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3

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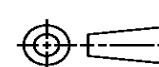
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				P LTR DESCRIPTION DATE DWN APVD			
				D1	ECR-13-015830	11OCT13	RS LZ

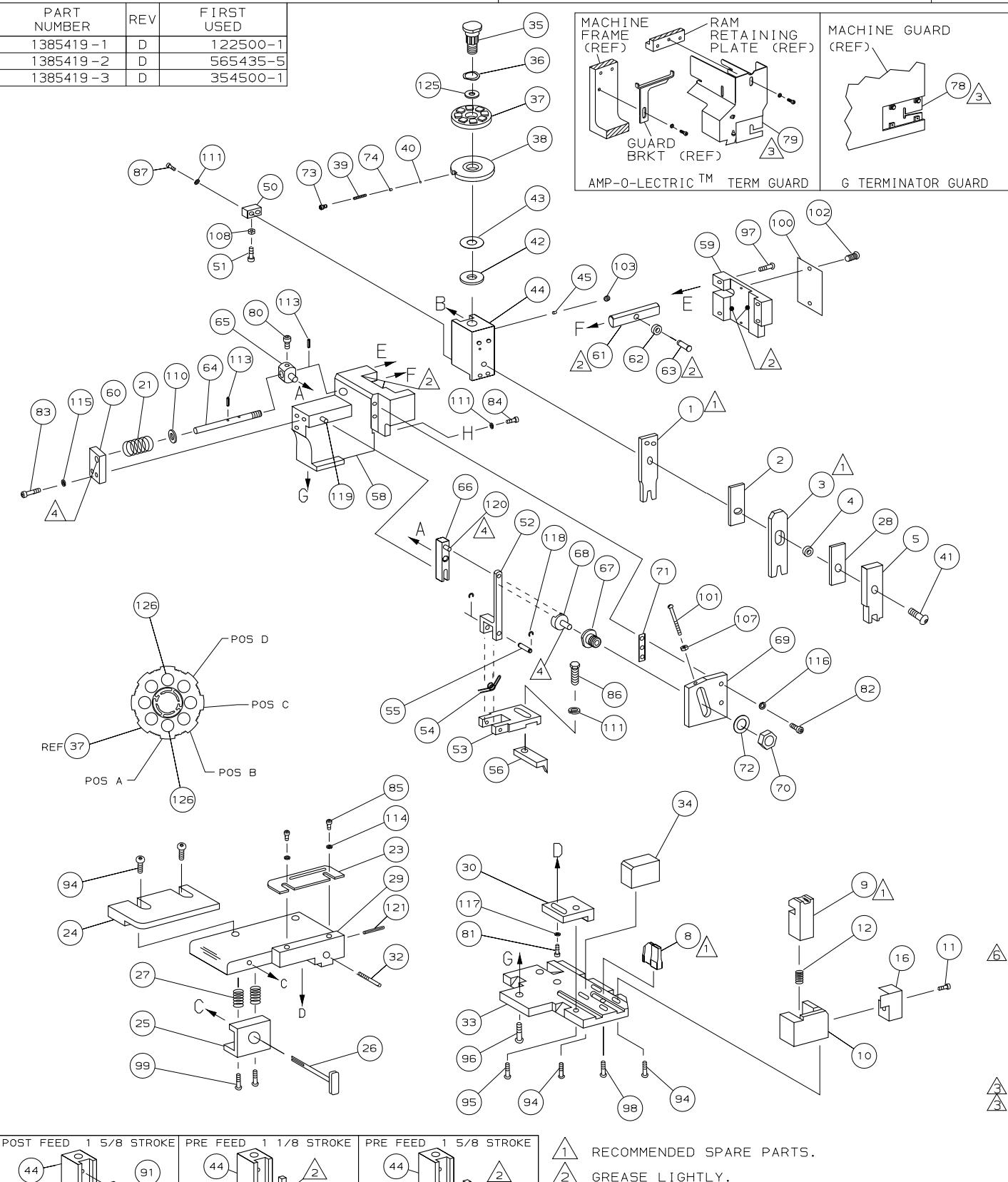
REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151768-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385419
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1385419

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		TE Connectivity	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO		NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		SIDE FEED HDM APPLICATOR	
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		SIZE A3	
MATERIAL		FINISH		CAGE CODE C- 1385419	
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		DRAWING NO	
				SCALE	
				SHEET 1 OF 2	
				REV D1	



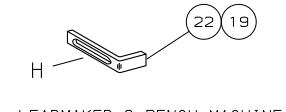
POST FEED 1 5/8 STROKE		PRE FEED 1 1/8 STROKE		PRE FEED 1 5/8 STROKE	
44 (REF)	91	44 (REF)	91	44 (REF)	91
47		48		49	
ROTATED 180°	B	ROTATED 180°	B	ROTATED 180°	B

LEADMAKER

K TERMINATOR

G TERMINATOR

- 1 RECOMMENDED SPARE PARTS.
 2 GREASE LIGHTLY.
 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 5 ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
 6 CUT TO LENGTH AT ASSY



LEADMAKER & BENCH MACHINE

1385419

1385419

TERMINAL NAME: TERM F M/P 150 SER

AMP TERM PN	MFR TERM PN	PACKARD TERMINAL		PACKARD CRIMP SPECS	
		PAD LTR	CRIMP HEIGHT	WIRE SIZE	
1572101	12064971	A	.037 ±.002 (0.95 ±0.05mm)	0.50mm ²	
		B	.033 ±.002 (0.85 ±0.05mm)	0.35mm ²	
		C	NOT	USED	
		D	NOT	USED	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.070 [1.78mm]	F	0.5mm ² - 3.5mm ²
		INSUL	.100 [2.54mm]	F	Ø1.3mm-2.2mm
		WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
		-	NONE	.397	408-8040
		SET UP GAGE	LAYOUT	458637-1	L1757

					129
2	2	2	-	C	3-354779-7
2	2	2	-	C	3-354779-0
1	1	1	-	A	986950-1
1	1	1	-	A	217238-1
1	1	1	-	-	4088040
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REF	REF	REF	-	A	1-21030-6
REF	REF	REF	-	A	21045-3
1	1	1	-	A	21024-5
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Mouser Electronics

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