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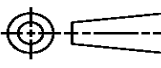
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-001900	14FEB2014	GK	HMR

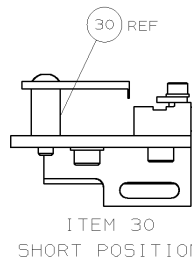
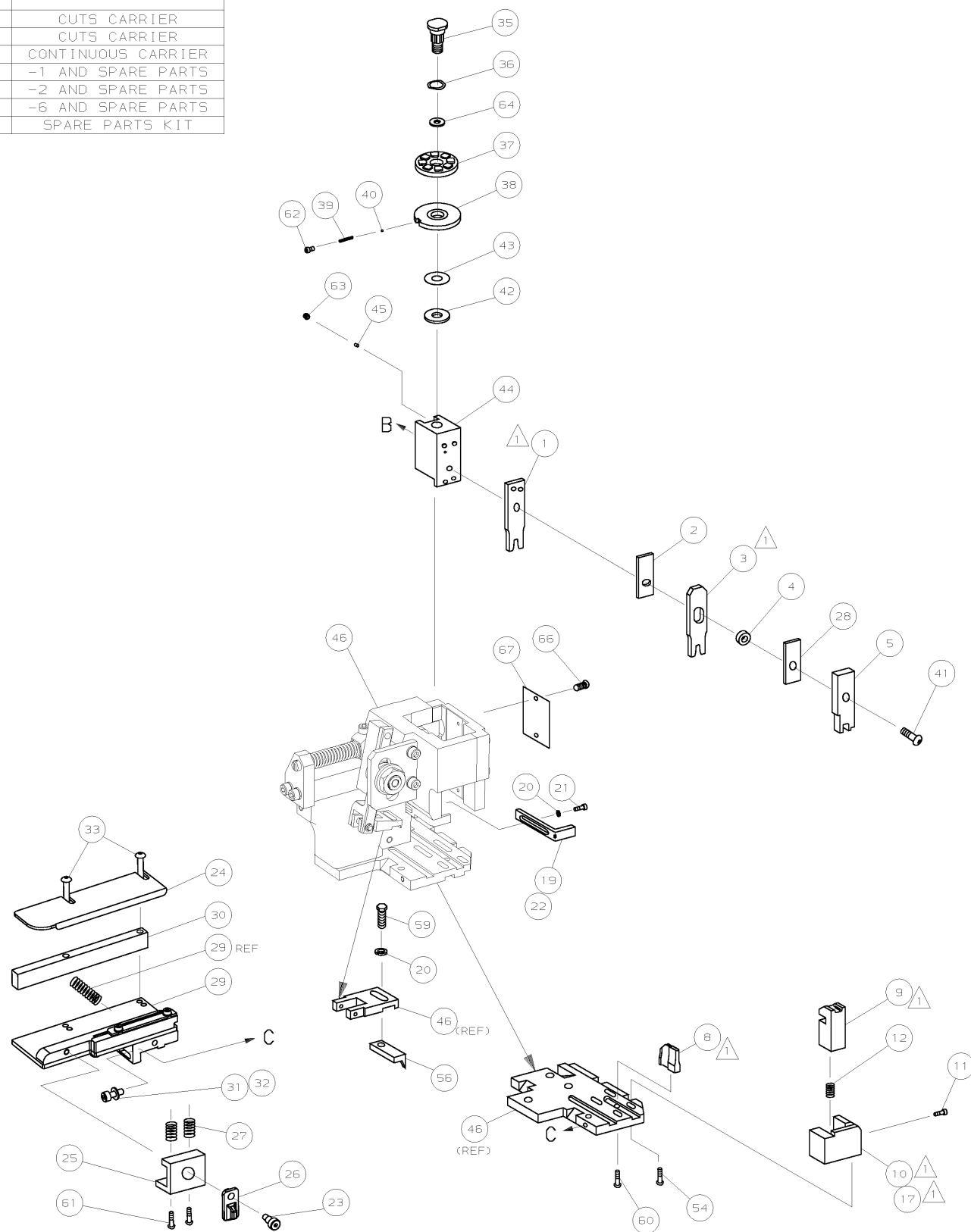
REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151608-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426327  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1426327

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HD-I APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1426327	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV B1

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

-	1	1	1	1	1	1	1	1426327	PRINT, APPLICATOR LOG SHEET	72		
-	1	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71		
										70		
										69		
										68		
-	1	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67		
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66		
										65		
-	1	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64		
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6)RAM	63		
-	1	1	1	1	1	1	1	18023-9	SCR,5HC (M4X6) INS DISC	62		
-	2	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25)DRAG	61		
-	1	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60		
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8)FEED FINGER	59		
										58		
										57		
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56		
										55		
-	2	2	2	2	2	2	2	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54		
										53		
										52		
										51		
										50		
-	1	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49		
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48		
-	1	-	1	1	-	1	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47		
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46		
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON	45		
-	1	1	1	1	1	1	1	1338660-1	RAM	44		
-	1	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43		
-	1	1	1	1	1	1	1	690124-1	WASHER, RAM	42		
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25)RAM	41		
-	1	1	1	1	1	1	1	23241-1	BALL, STEEL	40		
-	1	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39		
-	1	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38		
-	1	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37		
-	1	1	1	1	1	1	1	22480-5	WASHER, SPRING	36		
-	1	1	1	1	1	1	1	690212-1	POST, RAM	35		
										34		
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20)STRIP GUIDE	33		
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32		
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12)MOUNT BLOCK	31		
-	1	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30		
-	1	1	1	1	1	1	1	1633073-3	STRIP GUIDE PLATE ASSY	29		
-	1	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28		
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27		
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26		
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25		
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24		
-	1	1	1	1	1	1	1	980371-4	SCR,5HC SHLD	23		
-	1	-	1	1	-	1	-	690472-2	STRIPPER	22		
-	1	1	1	1	1	1	1	1-18023-1	SCR,5HC (M4X10)STRIPPER	21		
-	2	2	2	2	2	2	2	18025-2	WASHER,LOCK (M4) STRIPPER	20		
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19		
										18		
-	1	-	-	1	-	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17		
										16		
										15		
										14		
										13		
-	1	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12		
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR	11		
-	-	1	1	-	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10		
-	1	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9		
1	2	2	2	1	1	1	1	1-1333228-0	ANVIL	8		
										7		
										6		
-	1	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5		
-	1	1	1	1	1	1	1	2-238011-0	SPACER, BLOCK CRIMPER	4		
1	2	2	2	1	1	1	1	7-456134-2	CRIMPER, INSULATION	3		
-	1	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2		
1	2	2	2	1	1	1	1	2-456402-9	CRIMPER, WIRE	1		
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO		
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)				
QTY REQD PER ASSY							PARTS LIST					
		DIMENSIONS: mm (INCHES)					MATL	-	HT TR	-	FIN	-
		DO NOT SCALE PRINT.										
		TOLERANCES UNLESS OTHERWISE SPECIFIED:					DR	01MAY02	APP	01MAY02	F.BACKHURST	
		1 PLC DEC ±					L.L.LOFTHOUSE		CHK	-	REL	30MAY02
		2 PLC DEC ±										
		3 PLC DEC ±										
		ANGLES ± -					NAME	SIDE FEED HD-I APPLICATOR				MACHINE REF
BH	JUL03	SURF TEXTURE, ✓					SCALE	-	D	DWG NO	1426327	HD-I APPL
2	LJL MAY02	REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX										SHEET 1 OF 1
APP	DATE											REV B
GAGE CODE 00779											RESTRICTED TO -	
CUSTOMER AND ASSEMBLY DRAWING												

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