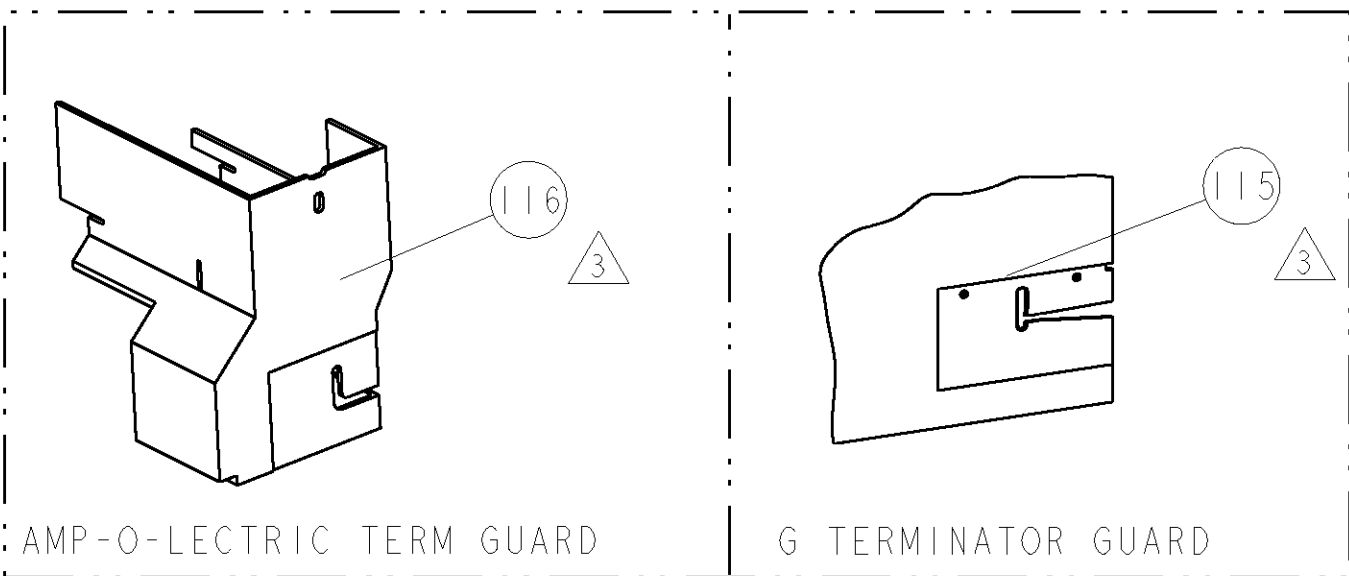


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855355-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855355-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855355-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855355-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855355-7		A	-	-	-	SPARE PARTS	

