XS2

CSM_XS2_DS_E_2_1

Water- and Environment-resistive FA Connectors Save Wiring and Maintenance Effort

- Compact FA connectors meet IP67 requirements and ensure a 94V-0 fire retardant rating.
- A wide array of connectors makes a wiring system more modular, simplifies maintenance, and reduces downtime.
- Connectors with Cables and Connector Assemblies are available.
- Three types of Connector Assembly: Crimping, soldering, and screw-on.
- · Connectors with Cables are UL certified.
- Based on IEC61076-2-101 (IEC 60947-5-2) and NECA 4202.

Refer to Safety Precautions on page 26.

Construction (XS2G Soldering Connector Plug Assemblies)



Ratings and Specifications

Rated current	3 A				
Rated voltage	For DC 125 VDC, for AC 250 VAC				
Contact resistance (Connector)	40 mΩ max. (20 mV max., 100 mA max.)				
Insulation resistance	1,000 MΩ min. (at 500 VDC)				
Dielectric strength (Connector)	1,500 VAC for 1 min (leakage current: 1 mA max.).				
Degree of protection	IP67 (IEC529)				
Insertion tolerance	200 times min.				
Assembled fixture strength	Tensile: 98 N/15 s Torsion: 0.98 N⋅m/15 s				
Cable holding strength	Cable diameter: 6 mm 98 N/15 s 4 to 5 mm 49 N/15 s 3 mm 29 N/15 s				
Ambient operating temperature range	Operating: – 25°C to 70°C				
Ambient humidity range	20% to 85%				

Recommended Cables

Cab	ole outer		Core sizes	
diameter		Crimping models	Soldering models	Screw-on models
8 mm	7 to 8 mm			
7 mm	6 to 8 mm			
6 mm	5 to 6 mm	Two types of contacts		0.18 to 0.75 mm ²
4 mm	4 to 5 mm	are available. • 0.18 to 0.3 mm ²	0.5 mm ² max.	0.75 mm²
3 mm	3 to 4 mm	• 0.5 to 0.75 mm ²		

Materials and Finish

Iter	n	XS2F/H/W	XS2M/R/P	XS2C/G
Contacts	Materials	Phosphor bronze	Brass	
	Finish	Nickel base, 0.4-		
Thread	Materials	Brass *		
bracket	Finish	Nickel plated *		
Pin block	Materials	PBT resin (UL94V-0)	PA resin (UL94V-0)	PBT resin (UL94V-0)
	Finish	For DC: light gra	y; for AC: dark gra	ay
O-ring/rubbe	er bushing	Rubber		
Cover		Polyester elastomer		PBT resin (UL94V-0)
Сар				PBT resin (UL94V-0)
Cable clamp)			PA resin (UL94V-0)
Pin clamp				PBT resin (UL94V-0)
Lock spring				LCP resin (UL94V-0)
Watertight b	oushing			Rubber
Ring				Steel

*The T-joint of the XS2R is aluminum/white.

Socket Appearance



Note: The AC and DC connectors are different as shown here and therefore cannot be connected together.



List of Products

Name	Мо	del	Appearance
	XS2W Sockets and Plugs	on Cable Ends	
1. Connectors attached to Cable	XS2F Sockets on One Ca	ble End	
	XS2H Plugs on One Cable	e End	
	XS2G Plug Assemblies		
	XS2C Socket Assemblies		
2. Connector Assemblies (Crimp- ing, Soldering, or Screw-on) Used to enable using connec- tors for sensor cables and relay cables.	XY2F Crimp Tool (for Crin	nping Connectors)	
cadles.	XW4Z Screwdriver (for Sc	rew-on Connectors)	ALC: P
3. Terminal Box Connectors			7()
Used to enable using connec- tors for terminal boxes.	XS2P Panel-mounting So	ckets	
4. T-Joints and Y-Joints	XS2R T-Joint/Y-Joint Plug/Socket Connectors	T-Joints	
Used for branching and for daisy-chain connections.	Plug/Socket Connectors	Y-Joints	
5. Sensor Connector Assemblies		Embedded Plugs with Screw Threads	
Used to enable using connec- tors in sensors.	XS2M Plugs	Embedded Plugs with No Screw Threads	
6. Panel-mounting Connectors	VS2M Plugs	Flange-mounting Plugs	
Used to enable using I/O box connectors mounted to panels.	XS2M Plugs	Screw-mounting Plugs	

XS2W Sockets and Plugs on Cable Ends

Model Number Legend

Use this model number legend to identify products from their model number. When ordering, use a model number from the table in Ordering Information.



