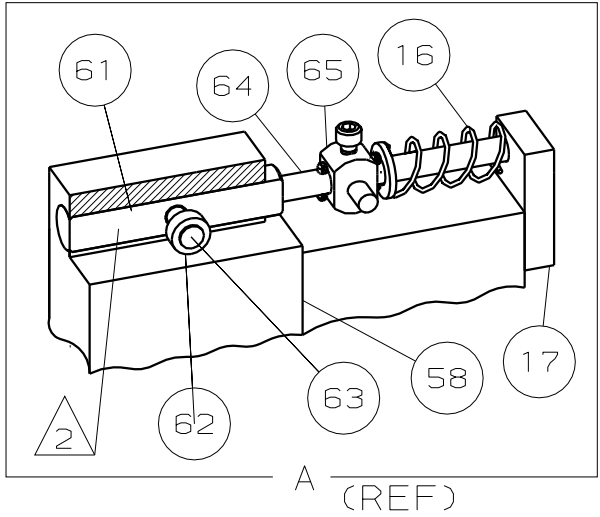
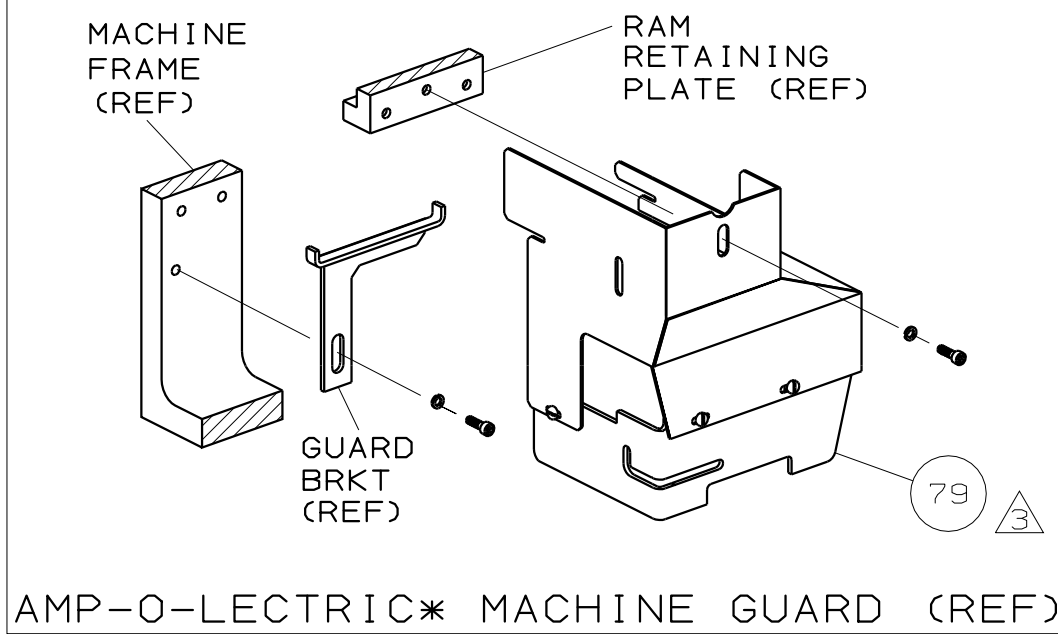


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- NOTES:
- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.

