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LOC

DIST


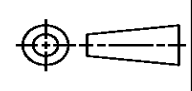
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C2	ECR-14-003519	13MAR14	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2-2150057-2


FOR REPLACEMENT PARTS FOR APPLICATOR 2014854
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
2014854

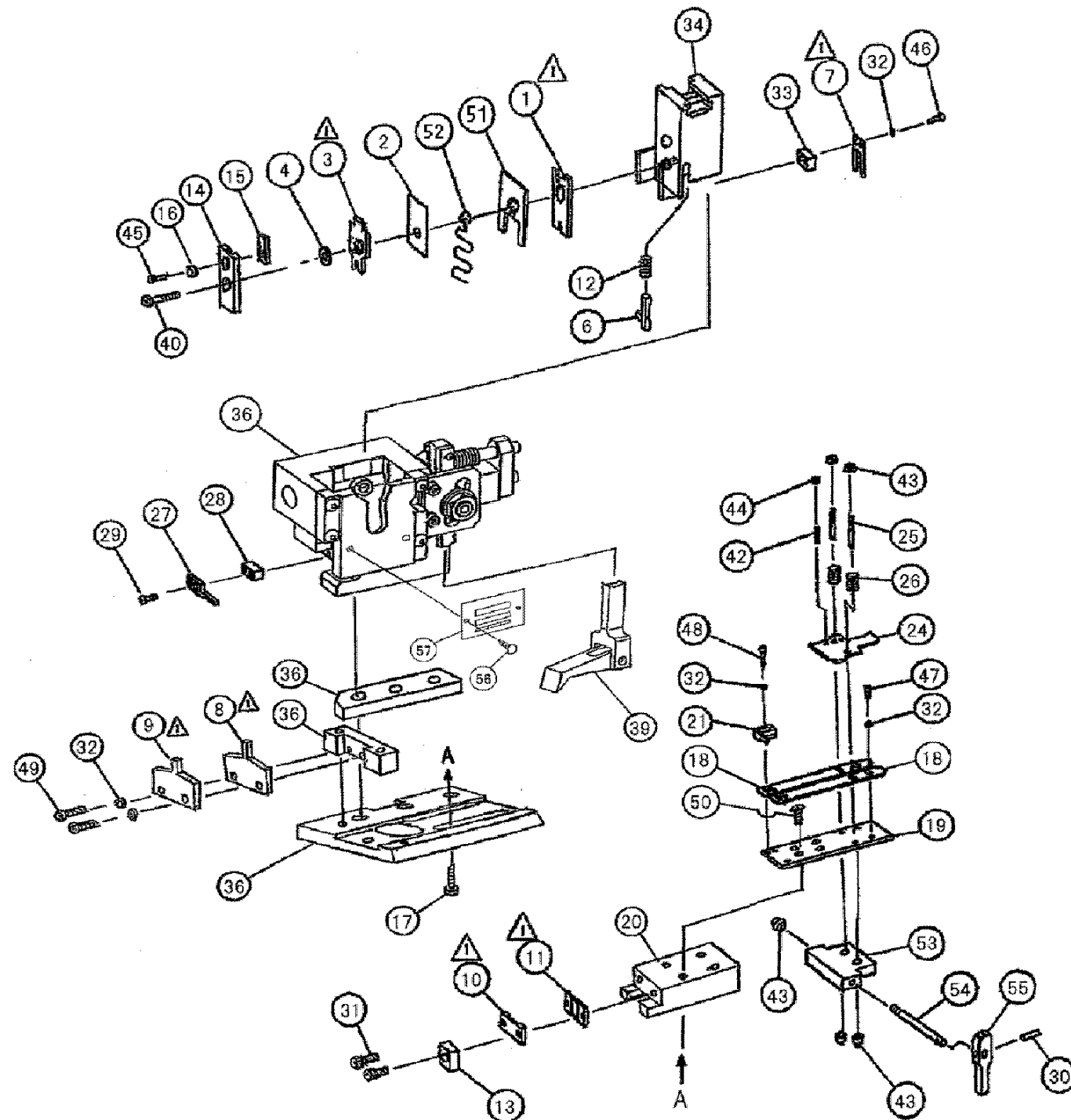
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME			
		PRODUCT SPEC		HDE APPLICATOR, END FEED			
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A 3		©- 2014854	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING				SCALE		SHEET 1 OF 2	REV C2

SETUP GAGE 1552106-1	LOC	D121	REVISIONS					
	ES	-	#	LYR	DESCRIPTION	DATE	OWN	APPR
			A		RELEASED	23DEC2005	L Z	S X
			B		REPLACED #1 #3 #8 #9 ECR-09-001701	23JAN2009	L Z	S X
			C		REVISED ECR-09-010B05	13MAY2009	L Z	S X
			C1		CORRECTED ECR-10-004037	24FEB2012	S Z	S X

TERMINALS APPLIED			
I75022(A)	-	-	-
I75164(B)	-	-	-
I79974(C)	-	-	-
-	-	-	-
-	-	-	-

 RECOMMENDED SPARE PARTS.

