

8 7	6	e e e e e e e e e e e e e e e e e e e	4		3						
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PART PEN FIRST TERMINATOR FEED TYPE									D1 ECR-08-	-017405 7-200	08 MY
NUMBER REV USED TERMINATOR FEED TIPE	DESCRIPTION										
1528461-1 D - LEADMAKER MECH POST FEED   1528461-2 D - BENCH MECH PRE FEED											
1528461–6 D – LEADMAKER MECH POST FEE					-	1 1	1 1 1	1	1-22278-0	SPRING, COMPRESSION	
-1528461-1 D - LEADMAKER MECH POST FEEL					-	1 1	1 1 1	1	854769-1	HOLDER INSULATION	
-1528461-2 D – BENCH MECH PRE FEED -1528461-6 D – LEADMAKER MECH POST FEED		9			-		1 1 1		1528461	PRINT, APPLICATOR LOG SHEET	
-1528461-7 C	SPARE PARTS KIT				-	1 1	1 1 1	1	1338705-3	DOCUMENTATION PACKAGE	
			(37)		_	1 1	1 1 1		461264-5 21017-2	PLATE, IDENTIFICATION	
					_	2 2		. 2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	
					_	1 1	1 1 1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	
CRIMP DATA JAE TERMINAL JAE CRIMP SPECS					-	2 2	2 2 2	2	2-18032-5	SCR,SET,SKT(M5X20)DRAG	
RMINAL NAME: SERIES AG5-C1 CONTACTS					-	1 1		1	18024-7	SCR,BHC(M4X10)ANVIL	
RIMP SIZE TYPE RANGE	(31)				-	1 1		1	5-18022-2 21028-2	SCR,HEX(M4X8)FEED_FINGER PIN,SLOTTED,SPRING	
/IRE 1.78 [.070 IN] F 22–18 AWG or 0.30–0.85mm²   ISUL 1.78 [.070 IN] F 1.40–2.40 [.055–.094 IN]	20)		(39)						21020 2		
ISUL 1.78 [.070 IN] F 1.40-2.40 [.055094 IN] /IRE STRIP LENGTH → → → APPL INSTRUCTION		(63)			-	1 1	1 1 1	1	1338685-1	PAWL, FEED	
00-5.00 [.157197 IN] 408-8322 & 408-8490	· · · · · · · · · · · · · · · · · · ·	45	(38)		_	4 4	4 4 4	4	18024-8	SCR,BHC(M4×12)SHEAR HOLDER	
IRMINAL JAE SPEC – FEED PL SPEC T703257E – 7.62 [.300 IN]		50				1   1		1	18030-1	NUT, HEX (M3) HOLD DOWN	
$\bigcirc \bigcirc $			44)			<u> </u>		1	811242-5 690753-2	BUMPER, HOLDDOWN SPACER, TONKER	
TERMINALS APPLIED	$\frown$		$\smile$		-	1 1		1	18024-3	SCR,BHC(M3X10)CAM	
P TERM PN MFR TERM PN	(52)		$\Lambda$		-	- 1	1	· 1	1338675-1 1338676-1	CAM, PRE FEED 30 & 40 mm ST CAM, POST FEED 30 & 40 mm ST	
86692-1 IL-AG5-C1-5000	(51)					1 1		- 1	1320999-3	APPLICATOR BASIC SUBASSY	
286692-2 IL-AG5-C1-7500	51	Lee	100 A	A A A A A A A A A A A A A A A A A A A	-			1	690191-1	PLUG, NYLON	
286753-1 IL-AG5-PC1-5000			$\left  \mathbf{Q} \right  = \left( \frac{\sqrt{1}}{3} \right)^{1}$	7	-	1 1	1 1 1	1	1338660-1	RAM	
				$\bigcirc$							
				4	-	1 1	1 1 1	1	2-18024-6	SCR,BHC(M8X25)RAM	
				(28)	_	1 1	1 1 1	1	690125-1	SHIM SUBASSY	
			h e	(5)	-			1	469367-8	SPACER, FINE ADJUST	
ZE @ CRIMP HEIGHT REF AWG SETTING		(46)			-	1 1	1 1 1	1	879103-2	FINE ADJUST HEAD SUBASSY	
AWG or 0.85mm <sup>2</sup> 1.15 ±0.05 [.045 ±.002 IN] B3			67) 60								
0.75mm <sup>2</sup> 1.15 ±0.05 [.045 ±.002 IN] B3					-	1 1	1 1 1	1	1320934-1	SUPPORT, TERMINAL	
AWG or 0.50mm <sup>2</sup> 1.10 ±0.05 [.043 ±.002 IN] B5			- Com	L L	-	2 2	2 2 2	2	1-18024-0 18027-2	SCR,BHC(M4X20)STRIP GUIDE	
AWG or 0.30mm <sup>2</sup> 1.00 ±0.05 [.039 ±.002 IN] C2					-	3 3		3	1-18023-2	WASHER, FLAT(M4) SCR,SKT CAP(M4X12)MOUNT BLOCK	
