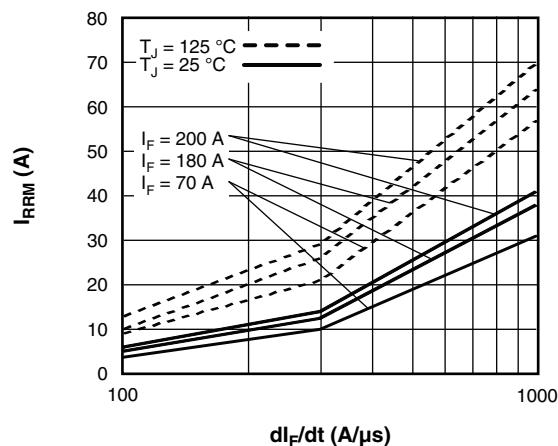


Fig. 6 - Typical Recovery Current vs.  $dI_F/dt$

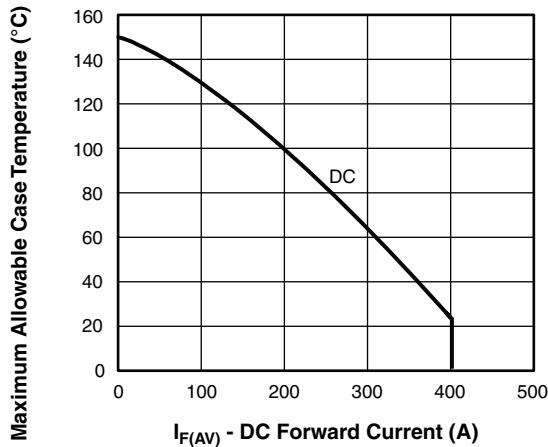


Fig. 4 - Maximum Allowable Case Temperature vs. DC Forward Current

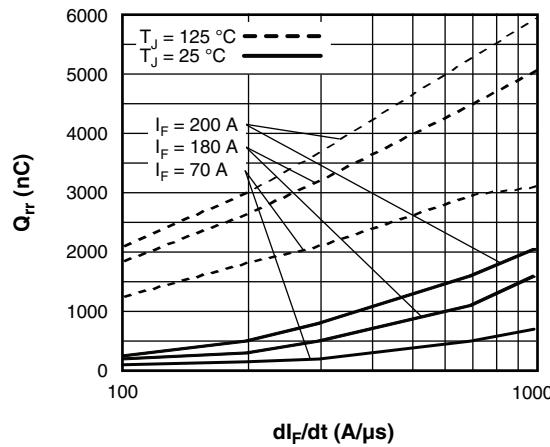


Fig. 7 - Typical Stored Charge vs.  $dI_F/dt$

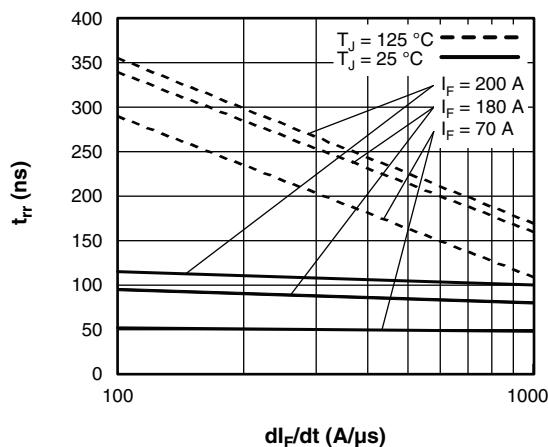


Fig. 5 - Typical Reverse Recovery Time vs.  $dI_F/dt$

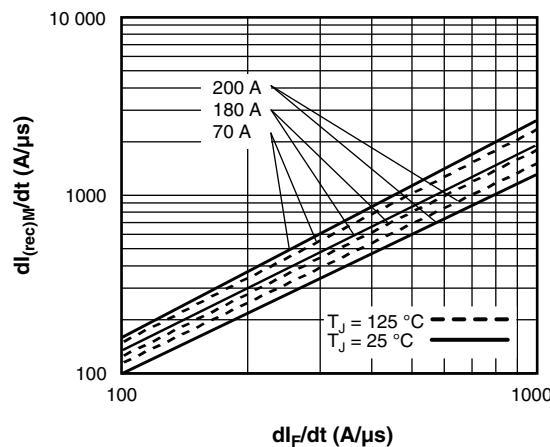


Fig. 8 - Typical  $dI_{(rec)M}/dt$  vs.  $dI_F/dt$

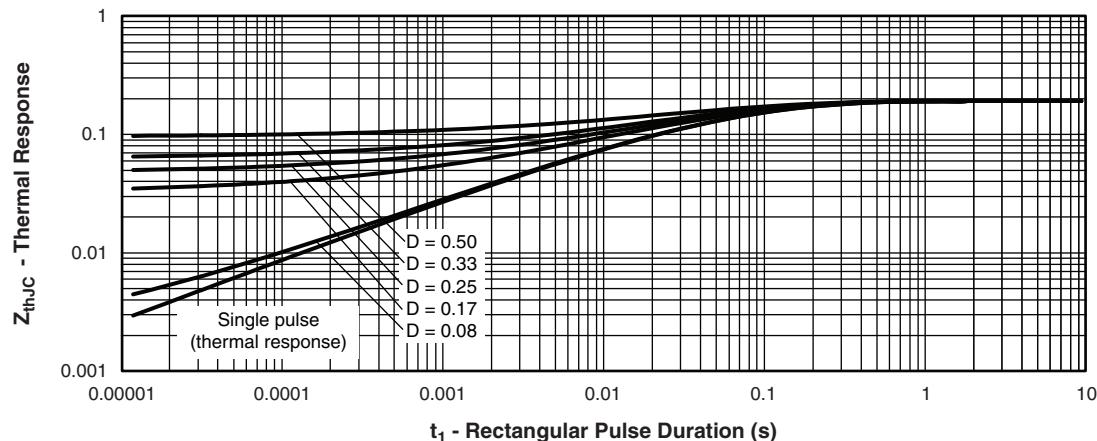


Fig. 9 - Maximum Thermal Impedance  $Z_{thJC}$  Characteristics

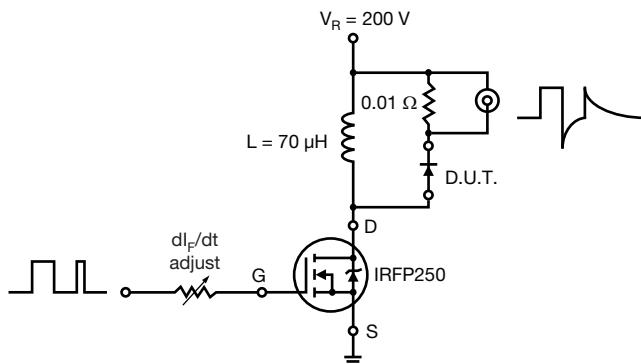
