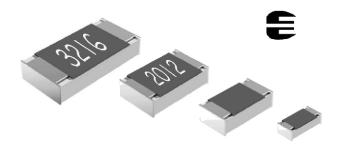




Vishay Beyschlag

Thin Film Chip Resistors with Established Reliability



MCS 0402 VG01, MCT 0603 VG01, MCU 0805 VG01 and MCA 1206 VG01 thin film flat chip resistors with established reliability are the perfect choice for all high-reliability applications typically found in military, aircraft and spacecraft electronics. These versions supplement the families of professional and precision thin film flat chip resistors MCS 0402, MCT 0603, MCU 0805 and MCA 1206.

FEATURES

- Approved to EN 140401-801, version E
- Established reliability, failure rate level E6
- · Advanced thin film technology
- Pure Sn termination on Ni barrier layer
- Single lot date code
- Material categorization: For definitions of compliance please see <u>www.vishay.com/doc?99912</u>

APPLICATIONS

- Military
- Avionics
- Space

METRIC SIZE						
IMPERIAL	0402	0603	0805	1206		
EN/CECC	RR1005M	RR1608M	RR2012M	RR3216M		

TECHNICAL SPECIFICATIO	NS					
DESCRIPTION	MCS 0402 VG01	MCT 0603 VG01	MCU 0805 VG01	MCA 1206 VG01		
EN/CECC style (size)	RR1005M	RR1608M	RR2012M	RR3216M		
Resistance range	10 Ω to 1 M Ω ; 0 Ω		1 Ω to 1 MΩ; 0 Ω	•		
Resistance tolerance	± 1 %; ± 0.1 %					
Temperature coefficient	± 50 ppm/K; ± 15 ppm/K					
Rated dissipation, P70	0.063 W	0.1 W	0.125 W	0.25 W		
Operating voltage, Umax. AC/DC	50 V	75 V	150 V	200 V		
Permissible film temperature, $\mathcal{P}_{F max.}$		125	5 °C	•		
Operating temperature range	- 55 °C to 125 °C					
Max. resistance change at P_{70} for resistance range, $ \Delta R/R $ max. after:	10 Ω to 1 $M\Omega$	10 Ω to 1 M Ω 1 Ω to 1 M Ω				
1000 h		≤ 0 .2	25 %			
8000 h		≤ 0 .	.5 %			
225 000 h		≤ 1.	.5 %			
Permissible voltage against ambient (insulation):						
1 min; <i>U</i> _{ins}	75 V	100 V	200 V	300 V		
Continuous	75 V	75 V	75 V	75 V		
Assessed failure rate level		E6 = 10 ⁻⁶ /h				
Quality factor, π_Q		0	.3			
Failure rate: FIT _{observed}		< 0.1	x 10 ⁻⁹ /h			

Notes

• These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

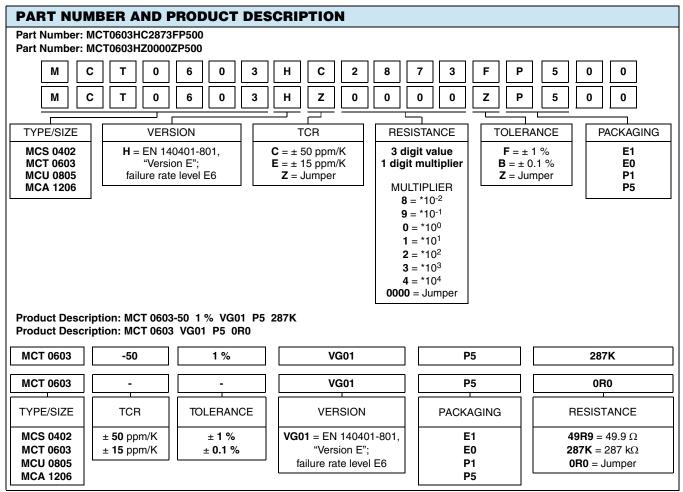
• The failure rate level E6 (10⁻⁶/h, $\pi_Q = 0.3$), corresponding to MIL Level P, is superior to level E5 (10⁻⁵/h, $\pi_Q = 1$) and thus may be used as a replacement.





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Notes

• The products can be ordered using either the PART NUMBER or the PRODUCT DESCRIPTION.

• Products within a packaging unit are single lot date code.



