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						A1		ECR-14-001601			03FEB2014		
											GK HMR		

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2151441-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1852722  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

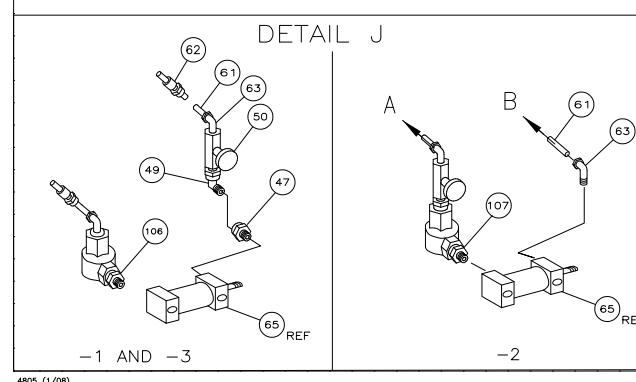
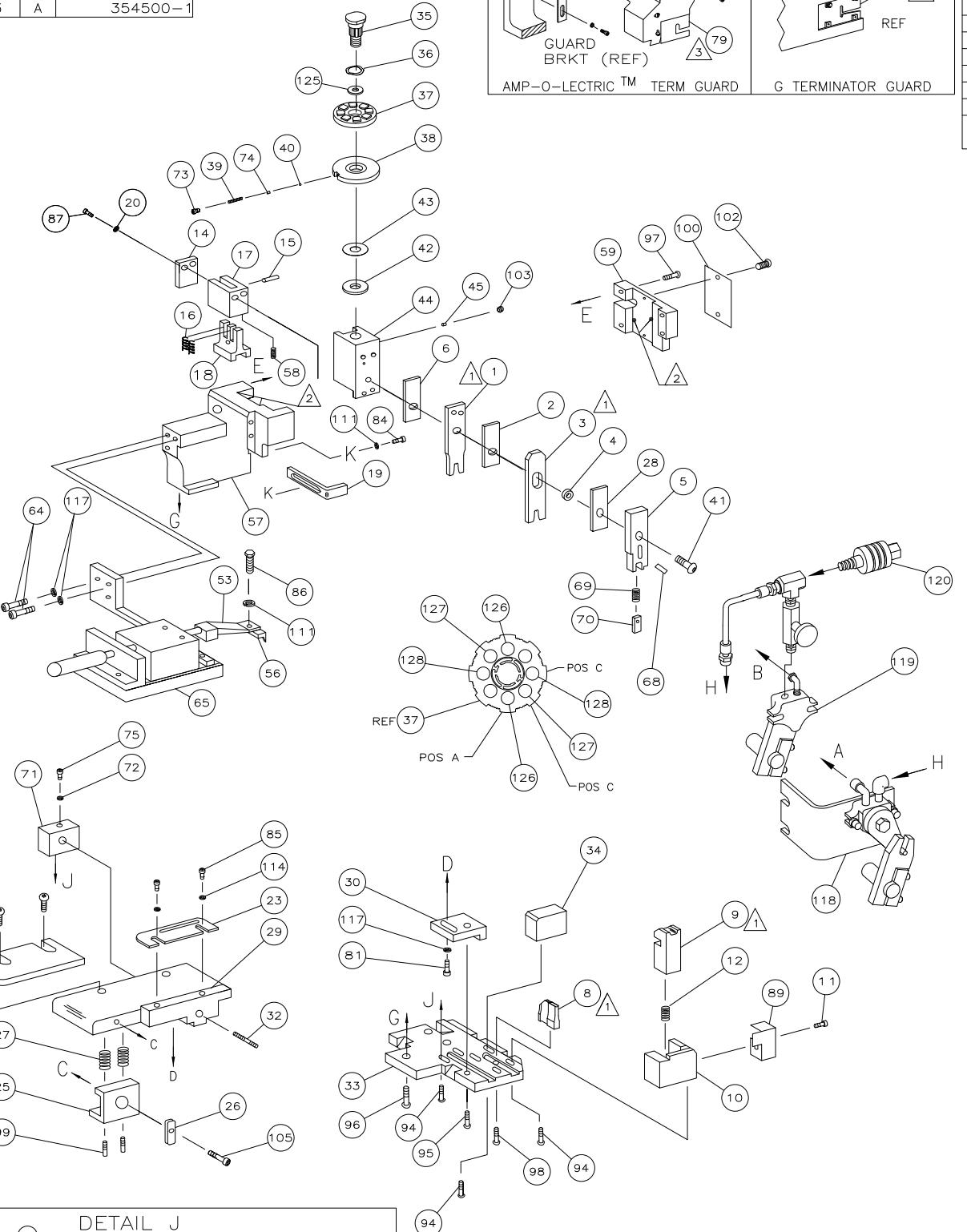
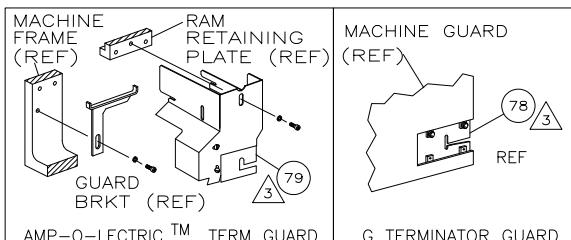
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1852722

