

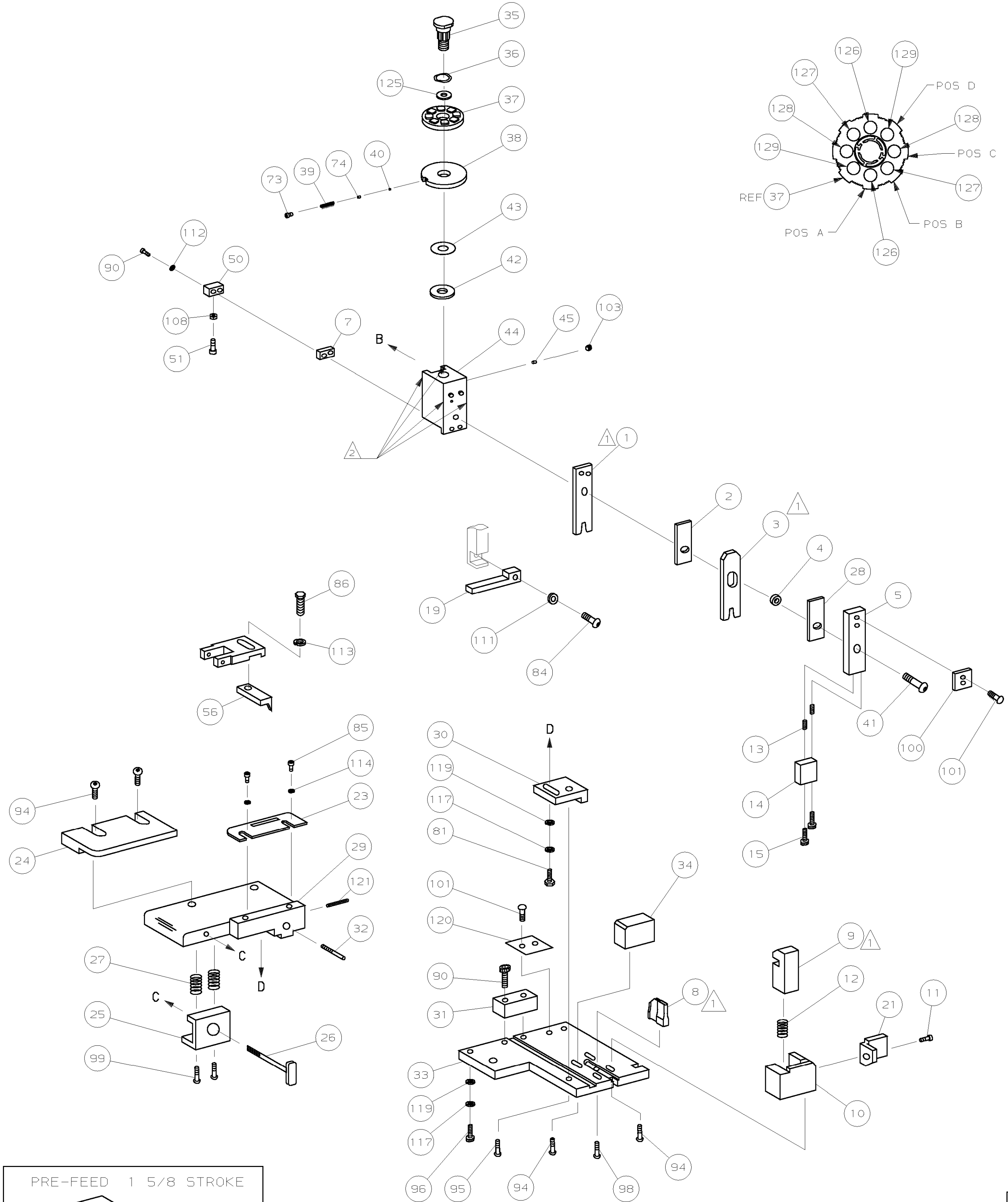
PART NUMBER	REV	FIRST USED
567973-1	A	854040-3

