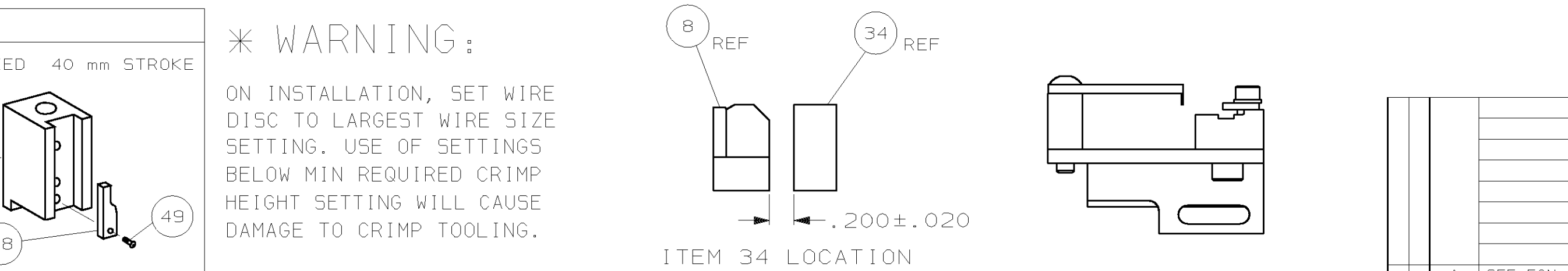




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION Ø QUOTED IS OUTER Ø OF SEAL & THE INSULATION DIAMETER IS DEPENDENT UPON SEAL BEING APPLIED.
5. APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.



|                                                                                                                                                                         |  |                                              |  |                    |  |                                                                                                                                     |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------|--|--------------------|--|-------------------------------------------------------------------------------------------------------------------------------------|--|
| QTY READ PER ASSY                                                                                                                                                       |  |                                              |  | PARTS LIST         |  |                                                                                                                                     |  |
| DIMENSIONS: mm [INCHES]<br>DO NOT SCALE PRINT.<br>TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>1 PLC DEC ±<br>2 PLC DEC ±<br>3 PLC DEC ±<br>ANGLES ±<br>SURF TEXTURE: ✓ |  | MATL                                         |  | HT TR              |  | FIN                                                                                                                                 |  |
|                                                                                                                                                                         |  | DR 27MAY04                                   |  | APP 27MAY04        |  |  Tyco Electronics<br>Harrisburg, PA 17105-3608 |  |
|                                                                                                                                                                         |  | M.CLIFFORD                                   |  | F.BACKHURST        |  |                                                                                                                                     |  |
|                                                                                                                                                                         |  | CHK -                                        |  | REL 21-07-04       |  |                                                                                                                                     |  |
| M.CLIFFORD                                                                                                                                                              |  | NAME FINE ADJ SIDE FD HD-I APPL              |  |                    |  | MACHINE REF HD-I APPL                                                                                                               |  |
| SCALE -                                                                                                                                                                 |  | D                                            |  | DWG NO 1528402     |  | SHEET 1 of 1                                                                                                                        |  |
| REV A                                                                                                                                                                   |  |                                              |  |                    |  |                                                                                                                                     |  |
| MC JUL04<br>APP DATE                                                                                                                                                    |  | REMOVE BURRS, BREAK<br>SHARP EDGES RO.38 MAX |  | CASE CODE<br>00779 |  | CUSTOMER AND ASSEMBLY DRAWING                                                                                                       |  |
|                                                                                                                                                                         |  |                                              |  |                    |  | RESTRICTED TO -                                                                                                                     |  |

THIS DRAWING IS UNPUBLISHED.

\* WARNING :

ON INSTALLATION, SET WIRE  
DISC TO LARGEST WIRE SIZE  
SETTING. USE OF SETTINGS  
BELOW MIN REQUIRED CRIMP  
HEIGHT SETTING WILL CAUSE  
DAMAGE TO CRIMP TOOLING.

ITEM 34 LOCATION

 $200 \pm .020$

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