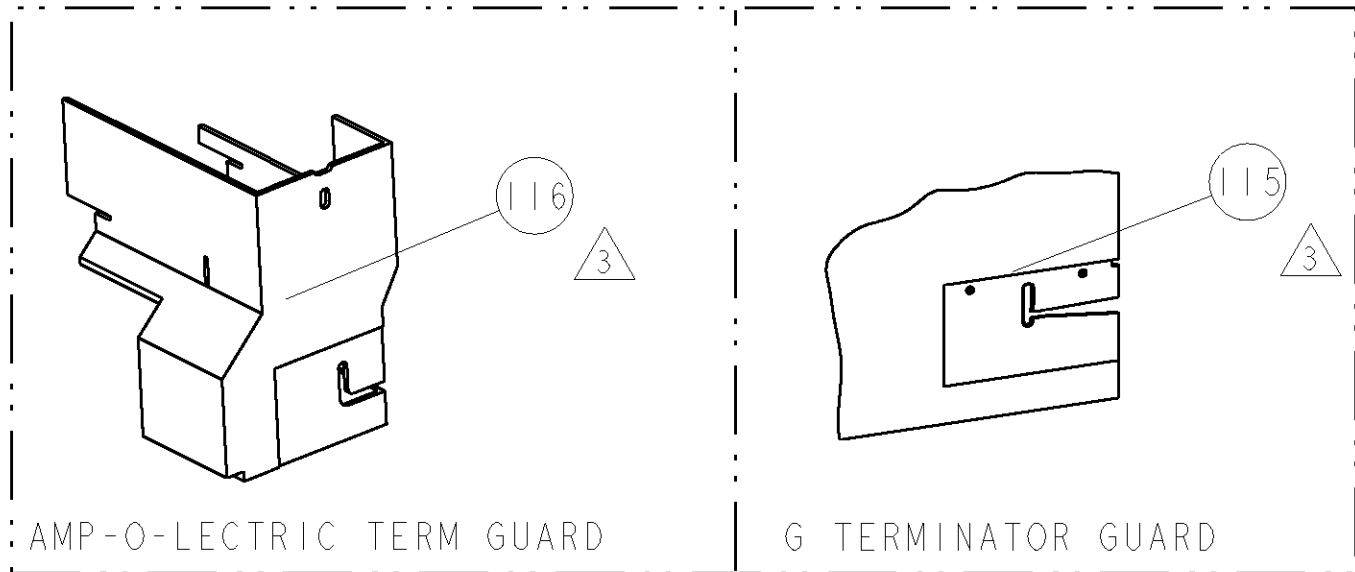


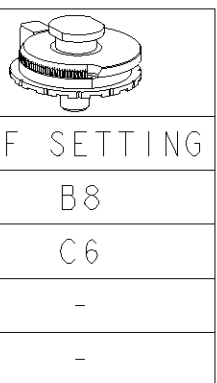
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855241-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855241-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855241-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855241-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855241-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ CUT AT ASSEMBLY.