TERMINAL NAME: PIN CONTACT, W/W						
	638078	VISIBLE PAD LTR	CRIMP DATA (AMP TERMINAL)			
	776093		CRIMP HEIGHT		WIRE SIZE	
			A	.064 ±.002 [1.63 ±0.05mm]		14
			B	.059 ±.002 [1.50 ±0.05mm]		16
			C	.054 ±.002 [1.37 ±0.05mm]		18
		D	NOT		USED	
		CRIMP	SIZE		TYPE	RANGE
		WIRE	.100 [2.54mm]		F	20-14
		INSUL	.130 [3.68mm]		0	ø.089-.131
WIRE STRIP LENGTH		TERM APPL SPEC		FEED	APPL INSTRUCTION	SET UP GAGE
.188-.203		114-6066		.500	SEE CUSTOMER MANUAL	LAYOUT
					NONE	L1628

SIM TO HDM 680147

					70
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REF	-	B	694433-8	PAWL, FEED	56
					55
					54
					53
					52
1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	-	A	690753-1	SPACER, TONKER	50
					49
1	-	A	690602-6	CAM, PRE-FEED 1.62 STROKE	48
					47
					46
1	-	A	690191-1	PLUG, NYLON	45
1	-	C	455673-1	RAM	44
1	-	A	690125-1	WASHER, LAMINATED	43
1	-	A	690124-1	WASHER, RAM	42
1	-	A	690686-3	BOLT, CRIMPER(5/16x1.00)	41
1	-	A	23241-6	BALL, STEEL	40
1	-	A	690170-1	SPRING, COMPRESSION	39
1	-	C	690142-1	DISC, INSULATION	38
1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	-	A	22480-5	WASHER, SPRING	36
1	-	B	690212-1	POST, RAM	35
1	-	B	1-690786-4	SUPPORT, TERMINAL	34
1	-	C	462544-1	PLATE, BASE SPECIAL	33
1	-	A	690432-3	SCREW, ADJUSTMENT	32
1	-	B	462543-1	BLOCK, SCREW SPECIAL	31
1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	-	C	455671-1	PLATE, STRIP GUIDE	29
1	-	C	455888-1	SPACER, FRONT SHEAR DEP	28
2	-	A	1-22284-0	SPRING, DRAG	27
1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	-	B	240792-1	DRAG, TERMINAL	25
1	-	D	7-690504-6	GUIDE, STRIP (REAR)	24
1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
					22
1	-	A	463756-1	GUIDE, SCRAP	21
					20
REF	-	C	462615-1	STRIPPER	19
1	-	B	904225-1	JAW ASSY	18
					17
					16
2	-	A	1-21989-4	SCR, SHLD	15
1	-	B	904274-2	DEPRESSOR	14
2	-	A	6-22281-3	SPRING, DEPRESSOR	13
1	-	A	5-22280-0	SPRING, SHEAR	12
1	-	B	690461-2	STOP, SHEAR (FRONT)	11
1	-	B	462548-1	HOLDER, SHEAR (FRONT) SP	10
1	-	B	462547-1	SHEAR, FLOAT (FRONT) SP	9
1	-	C	2-189717-1	ANVIL	8
1	-	C	1-240641-0	SPACER, DEPRESSOR (REAR)	7
					6
1	-	A	904273-1	DEPRESSOR, SHEAR (FRONT) SP	5
1	-	B	1-238011-0	SPACER, BLOCK CRIMPER	4
1	-	C	4-456135-2	CRIMPER, INSULATION	3
1	-	C	455888-9	SPACER, CRIMPER	2
1	-	C	2-456407-0	CRIMPER, WIRE	1

-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY					
PARTS LIST					
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
PARTS LIST					
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:					
2 PLC DEC ±					
3 PLC DEC ±					
4 PLC DEC ±					
ANGLES ±					
SURF TEXTURE: ✓					
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX					
MATERIAL					
HT TR					
FIN					
DR 22MAR01 APP 23MAR01					
R.O.WILSON T.ELBIN					
CHK 22MAR01 REL -					
R.O.WILSON					
NAME STRIPPER CRIMPER APPLICATOR					
MACHINE REF STRIPPER CRIMPER					
SCALE -					
DWG NO 567973					
SHEET 1 OF 1					
REV A					
CAGE CODE 00779					
CUSTOMER AND ASSEMBLY DRAWING					
RESTRICTED TO					



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN

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A
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