1. Type

W: Connectors connected to cable, socket and plug on cable ends

2. AC/DC (Mating Section Form)

D: For DC

3. Connector Poles

- 4: 4 poles
- 5: 5 poles

4. Contact Plating

2: 0.4-µm gold plating

5. Cable Connection Direction

- 1: Straight/straight
- 2: L-shaped/L-shaped
- 3: Straight (XS2F)/L-shaped (XS2H)
- 4: L-shaped (XS2F)/straight (XS2H)

6. Cable Length

- A: 0.3 m (straight/straight only)
- B: 0.5 m (straight/straight only)
- C: 1 m (straight/straight only)
- D: 2 m
- E: 3 m (straight/straight only)
- F: 4 m (straight/straight only)
- G: 5 m
- H: 7 m (straight/straight only)
- J: 10 m (straight/straight only)
- K: 15 m (straight/straight only)
- L: 20 m (straight/straight only)

7. Connections

Pin No. Terminal No.									
1	2	3	4		1	2	3	4	5
8: Brown	White	Blue	Black (for DC)	G:	Brown	White	Blue	Black	Gray

8. Connectors on One End/Both Ends

1: Both ends

9. Cable Specifications

- A: Standard cable
- R: Vibration-proof robot cable (straight/straight only)
- F: Fire-retardant, vibration-proof cable

XS2W Sockets and Plugs on Cable Ends

Connectors with Standard Cable
 XS2W-D42□-□81-A
 Connectors with Vibration-proof Robot Cable (Straight/Straight) XS2W-D421-□81-R

Dimensions

(Unit: mm)

Straight/Straight Connectors





L-shaped/Straight Connectors



Wiring Diagram for 4 Cores



Wiring Diagram for 5 Cores



Ordering Information

Cable type	Cable connection	No. of cable		Cable	DC		UL-listed		
	direction	cores	sectional area (mm ²)	length (m)	Model	Minimum order			
Standard ca- ble	Straight/Straight			1	XS2W-D421-C81-A	10			
ble				2	XS2W-D421-D81-A	10			
				5	XS2W-D421-G81-A	5			
				10	XS2W-D421-J81-A	5			
	L-shaped/L-shaped			2	XS2W-D422-D81-A	10			
					5	XS2W-D422-G81-A	5		
	Straight/L-shaped			4	1	4 0.5	0.5	2	XS2W-D423-D81-A
		4	0.5	5	XS2W-D423-G81-A	5	165		
	L-shaped/Straight			2	XS2W-D424-D81-A	10			
				5	XS2W-D424-G81-A	5			
Vibration-	n- Straight/Straight		1	XS2W-D421-C81-R	10				
proof robot				2	XS2W-D421-D81-R	10			
cable				5	XS2W-D421-G81-R	F	1		
				10	XS2W-D421-J81-R	5			

Note: Ask your OMRON representative about other cable lengths, and about 5-core cables.

XS2F Socket on One Cable End

Model Number Legend

Use this model number legend to identify products from their model number. When ordering, use a model number from the table in Ordering Information.



Only the 2 m (D) and 5 m (G) cables are available for cables with 5 poles.

7. Connections

Terminal No.

(1) 2 (3) (4) A: Brown Blue (for DC) ------Brown Blue (for DC) B· ------C: Brown ---Blue Black Blue Brown D: ------8: Brown White Blue Black (for DC) 9: Brown White Blue Black (for AC)

Terminal No.

			-		
	1	2	3	4	5
G:	Brown	White	Blue	Black	Gray

XS2F Sockets on One Cable End

- Connectors with Standard Cable XS2F-0420-00-A
- Connectors with Vibration-proof Robot Cable XS2F-42-0-R
- Non-polar DC Connectors with Standard Cable XS2F-□42□-□□0

Dimensions (Unit: mm) Straight Connectors $\int_{DC}^{M12} + 45^{\circ} + 5 + 6 + 45^{\circ} + 14.9 + 40.7 + 14.9 +$

L-shaped Connectors



Wiring Diagram

		Two-core model	Three-core model	Four-core model
Standard cable	XS2F-□42□ -□□0-A	Contact No. Cable lead colors Contact No. Cable lead colors Brown Colors Brown Blue (DC)	Contact No. Cable lead colors	Contact No. Cable lead colors
Vibration- proof robot cable	XS2F-□42□ -□□0-R	Contact No. Cable lead colors Brown Blue (AC)	Brown Blue Black (DC)	C Brown White Black (DC/AC)
Standard cable (non-polar DC)	XS2F-0420 -00	Contact No. Cable lead colors Black White		
Standard cable (E2E models with conventional connector pin)	XS2F-D42□ -□D0	Contact No. Cable lead Colors Blue Brown		