			<u>~</u>	(77) (58)	-	1 1		1	1320908-4	SPACER, STRIP GUIDE	
			$\frown$		-			1	1633073-1 455888-8	STRIP GUIDE PLATE ASSY SPACER, FRONT SHEAR DEP	
			$\binom{20}{21}$	(74)	-	2 2	2 2 2		1-22284-0	SPRING, DRAG	
	(77)				-	1 1		1	356835-1	LEVER, DRAG RELEASE	
	33				-	1 1			240792-1 1320928-1	DRAG, TERMINAL PLATE, STRIP GUIDE	
	(24)				-	1 1	1 1 1	1	980371-4	SCR,SHC SHLD	
			(19)	34)	-	1 –		- 1	690472-2	STRIPPER	
	(30)		(22)	$\sim$	-	4 4	4 4 4	1	1-18023-1 18025-2	SCR,SHC(M4X10)STRIPPER WASHER,LOCK(M4)STRIPPER	
	(29) REF		/	$\frown$ .	-	- 1	1	-	690472-9	STRIPPER	
			$\square$	91		1 –	- 1 -		1338684-1		
TUP GAGE LAYOUT	(1)(1)(29)		$\langle \cdot \rangle$		<u>/1 -</u>				155664-1	HOLDER, SHEAR, FRONT (NO-CUT)	
58637-3 L1528461		(46)		$\downarrow$							
RECOMMENDED SPARE PARTS.					リート						
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.	No or				-	1 1	1 1 1	1	3-22280-3	SPRING, SHEAR	
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION	(31)(32	) (56)		and a second sec		1 1	1 1 1	1	356885-4	STOP, SHEAR	
SHEET SUPPLIED WITH THE APPLICATOR.					(1) = 1	- 1		1	1320921-1 462006-1	HOLDER, SHEAR, FRONT (CUT) SHEAR, FLOAT (FRONT)	
		(46)	C			2 2	2 1 1	1	7-1333203-3		
		(REF)									
		(26)		. 🔾		1 1	1 1 1	1	854772-1	DEPRESSOR, SHEAR (FRONT)	
		(23)		54)	_ <u> </u>	1 1	1 1 1	1	238011-9	SPACER, BLOCK CRIMPER	
		0	(54) (60)	<u> </u>	1 1	2 2	2 1 1	1	5-1213077-4	CRIMPER, INSULATION	
					1 1	2 2	2 1 1	1	1-456404-8	CRIMPER, WIRE	
VIEW B ROTATED 180°	* \// ^ _ ^				-77 -		-71 -6 -2	2 -1	PART NO	DESCRIPTION	
T FEED 40 mm STROKE POST FEED 30 mm STROKE PRE FEED 30 mm STROKE PRE F	EED 40 mm STROKE * WARNIN	NG:					QTY REQD PER	ASSY		PARTS LIST	
	ON INSTALLATION,				T	HIS DRAWING I	S A CONTROLLED E	DOLLAR DWN	24N0V04 CLIFFORD	Tyco Electronics Corporatio	'n
$\begin{array}{c c} +4 \\ \hline \\ -F \\ \end{array} \end{array} \qquad \begin{array}{c c} +4 \\ \hline \\ +9 \\ \hline \\ (RFF) \\ \end{array} \qquad \begin{array}{c c} +4 \\ \hline \\ +9 \\ \end{array} \qquad \begin{array}{c c} +4 \\ \hline \\ +4 \\ \end{array} \qquad \begin{array}{c c} +4 \\ \hline \\ \end{array} \qquad \begin{array}{c c} +4 \\ \end{array} \end{array} \qquad \begin{array}{c c} +4 \\ \end{array} \qquad \begin{array}{c c} +4 \\ \end{array} \qquad \begin{array}{c c} +4 \\ \end{array} \end{array} $ \qquad \begin{array}{c c} +4 \\ \end{array} \end{array} \end{array}	DISC TO LARGEST				-	DIMENSIONS:	TOLERANCE	S UNLESS	200004	Electronics Harrisburg, PA 17105-360	3
					-	INCHES	0 PLC ±	_ F.E	BACKHURST	FINE ADJ SIDE FD HD-I APPL	-
	HEIGHT SETTING W		L			€	1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ±		CATION SPEC	-	
	48 DAMAGE TO CRIMF	rooling.			MA	FERIAL	4 PLC ± ANGLES FINISH			SIZE CAGE CODE DRAWING NO A 1 00779 C=1528461	REST
											1
	<u> </u>					-		CUS	TOMER DRAWING	Scale - SHEET 1	OF 1

## DRAWING NUMBER - 1528461 SHEET 2 OF 2 REV. D2

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