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REVISIONS				
DESCRIPTION	DATE	DWN	APVD	
	11MAR2014	GK	HMR	
				D
DR PART				
				C
				В
TE CO	nnectivit	у		
FINE ADJUST SIDE FEI	ED HDI			
APPLICATOR				А
CAGE CODE DRAWING NO		RESTRIC	TED TO	
C= 1528929				
	T 1 OF	2 RE	A 1	
		-	<u>//1</u>	l

8 7 6	5	4	3		2
THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20 COCOPYRIANT 20 BY TYCO ELECTRONICS CONFORMATION. ALL RIGHTS RESERVED. PART REV NUMPER REV		(30) R E F	/ ITEM 30 LOCATED / AT FRONT HOLES	SET UP GAGE 458637-3	DIST REVISIONS 66 P LTR DESCRIPTION DATE DBN APVD A SEE ECO-08-024300 303EF2008 MC MC
NUMBER NUMBER NEV PEED PEED DESCRIPTION I 528929-1 A LEADMAKER MECH POST FEED CUTS CARRIER I 528929-2 A BENCH MECH PRE FEED CUTS CARRIER		USU INE F	(29) REF		
1528929-6 A LEADMAKER MECH POST FEED CONTINUOUS CARRIER 7-1528929-1 A LEADMAKER MECH POST FEED -1 AND SPARE PARTS				<u> </u>	73
7-1528929-2ABENCHMECH PRE FEED-2 AND SPARE PARTS7-1528929-6ALEADMAKERMECH POST FEED-6 AND SPARE PARTS		FEED TRAG GUIDE BY	CK POSITION INS. BARREL	 - 1 1 1 1 1	72 I I338705-3 DOCUMENTATION PACKAGE 71 70
7-1528929-7 A SPARE PARTS KIT					69 68
D		\frown		- 1 1 1 1 - 2 2 2 2	1 461264-5 PLATE, IDENTIFICATION 67 2 21017-2 SCREW, DRIVE 66
CRIMP DATA TE TERMINAL TE CRIMP SPECS TERMINAL NAME: MOS SOCKET CONTACT 37	~	(8)REF	34) R E F		65 64 I 3-18031-0 SCR, SET, CUP POINT M6 X 6.0 63
CRIMP SIZE TYPE RANGE WIRE 1.57 [.062 IN] F 0.79-1.00mm ² or 18 AWG (5)				 - 2 2 2 2 2	62 2 2-18032-5 SCR, SET, FLT POINT M5 X 20.0 61
INSUL 2.03 C.080 INI 0 I.40-2.00 C.055079 INI 5 WIRE STRIP LENGTH Image: Constructions of the structure of the str		TERM	AINAL SUPPORT Location	- 1 1 1 1 1 - 1 1 1 1	I I 8024-7 SCR, BTN SKT HD CAP (M4 X 10.0) 60 I 5-18022-2 SCR, HEX HD CAP M4 X 8.0 59 - - - 58
TERMINAL 114-18021-9 - \bigcirc FEED $\int SCR_{BHC} M5x10 (RFF) = (39)$				 - 1 1 1 1	57 I I338685-I PAWL, FEED 56
$\mathcal{P}\mathcal{Q}\mathcal{Q}$		× . (6)		 - 4 4 4 4 4 - 2 2 2 2 2 2	55 4 18024-8 SCR, BTN SKT HD CAP (M4 X 12.0) 54 2 9-18023-6 SCR, SKT HD CAP M4 X 14.0 53
TERMINALS APPLIED				- -	I I8030-1 NUT, HEX, REG M3 52 I 811242-5 BUMPER, HOLD DOWN 51
		A / (6.7)		- I I I I I - I I I I I I	I 690753-2 SPACER, TONKER 50 I 18024-3 SCR, BTN SKT HD CAP (M3 X 10.0) 49 - 1338675-1 CAM, UNIVERSAL PRE FEED 48
				- 1 - 1 - 1 - 1 1 1 1 1 1	I I338676-I CAM, UNIVERSAL POST-FEED 47
c wire size ⊛‡∎D crimp height the setting to the s				- I I I I - I I I I	I I320999-3 APPLICATOR SUBASSEMBLY, HDI 46 I 690191-1 PLUG,NYLON 45 I I338660-1 RAM 44 - - - 43
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	0.000		4)	- -	42 I 2-18024-6 SCR, BTN SKT HD CAP (M8 X 25.0) 41
				 - 1 1 1 1 1	40 I 690125-I SHIM SUB-ASSY 39 I I-469367-2 SHIM 38