Ordering Information

	Cable	No. of	No. of cable	Cable	DC	AC	Minimum	UL-		
Cable type	connection direction	cable cores	cores	length (m)	Model	Model	order	listed		
		2			XS2F-D421-CA0-A	XS2F-A421-CB0-A				
		3	_	1	XS2F-D421-CC0-A		-			
		4	-	-	XS2F-D421-C80-A	XS2F-A421-C90-A				
		2	-		XS2F-D421-DA0-A	XS2F-A421-DB0-A	10			
		3	_	2	XS2F-D421-DC0-A		-			
	Straight	4	_		XS2F-D421-D80-A	XS2F-A421-D90-A	-			
		2	-		XS2F-D421-GA0-A	XS2F-A421-GB0-A				
		3	-	5	XS2F-D421-GC0-A					
		4	-		XS2F-D421-G80-A	XS2F-A421-G90-A	_			
		2	_		XS2F-D421-JA0-A	XS2F-A421-JB0-A	5			
		3	_	10	XS2F-D421-JC0-A					
		4	_		XS2F-D421-J80-A	XS2F-A421-J90-A				
Standard cable		2	_		XS2F-D422-CA0-A	XS2F-A422-CB0-A				
		3		1	XS2F-D422-CC0-A					
		4			XS2F-D422-C80-A		10			
		2	-		XS2F-D422-DA0-A	XS2F-A422-DB0-A	10			
		3		2	XS2F-D422-DC0-A					
	Laborad	4	-		XS2F-D422-D80-A					
	L-shaped	2			XS2F-D422-GA0-A	XS2F-A422-GB0-A				
		3		5	XS2F-D422-GC0-A			Vee		
				4			XS2F-D422-G80-A		_	Yes
				2			XS2F-D422-JA0-A	XS2F-A422-JB0-A	5	
		3		10	XS2F-D422-JC0-A					
		4			XS2F-D422-J80-A					
		2		1	XS2F-D421-CA0-R	XS2F-A421-CB0-R				
	Straight	4	0.5	I	XS2F-D421-C80-R	XS2F-A421-C90-R	10			
		2	0.5	2	XS2F-D421-DA0-R	XS2F-A421-DB0-R	10			
		4		2	XS2F-D421-D80-R	XS2F-A421-D90-R				
		2	-	5	XS2F-D421-GA0-R	XS2F-A421-GB0-R				
		4	-	5	XS2F-D421-G80-R	XS2F-A421-G90-R	5			
			2		10	XS2F-D421-JA0-R	XS2F-A421-JB0-R	5		
Vibration-proof robot cable		4		10	XS2F-D421-J80-R	XS2F-A421-J90-R				
		2		1	XS2F-D422-CA0-R	XS2F-A422-CB0-R				
		4		I.	XS2F-D422-C80-R		10			
		2		2	XS2F-D422-DA0-R	XS2F-A422-DB0-R	10			
	L-shaped	4		2	XS2F-D422-D80-R					
	E onapou	2		5	XS2F-D422-GA0-R	XS2F-A422-GB0-R				
		4	_		XS2F-D422-G80-R		5			
		2	_	10	XS2F-D422-JA0-R	XS2F-A422-JB0-R	, C			
		4	_		XS2F-D422-J80-R					
	Straight	2		2	XS2F-D421-310	XS2F-A421-310	10			
Standard cable	g	2		5	XS2F-D421-410	XS2F-A421-410	5			
(non-polar)	L-shaped	2	_	2	XS2F-D422-310	XS2F-A422-310	10			
		2	_	5	XS2F-D422-410	XS2F-A422-410	5			
Standard cable	Straight	2	-	2	XS2F-D421-DD0		10	4		
(E2E models		2	1	5	XS2F-D421-GD0		5			
with conventional	L-shaped	2	-	2	XS2F-D422-DD0		10	4		
connector pin)		2	-	5	XS2F-D422-GD0		5	ļ		
	Straight			2	XS2F-E421-D80-E		10	4		
Heat-resistant		4		5	XS2F-E421-G80-E		5			
cable *	L-shaped			2	XS2F-E422-D80-E		10	-		
	- 010000			5	XS2F-E422-G80-E		5	ļ		

Note: Ask your OMRON representative about other cable lengths. *The heat-resistant fixture material is SUS316L stainless steel without surface treatment.

Refer to page the E2E Datasheet for information on connecting to E2E Proximity Sensors

● 5-pole Connectors for DC XS2F-D521-□G0-A

Dimensions

(Unit: mm)

Straight Connectors Note: Use the XS2H-D521-GO-A in combination with the XS2F-D521-GO-A. Wiring Diagram Contact No. Cable lead





Ordering Information

	No. of cable	Cable core	Cable length	DC	
	cores	cross-sectional area (mm ²)	(m)	Model	Minimum order
_	5	0.3 mm ²	2	XS2F-D521-DG0-A	10
_		0.3 mm²	5	XS2F-D521-GG0-A	5

Note: Ask your OMRON representative about other cable lengths.