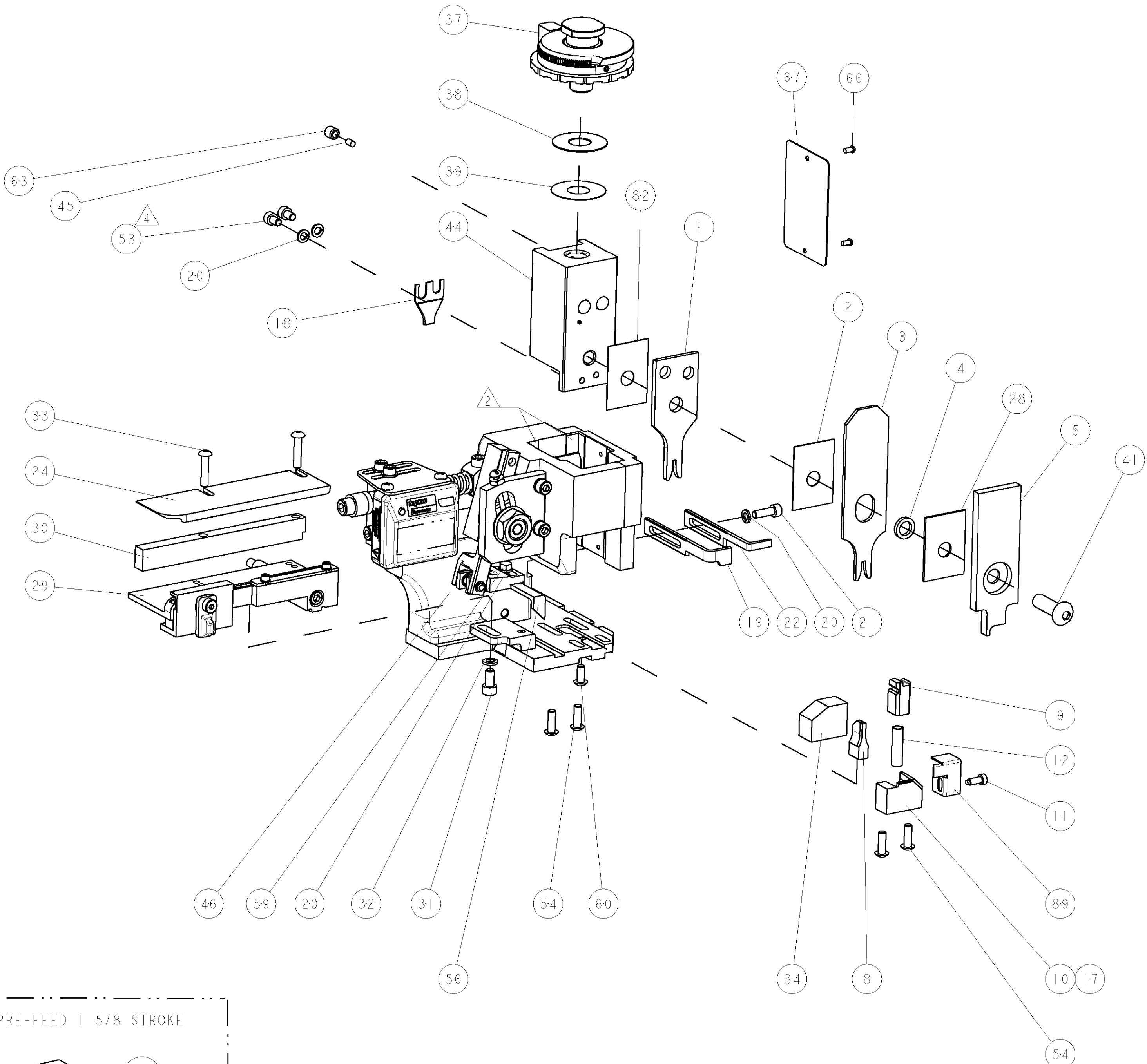
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: FEMALE METRI-PACK 150.2					
TYCO PN	PACKARD PN	PACKARD TERMINAL - PACKARD CRIMP SPECS			
1949321	12176860				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	1.30±0.05mm[.051±.002]		1mm ²	B8
-	-	1.20±0.05mm[.047±.002]		0.8mm ²	C6
-	-	-		-	-
-	-	-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.98mm [.078]	F	0.8-1mm ²
-	-	INSUL	2.54mm [1.00]	F	Ø2.03-2.4mm
WIRE STRIP LENGTH 4.2 - 5mm		TERM APPL SPEC NONE	FEED 10mm	APPLICATOR INSTRUCTIONS 408-8040	SET UP GAGE 458637-1



LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	18MAY2007
							RK
							GB



△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	455888-3	SPACER, CRIMPER	82
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
△	-	2	2	2	2	-	2-21000-5	SCR, SKT HD CAP 8-32 X .250	53
-	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	-	1-469367-2	SHIM	38
-	1	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	1	1	-	691353-1	STRIPPER	19
△	-	1	1	1	1	-	4-690518-4	HOLD DOWN, TERMINAL	18
-	1	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	1633566-1	ANVIL, COMBINATION	8
-	1	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	2-238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	4-456134-8	CRIMPER, INSULATION F PREMIUM	3
△	-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
△	1	1	1	1	1	-	3-1633305-0	CRIMPER, WIRE PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		03MAY2007		Tyco Electronics	
INCHES		9 PLC ±.01		CHR		18MAY2007		Harrisburg, PA 17105-3608	
1 PLC ±.01		2 PLC ±.01		G.BAILEY		03MAY2007		NAME	
3 PLC ±.001		4 PLC ±.0001		T.BENCHOFF		03MAY2007		PRODUCT SPEC	
MATERIAL		FINISH		APVD		03MAY2007		APPLICATION SPEC	
-		-		-		-		SIZE	
-		-		-		-		CAGE CODE	
-		-		-		-		DRAWING NO	
-		-		-		-		RESTRICTED TO	
-		-		-		-		A1 00779	
-		-		-		-		C=1855241	
-		-		-		-		SCALE	
-		-		-		-		3:5	
-		-		-		-		SHEET	
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