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PROJEKT NR.:

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D6	ECR-17-009069	09FEB2018	SG	MKO

SCREW TERMINATION 4 M3x10.5

CRIMP TERMINATION 5 M3x10.5

SPRING CLAMP TERMINATION 6 M3x10.5

Contact arrangement / view from termination side

NOTES:

1 SUITABLE CRIMP CONTACTS: SERIES HE/HA  
OUTER DIMENSIONS OF INSULATION: MAX.  $\phi$ 3,2 MMSUITABLE HOOD SIZE 5; 7; 9; 11: SERIES HA; HD  
SUITABLE INSERTION AND EXTRACTION TOOL:  
SCREWDRIVER 0,5x3 DIN 5264Strip lenght: Screw conection 10mm  
Spring clamp conection 10mm Crimp conection 7.5mmSTANDARDS:  
DIN EN 61984; DIN EN 60664-1PACKAGING:  
5 SETS IN A CARTON, PRE-MOUNTEDSPECIAL PACKAGING: Krauss-Maffei  
PACKAGING UNIT: 300 PIECESSPECIAL PACKAGING: Krauss-Maffei  
PACKAGING UNIT: 150 PIECESSPECIAL PACKAGING: AIS  
PACKAGING UNIT: 250 PIECESSPECIAL PACKAGING: WIELAND  
PACKAGING UNIT: 100 PIECES

SEE TE CONNECTIVITY QUALITYMANAGEMENT PROCEDURE NO. 1.12

Panel cut-out for contact insert

when used without housing

Assembling instruction

DISTANCE FOR SAFETY  
CONTACT MARKING MAX. 24 mm

1-3	1-2	1-0	0-4	0-7	0-6	0-5	2-9	1-9	7-9	7-8	1-8	2-8	1-7	7-2	7-1	2-3	1-1	DESCRIPTION / BENENNUNG	MATERIAL	COLOR / FARBE	ITEM NO. POS.	REMARKS / BEMERKUNGEN	
																		Pin insert screw	PBT	light beige	8	with stainless steel-fixing screw	
																		Pin insert screw	PBT	light beige	7	with stainless steel-fixing screw	
																		Pin insert screw	PBT	light beige	6	with AU contact	
																		Cover	PBT	light beige	5		
																		Cover	PBT	light beige	4		
																		Cover	PBT	light beige	3		
																		pin insert spring clamp	PBT	light beige	2		
																		pin insert crimp/screw	PBT	light beige	1		
HA-16-Sti.S-B1-16-WIE	HA-16-Sti.S-B1-16-AIS	HA-16-Sti.S-B17-32-KM	HA-16-Sti.S-B1-16-KM	HA-16-Sti.S-VA-B1-16	HA-16-Sti.S-VA-B17-32	HA-16-Sti.S-AU-B1-16	HA-16-Sti.C-B-49-64	HA-16-Sti.S-B-49-64	HA-16-Sti.S-C-B-49-64	HA-16-Sti.S-C-B-33-48	HA-16-Sti.S-B-33-48	HA-16-Sti.C-B-33-48	HA-16-Sti.S-B-17-32	HA-16-Sti.S-C-B-17-32	HA-16-Sti.S-C-B-1-16	HA-16-Sti.C-B-1-16	HA-16-Sti.S-B-1-16						
THIS DRAWING IS A CONTROLLED DOCUMENT.																		DWN	Schneider	09.02.2000	 TE Connectivity		
DIMENSIONS: mm																		CHK	Schweiger	09.02.2000			
TOLERANCES UNLESS OTHERWISE SPECIFIED:																		APVD			Male insert HA.16.Sti.C		
0 PLC																		PRODUCT SPEC					
1 PLC																		108-74007					
2 PLC																		APPLICATION SPEC					
3 PLC																		114-77009					
4 PLC																		WEIGHT					
ANGLES																		CUSTOMER DRAWING					
FINISH																		SCALE	1:1	SHEET	1 OF 1	REV	D6

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