XS2H Plugs on One Cable End

Model Number Legend





1. Type

H: Connector connected to cable, plug on one cable end

2. AC/DC

A: For AC D: For DC

3. Connector Poles

- 4: 4 poles
- 5: 5 poles

4. Contact Plating

2: 0.4-µm gold plating

5. Cable Connection Direction

1: Straight

6. Cable Length

- A: 0.3 m
- B: 0.5 m
- C: 1 m
- D: 2 m
- G: 5 m

7. Connections

Terminal No.	Terminal No.	Terminal No.
1 2 3 4	1 2 3 4	1 2 3 4 5
8: Brown White Blue Black (for DC)	A: Brown Blue (for DC)	G: Brown White Blue Black Gray
9: Brown White Blue Black (for AC)	B: Brown Blue (for AC)	
	C: Brown Blue Black(for DC)	

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

- A: Standard cable
- F: Fire-retardant, vibration-proof cable
- R: Vibration-proof robot cable
- R type is a 2 or 4-core cable. F type is a 4-core cable.

Using this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

(Unit: mm)

XS2H Plugs on One Cable End

● Connectors on Standard Cable XS2H-□421-□□0-A

Dimensions



● Connectors on DC Cable (Five Poles) XS2H-D521-□G0-A (for DC)

Dimensions

(Unit: mm)



Ordering Information

No. of con-	Cable connec-	No. of	Cable core cross-	Cable	DC	AC	Minimum	UL-					
nector poles	tion direction	cable cores	sectional area	length (m)	Model	Model	order	listed					
		2			XS2H-D421-AA0-A	XS2H-A421-AB0-A							
		3							0.3	XS2H-D421-AC0-A			
4		4	0.5 mm ²	T	XS2H-D421-A80-A	XS2H-A421-A90-A		Vaa					
4	Straight	2	0.5 mm-	XS2H-D421-CA0-A XS2H-A421-CB0-A 1 XS2H-D421-CC0-A	10	Yes							
	Straight	3			XS2H-D421-CC0-A		10						
		4			XS2H-D421-C80-A	XS2H-A421-C90-A							
F	-	5	0.3 mm ²	0.3	XS2H-D521-AG0-A								
5		5	0.5 mm-	1	XS2H-D521-CG0-A								

10

XS2 Sensor I/O Connectors on Cables (8-pole)

Ordering Information

Connector type	Cable connection direction	Number of cores	Cable length (m)	Model
Panel-mounting socket				XS2P-D821-2
Fanel-mounting socket				XS2P-D822-2
Panel-mounting plug				XS2M-D824-4
Diver on one cohie and		aight 8	0.3	XS2H-D821-AH0-C
Plug on one cable end			1	XS2H-D821-CH0-C
Socket on one cable end	Straight		2	XS2F-D821-DH0-C
Plug and socket on cable ends	Straight		5	XS2F-D821-GH0-C
			2	XS2W-D821-DH1-C
			5	XS2W-D821-GH1-C

Pin Numbers and Cable Lead Colors

	Pin number							
XS2F/XS2H/XS2W cable lead	1	2	3	4	5	6	7	8
colors	White	White Brown Green Yellow Gray Pink Blue Shiel						Shield

Ratings and Characteristics

Rated current	1.5 A	
Rated voltage	36 VDC	
Contact resistance	40 M Ω max. (at 20 mVDC max. and 100 mA max.)	
Insulation resistance	1,000 MΩ min. (at 500 VDC)	
Dielectric strength	1,000 VAC for 1 min (leakage current: 1 mA max.)	
Degree of protection	IP67	
Insertion durability	200 times min.	
Operating temperature	–25 to 70°C	

Materials and Finish

Contacts	Brass/nickel base, 0.4-μm goldplating
Bracket, body, M16 nuts	Brass/nickel plated
Pin block	PBT resin (UL94V-0)/light gray
Cover *1	Polyester elastomer (UL94V-0)/black
Seal rubber and O-ring *2	Rubber

*1. XS2F/XS2H/XS2W only.

*2. O-rings are on sockets only.

Wiring Example



Dimensions

XS2H Plug on One Cable End (M12)



5

-50

XS2F Socket on One Cable End (M12)



XS2W Plug and Socket on Cable Ends (M12)





XS2G Crimping/Soldering Plug Assemblies

Dimensions

(Unit: mm)



Ordering Information

Suitable cable dia.	Cable connection	Connection	DC	AC	Minimum
(mm)	direction	method	Model	Model	order
Creans dia madal	Straight	Crimping	XS2G-D4C1	XS2G-A4C1	
6-mm-dia. model (5 to 6 mm dia.)	Straight	Soldering	XS2G-D421	XS2G-A421	
(5 to 6 min ula.)	L-shaped	Soldering	XS2G-D422		
	Straight	Crimping	XS2G-D4C3	XS2G-A4C3	50
4-mm-dia. model (4 to 5 mm dia.)		Soldering	XS2G-D423	XS2G-A423	
(4 to 5 min ula.)	L-shaped	Soldering	XS2G-D424		
3-mm-dia. model (3 to 4 mm dia.)	Straight	Crimping	XS2G-D4C5	XS2G-A4C5	
		Soldering	XS2G-D425	XS2G-A425	
	L-shaped	Soldering	XS2G-D426		

Note: Crimping plug contacts are sold separately.