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EN 140401-801 ORDERING INFORMATION					
Example of the ordering information for a resistor: MCT 0603-5 EN140401-801EZRR1608MR2					
Example of the ordering information for a zero ohm jumper: MO EN140401-801EZRR1608M-0F					
The elements used in the component number have the following	ng meaning:				
EN140401-801	EN detail specification number				
EZ	Assessment level for the zero-defect approach				
RR1608M	Style (size)				
R	Temperature coefficient, according to EN 60062 $R = \pm 50 \text{ ppm/K}; P = \pm 15 \text{ ppm/K}$				
287K	Resistance, according to EN 60062, 4 characters				
F Tolerance on rated resistance, according to EN 60062 $F = \pm 1 \%$; $B = \pm 0.1 \%$					
E6	Failure rate level according to EN 60115-1, annex ZR				

Note

• The ordering information according to EN 140401-801:2007 shown above succeeds and replaces the ordering information according to earlier versions of the detail specification EN 140401-801 or its predecessor CECC 40401-801, for example:

CECC	40401-801	EZ RR1608M	C 287K F E6

CECC 40401-801 S RR1608M C 287K F E6 EZ; S Assessment level, where EZ is success

with	

С

- Assessment level, where EZ is successor to and superior replacement for S
- RR1608M Style, with suffix M for "metric"
 - Temperature coefficient, according to the detail specification $C = \pm 50 \text{ ppm/K}; E = \pm 15 \text{ ppm/K}$

TEMPERATURE COEFFICIENT AND RESISTANCE RANGE								
DESCRIPTION RESISTANCE								
TCR	TOLERANCE	MCS 0402 VG01 MCT 0603 VG01 MCU 0805 VG01 MCA 1206 VG0						
± 50 ppm/K	±1%	10 Ω to 1 $M\Omega$	1 Ω to 1 M Ω	1 Ω to 1 $M\Omega$	1 Ω to 1 $M\Omega$			
± 15 ppm/K	± 0.1 %	100 Ω to 33.2 k Ω	100 Ω to 47.5 k Ω	100 Ω to 100 k Ω	43.2 Ω to 332 k Ω			
Jun	nper	\leq 20 mΩ; $I_{max.}$ = 0.63 A \leq 20 mΩ; $I_{max.}$ = 1 A \leq 20 mΩ; $I_{max.}$ = 1.5 A \leq 20 mΩ; $I_{max.}$ =						

Note

• According to EN 140401-801, resistance values are to be selected from the E96 series for ± 1 % tolerance and from the E192 series for ± 0.1 % tolerance.

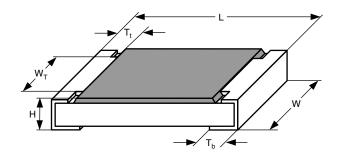
PACKAGING						
ТҮРЕ	CODE	QUANTITY	CARRIER TAPE	WIDTH	РІТСН	REEL DIAMETER
MCS 0402 VG01	E1	1000		8 mm	2 mm	
MCS 0402 VG01	E0	10 000			2 mm	180 mm/7"
MCT 0603 VG01	P1	1000				
MC1 0603 VG01	P5	5000	Paper tape			
MCU 0805 VG01	P1	1000	acc. IEC 60286-3 Type I		4	
	P5	5000		8 mm	4 mm	
MCA 1206 VG01	P1	1000				
	P5	5000				

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Thin Film Chip Resistors with Established Reliability



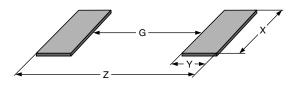
DIMENSIONS



DIMENSIONS AND MASS								
ТҮРЕ	H (mm)	L (mm)	W (mm)	W _T (mm)	Т _ь (mm)	T _t (mm)	MASS (mg)	
MCS 0402 VG01	0.32 ± 0.05	1.0 ± 0.05	0.5 ± 0.05		0.2 ± 0.1	0.2 + 0.1/- 0.15	0.6	
MCT 0603 VG01	0.45 + 0.1/- 0.05	1.55 ± 0.05	0.85 ± 0.1	> 75 % of W	0.3 + 0.	15/- 0.2	1.9	
MCU 0805 VG01	0.45 + 0.1/- 0.05	2.0 ± 0.1	1.25 ± 0.15	> 75 % 01 VV	0.4 + 0	0.1/- 0.2	4.6	
MCA 1206 VG01	0.55 ± 0.1	3.2 + 0.1/- 0.2	1.6 ± 0.15	0.5 ± 0.2		0.5 ± 0.25		

Note

• Resistors MCA 1206 VG01 and MCU 0805 VG01 are marked using to the four-character code system of IEC 60062, 4.2.3. Resistors MCT 0603 VG01 and MCS 0402 VG01 do not show any marking on their light blue protective coating.



