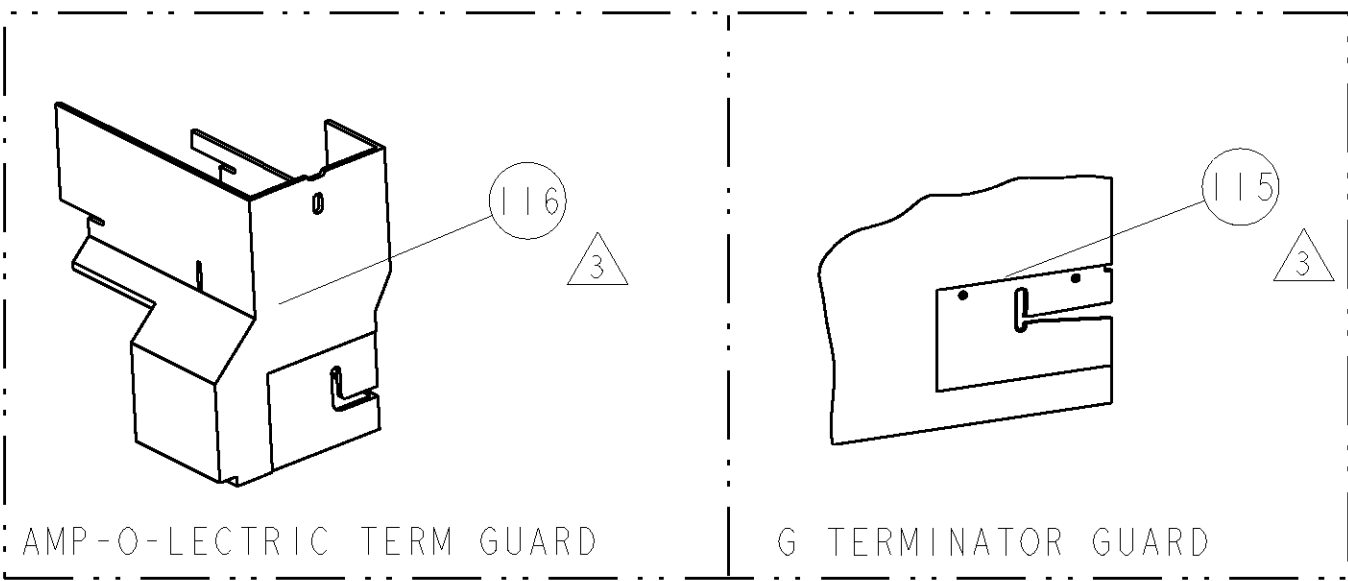
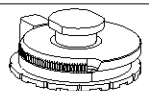


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855296-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855296-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855296-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855296-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855296-7		A	-	-	-	SPARE PARTS	

