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				P LTR DESCRIPTION		
				E1	ECR-14-002646	26FEB2014 GK HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2151541-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426459  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1426459

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DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		SIZE A3	
MATERIAL		CAGE CODE		DRAWING NO C- 1426459	
FINISH		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 2 REV E1	

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LOC	DIST	REVISIONS				
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E	A	ECR-10-015136		07-2010	KH	GB

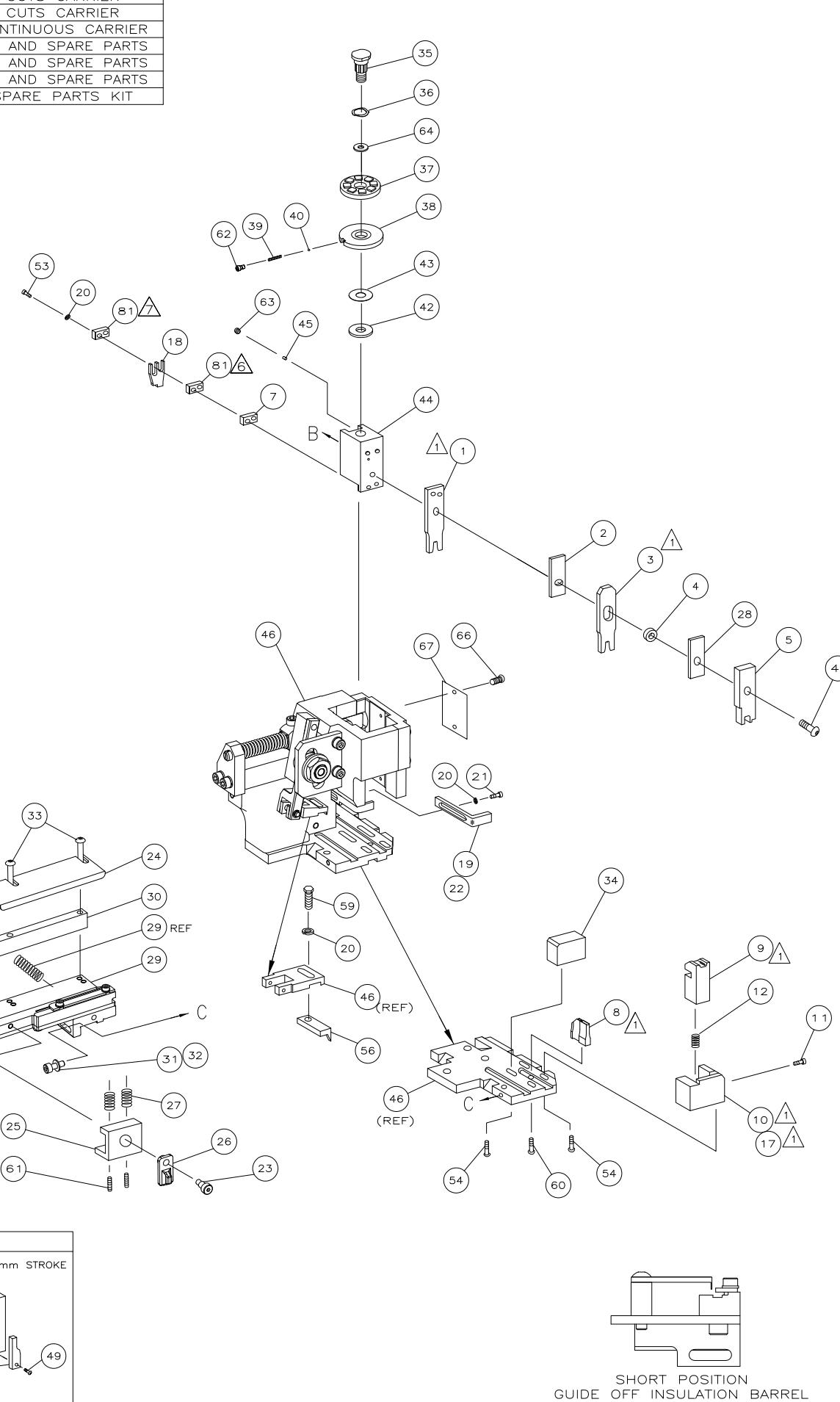
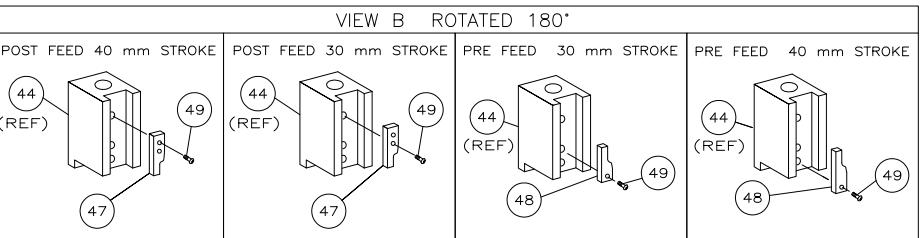
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426459-1	E	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426459-2	E	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426459-6	E	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426459-1	E	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426459-2	E	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426459-6	E	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426459-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: SOCKET				
CRIMP	4	SIZE	TYPE	RANGE
WIRE	1.27 [.050 IN]	F	0.20mm <sup>2</sup> - 0.50mm <sup>2</sup>	5
INSUL	1.83 [.072 IN]	0	1.15-1.60 [.045-.063 IN]	
WIRE STRIP LENGTH	3.05-3.35 [.120-.132 IN]		APPL INSTRUCTION	408-8322
TERMINAL	-	-	FEED	
APPL SPEC	114-18021	-		7.00 [.276 IN]