		Ta l		I I I I I I - I I I I I I - I I I I I I	1 879103-3 FINE ADJUST HEAD ASSEMBLY 37
				 - I I I I I I - 2 2 2 2 2 2	35 I 1320934-3 SUPPORT, TERMINAL 34 2 I-18024-0 SCR, BTN SKT HD CAP (M4 X 20.0) 33
				- I I I I I - I I I I I I	
		22(19)		- I I I I I - I I I I I I I	I I-I320908-7 SPACER, STRIP GUIDE 30 I I633073-1 STRIP GUIDE ASSEMBLY 29 I I-455888-0 SPACER, CRIMPER 28
				- <u>2</u> <u>2</u> <u>2</u> <u>2</u> <u>2</u> - <u>1</u> <u>1</u> <u>1</u> <u>1</u> <u>1</u>	2 I - 22284-0 SPRING, COMPRESSION 27 I 356835-1 LEVER, DRAG RELEASE 26
A RECOMMENDED SPARE PARTS.				- I I I I - I I I I I	I 240792-1 DRAG, TERMINAL 25 I I320928-1 PLATE, STRIP GUIDE 24 I 980371-4 SCR, SKT HD SHLDR 5.0 DIA X 6.0 23
B 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.				$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	I GOUSTINA SCR, SRI HD SHEDR SLOPINA KOO 20 I 690472-2 STRIPPER 22 I I-18023-1 SCR, SKT HD CAP M4 X 10.0 21
APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION. 4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION				- 4 4 4 4 4 I - I I	4 18025-2 WASHER, SPRG LOCK, REG M4 20 - 690472-1 STRIPPER 19
SHEET SUPPLIED WITH THE APPLICATOR.					- 1338684-1 SHEAR HOLDER, FRONT 17 16
TERMINAL.	46 59 20 56 54 60				15 14 13
* WARNING				- -	- - - 1.5 I 3-22280-3 SPRING, COMPRESSION 1.2 I 356885-4 STOP, SHEAR 1.1
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE					I I320921-1 SHEAR HOLDER, FRONT, CUT IO I 454276-1 FLOATING SHEAR, FRONT 9 I 2342240-5 ENVLL COMPLIATION 600
SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE			<u>/1</u>		I 3-1633129-5 ANVIL, COMBINATION .062 8 I 3-240641-4 SPACER 7 - - - 6
DAMAGE TO CRIMP TOOLING.					I I - 455889-4 DEPRESSOR, SHEAR 5 I I - 238011-0 BLOCK, CRIMPER SPACER 4 I COLORED DEPRESSOR, SHEAR 2
VIEW B ROTATED 180 POST-FEED 40mm STROKE POST-FEED 30mm STROKE PRE-FEED 40mm STROKE			84 83 82	I 2 2 2 I I - I I I I I I I 2 2 2 I I I I	I 6-456135-5 CRIMPER, INSULATION O PREMIUM 3 I 455888-2 SPACER, CRIMPER 2 I 4-456403-8 CRIMPER, WIRE PREMIUM 1
			81		-I PART NO DESCRIPTION ITEM NO
		-	· 79 · 78 · 77	SHOULD BE CONTACTED FOR THE LATEST FUVISION. DIMENSIONS: OTHERWISE SPECIFIED MYN [IN]	Harrisburg, PA 17105-3608
		-	76	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± 4 PLC ±	APPLICATION SPEC
			TITEM NO	ANGLES ±- MATERIAL FINISH - 	See Table Otel Code Code Marine NO Restricted to Code #EIGHT - A 00779 C=1528929 - CUSTOMER DRAWING SCALE 3:5 SHEET 0 F
ANP 4805 REV 3IMAR2000 Pro/ENGINEER DRAWING	CUSTOMER DRA	WING	-DRA	WING NUMBER - 1528	3929 SHEET 2 OF 2 REV. A1

DRAWING NUMBER - 1528929 SHEET 2 OF 2 REV. A1

Mouser Electronics

Authorized Distributor

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TE Connectivity: 1528929-1