POST FEED
1 5/8 STROKE



2	21045-3	RING, RETAINING (C (1.87ø) FEED PIN	124	1	458268-1	CAP, RAM	59			
			123	1	458267-1	HOUSING	58			
2	5-21028-1	PIN, SLOT SPG (.12øx.50) FD ADJ ROD	122				57			
			121				56			
1	1-21030-7	PIN, DOWEL (.187øx1.50) HOUSING	120	1	240624-1	PIN, FEED FINGER	55			
1	1-21030-1	PIN, DOWEL (.187øx.50) LEVER	119	1	691499-1	SPRING, FEED FINGER	54			
			118	1	694921-5	FINGER, FEED	53			
			117	1	240634-1	LEVER, TERMINAL	52			
1	21899-4	WASHER, FLAT (5/16ø) SCR ADJ	116				51			
			115				50			
			114	1	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	49			
			113	1	690501-4	CAM, POST-FEED 1 5/8 STROKE	48			
6	21024-5	WASHER, LOCK (NO.10) FEED ROD GUIDE	112				47			
			111				46			
6	21024-4	WASHER, LOCK (NO.8) SHEAR BLADE	110	1	690191-1	PLUG, NYLON	45			
			109	1	458266-2	RAM	44			
2	21018-4	NUT, HEX MACH (4-40) DRAG	108	1	690125-1	WASHER, LAMINATED	43			
1	21018-5	NUT, HEX MACH (6-32) FEED ADJ PLATE	107	1	690124-1	WASHER, RAM	42			
			106	1	690223-1	DISC, SPACER	41			
2	21022-2	NUT, HEX SELF-LOCK (8-32) DRAG STUD	105	1	23241-6	BALL, STEEL	40			
			104	1	690170-1	SPRING, COMPRESSION	39			
			103				38			
2	4-21078-8	SCR, SKT SET OVAL PT (4-40x.75 (DRAG)	102	1	6-690141-8	DISC, WIRE	37			
1	21009-2	SCR, SKT SET (1/4-20x.25 LOC-WEL) RAM	101	1	22480-5	WASHER, SPRING	36			
2	21017-2	SCR, DRIVE (#2x.19) IDENT PLATE	100	1	690212-1	POST, RAM	35			
1	1-21002-7	SCR, BHC (6-32x.38) CAM	99				34			
1	461264-1	PLATE, IDENTIFICATION	98				33			
1	6-23715-5	SCR, PAN HD MACH (6-32x1.50) FEED ADJ	97				32			
			96				31			
2	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95	1	468433-1	GUIDE, REAR (LEFT HAND)	30			
4	2-21002-9	SCR, BHC (10-32x.75) HSG CAP	94				29			
1	22733-8	SCR, BHC (8-32x.38 LOC-WEL) ANVIL	93	1	2-690451-4	SPACER, STRIPPER	28			
4	3-21002-3	SCR, BHC (1/4-20x.50) STR GDE PL	92	1	468281-1	STRIPPER	27			
3	2-22733-8	SCR, BHC (1/4-20x.62) BASE PLATE	91	1	463915-1	PLATE, BASE	26			
2	1-21000-3	SCR, SKT CAP (4-40x.25) DRAG	90	2	22354-8	DRAG, STUD	25			
			89	1	463903-3	PLATE, STRIP GUIDE	24			
			88				23			
2	2-21000-7	SCR, SKT CAP (8-32x.50) SHEAR BLADE	87	2	4-22281-1	SPRING, DRAG	22			
4	2-21000-8	SCR, SKT CAP (8-32x.62) STRIP GUIDE	86	1	464451-2	ARM, DRAG STOCK	21			
			85	1	464452-4	DRAG, STOCK	20			
2	3-21000-7	SCR, SKT CAP (10-32x.75) FD ROD GUIDE	84	2	3-458030-2	GUIDE, STRIP (REAR) - (FRONT)	19			
			83	1	3-458031-2	GUIDE, STRIP (FRONT)	18			
2	3-21000-6	SCR, SKT CAP (10-32x.62) FD ADJ PL	82	1	454178-1	GUIDE, FEED ROD	17			
1	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	81	1	4-22284-9	SPRING, FEED RETURN	16			
2	4-21000-0	SCR, SKT CAP (10-32x1.25) SHEAR PLATE	80				15			
REF	455745-1	GUARD, WINDOW	79	2	469633-1	BLOCK, SUPPORT	14			
			78				13			
			77				12			
			76	1	461160-1	PLATE, REAR SHEAR	11			
1	238305-5	SPACER, ADJ PLATE	75	2	5-240645-0	SPACER, SHEAR PLATE	10			
1	690603-1	SPRING, ASSIST	74	1	455961-3	PLATE, FRONT SHEAR	9			
1	23030-1	SCR, SKT CAP (6-32x.25) CP DISC	73	1	683452-7	ANVIL	8			
1	458109-1	WASHER, FLAT SPECIAL	72	1	469634-8	BLADE, SLUG	7			
1	690517-1	SPACER	71				6			
1	22594-8	NUT, HEX	70	1	1-238075-9	SPACER, SHEAR BLADE	5			
1	240628-1	PLATE, ADJ	69				4			
1	240626-1	SHAFT, PIVOT	68				3			
1	240633-1	BUSHING	67				2			
1	455680-2	LEVER, INTERMEDIATE	66	1	464112-3	CRIMPER, WIRE	1			
1	240629-1	BLOCK, PIVOT	65							
1	240632-2	SCREW, ADJ	64							
1	240659-3	PIN, CAM ROLLER	63							
1	240658-1	CAM, ROLLER	62							
1	454398-1	ROD, FEED	61							
			60							
QTY	PART NO	DESCRIPTION	ITEM NO							
REMARKS										
APPL USED ON MACHINE PART NO			MACH SERIAL NO		TO APPLY TERMINAL SPEC 114-2079					
CUSTOMER NAME			APPL SERIAL NO		DISTRIBUTION					
ADDRESS			PURCHASE ORDER		ORIGINAL					
CITY			ENG APP		CUSTOMER COPY					
					FIELD ENG COPY					
CRIMPING DATA										
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	APPLICATOR WILL APPLY						
A	.070	14		63508						
B	.061	16								
C	.055	18								
D	NOT	USED								
CRIMP	SIZE	TYPE	FEED	APPL INST						
WIRE	.110	F	.740	A1 8039						
INSUL	-	-								
WIRE RANGE	18-14	INSULATION RANGE	-	MACHINE NO	-					
REMARKS										
AMPOMATOR										
POST-FEED										
SET UP GAGE										
DR 11/11/88				10-1	L959A					
J. HERRINGTON				APP						
3-06				CHK 11-16-88	REL 11-88	LOC	A			
12-04				TE		NO	D			
C. ERISMAN				NAME		567300-1	REV B			
MINIATURE QUICK CHANGE APPLICATOR										
END FEED (.250 FLAG FASTON)										
CAGE CODE										
00779										
CUSTOMER AND ASSEMBLY DRAWING										
RESTRICTED TO										

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