TERMINALS APPLIED

1241918	1703296	-	-	-
1534116	-	-	-	-
1394702	-	-	-	-
1394408	-	-	-	-
968893	-	-	-	-
928918	-	-	-	-
968220	-	-	-	-
928999	-	-	-	-
WIRE SIZE mm <sup>2</sup> AWG	CRIMP HEIGHT mm <sup>2</sup>	4	PIN PN AND LENGTH [IN]	
0.50mm <sup>2</sup>	0.92 ±0.03 [.036 ±.001 IN]	4-354779-3 [.3205]		
0.35mm <sup>2</sup>	0.82 ±0.03 [.032 ±.001 IN]	5-354779-1 [.3245]		
0.25mm <sup>2</sup>	0.76 ±0.03 [.030 ±.001 IN]	5-354779-6 [.3270]		
0.20mm <sup>2</sup>	0.73 ±0.03 [.029 ±.001 IN]	5-354779-8 [.3280]		
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	
SET UP GAGE 458637-3	LAYOUT L1426459			

RECOMMENDED SPARE PARTS.  
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.  
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.  
WIRE CRIMP HEIGHTS AND WIDTH MAY NOT CONFORM TO APPLICATION SPECIFICATION.  
0.5mm<sup>2</sup> WIRE NOT SUITED FOR AIR BAG APPLICATIONS.  
ITEM 81 POSITION FOR TERMINAL 968893.  
ITEM 81 POSITION FOR ALL TERMINALS EXCEPT 968893.



PART NO		DESCRIPTION		ITEM NO		
PARTS LIST						
THIS DRAWING IS A CONTROLLED DOCUMENT.						
DIN 29503 O.L.LOFTHOUSE OK						
DIMENSIONS: INCHES						
TOLERANCES UNLESS OTHERWISE SPECIFIED.						
0 PLU 1 PLC 2 PLC 3 PLC 4 PLU ANGLES						
F.BACKHURST 29503 PRODUCT SPEC — APPLICATION SPEC —						
MATERIAL — FINISH —						
WEIGHT — RESTRICTED TO —						
A1 00779 C=1426459						
CUSTOMER DRAWING						
SCALE — 1 OF 1 REV E						

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