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"F" = GOLD AREA

Technical drawing showing a component with 12 pins arranged in two columns of six. A central vertical slot is located between the second and third pins from the left. The top horizontal dimension is labeled $(L - 2.54) \pm 0.1$. The distance between the centers of the two columns of pins is labeled 2.54 ± 0.1 . The height of the central slot is indicated as 2.8. A dimension of 0.63 is shown at the bottom right. A note at the top states $\text{POS. X } 2.54 = L \pm 0.5$.

The diagram illustrates a mechanical assembly consisting of a base plate and a vertical column. The base plate features a central rectangular cutout and two vertical support posts. A horizontal slot is positioned in the center of the base plate. A vertical column is attached to the base plate, with its top section being cylindrical. A horizontal force vector F is applied to the top of the vertical column. The distance from the base of the vertical column to the point of application of force F is labeled B . The distance from the top of the vertical column to the top of the base plate is labeled 2.5 . A dimension of 0.3 is shown between the top of the vertical column and the top of the base plate. A reference dimension C_{REF} is indicated between the top of the vertical column and the top of the base plate. A small triangular symbol Δ is located on the right side of the base plate.

Technical drawing showing a part with five circular features. The top horizontal dimension is labeled $(L - 2.54) \pm 0.1$. The left vertical dimension is labeled 2.54 ± 0.1 . The bottom right corner dimension is labeled 1 ± 0.0 . The five circular features are arranged in a staggered pattern, with the last one being offset to the right.

SCALE 8:1

DIMENSION					PART- NO.		PART- NO.		PART- NO.	
					SELECTIVE GOLD PLATED 1 5 7	△	TIN PLATED 2 5 7	△	SELECTIVE GOLD PLATED 3 4 7	△
A	B	C	F	-						
12.7	6.7	3.2	4.4	-	826629	0.0654 g	826926	0.0656 g		
12.0	6.7	2.5	4.4	-	826630	0.0629 g	826935	0.0632 g		
11.8	5.8	3.2	4.4	-	826646	0.0622 g	826936	0.0625 g	829070	0.0621 g
11.1	5.8	2.5	4.4	-	826647	0.0597 g	826937	0.0600 g		
14.0	8.0	3.2	4.4	-	826648	0.0699 g	826938	0.0703 g		
13.3	8.0	2.5	4.4	-	826649	0.0674 g	826939	0.0678 g		
12.7	6.7	3.2	5.5	-	-	-	-	-	828356	0.0653 g

CONTACT PIN	CuZn	SEE TABLE
PIN HOUSING	PBT GV	SEE TABLE
DESCRIPTION	MATERIAL	FABRE/COLOR/PLATING/SURFACE

NOTES:

1 MATING SIDE : AREA "F" MIN 0.7 μm PdNi + MIN 0.1 μm GOLD
OVER 1.27 μm NICKEL BY AREA "B"
SOLDER SIDE: MIN 3 μm TIN OVER 1.27 μm NICKEL

2 MATING AND SOLDER SIDE : MIN 3 μ m TIN OVER 1.27 μ m NICKEL

 MATING SIDE: AREA "F" 0.13 μm GOLD OVER 1.27 μm NICKEL
BY AREA "B"
SOLDER SIDE: MIN 3 μm TIN OVER 1.27 μm NICKEL

4 COLOR OF HOUSING: GRAY

5. COLOR OF HOUSING: GREEN

6 TOLERANCES NOT CUMULATIVE

 THE NUMBER OF POSITION PER ROW HAS TO BE ADDED TO THE BASE NO. AS A DASH NO.
Eg: 2-826629-0 = 20 POSITIONS

THE NUMBER OF POSITIONS PER ROW IS ALSO THE FACTOR FOR THE WEIGHT DETERMINATION
E.G: $20 \times 0.0654 = 1.308$

8 OBSOLETE

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN G.HOLAUS 10NOV1989	TE Connectivity					
DIMENSIONS: mm		CHK SCHAARSCHMIDT M.						
		APVD -						
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC 108-18012	NAME AMPMODU II PIN HEADER, SINGLE ROW, DUAL ROW, VERTICAL AND RIGHT ANGLE MOUNT					
		APPLICATION SPEC 114-25011	SIZE A2	CAGE CODE 00779	DRAWING NO C-826629	RESTRICTED TO -		
MATERIAL SEE TABLE -		FINISH -	WEIGHT -	CUSTOMER DRAWING		SCALE 5:1	SHEET 1 OF 4	REV AC

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