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						A1		ECR-14-002340			21FEB2014		
											GK HMR		

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2150158-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911105  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1911105

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
0 PLC ±		PRODUCT SPEC			
1 PLC ±		APPLICATION SPEC			
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		SIZE A3	
MATERIAL		FINISH		CAGE CODE	
				DRAWING NO C- 1911105	
				SCALE	
				SHEET 1 OF 2	
				REV A1	

8	7	6	5	4	3	2	1
THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 2000 © COPYRIGHT 2000 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.				FEED FINGER 1901697-1 SET UP GAGE 1901068-1 LOC A DIST 66			
PART NUMBER 19111105-1 REV A DESCRIPTION S3A APPLICATOR PROGRAMMED MEMORY CHIP 8-19111105-1		7-19111105-1 REV -1 AND SPARE PARTS 9-19111105-1		7-19111105-7 REV A SPARE PARTS KIT		REVISIONS	
APPLICATOR DATA		CRIMP SIZE TYPE		P LTR 4 REVISED A RELEASED		DATE 24OCT2007 Dwg DJG	
WIRE 2.03 [.080IN] F		INSUL 2.79 [.110IN] OV				DATE 31OCT2007 Dwg DJG	
APPL INSTRUCTIONS 408-10136							
TERMINAL DATA: TE TERMINAL TYCO ELECTRONICS CRIMP SPEC							
TERMINAL NAME: .250 SERIES FASTON RECEPTACLE CONNECTOR							
WIRE STRIP LENGTH 5.20-6.00mm [.204-.236 IN]		INSULATION DIAMETER RANGE 1.40-2.30mm [.055-.090 IN]					
TERMINAL 114-20023		APPL SPEC -					
TERMINALS APPLIED							
160915-1		160915-2		160915-5		-	
WIRE SIZE CRIMP HEIGHT mm [INCH]							
0.5mm <sup>2</sup> 1.43±.03 [.056±.001]		0.75mm <sup>2</sup> 1.50±.03 [.059±.001]		1mm <sup>2</sup> 1.61±.03 [.063±.001]			
REF REF REF SEE TABLE MEMORY CHIP, PROGRAMMED 135							
- 1 1 1 1633565-2 DOCUMENTATION PACKAGE 71							
- 1 1 1 1901048-1 TAG, IDENTIFICATION 67							
- 2 2 2 21017-2 SCREW, DRIVE 66							
- 1 1 1 18028-1 WASHER, FLAT, REG M3 64							
- 1 1 1 1655785-9 SCR, BTN SKT HD CAP (M3 X 6) 62							
- 1 1 1 1655785-1 SCR, BTN SKT HD CAP (M4 X 8) 60							
- 2 2 2-1655316-6 SCR, SKT HD CAP, M4 X 20.0 58							
- 3 3 3 1655783-2 SCR, CAP, SOC HD, LOW HEAD, M4 X 8 57							
- 2 2 2 1655316-3 SCR, SKT HD CAP, M4 X 16.0 56							
- 2 2 2 18030-2 NUT, HEX, REG M4 55							
- 2 2 2 18030-1 NUT, HEX, REG M3 54							
- 2 2 2 986965-1 NUT, LOCK, HEX, TORQUE (M4) 53							
- 2 2 2 2-18032-2 SCR, SET, FLT POINT M3 X 10.0 52							
- 1 1 1 1-1976055-2 STANDOFF, HOLD-DOWN 50							
- 1 1 1 1-18030-0 NUT, HEX, REG M3.5 47							
- 1 1 1 1752320-1 EF SYSTEM III APPLICATOR 46							
- 1 1 1 1752308-1 RAM 44							
- 1 1 1 2-1655785-3 SCR, BTN SKT HD CAP (M8 X 25) 41							
- 1 1 1 993002-4 SCREW, SET, SFT TIP 40							
- 1 1 1 1962043-1 PLUNGER, BALL, METRIC 39							
- 1 1 1 1752309-1 RING, INSULATION CRIMP 38							
- 2 2 2 18028-2 WASHER, FLAT, REG M4 33							
- 2 2 2 3-1655785-3 SCR, BTN SKT HD CAP (M4 X 20) 31							
- 2 2 2 1655785-2 SCR, BTN SKT HD CAP (M4 X 12) 29							
- 1 1 1 1-690451-8 SPACER, STRIPPER 28							
- 1 1 1 240639-1 STRIPPER (MACHINING) 27							
- 2 2 2 1320906-1 STUD, THREADED 25							
- 1 1 1 1752371-1 PLATE, STRIP GUIDE 24							
- 1 1 1 240825-1 PLATE, STRIP HOLD DOWN 23							
- 2 2 2 22281-7 SPRING, DRAG 22							
- 1 1 1 1752373-1 DRAG 20							
- 2 2 2 1901259-4 GUIDE, LOWER STRIP 18							
- 4 4 4 1655785-4 SCR, BTN SKT HD CAP (M6 X 12) 17							
- 1 1 1 1752360-1 SPACER, HOLD-DOWN 13							
- 1 1 1 240644-1 PLATE, REAR SHEAR 11							
- 1 1 1 690482-3 PLATE, FRONT SHEAR 9							
- 1 2 1 1-1333216-1 ANVIL, COMBINATION 8							
- 1 1 1 690474-3 BLADE, SLUG 7							
- 1 1 1 1901681-5 HOLDDOWN, TERMINAL 6							
- 1 1 1 4-240641-5 SPACER 5							
- 1 1 1 238009-1 BLOCK, FL CRIMPER SPACER 4							
- 1 2 1 3-854830-6 CRIMPER, INSULATION SPECIAL 3							
- 1 2 1 455888-6 SPACER, CRIMPER 2							
- 1 2 1 456419-5 CRIMPER, WIRE PREMIUM 1							
- 77-711-1 PART NO. DESCRIPTION ITEM NO.							
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DIMENSIONS: mm (INCHES)		TOLERANCES: UNLESS OTHERWISE SPECIFIED:		APV: N. E. DEMING 24OCT2007		NAME: END FEED SYSTEM III APPLICATOR	
1 PLC ±.001		2 PLC ±.02		3 PLC ±.05		4 PLC ±.005	
ANGLES		ANGLES		ANGLES		ANGLES	
MATERIAL:		FINISH:		WEIGHT:		RESTRICTED TO:	
-		-		-		-	
CUSTOMER DRAWING		SCALE 3:5		DRAWING NO. 00779		DRAWING NO. C-1911105	
CUSTOMER VIEWABLE ASSEMBLY		SHEET 1 OF 1		REV. A			

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