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1852722	
		SCALE		SHEET 1 OF 2	
		REV A1			

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PART NUMBER		REV	FIRST USED
1852722-1	A	122500-	
1852722-2	A	565435-3	
1852722-3	A	354500-	



-  RECOMMENDED SPARE PARTS.
-  GREASE LIGHTLY.
-  GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
-  SEE DRAWING FOR COMPONENTS

TERMINAL NAME: BOX		JAE TERMINAL TE CRIMP SPECS			
AMP TERM PN	MFR TERM PN	PAD LTR	CRIMP HEIGHT	WIRE	SIZE
1949075	FI-C3-A1-15000	A	0.475mm ± 0.025mm		28
		B	0.455mm ± 0.025mm		30
		C	0.425mm ± 0.025mm		32
		D	NOT		USED
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.032 [0.81mm]	F	28-32
		INSUL	.033 [0.84mm]	F	Ø036 MAX
WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE
.040-.060	NONE		.176	408-8040	458637-1 L2647

2	2	2	-	3-354779-8	PIN, WIRE DISC (.3180)C	129
2	2	2	-	3-354779-5	PIN, WIRE DISC (.3165)B	127
2	2	2	-	3-354779-2	PIN, WIRE DISC (.3150)A	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
						122
1	1	1	-	4-21028-0	PIN,SLT SPR(Φ.093x.75)ST GDE PL	121
-	1	-	-	24042-2	VALVE, SLEEVE, 3 WAY	120
-	1	-	-	455350-4	AIR BLAST ASSEMBLY	119
-	1	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
3	3	3	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
						116
						115
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
						113
						112
2	2	2	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
						110
						109
						108
-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	107
1	-	1	-	692655-7	AIR FEED ASSEMBLY	106
1	1	1	-	22353-8	SCR, SHLD (Ζ187x.25) DRAG LEVER	105
						104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
						101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SKT SET(10-32x.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	1	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
8	8	8	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	2	-	2-21002-1	SCR,BHC(8-32x.50)R STP GDE	93
						92
						91
						90
1	1	1	-	318563-1	GUARD, FRONT CHIP	89
						88
2	2	2	-	3-21000-0	SCR SET HD CAP 8-32 X .875	87
1	1	1	-	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE	85
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
						83
						82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
						80
-	1	-	-	462992-7	GUARD ASSY	79
REF	-	-	-	679532-1	INSERT, GUARD	78
						77
						76
1	1	1	-	2-21008-9	SCR, SKT SET (6-32x.25)	75
1	1	1	-	690603-1	SPRING, ASSIST	74
2	2	2	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	-	690191-5	PLUG, NYLON	72
1	1	1	-	1633020-1	FINE ADJUST SCREW BLOCK	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
					PARTS LIST	

DRAWING IS A CONTROLLED DOCUMENT.		DIN 25AUG08	Tyco Electronics		Tyco Electronics Corporation			
		1. D.MORRIS			Harrisburg, PA 17105-3608			
		2. G.BAILEY						
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T.ELRIN	25AUG08	NAME	SIDE FEED HDM APPLICATOR		
		0 PLC	± -	PRODUCT SPEC		—		
		1 PLC	± -			—		
		2 PLC	± .25	—				
		4 PLC	± -	APPLICATION SPEC				
		ANGLES	± -		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
		FINISH		WEIGHT	A1	00779	C-1852722	—
		—		—				
		CUSTOMER DRAWING				SCALE	—	1 OF 1 REV A

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[1852722-1](#)