

NOTES

1. All dimensions are in inches
[millimeters]

2. Dimensions appearing in table
are as follows:

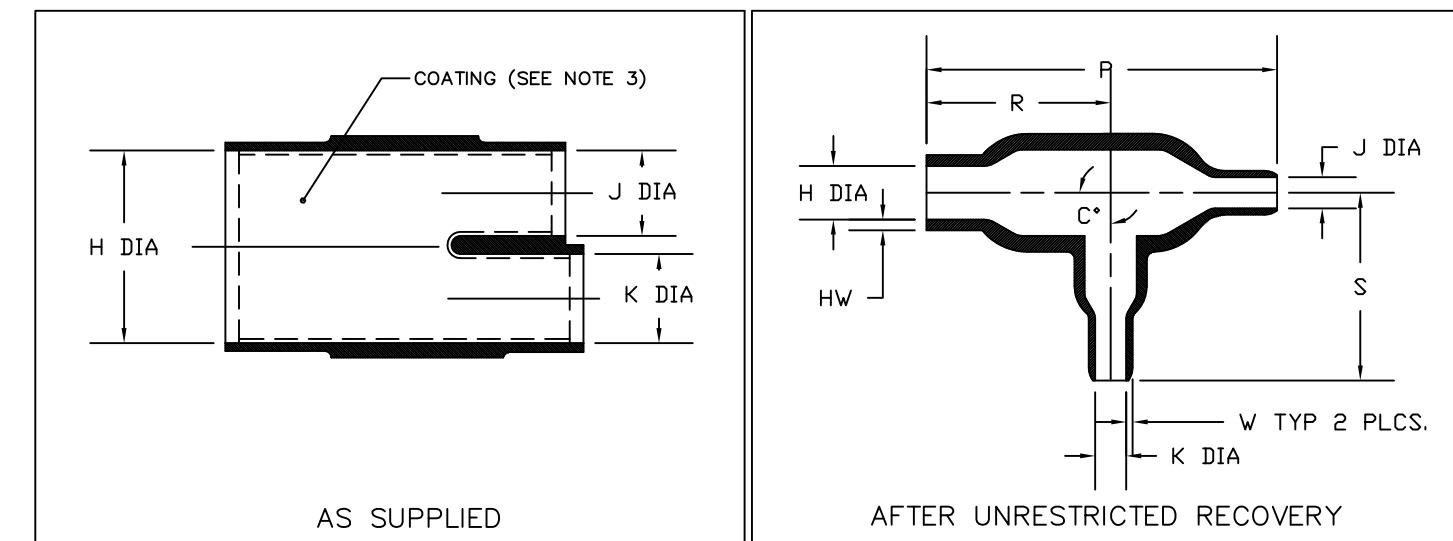
- a - As Supplied
- b - After Unrestricted Recovery

3. Coating is optional. As supplied
dimensions appearing in table are
for uncoated parts. When coating
is added, entry diameters will be
reduced by .06 max.

DIMENSIONING AND TOLERANCING PER ASME Y14.5M (ISO STANDARDS)

REVISIONS

LTR	DESCRIPTION	DATE
A1	REVISED PER ECO-12-012688	07/09/2012



ORDERING INFORMATION

322A514 -25 -03 /225 -0
Base part number _____
Material dash number _____
(See Compatability Chart)
Modification number _____
Adhesive slash number _____
(If necessary, see Compatability Chart)
Color Designator _____

TABLE OF DIMENSIONS

PART NUMBER	H		J & K		P ±10% b	R ±10% b	S ±10% b	W ±20% b	HW ±20% b	C° ±5° b
	Min a	Max b	Min a	Max b						
322A514-X-03	.120 [30.1]	.60 [15.2]	.70 [17.8]	.35 [8.9]	2.63 [66.8]	1.30 [33.0]	1.50 [38.1]	.05 [1.27]	.09 [2.29]	90°

Raychem Molded Parts
CUSTOMER DRAWING

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COMPATABILITY CHART

MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-25	Elastomer, FluidResistant	RT-1325	/225	s-1026	Adhesive

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE METRIC AND
INCHES ARE IN BRACKETS.

DECIMAL TOLERANCES

XXX ± 0.13 (.005)
XX ± 0.25 (.01)
X ± 0.50 (.10)

ANGLE TOLERANCE
.X ± 1 DEG.

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DRAWN
M Mazariegos
7/09/12

APPROVED
D.Hurrell
7/09/12

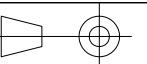


TE Connectivity

TITLE

TRANSITION, 90°, SIDE
BREAKOUT, THINWALL

THIRD ANGLE
PROJECTION



SIZE

CODE IDENT. NO.

DWG. NO.

322A514-X-03

B 06090

DO NOT SCALE THIS DRAWING

SHEET 1 OF 1

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