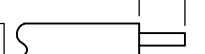


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LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			B	ECR-09-010086	5-2009	MY	CB

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528210-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528210-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528210-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528210-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528210-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528210-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528210-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA MOLEX TERMINAL MOLEX CRIMP SPECS			
TERMINAL NAME: MOLEX MINI SPOX CRIMP RECEPTACLE.			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.40 [.055 IN]	F	28-22 AWG
INSUL	1.78 [.070 IN]	F	1.15-1.90 [.045-.075 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
2.60-3.20 [.102-.126 IN]		408-8322 & 408-8490	
			
TERMINAL MOLEX DOC. NO. PS-5102-001			
APPL SPEC & MOLEX CRIMPING SPEC.			
			FEED
			7.11 [.280 IN]

[illegible][illegible]

SET UP GAGE 458637-3	LAYOUT L1426327
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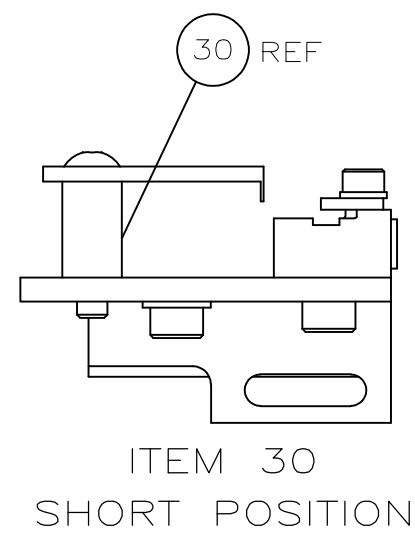
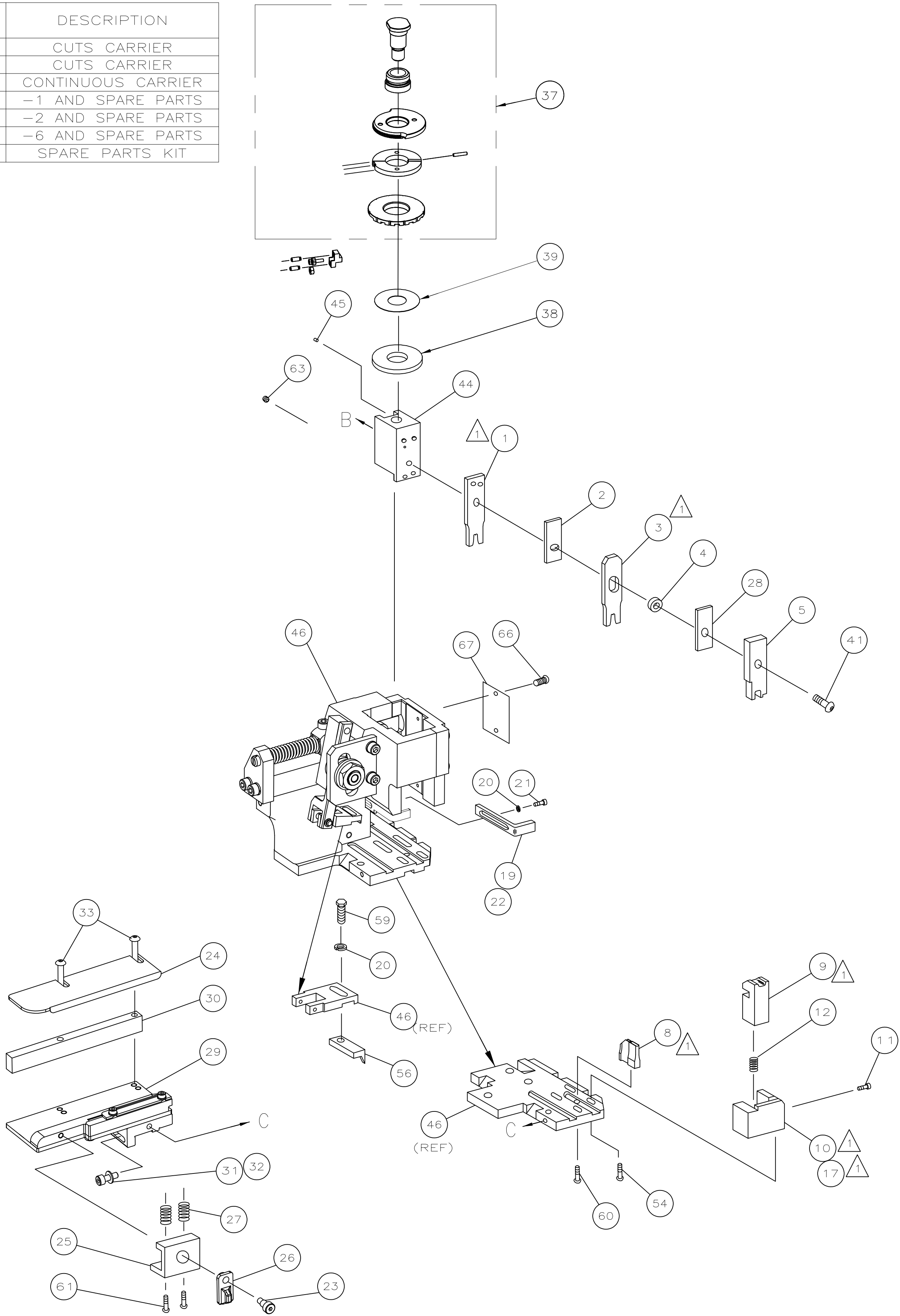
-  1. RECOMMENDED SPARE PARTS.

 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
(REF) 44 47 49	(REF) 44 47 49	(REF) 44 47 49	(REF) 44 47 49

* WARNING:
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



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THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 07JUL03 M. CLIFFORD	Tyco Electronics Corporation Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD: F. BACKHURST 07JUL03	NAME: FINE ADJ SIDE FD HD-I APPL
		0 P.L.C. ± .	PRODUCT SPEC	—
		1 P.L.C. ± .	APPLICATION SPEC	—
		2 P.L.C. ± .		—
		3 P.L.C. ± .		—
MATERIAL		ANGLES ± .	SIZE	CAGE CODE
FINISH		WEIGHT	DRAWING NO	
—		—	A1 00779 C=1528210	
		CUSTOMER DRAWING	SCALE	SHEET
			1 of 1	REV B

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