XS2U Crimping Pin for XS2G

Dimensions

(Unit: mm)



Ordering Information

Suitable core size (mm ²)	Model	Minimum order
0.18 to 0.3	XS2U-3121	100
0.5 to 0.75	XS2U-3122	100

Note: Orders are accepted in multiples of the minimum order.

XS2C Crimping/Soldering Socket Assemblies

Dimensions

(Unit: mm)



Ordering Information

Suitable cable dia.	Cable connection	Connection method	DC	AC	Minimum order
(mm)	direction	Connection method	Model	Model	
	Straight	Crimping	XS2C-D4C1	XS2C-A4C1	
6-mm-dia. model	Stratyfit	Soldering	XS2C-D421	XS2C-A421	-
(5 to 6 mm dia.)	Labarad	Crimping	XS2C-D4C2	XS2C-A4C2	-
	L-shaped	Soldering	XS2C-D422	XS2C-A422	50
	Straight	Crimping	XS2C-D4C3	XS2C-A4C3	
4-mm-dia. model		Soldering	XS2C-D423	XS2C-A423	
(4 to 5 mm dia.)	L-shaped	Crimping	XS2C-D4C4	XS2C-A4C4	
		Soldering	XS2C-D424	XS2C-A424	
	Straight	Crimping	XS2C-D4C5	XS2C-A4C5	_
3-mm-dia. model (3 to 4 mm dia.)		Soldering	XS2C-D425	XS2C-A425	
	Lebanod	Crimping	XS2C-D4C6	XS2C-A4C6	
	L-shaped	Soldering	XS2C-D426	XS2C-A426	

Note: Crimping plug contacts are sold separately.

XS2U Crimping Pin for XS2C

Dimensions





Ordering Information

Suitable core size (mm ²)	Model	Minimum order
0.18 to 0.3	XS2U-2221	100
0.5 to 0.75	XS2U-2222	100

Note: Orders are accepted in multiples of the minimum order.

XS2G Screw-on Plug Assemblies

Dimensions

XS2G-D5S7 (5-pole, Straight, Applicable Cable Outer Diameter: 8 mm) XS2G-D5S9 (5-pole, Straight, Applicable Cable Outer Diameter: 7 mm) XS2G-D4S7 (4-pole, Straight, Applicable Cable Outer Diameter: 8 mm) XS2G-D4S9 (4-pole, Straight, Applicable Cable Outer Diameter: 7 mm)



XS2G-D5S1 (5-pole, Straight, Applicable Cable Outer Diameter: 6 mm) XS2G-D4S⁽¹⁾ (4-pole, Straight, Applicable Cable Outer Diameter: 3, 4, or 6 mm)



XS2G-D5S2 (5-pole, L-shaped, Applicable Cable Outer Diameter: 6 mm) XS2G-D4S⁽¹⁾ (4-pole, L-shaped, Applicable Cable Outer Diameter: 3, 4, or 6 mm)



Ordering Information

No. of poles	Suitable cable dia. (mm)	Straight connectors (for DC)	L-shaped connectors (for DC)	Minimum order
	Sunable cable dia. (IIIII)	Model	Model	Willing of der
	8-mm-dia. model (7 to 8 mm dia.)	XS2G-D5S7		
5	7-mm-dia. model (6 to 7 mm dia.)	XS2G-D5S9		
	6-mm-dia. model (5 to 6 mm dia.)	XS2G-D5S1	XS2G-D5S2	
	8-mm-dia. model (7 to 8 mm dia.)	XS2G-D4S7		50
	7-mm-dia. model (6 to 7 mm dia.)	XS2G-D4S9		50
4	6-mm-dia. model (5 to 6 mm dia.)	XS2G-D4S1	XS2G-D4S2	
	4-mm-dia. model (4 to 5 mm dia.)	XS2G-D4S3	XS2G-D4S4	
	3-mm-dia. model (3 to 4 mm dia.)	XS2G-D4S5	XS2G-D4S6	

Note: XS2G Screw-on Plugs cannot be connected to side by side to the CN1 and CN2 connectors of XS2R Y-Joint Sockets/Plugs.