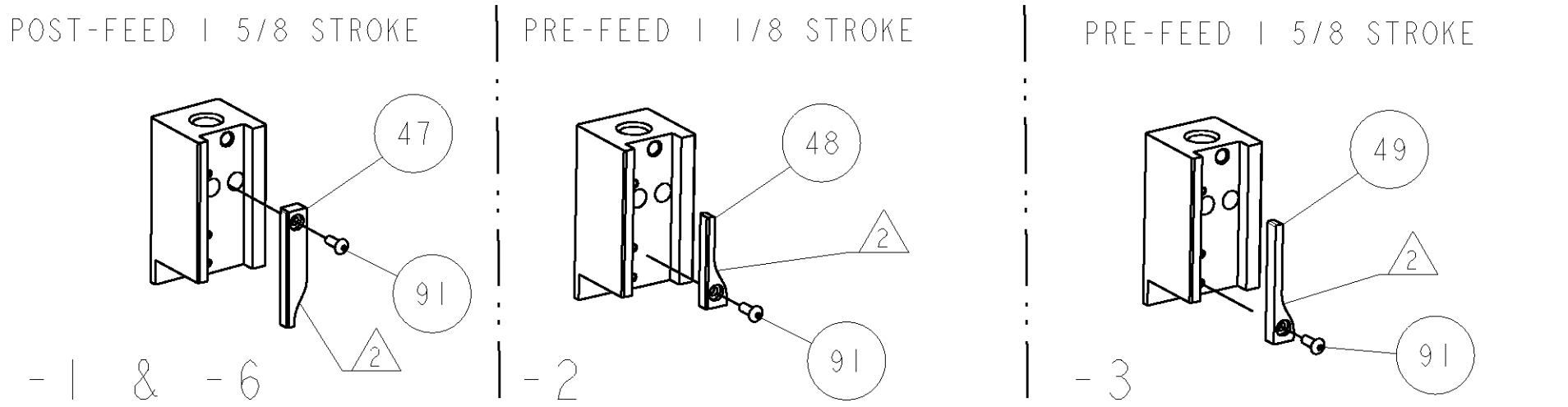
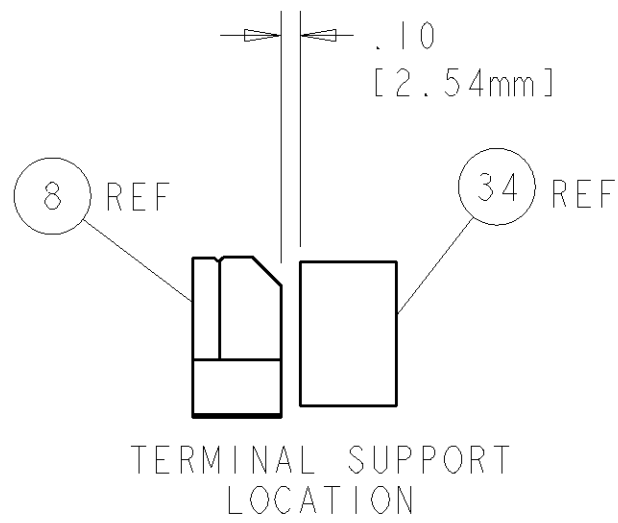
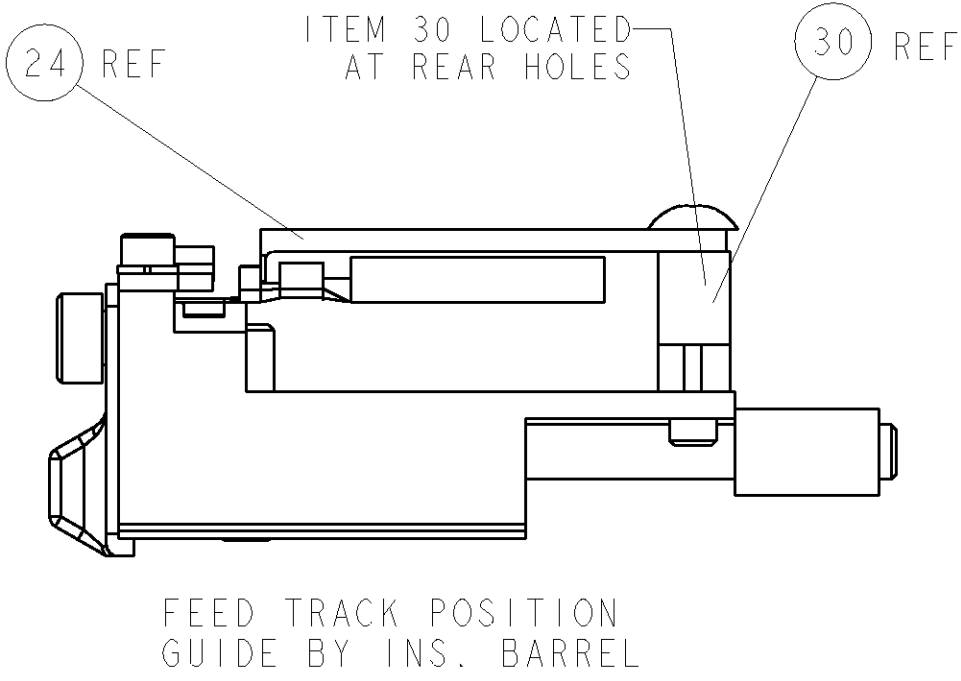
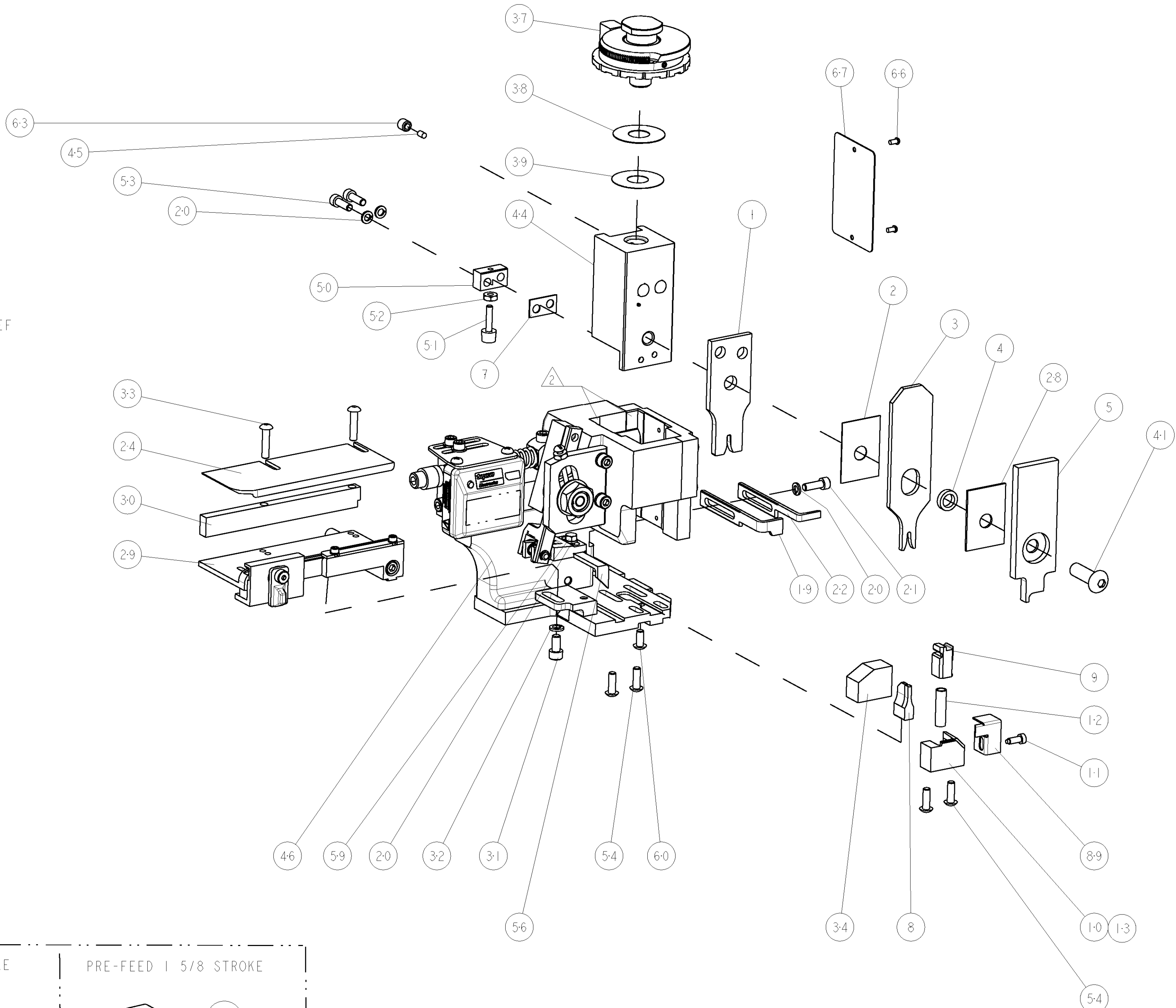
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL PIN & SOCKET					
TE PN	MANF PN	FORD TERMINAL - FORD CRIMP SPECS			
286527	E7EB-14461-HB				
286528	E7EB-14488-SA				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	1.45±0.05mm[.057±.002]		18AWG	C7
-	-	1.35±0.05mm[.053±.002]		20AWG	D4
-	-	-		-	-
-	-	-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.96mm [.077]	F	20-18 AWG
-	-	INSUL	2.49mm [.098]	O	Ø2.54mm MAX
WIRE STRIP LENGTH	TERM APPL SPEC	APPLICATOR INSTRUCTIONS		SET UP GAGE	
-	NONE	FEED 13.2		408-8040	
				458637-1	

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
							DWN
							APVD
							T.B
							T.B
							TE



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	-	1	1	1	1	-	1-469367-0	SHIM	38
-	-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	-	1	1	1	1	-	690786-6	TERMINAL SUPPORT	34
-	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	-	-	-	-	-	-	690472-2	STRIPPER	22
-	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
1	-	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
1	-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	-	454276-2	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	5-1633535-4	ANVIL, COMBINATION	8
-	-	1	1	1	1	-	1-240641-7	SPACER	7
-	-	-	-	-	-	..	-	-	6
-	-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	-	3-238011-5	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	1633510-3	CRIMPER, INSUL O	3
-	-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
1	1	1	1	1	1	-	9-568176-7	CRIMPER, WIRE	1

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T. BAO		CHK	03JAN2008	Tyco Electronics	
M. HERR		APVD	03JAN2008	Harrisburg, PA 17105-3608	
N. DEMING		NAME		FINE ADJUST SIDE FEED	
PRODUCT SPEC		APPLICATION SPEC		HDM APPLICATOR	
SIZE		CAGE CODE		DRAWING NO	
A		00779		C=1855355	
CUSTOMER DRAWING		SCALE		3:5	
		SHEET		1 OF 1	
		REV		A	

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