RECOMMENDED SOLDER PAD DIMENSIONS								
		WAVE SO	LDERING		REFLOW SOLDERING			
ТҮРЕ	G (mm)	Y (mm)	X (mm)	Z (mm)	G (mm)	Y (mm)	X (mm)	Z (mm)
MCS 0402 VG01	-	-	-	-	0.35	0.55	0.55	1.45
MCT 0603 VG01	0.55	1.10	1.10	2.75	0.65	0.70	0.95	2.05
MCU 0805 VG01	0.80	1.25	1.50	3.30	0.90	0.90	1.40	2.70
MCA 1206 VG01	1.40	1.50	1.90	4.40	1.50	1.15	1.75	3.80

Note

• The given solder pad dimensions reflect the considerations for board design and assembly as outlined e.g. in standards IEC 61188-5-x, or in publication IPC 7351. They do not guarantee any supposed thermal properties, however, they will be found adequate for most general applications.

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Thin Film Chip Resistors with Established Reliability Vishay Beyschlag

DESCRIPTION

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. Α homogeneous film of metal alloy is deposited on a high grade ceramic (Al₂O₃) substrate and conditioned to achieve the desired temperature coefficient. Specially designed inner contacts are deposited on both sides. A special laser is used to achieve the target value by smoothly cutting a meander groove in the resistive laver without damaging the ceramics. For the high ohmic range, optimized cermet products provide comparable properties. The resistor elements are covered by a protective coating designed for electrical, mechanical and climatic protection. The terminations receive a final pure tin on nickel plating.

The result of the determined production is verified by an extensive testing procedure performed on 100 % of the individual resistors. This includes pulse load screening for the elimination of products with a potential risk of early life failures according to EN 140401-801, 2.1.2.2 (feasible for $R \ge 10 \Omega$). Only accepted products are laid directly into the paper tape in accordance with **EN 60286-3** ⁽³⁾, **Type I**.

Products within a packaging unit are from the same production lot and carry the same date code.

ASSEMBLY

The resistors are suitable for processing on automatic SMD assembly systems. They are suitable for automatic soldering using wave, reflow or vapour phase as shown in **IEC 61760-1** ⁽³⁾. Solderability is specified for 2 years after production or requalification. The permitted storage time is 20 years.

The resistors are RoHS compliant; the pure tin plating provides compatibility with lead (Pb)-free soldering processes. The immunity of the plating against tin whisker growth has been proven under extensive testing.

The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system. All products comply with the **GADSL**⁽¹⁾ and the **CEFIC-EECA-EICTA**⁽²⁾ list of legal restrictions on hazardous substances. This includes full compliance with the following directives:

- 2000/53/EC End of Vehicle life Directive (ELV) and Annex II (ELV II)
- 2011/65/EU Restriction of the use of Hazardous Substances directive (RoHS)
- 2002/96/EC Waste Electrical and Electronic Equipment Directive (WEEE)

APPROVALS

The resistors are approved within the IECQ-CECC Quality Assessment System for Electronic Components to the detail specification **EN 140401-801** which refers to **EN 60115-1**, **EN 140400** and the variety of environmental test procedures of the **IEC 60068** ⁽³⁾ series.

Conformity is attested by the use of the **CECC** logo (**(**) as the mark of conformity on the package label.

Vishay BEYSCHLAG has achieved "Approval of Manufacturer" in accordance with IEC QC 001002-3, clause 2. The release certificate for "Technology Approval Schedule" in accordance with CECC 240001 based on IEC QC 001002-3, clause 6 is granted for the Vishay BEYSCHLAG manufacturing process.

The Vishay BEYSCHLAG production facility is registered with the CAGE code D9539.

RELATED PRODUCTS

A wider range of TCR, tolerance and resistance values, plus the option of values from a different E series is available with products approved to **EN 140401-801**, Version A, without established reliability, nominal failure rate level E0 (quality factor $\pi_Q = 3$). See the datasheets:

- "Professional Flat Chip Resistors" (www.vishay.com/doc?28705)
- "Precision Flat Chip Resistors" (www.vishay.com/doc?28700)

Notes

⁽¹⁾ Global Automotive Declarable Substance List, see <u>www.gadsl.org</u>.

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⁽³⁾ The quoted IEC standards are also released as EN standards with the same number and identical contents.