(Unit: mm)

XS2C Screw-on Socket Assemblies

Dimensions

XS2C-D5S7 (5-pole, Straight, Applicable Cable Outer Diameter: 8 mm) XS2C-D5S9 (5-pole, Straight, Applicable Cable Outer Diameter: 7 mm) XS2C-D4S7 (4-pole, Straight, Applicable Cable Outer Diameter: 8 mm) XS2C-D4S9 (4-pole, Straight, Applicable Cable Outer Diameter: 7 mm)



XS2C-D5S1 (5-pole, Straight, Applicable Cable Outer Diameter: 6 mm) XS2C-D4S⁽⁴⁾ (4-pole, Straight, Applicable Cable Outer Diameter: 3, 4, or 6 mm)



XS2C-D5S2 (5-pole, L-shaped, Applicable Cable Outer Diameter: 6 mm) XS2C-D4S (4-pole, L-shaped, Applicable Cable Outer Diameter: 3, 4, or 6 mm)



Ordering Information

No. of poles	Suitable cable dia. (mm)	Straight connectors (for DC)	L-shaped connectors (for DC)	Minimum order
No. of poles	Suitable cable dia. (IIIII)	Model	Model	within order
	8-mm-dia. model (7 to 8 mm dia.)	XS2C-D5S7		
5	7-mm-dia. model (6 to 7 mm dia.)	XS2C-D5S9		
	6-mm-dia. model (5 to 6 mm dia.)	XS2C-D5S1	XS2C-D5S2	
	8-mm-dia. model (7 to 8 mm dia.)	XS2C-D4S7		50
	7-mm-dia. model (6 to 7 mm dia.)	XS2C-D4S9		50
4	6-mm-dia. model (5 to 6 mm dia.)	XS2C-D4S1	XS2C-D4S2	
	4-mm-dia. model (4 to 5 mm dia.)	XS2C-D4S3	XS2C-D4S4	
	3-mm-dia. model (3 to 4 mm dia.)	XS2C-D4S5	XS2C-D4S6	

(Unit: mm)

XS2P Panel-mounting Sockets for Terminal Boxes

Dimensions

(Unit: mm)









PCB-mounting Dimensions



Ordering Information

Lock method	Pin shape	DC Model	AC Model	Minimum order
Rear lock	Solder cup pin	XS2P-D421-2	XS2P-A421-2	
Front look	Solder cup pin	XS2P-D422-2	XS2P-A422-2	50
Front lock	DIP pin	XS2P-D422-1	XS2P-A422-1	

XS2R Y-Joint Plug/Socket Connectors

Dimensions

(Unit: mm)



XS2R-D426-010-F







XS2R-D426-1 Y-Joint Plug/Socket without Cable





CN2

CN1

2





XS2R-D426-82



Ordering Information

Turno	Connector	DC				
Туре	Connector	Cable length L (m)	Model	Minimum order		
		0.5	XS2R-D426-B11-F			
	Connectors on both cable ends	1	XS2R-D426-C11-F			
With cable	Connectors on both cable ends	2	XS2R-D426-D11-F			
		3	XS2R-D426-E11-F	5		
	Connector on one cable and	2	XS2R-D426-D10-F			
	Connector on one cable end	5	XS2R-D426-G10-F			
			XS2R-D426-1			
Without cable	V laint also (as also t		XS2R-D426-5	10		
	Y-Joint plug/socket		XS2R-D426-81	10		
			XS2R-D426-82			

Note: XS2G Screw-on Plugs cannot be connected side-by-side to the CN1 and CN2 connectors. Consider using a crimping or soldering model instead. Refer to page 13 for details.

(Unit: mm)

XS2R T-Joint Plug/Socket Connectors

Dimensions

XS2R-D422-1 XS2R-D422-5 Aggregate Models







XS2R-D423-1 Bifurcated Model







XS2R-D424-1 Daisy-chain Model









Ordering Information

Туре	DC		
туре	Model	Minimum order	
Aggregate model	XS2R-D422-1		
	XS2R-D422-5	20	
Bifurcated model	XS2R-D423-1	20	
Daisy-chain model	XS2R-D424-1		

XS2R Application Examples



Safety Precautions

Precautions for Correct Use

Do not use this product under ambient conditions that exceed the ratings.

Before using the XS2R for Sensors, make sure that the wiring of the Sensors and the internal connections of the XS2R are correct.

XS2M Sensor-embedded Plugs

Dimensions



16

0.7

6.5 $\dot{M12 \times 1}$ Note: After mounting, anchor the solder cups by injecting resin.

Panel Cutouts

7^{+0.2}

(Unit: mm)

16^{+0.3} dia

1.5

XS2M Panel-mounting Plugs

Dimensions



XS2M-2424-1 (With DIP Pins) XS2M-0424-2 (With Solder Cup Pins) (Screw-mounting Model)



Ordering Information

Mounting method	Pin shape	DC Model	AC Model	Minimum order
Embedded with screw threads		XS2M-D421	XS2M-A421	
Embedded with no screw threads	Solder cup pin	XS2M-D422	XS2M-A422	_
Flange-mounting		XS2M-D423	XS2M-A423	50
Screw-mounting	DIP pin	XS2M-D424-1	XS2M-A424-1	_
	Solder cup pin	XS2M-D424-2	XS2M-A424-2	_

Connector Covers



The Water-resistive Cover ensures IP67. When mounting the Water-resistive Cover to a Connector, be sure to apply a torque range between 0.39 and 0.49 N·m to tighten the Water-resistive Cover.