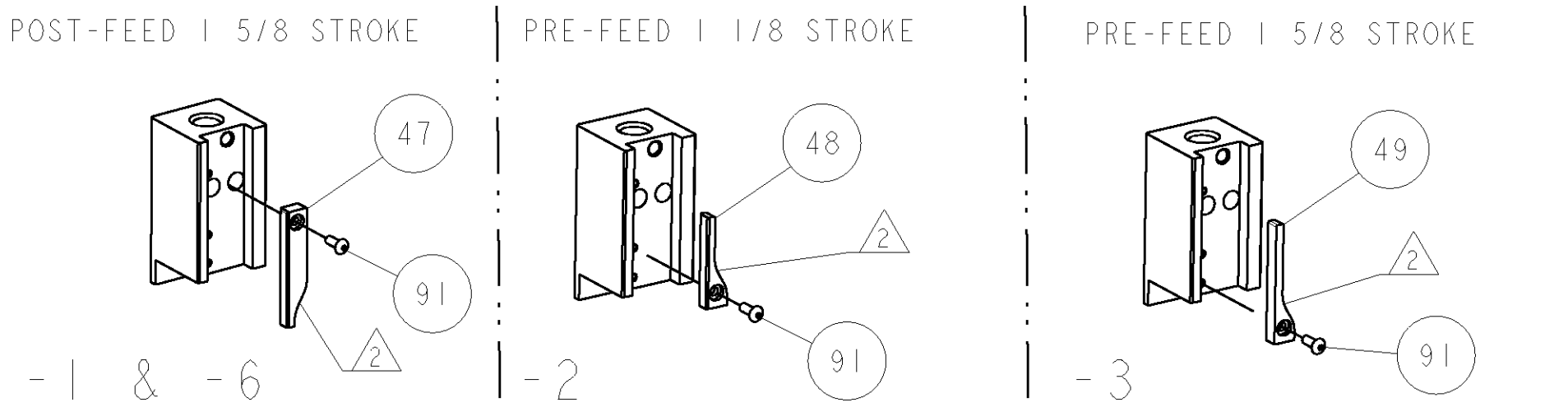
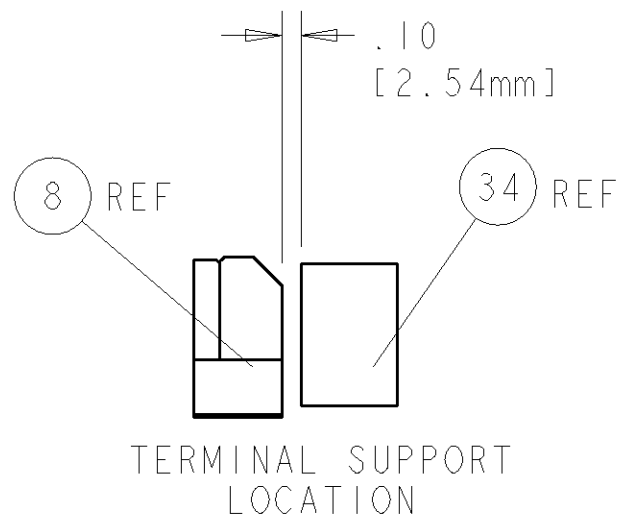
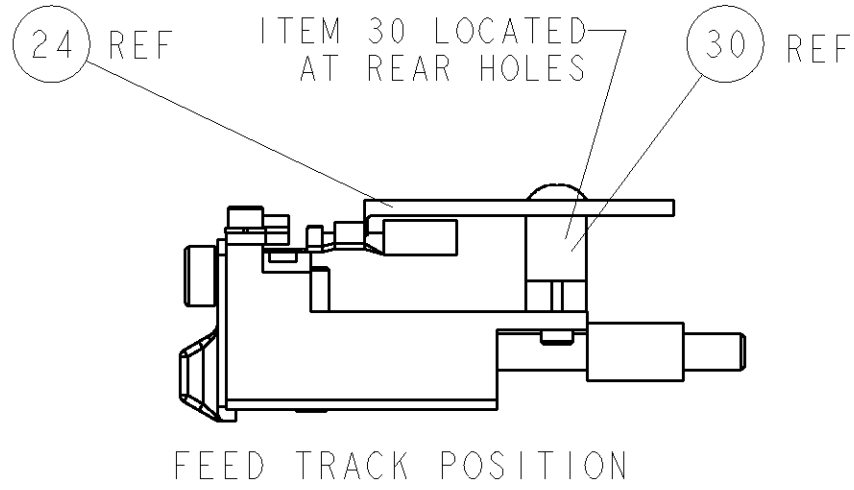
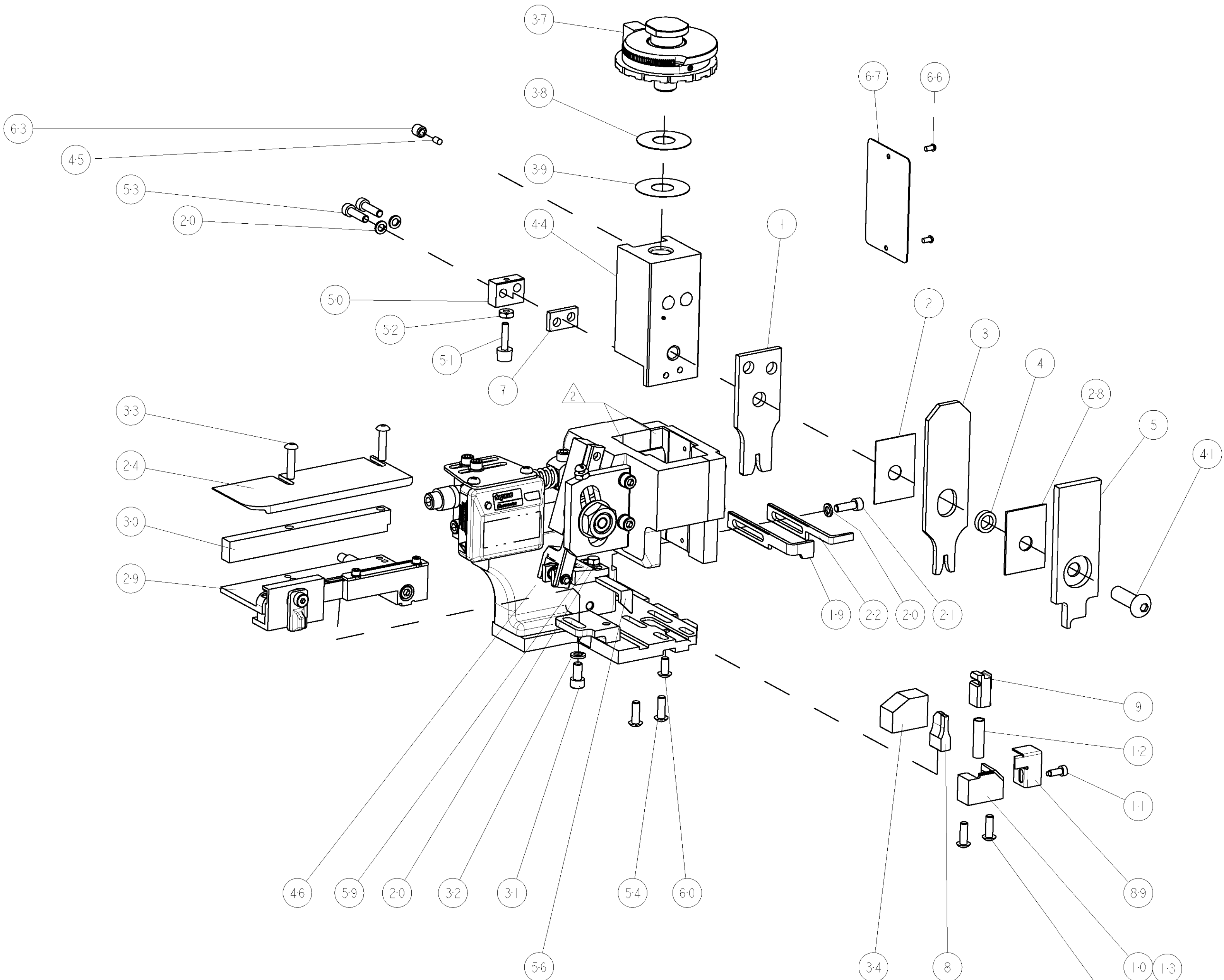
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: FORD TERMINAL							
TYCO PN	MFR PN	FORD TERMINAL - FORD CRIMP SPECS					
1949395-1	F2DB-14474-DA						
-	-		CRIMP HEIGHT		WIRE SIZE		REF SETTING
-	-		1.60±0.05mm[.063±.002]		18AWG		B6
-	-		1.50±0.05mm[.059±.002]		20AWG		C5
-	-		-		-		-
-	-		-		-		-
-	-	CRIMP	SIZE	TYPE	RANGE		
-	-						
-	-	WIRE	2.39mm [.094]	F	20-18 AWG		
-	-	INSUL	2.67mm [.105]	F	.008-.013 INS WALL THICKNESS		
WIRE STRIP LENGTH 4.7mm-5.08mm	TERM APPL SPEC FORD SPEC	FEED 18.75mm	APPLICATOR INSTRUCTIONS 408-8040			SET UP GAGE 458637-1	