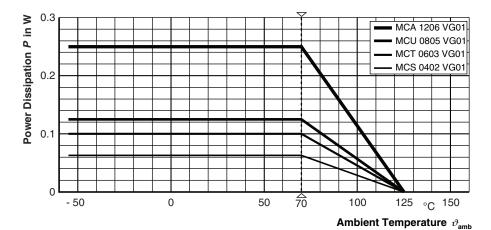
⁽²⁾ CEFIC (European Chemical Industry Council), EECA (European Electronic Component Manufacturers Association), EICTA (European trade organisation representing the information and communications technology and consumer electronics), see www.eicta.org/index.php?id=1053&id article=340.

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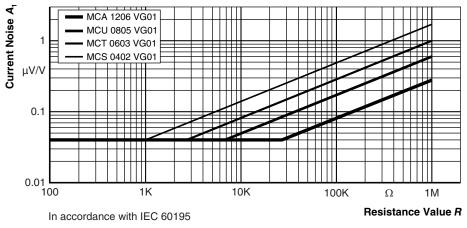
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Thin Film Chip Resistors with Established Reliability

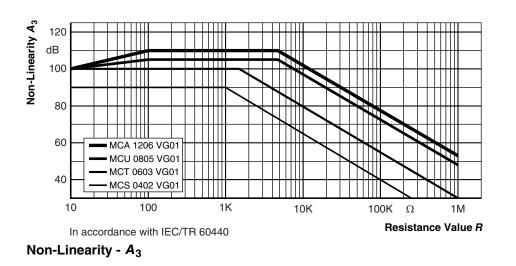
FUNCTIONAL PERFORMANCE













Thin Film Chip Resistors with Established Reliability Vishay Beyschlag

FUNCTIONAL PERFORMANCE

Further information on the performance of these products is given in the following datasheets:

- "Professional Flat Chip Resistors", document no. 28705
- "Precision Flat Chip Resistors", document no. 28700

TESTS AND REQUIREMENTS

All tests are carried out in accordance with the following specifications:

EN 60115-1, generic specification

EN 140400, sectional specification

EN 140401-801, detail specification

For further information on the tests and requirements of these products please refer to the specifications mentioned above, and to the following datasheets:

- "Professional Flat Chip Resistors" (www.vishay.com/doc?28705)
- "Precision Flat Chip Resistors" (www.vishay.com/doc?28700)

HISTORICAL 12NC INFORMATION

- The resistors had a 12-digit code starting with 2312
- The subsequent 4 digits indicated the resistor type, specification and packaging; see the 12NC table
- The remaining 4 digits indicate the resistance value:
 - The first 3 digits indicated the resistance value
 - The last digit indicated the resistance decade in accordance with the resistance decade table

RESISTANCE DECADE

RESISTANCE DECADE	LAST DIGIT
1 Ω to 9.99 Ω	8
10 Ω to 99.9 Ω	9
100 Ω to 999 Ω	1
1 kΩ to 9.99 kΩ	2
10 kΩ to 99.9 kΩ	3
100 k Ω to 999 k Ω	4
1 MΩ	5

Historical 12NC Example

The 12NC of a MCT 0603 VG01 resistor, value 287K and TCR 50 with \pm 1 % tolerance, supplied in cardboard tape of 5000 units per reel was: 2312 215 02874.

HISTORICA	L 12NC - R	esistor type	and packaging				
DE	CODIDTION		23	12			
DE	SCRIPTION		CARDBOARD TAPE ON REEL				
ТҮРЕ	TCR	TOL.	E1 1000 PIECES	E0 10 000 PIECES			
	± 50 ppm/K	±1%	260 0	275	i 0		
MCS 0402 VG01	± 15 ppm/K	± 0.1 %	262 0	277 0			
	Jur	nper	262 90001	277 90001			
ТҮРЕ	TCR	TOL.	P1 1000 PIECES	P5 5000 PIECES	PW 20 000 PIECES		
	± 50 ppm/K	±1%	200 0	215 0	205 0		
MCT 0603 VG01	± 15 ppm/K	± 0.1 %	202 0	217 0	-		
	Jur	nper	202 90001	217 90001	207 90001		
	± 50 ppm/K	±1 %	240 0	255 0	245 0		
MCU 0805 VG01	± 15 ppm/K	± 0.1 %	242 0	257 0	-		
	Jur	nper	242 90001	242 90001 257 90001 247 90001			
	± 50 ppm/K	±1%		•			
MCA 1206 VG01	± 15 ppm/K	± 0.1 %	No 12NC assign	ed to MCA 1206 VG01			
	Jur	nper					

For technical questions, contact: specialresistors@vishay.com



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