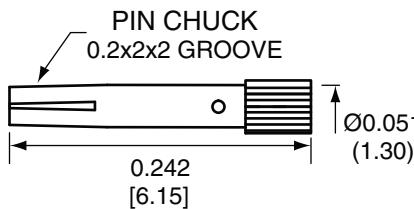
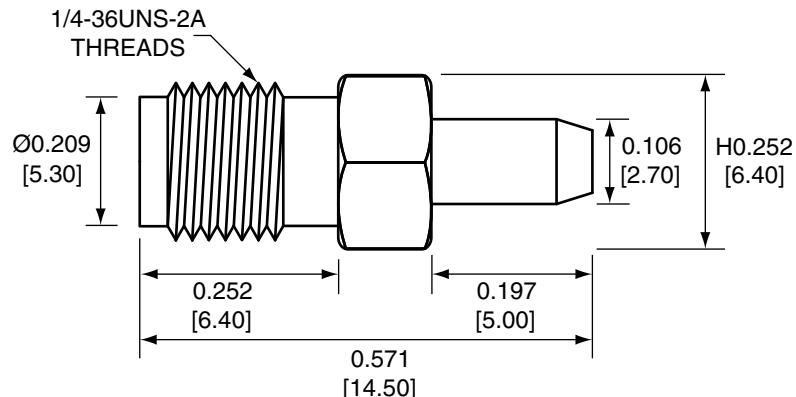


Description	Material	Finish
Body	Brass	Nickel
Socket	BE CU	Gold
Insulation	PTFE	N/A
Spacer	PTFE	N/A
Gasket	SI Rubber	Rubber
Support	BE CU	Gold
Heat Shrink	Polyolefin	Black

REVISIONS			
REV	DESCRIPTION	DATE	APPV
B	Updated footprint and dimensions; Added new title block	2-JUL-12	SAH



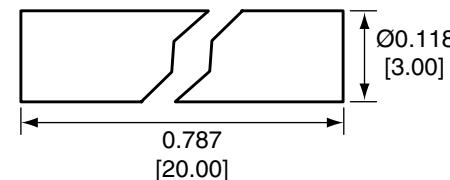
SOCKET



SPACER



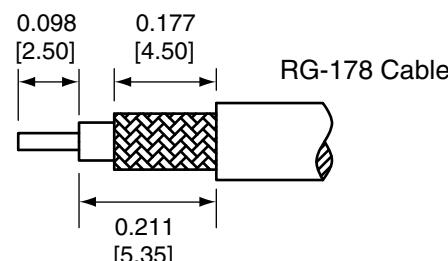
SUPPORT



HEAT SHRINK

#### CONNSMA011-R178 ASSEMBLY INSTRUCTIONS

1. Strip cable to recommended dimensions.
2. Slip heat shrink onto stripped cable.
3. Solder the support onto the braid.
4. Place the spacer onto the center conductor.
5. Solder or crimp the socket onto the center conductor.
6. Insert the socket, center conductor, spacer, and support into the body until the top of the socket is even with the end of the white insulation.
7. Crimp the tail of the body onto the support with a 0.093" hex crimp tool (or one labeled for use with RG-178 cable).
8. Use heat shrink to cover crimp.



RECOMMENDED CABLE STRIPPING DIMENSIONS

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NOTES: (UNLESS OTHERWISE SPECIFIED)

1. ALL DIMENSIONS ARE IN INCHES [mm].
2. DIMENSIONS APPLY AFTER FINISHING.
3. MANUFACTURE TO BE COMPLIANT WITH EU RoHS DIRECTIVE.
4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

**Linx**

159 ORT LANE  
MERLIN, OR 97532

TITLE:

SMA FEMALE CABLE END CRIMP  
FOR RG-178 CABLE

SIZE DWG. NO.

REV

CONSMA011-R178

B

A

MATERIAL:	TOLERANCES: .020 [0.50]-.200 [5.00]=±.008 [0.20] .200 [5.00]-.1200 [30.00]=±.016 [0.40] 1.20 [30.0]-4.75 [120.0]=±.024 [0.60] 4.75 [120.0]-12.40 [315.0]=±.040 [1.0]	PROJECTION: 	ANGLES: ±1°
FINISH:	DRAWN: B.MURPHY ENGR: S.HOGAN	DT: 2-JUL-12 DT: 2-JUL-12	SCALE: 2:1 DO NOT SCALE DRAWING

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