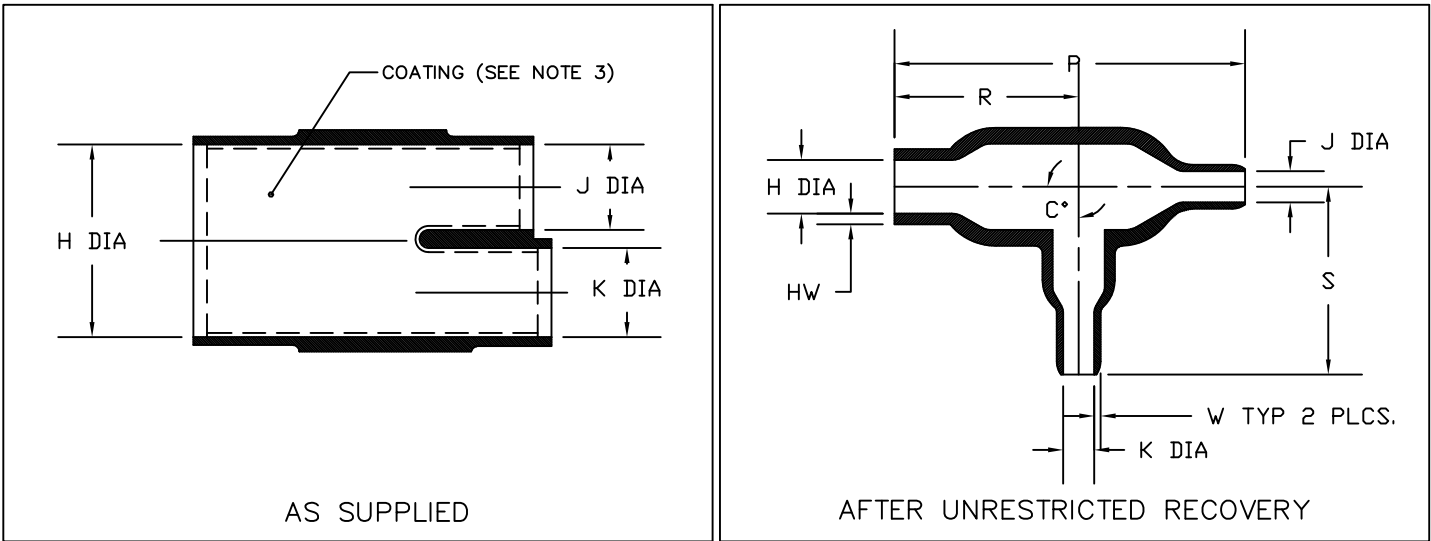


NOTES

1. All dimensions are in $\frac{\text{inches}}{\text{[millimeters]}}$
2. Dimensions appearing in table are as follows:
- a - As Supplied
 - b - After Unrestricted Recovery
3. Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.



ORDERING INFORMATION

Base part number 322A514 -25 -03 /225 -0

Material dash number (See Compatability Chart)

Modification number

Adhesive slash number (If necessary, see Compatability Chart)

Color Designator

TABLE OF DIMENSIONS

PART NUMBER	H		J & K		P	R	S	W	HW	C°
	Min a	Max b	Min a	Max b	±10% b	±10% b	±10% b	±20% b	±20% b	±5° b
322A514-X-03	1.20 [30,1]	.60 [15,2]	.70 [17,8]	.35 [8,9]	2.63 [66,8]	1.30 [33,0]	1.50 [38,1]	.05 [1,27]	.09 [2,29]	90°

Raychem Molded Parts
CUSTOMER DRAWING

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COMPATABILITY CHART

MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-25	Elastomer, FluidResistant	RT-1325	/225	s-1026	Adhesive

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE METRIC AND INCHES ARE IN BRACKETS. DECIMAL TOLERANCES XXX ± 0,13 (.005) XX ± 0,25 (.01) X ± 0,50 (.10) ANGLE TOLERANCE .X ± 1 DEG.	DRAWN M Mazariegos 7/09/12	APPROVED D.Hurrell 7/09/12			
	RPN		TITLE TRANSITION, 90°, SIDE BREAKOUT, THINWALL		
	CAD FILE: 322A514-X-03_CD		SIZE B		
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