LOC		DIST		REVIEWS			
A		66		P	LTR	DATE	OWN
				A	RELEASED	26JUN2007	BH



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89	
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72	
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71	
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67	
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66	
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63	
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60	
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59	
-	1	1	1	1	-	458537-2	PAWL, FEED	56	
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54	
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53	
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52	
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51	
-	1	1	1	1	-	690753-1	SPACER, TONKER	50	
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49	
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48	
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47	
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46	
-	1	1	1	1	-	690191-1	PLUG,NYLON	45	
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44	
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41	
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39	
-	1	1	1	1	-	1-469367-0	SHIM	38	
-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37	
-	1	1	1	1	-	2-690786-3	TERMINAL SUPPORT	34	
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33	
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32	
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31	
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30	
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29	
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28	
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24	
-	1	-	-	-	-	690472-2	STRIPPER	22	
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21	
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20	
-	-	-	-	-	-	691353-1	STRIPPER	19	
△	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12	
△	-	1	1	1	-	690461-1	STOP, SHEAR	11	
△	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10	
△	-	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9	
△	1	1	1	1	-	2-1633535-4	ANVIL, COMBINATION	8	
-	1	1	1	1	-	240641-5	SPACER	7	
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5	
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4	
△	1	1	1	1	-	1633511-7	CRIMPER, INSULATION F	3	
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2	
△	1	1	1	1	-	2-1490019-6	CRIMPER, WIRE PREMIUM	1	

DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		DWN		tyco		Tyco Electronics	
INCHES				B. HIGMAN		29MAY2007		Harrisburg, PA 17105-3608	
				C. B. HIGMAN		29MAY2007			
				T. ELBIN		29MAY2007			
		9 PLC ±.01		PRODUCT SPEC		NAME		FINE ADJUST SIDE FEED	
		1 PLC ±.01		-				HDM APPLICATOR	
		2 PLC ±.001		APPLICATION SPEC				-	
		3 PLC ±.0001		FORD SPEC		SIZE		CAGE CODE	
		ANGLES		WEIGHT		DRAWING NO		RESTRICTED TO	
MATERIAL		FINISH		CUSTOMER DRAWING		A 00779		C=1855296	
-		-				SCALE		3:5	
						SHEET		1 OF 1	
						REV		A	

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