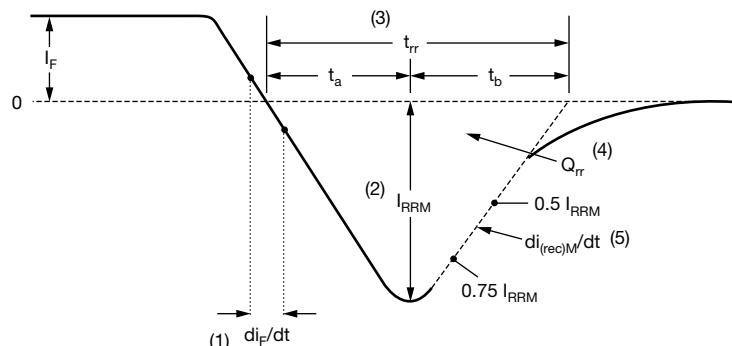


Fig. 10 - Reverse Recovery Parameter Test Circuit



(1)  $di_F/dt$  - rate of change of current through zero crossing

(4)  $Q_{rr}$  - area under curve defined by  $t_{rr}$  and  $I_{RRM}$

(2)  $I_{RRM}$  - peak reverse recovery current

$$Q_{rr} = \frac{t_{rr} \times I_{RRM}}{2}$$

(3)  $t_{rr}$  - reverse recovery time measured from zero crossing point of negative going  $i_F$  to point where a line passing through  $0.75 I_{RRM}$  and  $0.50 I_{RRM}$  extrapolated to zero current.

(5)  $di_{(rec)M}/dt$  - peak rate of change of current during  $t_b$  portion of  $t_{rr}$