2. LUBRICATE AND GREASE PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.



-	1	1		2014854	PRINT, APPLICATOR LOG SHEET	58
-	1	1		1999134-1	PLATE, IDENTIFICATION	57
-	2	2		21017-2	SCR, DRIVE#2X. 190)ID PLATE	56
-	1	1		1729432-1	LEAVER, TERMINAL	55
-	1	1		1729431-1	SHAFT, DRAG HOLDER	54
-	1	1		1729430-1	BLOCK, DRAG STOCK	53
-	1	1		1729332-3	SPRING, DEPRESSOR WIRE	52
-	1	1		1891631-3	GUIDE, DEPRESSOR WIRE	51
-	4	4		1-985575-0	SCR, FLAT SKT(M4X10)STRIP GUIDE	50
-	2	2		1-994962-6	SCR, SHC(M4X18)ANVIL	49
-	2	2		1-18023-3	SCR, SHC(M4X16)STRIP GUIDE	48
-	3	3		1-18023-0	SCR, SHC(M4X8)STRIP GUIDE	47
-	2	2		1-18023-3	SCR, SHC(M4X16) SLUG BLADE	46
-	1	1		18024-6	SCR, BHC (M4X8)BLOCK, INS-CRIMPER	45
-	2	2		18029-1	NUT, HEX(M3) DRAG	44
-	5	5		986965-1	NUT, HEX SL(M4)DRAG STUD	43
-	2	2		2-18032-2	SCR, SKT SET(M3X10) DRAG	42
-	1	1		3-18023-0	SCR, SKT(M6X25) CRIMPER	40
-	1	1		913286-1	FEED, FINGER	39
-	1	1		18024-7	SCR BHC(M4X10) CAM	38
-	1	1		1673986-2	CAM, 30mm ST	37
-	1	1		1552101-1	APPLICATOR BASIC SUB ASSY	36
-	1	1		1552103-3	RAM SUB ASSY	34
-	1	1		2-240641-5	SPACER, SLUG BLADE	33
-	9	9		18025-2	WASHER, LOCK (M4)	32
-	2	2		1-18023-5	SCR, SHC (M4X25) SHEAR PL	31
-	1	1		993111-3	PIN, SPRING(2.0X10) LEVER	30
-	2	2		1-18023-2	SCR, SHC(M4X12) STRIPPER	29
-	1	1		3-690451-2	SPACER, STRIPPER	28
-	1	1		240639-1	STRIPPER	27
-	2	2		4-22281-1	SPRING, DRAG	26
-	2	2		1729433-1	DRAG, STUD	25
-	1	1		1338665-1	DRAG, STOCK	24
-	1	1		240825-2	PLATE, STRIP HOLD DOWN	21
-	1	1		1762843-8	BLOCK, STRIP GUIDE SUPPORT	20
-	1	1		1338666-7	PLATE, STRIP GUIDE	19
-	2	2		454204-4	GUIDE, LOWER STRIP	18
-	4	4		1-18023-9	SCR, BHC(M5X12) STRIP GD PL	17
-	1	1		1891652-1	COLLAR, INS, BLOCK	16
-	1	1		1891650-2	BLOCK, INS, CRIMPER	15
-	1	1		1891768-1	BLOCK, INSULATION	14
-	1	1		690481-2	SPACER, HOLD DOWN	13
△	1	2	1	23846-1	SPRING, HOLD DOWN	12
△	1	2	1	240833-6	PLATE, REAR SHEAR	11
△	1	2	1	690482-4	PLATE, FRONT SHEAR	10
△	1	2	1	4-1762945-9	ANVIL, INSULATION	9
△	1	2	1	1-1762944-7	ANVIL, WIRE	8
-	1	1		690474-4	BLADE, SLUG	7
-	1	1		2-455892-7	HOLD DOWN, TERMINAL	6
-	1	2	1	1891658-8	SPACER, COLLAR	4
△	1	2	1	1-1762943-6	CRIMPER, INSULATION	3
△	1	2	1	1-1762942-6	CRIMPER, WIRE	1
-77-71	-1	U.M	PART NO	DESCRIPTION	ITEM NO	

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DIMENSIONS mm		TO CHANGES, UNLESS OTHERWISE SPECIFIED:		NAME HDE APPLICATOR, END FEED	
		PRODUCT SPEC APD0		SIZE CASE CODE DRAWING NO A100779C-2014854	
MATERIAL F FINISH		APPLICATION SPEC WEIGHT		RESTRICTED TO CUSTOMER ACCESSIBLE PRODUCTION DRAWING	
				SCALE 3:5 SHEET 1 OF 1 REV. 0	

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