Model	Minimum order	Material	Suitable conr	nector
Woder	winning of der	Wateria	Model	Mounting portion
XS2Z-11	- 50	Brass/nickal plated	XS5M/XS5W	M12 male screw
XS2Z-22			XS2C/XS2R/XS2F/XS2P/XS2W/XW3B/ XS5F/XS5W/XS5R/XS5P/XW3D	M12 female screw (thread bracket)

Dust Covers

XS2Z-13





XS2Z-15/XS2Z-14





The Dust Cover is for dust prevention and does not ensure IP67 degree of protection. When mounting the Dust Cover to a connector, be sure to press the Dust Cover onto the Connector until the Connector is fully inserted into the Dust Cover.

Model	Minimum order	Material	Suitable connector		
	Minimum order		Model	Mounting portion	
XS2Z-13	4 50 Rubber/black		XS2G/XS2H/XS2M/XS2R	M12 male screw	
XS2Z-14		Rubber/black	XS2C/XS2R/XS2F/XS2P/	Pin block (female pins)	
XS2Z-15			XW3A/XW3B	M12 female screw (thread bracket)	



The Sputter Protective Cover protects the connector from weld sputter.

Make sure it covers the entire connector.

Tools

Crimp Tool XY2F-0002 XY2F-0003

Use the Crimp Tool to crimp a cable core to the XS2U Crimping Pin used with the XS2C or XS2G Crimping Connector.

- The XY2F-0002 Crimp Tool is DMC's AFM8 (M22520/2-01).
- Mount the XY2F-0003 Locator (sold separately) to the locator guide of the Crimp Tool with a screw provided with the XY2F-0003 Locator.

Pin-block Extraction Tool

XY2F-0001

Use this tool to extract a Pin Block from the covers in order to make wiring changes or corrections after the cover has been mounted to the pin block for Connector Assemblies (XS2C/XS2G, soldering/crimping).





Extraction Procedure

(1) Disconnecting Components

• Disconnect all components on the cap side from the cover.



(2) Extracting Pin Block

• Insert the claws of the Tool into the four holes of the cover.



• Make sure that the pin block is outside the Tool.



• Press the Tool so that the guides of the Tool are in close contact. Then pull the pin block straight.



Precaution

• The pin block must not be extracted from the same Connector more than 3 times, otherwise the proper degree of protection of the pin block or Connector will not be maintained.

Assembly Procedure for XS2C/XS2G Connector Assemblies

(1) Connector and Cable External Diameters

- Connectors for 6-, 4-, and 3-mm-diameter Cables (i.e., Cables that are 5 to 6, 4 to 5, and 3 to 4 mm in diameter respectively) are available. When assembling a Connector used with a cable, make sure that the external diameter of the Connector is suited to that of the cable.
- Connectors for 6-mm-diameter Cables use white cable clamps. Connectors for 4- and 3-mm-diameter Cables use black cable clamps.

A watertight bushing for 6-mm-diameter Cable has no stripe, that for 4-mm-diameter Cable has a single stripe, and that for 3-mm-diameter Cable has two stripes.

Note: When connecting a commercially available cable to a connector assembly, use a cable with an outside diameter of 3 to 6 mm and core sizes of 0.18 to 0.75 mm² for crimping connectors and 0.5 mm² maximum for soldering connectors.

(2) Component Insertion

Crimping/Soldering Connectors

Straight Connectors



L-shaped Connectors



*A ring is not required for Screw-on Connectors.

• As shown in the above illustration, connect the above components to the Cable with its end processed.

Screw-on Connectors

Confirm that you have all of the required parts.



Insulation caps and insulation tubes are included with 5-pole Connectors (XS2C-D5S and XS2G-D5S).

*1. Rings are not required with 7-mm and 8-mm cables.

- *2. Insert the waterproof bushing for 7-mm and 8-mm
 - cables in the direction shown in the diagram.

(3) Wiring (Processing Cable Ends)

Soldering Connectors



- Strip 10 mm of the Cable sheath and 4 mm of each core.
- Before soldering cores and solder cup pins together, soldercoat each of them.
- The following conditions are recommended for soldering each solder cup pin.

Soldering iron: 30 to 60 W Soldering temperature: 280°C to 340°C Soldering period: 3 s max.

• The length marked *A should be 6.5 mm max., otherwise the proper degree of protection of the connector will not be maintained.

Crimping Connectors

Crimping



- Strip 14 mm of the Cable sheath and 4 mm of each core.
- Make sure that each core is not damaged and its end strands are not spread out.
- Mount the XY2F-0003 Locator to DMC's AFM8 (M25520/2-01) Crimping Tool, both of which are sold separately, and set the selector dial of the Crimping Tool to 6 for the XS2U-21 and to 7 for the XS2U-22.
- After mounting the crimping pins to the Locator, fully insert the cores to the crimping pins.
- Squeeze the handle of the Crimp Tool to press-fit the cores to the crimping pins.