Fig. 11 - Reverse Recovery Waveform and Definitions

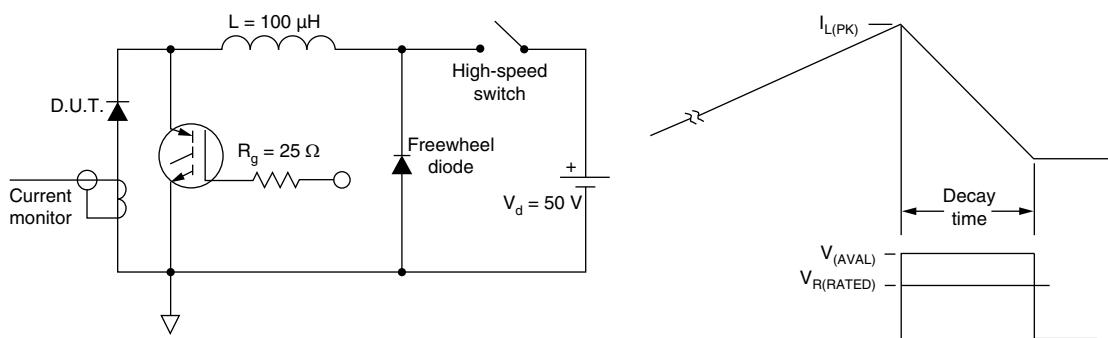


Fig. 12 - Avalanche Test Circuit and Waveforms

**ORDERING INFORMATION TABLE**

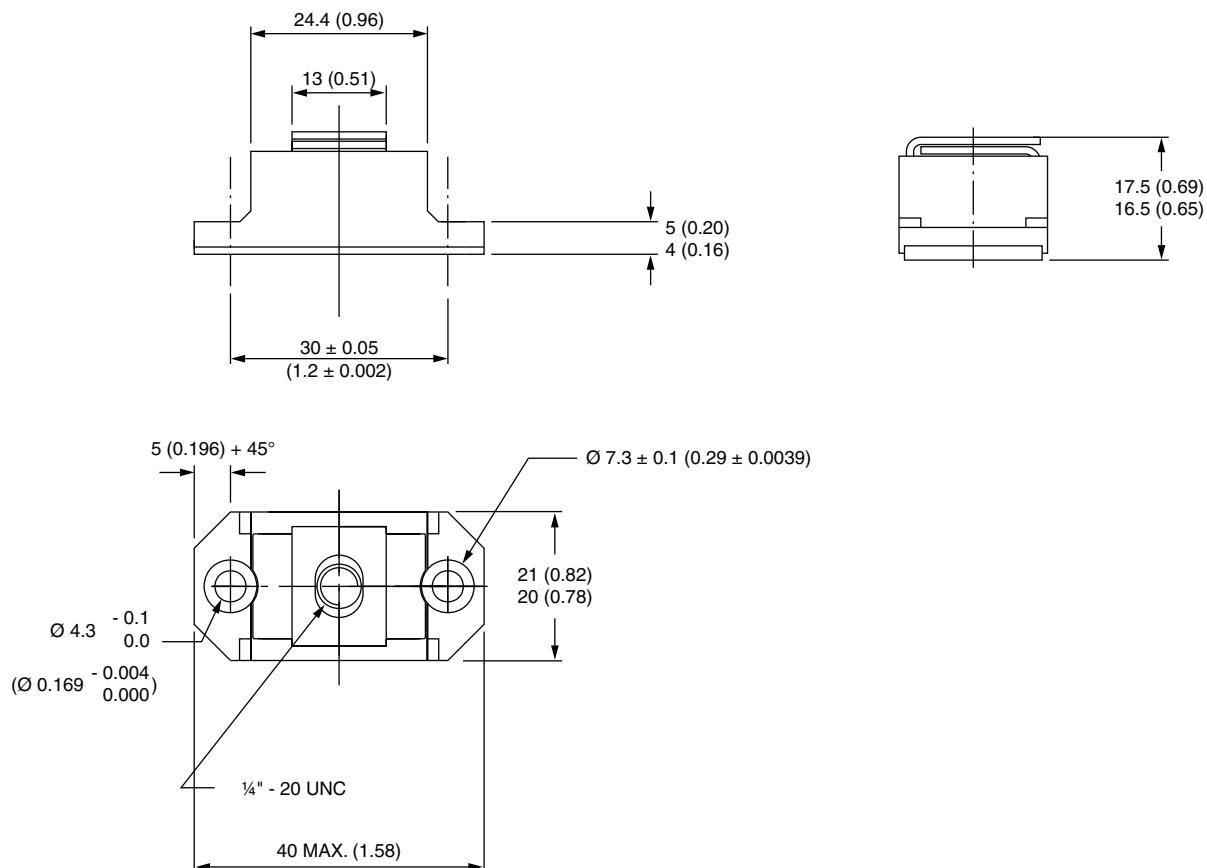
Device code	VS	HFA	180	N	H	40	PbF
	1	2	3	4	5	6	7

<b>1</b>	- Vishay Semiconductors product
<b>2</b>	- HEXFRED® family, electron irradiated
<b>3</b>	- Average current rating
<b>4</b>	- N = not isolated
<b>5</b>	- H = HALF-PAK (D-67)
<b>6</b>	- Voltage rating (400 V)
<b>7</b>	- Lead (Pb)-free

LINKS TO RELATED DOCUMENTS	
Dimensions	<a href="http://www.vishay.com/doc?95020">www.vishay.com/doc?95020</a>

### D-67 HALF-PAK

#### DIMENSIONS in millimeters (inches)



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