(Squeeze the handle firmly until the handle automatically returns to the release position.)

Wiring



• After press-fitting the cores to the pins, insert the pins into the pin clamp as shown in the illustration. Then make sure that the lead colors correspond to the pin clamp numbers that are identical to the connector pin numbers.

Insertion



• Tentatively insert the pins to the pin block holes so that the key on the pin block will coincide with the key groove on the pin clamp. Then insert the cable along with the pin clamp.

Screw-on Connectors

Cable End Processing

• Four-pole Connectors



. Loosen the screws on pins 1 to 4 and insert the cores according to the pin numbers.



- Use the special Screwdriver (XW4Z-00B) * and tighten the screws securely so that the cores do not pull out (tightening torque: 0.15 to 0.2 N·m).
- Five-pole Connectors
- Strip the cable sheath for a total of 15 mm and strip the core covering for 8 mm for the core to connect to pin 5.



- Connect the core to pin 5 (in the center) first.
- Insert the core from the side of the hold with the tab and tighten the screw securely (tightening torque: 0.15 to 0.2 N·m), and then cut off the excess wire with wire cutters.



. Bend the cable as shown below, attached the enclosed insulation cap, and then strip the other cores.



Connect the cores to pins 1 to 4.

Connecting Shielded Cables to Five-pole Connectors

- Place the insulation tub on the drain line of the shield and connect ti to the terminal.
- Tighten the screw and then check visually to see if there is insulation between the cores.



- Connect the cores to pins 1 to 4.
- *When tightening the screws, use the dedicated XW4Z-00B Screwdriver that matches with the screw-slot dimensions.



(4) Inserting Pin Block



(Crimping Model)



- Mount the cover to the pin block so that the triangle mark on the pin block will coincide with the triangle mark on the cover
- If the cover is used for an L-shaped model, the relationship between the position of the polarity key on the engaged side and cable connection direction will be determined by the direction in which the positioning key is inserted into the cover, which can be rotated by 90° .
- Fully insert the positioning key until the positioning key is hidden by the casing.



- Align the triangular marks on the pin block and cover and insert the pin block into the cover.
- Press them together firmly (0.39 to 0.49 N·m) until the pin block does not come out of the cover.

(5) Mounting Cap

- After mounting the cover to the pin block and the cover snaps into place, tighten the cap securely by hand within a torque of 0.39 and 0.49 N·m.
- Note: If the cap is not tighten securely enough, the degree of protection (IP67) may not be maintained or vibration may cause the cap to become loose. Do not tighten the cap with pliers or similar tools; they may damage the cap.



• After fully tightening the cap, length A should be approximately one of the following according to the cable external diameter and the Connector model.

Connector	Cable external diameter (mm)			
Connector	6 mm	5 mm	4 mm	3 mm
For 6-mm-dia. cable	1	0		
For 4-mm-dia. cable		2	1	
For 3-mm-dia. cable			2	1

(6) After Assembly

• Confirm the insulation between cores after completing assembly.

Recommended Cables

When connecting a commercially available cable to a connector assembly, use a cable with an outside diameter of 3 to 6 mm and core sizes of 0.18 to 0.75 mm² for crimping connectors and 0.5 mm² maximum for soldering connectors.

Connector Arrangement

For safety, when constructing a connection system between a Sensor and panel with a connector, make sure that the connector plug is on the Sensor side and the connector socket is on the panel side (i.e., the female pins are located on the power-supply side).



Safety Precautions

Precautions for Correct Use

Do not use the product in atmospheres or environments that exceed product ratings.

Tightening Cap (Connector Assemblies)

- 1. Do not use pliers to tighten caps, otherwise the caps may be damaged. Be sure to tighten each cap by hand within a torque range between 0.39 and 0.49 N·m.
- 2. If caps are not tightened securely, the Connectors may not maintain their proper degree of protection (i.e., IP67) or the caps may become loose due to vibration.

Connector Connection and Disconnection

- When connecting or disconnecting Connectors, be sure to hold the Connectors by hand.
- Do not hold the cable part when disconnecting Connectors.
- Connectors mating with sockets must be fully inserted into the sockets. Tighten the thread bracket carefully so that the threads will not be damaged.
- Fully tighten thread bracket within a torque range between 0.39 and 0.49 N·m and be sure that the threads of the opposite parts are hidden by the thread bracket.
- When disconnecting Connectors, be sure to loosen the thread brackets first. Do not loosen the caps.
- Thread brackets must be loosened in the cutout direction.



Degree of Protection

- Do not impose external force continuously on the joints of pin blocks and covers, otherwise the Connectors may not keep its proper degree of protection (i.e., IP67).
- The degree of protection of connectors (IP67) is not for a fully watertight structure. Do not use them underwater.
- Connectors are of resin mold construction. Do not impose excessive force on them.

Setup

- Do not make any cable bends near the base of the Unit.
- Any bends made must have a minimum radius of 40 mm.